



AIRCRAFT COMPANY

PAWNEE DIVISION

Wichita, Kansas

**THIS CATALOG SUPERSEDES ALL 177 PARTS CATALOGS
DATED: 15 JULY 1967 THRU 15 JULY 1972
INCLUDING CHANGE 1, 1 FEBRUARY 1973**

15 JUNE 1973

INSERT LATEST CHANGED PAGES. DESTROY SUPERSEDED PAGES.

LIST OF EFFECTIVE PAGES

Dates of issue for original and changed pages are:

Original . . . 0 . . . 15 June 1973

TOTAL NUMBER OF PAGES IN THIS PUBLICATION IS 416 CONSISTING OF THE FOLLOWING:

Page No.	Change No.	Page No.	Change No.	Page No.	Change No.	Page No.	Change No.
Title	0	61A	0	115	0	164 thru 166	0
A	0	61B blank	0	115A	0	167 blank	0
i thru iv	0	62 thru 74	0	115B	0	167A	0
iva thru ivf	0	74A blank	0	116	0	167B	0
v thru xiv	0	74B	0	117	0	168 thru 173	0
xiva thru xivg	0	74C	0	117A thru 117D . . .	0	173A	0
xivh blank	0	74D blank	0	118	0	173B blank	0
xv thru xxi	0	75 thru 85	0	119	0	173C	0
xxii blank	0	85A thru 85D	0	119A thru 119F . . .	0	173D	0
1 thru 5	0	86 thru 91	0	120	0	174 thru 178	0
5A	0	91A	0	121	0	179 blank	0
5B	0	91B	0	121A	0	179A	0
6	0	92	0	121B	0	179B	0
7	0	93	0	122 thru 125	0	180	0
7A	0	93A	0	125A thru 125F . . .	0	181	0
7B	0	93B	0	126	0	181A	0
8 thru 10	0	94	0	127	0	181B	0
10A	0	95	0	127A thru 127D . . .	0	182 thru 197	0
10B blank	0	95A	0	128 thru 133	0	198 blank	0
11 thru 19	0	95B blank	0	133A thru 133D . . .	0	199 thru 238	0
19A thru 19H	0	96 thru 99	0	134	0		
20 thru 34	0	99A	0	135	0		
35 blank	0	99B blank	0	135A thru 135C . . .	0		
36 thru 39	0	100 thru 103	0	135D blank	0		
39A	0	103A thru 103H . . .	0	136 thru 139	0		
39B blank	0	104	0	139A	0		
40 thru 45	0	105	0	139B	0		
45A	0	105A thru 105D . . .	0	140 thru 142	0		
45B blank	0	106	0	143 blank	0		
46	0	107	0	144 thru 149	0		
47	0	107A	0	149A	0		
47A thru 47D	0	107B	0	149B blank	0		
48 thru 50	0	108 thru 111	0	150	0		
51 blank	0	111A thru 111G . . .	0	151	0		
52 thru 55	0	111H blank	0	151A	0		
55A	0	111J thru 111V . . .	0	151B	0		
55B blank	0	112	0	152 thru 157	0		
56 thru 59	0	113	0	157A blank	0		
59A	0	113A thru 113F . . .	0	157B	0		
59B	0	114	0	158 thru 163	0		
60	0	114A	0	163A thru 163C . . .	0		
61	0	114B	0	163D blank	0		

Upon receipt of the second and subsequent changes to this book, personnel responsible for maintaining this publication in current status should ascertain that all previous changes have been received and incorporated.

* The asterisk indicates pages changed, added, or deleted by the current change.

INTRODUCTION.

This illustrated parts catalog has been prepared to aid you in easily and quickly identifying parts of the models covered herein.

This catalog features an index system consisting of:

1. An alphabetical index located in the front of the catalog.
2. A numerical index located in the back of the catalog, which lists all parts and figures in which they appear.

STANDARD PARTS.

Many parts having standard usage have been incorporated into the Cessna Standard System. Parts in this group are designated with the part number prefix "S".

For standard hardware items such as Tinnerman nuts, clamps, etc., "AN" and "NAS" numbers have been used.

USABLE ON CODES....Serial listings in this catalog are noted by a letter code located in the usable on code column which is the extreme right hand column of the parts list page. Usable on codes are applicable only to the figure on which they appear. The code letters and the serials to which they apply are listed at the end of the figure.

If no usable on code appears opposite a first column listing of the figure, the usage is applicable to all models and serials covered by this catalog. If no usable on code appears opposite any indented listing, the usage is applicable to all models and serials covered by the figure on which it appears.

Bold face type serials appearing on certain figures are for quick reference to large blocks of airplanes.

NON-INTERCHANGEABLE PARTS....When parts are not interchangeable with earlier models, all parts applicable to the particular usage are listed. The letter code for the individual part usage is listed in the usable on column opposite each part. Care should be exercised in determining proper serial when ordering to insure receipt of correct part.

INTERCHANGEABLE PARTS....When a later design part is completely interchangeable with the part it replaces, both parts will be serialized and the notation "when exhausted use ___", or the abbreviation, "WEU ___" will be entered following the listing of the earlier design part. This means that the earlier design part should be used on airplanes to which they apply until the supply of these parts is exhausted---after which time the later design part must be used. This is done to simplify stocking of parts by our distributors and dealers. The earlier part is as good, physically and functionally, as the later design part---the difference being the later design part can be used on more than one block of airplane serials.

SYMBOLS & PART NUMBER TERMS.

NP - The symbol "NP" appearing in the units per assembly column denotes that the item it appears opposite is not procurable.

AR - The symbol "AR" appearing in the units per assembly column denotes "As Required" and is used to indicate bulk quantity where an indefinite amount is used.

The following is a list of abbreviations that may appear in the description nomenclature:

ALT - Alternate part	INSTL - Installation
ASSY - Assembly	LH - Left hand
BKI - Bulk item	RH - Right hand
FSO - For spares order	WEU - When exhausted use

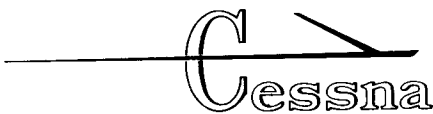
Other key letter symbols spaced apart from and following the part nomenclature are for cataloging and manufacturing purposes only and are not to be considered by the customer.

A blank entry in the part number column appears before an unprocurable part or installation which is also denoted in the "Units Per Assembly" column by the use of the symbol NP.

GROUP ASSEMBLY PARTS LIST ARRANGEMENT.

This section lists all replaceable items in the airplane and these items are detailed on illustrations throughout the section. The index numbers on the illustration are keyed to each accompanying parts list. The purpose of the index numbers is to provide complete and positive identification of the article, but should not be used for procurement purposes.

- a. The figure and index number column of the parts list shows the figure number once at the beginning of the list. The figure number is followed by a dash and the indexed number. The remaining index numbers are preceded by dash only.
- b. The part number column identifies the item by part number.
- c. In the description column, relationship of items covered is shown by the degree of indention of each item, for example: The wing assembly (Figure 3) is listed in column (1) of the description column. The wing structure, is the next lower assembly and is therefore listed in column (2).
- d. If two or more assemblies contain a majority of identical parts or the assemblies are left or right hand, the assemblies are listed together and the next lower assemblies or detail parts are listed as common for both assemblies, with the differing parts coded for usage on the correct major assembly.



- e. Attaching parts are listed immediately beneath the item to be attached and preceding any detail parts of the item. They are listed in the same column as the item they attach and are preceded by the caption "Attaching Parts." The end of the attaching parts listing is followed by a separating symbol ----*----
- f. The quantity listed in the "Units Per Assembly" column for attaching parts denotes the quantity necessary to attach only one part. Total quantity necessary to attach more than one part is obtained by multiplying the attaching parts quantity by the number of parts attached.
- g. Component parts of the complete airplane which are not included in any assembly, but which are used in conjunction with, or attach to certain assemblies, are listed either preceding the first detail or following the last detail of the assembly or installation, and in the same column as the major assembly or installation.
- h. The quantities listed in the "Units Per Assembly" column are the quantity used per figure.

ACCESSORY KITS.

For accessory kit listings, refer to separate Accessory Kit Catalog.

BULK ITEMS.

Certain items such as flexible air hose, rubber mouldings and channels, windshield sealing strips etc., are noted in the catalog listings as bulk items. These listings also note the cut length of these materials for one installation. When an item is listed as a bulk item, it will be supplied to the dealer in the most convenient bulk length or quantity. Reference to the cut length or quantity per installation provides for the most satisfactory disbursement to the customer.

HOW TO ORDER.

USE YOUR CATALOG TO ORDER PARTS. Use parts and Accessories Order Form, which will be supplied by Cessna on request. Give complete information on addresses and make sure the part number and part name are as shown in the catalog. Be sure to specify quantities. Specify how the order is to be shipped, otherwise it will be sent out in the manner that seems best to the shipper.

SERIAL, COLOR, & CORROSION PROOFING.

Be sure to indicate model and serial number of the airplane. Serial number is very important to properly identify parts used on each airplane. When color is involved refer to "Upholstery & Interior Trim" section for example. If corrosion proofing is desired add the letters "CP" following the part number.

DISTRIBUTOR ORDERS.

Distributors will send all orders to the factory with instructions as to the shipping destination. The factory

prefers not to make C.O.D. shipments for the distributor and all billing will be made to the distributor in the case of direct shipments.

DEALER ORDERS.

Dealers will place all of their parts order requirements with their distributor. The factory will not honor orders received directly from a dealer. It will be necessary for us to forward it to the distributor for his action. Therefore, dealer orders sent direct to the distributor will result in much faster delivery on any parts that are required.

RETAIL ORDERS.

Retail orders will not be honored by the factory. They are to be placed with the dealer or distributor in the owner's territory and when received directly by the factory will be forwarded to the distributor from whose territory it was received. Considerable saving in time will result to the owner if his orders are placed with his dealer or distributor.



Cessna Aircraft Company reserves the right to cancel, add or change the parts and assemblies described in this catalog without notice.



"All aircraft, regardless of manufacturer, are certificated under model number designations. However, popular names are often used for marketing purposes. To provide a consistent method of referring to the various aircraft, model numbers will be used in this publication unless names are required to differentiate between versions of the same basic model. The following table provides a cross reference listing of popular name vs. model numbers."

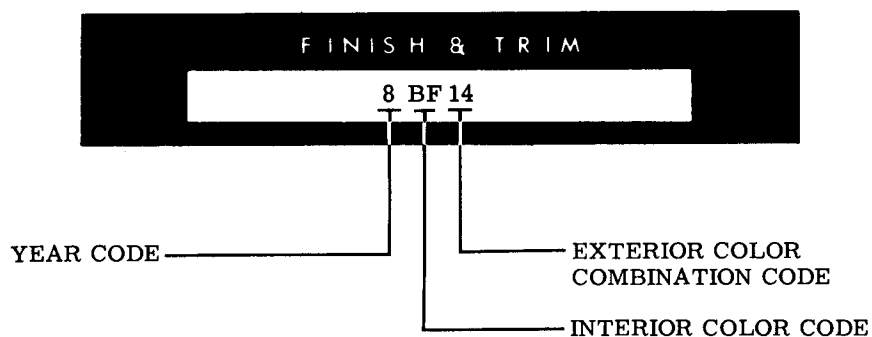
NAME	MODEL YEAR	MODEL	SERIALS	
			BEGINNING	ENDING
177 OR CARDINAL	1968	177	17700001	17701184
177 OR CARDINAL	1969	177A	17701185	17701370
177 OR CARDINAL	1970	177B	17701371	17701530
177 OR CARDINAL	1971	177B	17701531	17701633
177 OR CARDINAL	1972	177B	17701634	17701773
177 OR CARDINAL	1973	177B	17701774	17701973
177 OR CARDINAL	1974	177B	17701974	

FINISH & TRIM PLATE

The "FINISH AND TRIM" plate is located on the forward edge of the left cabin door.

This plate indicates the model year, interior color scheme and the exterior paint combination.

The following diagram is an example showing the sequence and definition of each code symbol on the "FINISH AND TRIM" plate.



FINISH & TRIM NUMBER

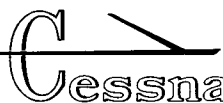
- 8 = 1968 Model Year
- BF = Blue Interior Scheme (Fabric)
- BV = Blue Interior Scheme (Vinyl)
- 14 = Vestal White & Venice Blue Met. Exterior
- 214 = Vestal White & Venice Blue Met. Exterior (Overall)
- 314 = Vestal White & Venice Blue Met. Exterior (Color Reversal)

MODEL 177

PAINT CODE CHART

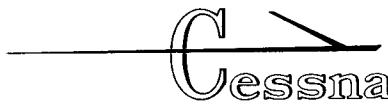
MODEL 177

YEAR	INTERIOR COLOR		INTERIOR PAINT				SERIAL LISTING	EXTERIOR PAINT					
	CODE	CODE	COLOR	INTERIOR COLOR CODE				CODE	COLOR COMBINATIONS				
				BF	BV	CF				CV			
1 9 6 8	8	BF	Blue Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	17700001 THRU 17701164	10 210 310	VESTAL WHITE CES1054-802 (ACRYLIC)	TROPICAL ORANGE CES1054-774 (ACRYLIC)		
		BV	Blue Vinyl	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		11 211 311	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)		
		CF	Avocado Fabric	BLUE (LACQUER) CES1054-798 (VINYL) CES1054-799	BLUE (LACQUER) CES1054-798 (VINYL) CES1054-799	AVOCADO (LACQUER) CES1054-796 (VINYL) CES1054-797	AVOCADO (LACQUER) CES1054-796 (VINYL) CES1054-797		12 212 312	VESTAL WHITE CES1054-802 (ACRYLIC)	CRANBERRY CES1054-875 (ACRYLIC)		
		CV	Avocado Vinyl	DF	DV	GF	GV		13 213 313	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)		
		DF	Red Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156		14 214 314	VESTAL WHITE CES1054-802 (ACRYLIC)	VENICE BLUE MET. CES1054-833 (ACRYLIC)		
		DV	Red Vinyl	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		15 215 315	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)		
		GF	Tan Fabric	RED (LACQUER) CES1054-718 (VINYL) CES1054-750	RED (LACQUER) CES1054-718 (VINYL) CES1054-750	TAN (LACQUER) CES1054-717 (VINYL) CES1054-749	TAN (LACQUER) CES1054-717 (VINYL) CES1054-749		16 216 316	VESTAL WHITE CES1054-802 (ACRYLIC)	RACING GREEN CES1054-805 (ACRYLIC)		
		GV	Tan Vinyl						17 217 317	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDEN ROD CES1054-803 (ACRYLIC)		
									18 218 318	VESTAL WHITE CES1054-802 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)		
									19 219 319	VESTAL WHITE CES1054-802 (ACRYLIC)	BELFAST BROWN CES1054-773 (ACRYLIC)		
									20 220 320	VESTAL WHITE CES1054-802 (ACRYLIC)	IMPERIAL BURGUNDY MET (ACRYLIC) CES1054-767		
									21 221 321	VESTAL WHITE CES1054-802 (ACRYLIC)	PINEHURST GREEN CES1054-836 (ACRYLIC)		
									22 222 322	VESTAL WHITE CES1054-802 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)		
									23 223 323	VESTAL WHITE CES1054-802 (ACRYLIC)	CHESTNUT MET. CES1054-845 (ACRYLIC)		
		NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156											



MODEL 177			PAINT CODE CHART				MODEL 177					
YEAR	INTERIOR COLOR		INTERIOR PAINT				SERIAL LISTING	EXTERIOR PAINT				
	CODE	COLOR	INTERIOR COLOR CODE					CODE	COLOR COMBINATIONS			
1969	BF	Royal blue fabric	BF	BV	DF	DV	17701165 THRU 17701370	901	VESTAL WHITE	VALOR RED		
			2901	CESI054-802 (ACRYLIC)	CESI054-806 (ACRYLIC)							
			BV	Royal Blue Vinyl	3901					902	VESTAL WHITE	BAROQUE GOLD MET
					2902	CESI054-802 (ACRYLIC)		CESI054-913 (ACRYLIC)				
	DF	Dragon Red Fabric			3902					903	VESTAL WHITE	GOLDENROD
					2903	CESI054-802 (ACRYLIC)		CESI054-803 (ACRYLIC)				
			DV	Dragon Red Vinyl	3903					904	VESTAL WHITE	BELFAST BROWN
					2904	CESI054-802 (ACRYLIC)		CESI054-773 (ACRYLIC)				
	GF	Canyon Tan Fabric			3904					905	VESTAL WHITE	NORDIC BLUE MET
					2905	CESI054-802 (ACRYLIC)		CESI054-778 (ACRYLIC)				
			GV	Canyon Tan Vinyl	3905					906	VESTAL WHITE	CATALINA BLUE MET
					2906	CESI054-802 (ACRYLIC)		CESI054-914 (ACRYLIC)				
	HF	Velde® Gold Fabric			3906					907	VESTAL WHITE	IMPERIAL
					2907	CESI054-802 (ACRYLIC)		CESI054-767 (ACRYLIC)				
			HV	Velde® Gold Vinyl	3907					908	VESTAL WHITE	EMERALD GREEN MET
					2908	CESI054-802 (ACRYLIC)		CESI054-846 (ACRYLIC)				
	3908							950	VESTAL WHITE	EMERALD GREEN MET		
	3950	CESI054-802 (ACRYLIC)			CESI054-846 (ACRYLIC)							
	3951	VESTAL WHITE	VALOR RED									
	3951	CESI054-802 (ACRYLIC)	CESI054-806 (ACRYLIC)									
	3952	TANGIER BEIGE	VALOR RED									
	3952	CESI054-916 (ACRYLIC)	CESI054-806 (ACRYLIC)									
	3953	VESTAL WHITE	IMPERIAL									
	3953	CESI054-802 (ACRYLIC)	CESI054-767 (ACRYLIC)									
3954	TANGIER BEIGE	IMPERIAL										
3954	CESI054-916 (ACRYLIC)	CESI054-767 (ACRYLIC)										
3955	POLARIS BLUE	CATALINA BLUE MET										
3955	CESI054-917 (ACRYLIC)	CESI054-914 (ACRYLIC)										
3956	VESTAL WHITE	CATALINA BLUE MET										
3956	CESI054-802 (ACRYLIC)	CESI054-914 (ACRYLIC)										
3957	POLARIS BLUE	NORDIC BLUE MET										
3957	CESI054-917 (ACRYLIC)	CESI054-778 (ACRYLIC)										
3958	VESTAL WHITE	NORDIC BLUE MET										
3958	CESI054-802 (ACRYLIC)	CESI054-778 (ACRYLIC)										
3959	SUN YELLOW	GOLDENROD										
3959	CESI054-918 (ACRYLIC)	CESI054-803 (ACRYLIC)										
3960	SUN YELLOW	BAROQUE GOLD MET										
3960	CESI054-918 (ACRYLIC)	CESI054-913 (ACRYLIC)										
3961	SUN YELLOW	BELFAST BROWN										
3961	CESI054-918 (ACRYLIC)	CESI054-773 (ACRYLIC)										
3962	VESTAL WHITE	GOLDENROD										
3962	CESI054-802 (ACRYLIC)	CESI054-803 (ACRYLIC)										
3963	VESTAL WHITE	KINGSTON GREEN MET										
3963	CESI054-802 (ACRYLIC)	CESI054-919 (ACRYLIC)										

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156



MODEL 177				PAINT CODE CHART				MODEL 177				
YEAR	INTERIOR COLOR			INTERIOR PAINT				SERIAL LISTING	EXTERIOR PAINT			
	CODE	CODE	COLOR	AF	AV	BF	BV		CODE	COLOR COMBINATIONS		
1970	AF	Clove Brown Fabric		BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	17701371 THRU 17701530	701 2701 *4701	VESTAL WHITE CES1054-802 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)	
				702 2702 *4702	VESTAL WHITE CES1054-802 (ACRYLIC)	BLACK CHERRY MET CES1054-964 (ACRYLIC)						
				703 2703 *4703	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)						
	AV	Clove Brown Vinyl		DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193		704 2704 *4704	VESTAL WHITE CES1054-802 (ACRYLIC)	ITALIAN GOLD CES1054-934 (ACRYLIC)	
				705 2705 *4705	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)						
				706 2706 *4706	VESTAL WHITE CES1054-802 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)						
	BF	Silver Teal Fabric		CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531		707 2707 *4707	VESTAL WHITE CES1054-802 (ACRYLIC)	BLUE WING MET CES1054-968 (ACRYLIC)	
				708 2708 *4708	VESTAL WHITE CES1054-802 (ACRYLIC)	VENICE BLUE MET CES1054-833 (ACRYLIC)						
				709 2709 *4709	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)						
	BV	Silver Teal Vinyl		BROWN (LACQUER) CES1054-970	BROWN (LACQUER) CES1054-970	BLUE (LACQUER) CES1054-972	BLUE (LACQUER) CES1054-972		710 2710 *4710	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	
				741 *4741	VESTAL WHITE CES1054-802 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)	BLACK CHERRY MET CES1054-964 (ACRYLIC)					
				751 *4751	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)	ITALIAN GOLD CES1054-934 (ACRYLIC)					
O	MF	Merigold Fabric		BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	770 *4770	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)	
				771 *4771	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)					
	MV	Merigold Vinyl		DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	772 *4772	VESTAL WHITE CES1054-802 (ACRYLIC)	BLUE WING MET CES1054-968 (ACRYLIC)	VENICE BLUE MET CES1054-833 (ACRYLIC)	
				773 *4773	VESTAL WHITE CES1054-802 (ACRYLIC)	BLUE WING MET CES1054-968 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)					
	CF	Light Olive Fabric		CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	775 *4775	VESTAL WHITE CES1054-802 (ACRYLIC)	BUTTERSCOTCH CES1054-990 (ACRYLIC)	ITALIAN GOLD CES1054-934 (ACRYLIC)	
				776 *4776	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)	BLACK CHERRY MET CES1054-964 (ACRYLIC)					
	CV	Light Olive Vinyl		MARIGOLD (LACQUER) CES1054-973	MARIGOLD (LACQUER) CES1054-973	OLIVE (LACQUER) CES1054-971	OLIVE (LACQUER) CES1054-971	777 *4777	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	
				778 *4778	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)					
779 *4779				VESTAL WHITE CES1054-802 (ACRYLIC)	SILVER MIST MET CES1054-969 (ACRYLIC)	BLACK CHERRY MET CES1054-964 (ACRYLIC)						
									780 *4780	VESTAL WHITE CES1054-802 (ACRYLIC)	SILVER MIST MET CES1054-969 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)
									782 *4782	VESTAL WHITE CES1054-802 (ACRYLIC)	BUTTERSCOTCH CES1054-990 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)
									786 *4786	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)
NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156												
NOTE *: 4000 SERIES NUMBERS, USE CES1054-967 LUSTER WHITE IN PLACE OF CES1054-802 VESTAL WHITE.												



MODEL 177			PAINT CODE CHART				MODEL 177			
YEAR	INTERIOR COLOR		INTERIOR PAINT				SERIAL LISTING	EXTERIOR PAINT		
	CODE	CODE	COLOR	AF	AV	BF		BV	CODE	COLOR COMBINATIONS
1971	AF	Clove Brown Fabric		BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	101 V101	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
				DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	102 V102	VESTAL WHITE CES1054-802 (ACRYLIC)	DUBONNET CES1054-A18 (ACRYLIC)
	AV	Clove Brown Vinyl		CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	103 V103	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)
				CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	104 V104	VESTAL WHITE CES1054-802 (ACRYLIC)	COLONIAL BLUE MET CES1054-A21 (ACRYLIC)
	BF	Holiday Blue Fabric		LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	105 V105	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)
				LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	106 V106	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
	BV	Holiday Blue Vinyl		BROWN (LACQUER) CES1054-970	BROWN (LACQUER) CES1054-970	BLUE (LACQUER) CES1054-A25	BLUE (LACQUER) CES1054-A25	1101	LUSTER WHITE CES1054-967 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
				BROWN (LACQUER) CES1054-970	BROWN (LACQUER) CES1054-970	BLUE (LACQUER) CES1054-A25	BLUE (LACQUER) CES1054-A25	1102	LUSTER WHITE CES1054-967 (ACRYLIC)	DUBONNET CES1054-A18 (ACRYLIC)
	CF	Picnic Green Fabric		BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	1103	LUSTER WHITE CES1054-967 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)
				DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	1104	LUSTER WHITE CES1054-967 (ACRYLIC)	COLONIAL BLUE MET CES1054-A21 (ACRYLIC)
	CV	Picnic Green Vinyl		CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	1105	LUSTER WHITE CES1054-967 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)
				LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	1106	LUSTER WHITE CES1054-967 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
	DF	Fiesta Red Fabric		GREEN (LACQUER) CES1054-A31	GREEN (LACQUER) CES1054-A31	RED (LACQUER) CES1054-A28	RED (LACQUER) CES1054-A28	171V	VESTAL WHITE CES1054-802 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)
				GREEN (LACQUER) CES1054-A31	GREEN (LACQUER) CES1054-A31	RED (LACQUER) CES1054-A28	RED (LACQUER) CES1054-A28	172V	VESTAL WHITE CES1054-802 (ACRYLIC)	VENICE BLUE CES1054-833 (ACRYLIC)
	DV	Fiesta Red Vinyl		EL	FL	HL	DL	173V	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
				EL	FL	HL	DL	174V	VESTAL WHITE CES1054-802 (ACRYLIC)	COLONIAL BLUE MET CES1054-A21 (ACRYLIC)
	EL	Cloud Gray Leather		BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	175V	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)
				DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	176V	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)
	FL	Ebony Leather		CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	177V	VESTAL WHITE CES1054-802 (ACRYLIC)	SEAL BROWN MET CES1054-A17 (ACRYLIC)
				LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	178V	VESTAL WHITE CES1054-802 (ACRYLIC)	SEAL BROWN MET CES1054-A17 (ACRYLIC)
	HL	Palamino Tan Leather		LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	171L	LUSTER WHITE CES1054-967 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)
				LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	172L	LUSTER WHITE CES1054-967 (ACRYLIC)	VENICE BLUE CES1054-833 (ACRYLIC)
	DL	Fiesta Red Leather		LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	173L	LUSTER WHITE CES1054-967 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
				LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	174L	LUSTER WHITE CES1054-967 (ACRYLIC)	COLONIAL BLUE MET CES1054-A21 (ACRYLIC)
DL	Fiesta Red Leather		LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	175L	LUSTER WHITE CES1054-967 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)	
			LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	176L	LUSTER WHITE CES1054-967 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	
DL	Fiesta Red Leather		LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	177L	LUSTER WHITE CES1054-967 (ACRYLIC)	SEAL BROWN MET CES1054-A17 (ACRYLIC)	
			LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	178L	LUSTER WHITE CES1054-967 (ACRYLIC)	SEAL BROWN MET CES1054-A17 (ACRYLIC)	
NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156										

MODEL 177			PAINT CODE CHART				MODEL 177				
YEAR	INTERIOR COLOR		INTERIOR PAINT				SERIAL LISTING	EXTERIOR PAINT			
	CODE	COLOR	AF	AV	BF	BV		CODE	COLOR COMBINATIONS		
1972	AF	Java Gold Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	17701634 THRU 17701773	A201	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	
	AV	Java Gold Vinyl	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		A202V	VESTAL WHITE CES1054-802 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)	
	BF	Bogota Blue Fabric	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531		A203V	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)	
	BV	Bogota Blue Vinyl	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533		A204V	VESTAL WHITE CES1054-802 (ACRYLIC)	CONTRALTO BLUE CES1054-A63 (ACRYLIC)	
	CF	Cypress Green Fabric	BROWN (LACQUER) CES1054-970	BROWN (LACQUER) CES1054-970	BLUE (LACQUER) CES1054-A41	BLUE (LACQUER) CES1054-A41		A205V	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	
	CV	Cypress Green Vinyl	CF	CV	DF	DV		A206V	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	
	DF	Tahitian Red Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156		222V	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)
	DV	Tahitian Red Vinyl	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		223V	VESTAL WHITE CES1054-802 (ACRYLIC)	CONTRALTO BLUE CES1054-A63 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)
	EL	Cloud Gray Leather	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531		224V	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
	FL	Ebony Leather	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533		225V	VESTAL WHITE CES1054-802 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
	HL	Palamino Tan Leather	GREEN (LACQUER) CES1054-A45	GREEN (LACQUER) CES1054-A45	RED (LACQUER) CES1054-A49	RED (LACQUER) CES1054-A49		226V	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)	CARNIVAL YELLOW CES1054-A15 (ACRYLIC)
	DL	Tahitian Red Leather	EL	FL	HL	DL		227V	VESTAL WHITE CES1054-802 (ACRYLIC)	DRACO GREEN MET CES1054-A23 (ACRYLIC)	TIGER YELLOW CES1054-968 (ACRYLIC)
			DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		228V	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	GOLDEN ROD CES1054-803 (ACRYLIC)
			CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531		229V	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	LIME CES1054-A62 (ACRYLIC)
			LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533					
						RED (LACQUER) CES1054-A49					
NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156											



MODEL 177			PAINT CODE CHART				MODEL 177					
YEAR	INTERIOR COLOR		INTERIOR PAINT				SERIAL LISTING	EXTERIOR PAINT				
	CODE	CODE	COLOR	INTERIOR COLOR CODE				CODE	COLOR COMBINATIONS			
				AF	AV	BF			BV			
1973	AF	Java Gold Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	177 SERIAL 17701774 THRU 17701973	301	VESTAL WHITE CES1054-802 (ACRYLIC)	CRANBERRY CES1054-875 (ACRYLIC)		
			DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		301A				
	AV	Java Gold Vinyl	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531		302	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)		
								302A				
	BF	Peacock Blue Fabric	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533		303	VESTAL WHITE CES1054-802 (ACRYLIC)	TROPICAL ORANGE CES1054-774 (ACRYLIC)		
								303A				
	BV	Peacock Blue Vinyl	BROWN (LACQUER) CES1054-970	BROWN (LACQUER) CES1054-970	BLUE (LACQUER) CES1054-A81	BLUE (LACQUER) CES1054-A81		304	VESTAL WHITE CES1054-802 (ACRYLIC)	CONTRALTO BLUE CES1054-A63 (ACRYLIC)		
								304A				
	CF	Golden Olive Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156		305	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)		
			DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		305A				
	CV	Golden Olive Vinyl	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531		306	VESTAL WHITE CES1054-802 (ACRYLIC)	GRANADA GREEN CES1054-A97 (ACRYLIC)		
								306A				
	DF	Poppy Red Fabric	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533		322	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	
								323	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)	
	DV	Poppy Red Vinyl	GREEN (LACQUER) CES1054-A89	GREEN (LACQUER) CES1054-A89	RED (LACQUER) CES1054-A85	RED (LACQUER) CES1054-A85		324	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	TROPICAL ORANGE CES1054-774 (ACRYLIC)	
								325	VESTAL WHITE CES1054-802 (ACRYLIC)	SHOAL TURQUOISE CES1054-804 (ACRYLIC)	VERMILLION CES1054-A94 (ACRYLIC)	
EL	Cloud Gray Leather	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156		326	VESTAL WHITE CES1054-802 (ACRYLIC)	GRANADA GREEN CES1054-A97 (ACRYLIC)	NUTMEG CES1054-A95 (ACRYLIC)			
		DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		327	VESTAL WHITE CES1054-802 (ACRYLIC)	GRANADA GREEN CES1054-A97 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)			
FL	Ebony Leather	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531		328	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	LIME CES1054-A62 (ACRYLIC)			
						329	VESTAL WHITE CES1054-802 (ACRYLIC)	CONTRALTO BLUE CES1054-A63 (ACRYLIC)	SERENA BLUE CES1054-A96 (ACRYLIC)			
HL	Palamino Tan Leather	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533		330	VESTAL WHITE CES1054-802 (ACRYLIC)	CRANBERRY CES1054-875 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)			
						331	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	CRANBERRY CES1054-875 (ACRYLIC)			
NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156												

MODEL 177

PAINT CODE CHART

MODEL 177

YEAR	INTERIOR COLOR		INTERIOR PAINT					SERIAL LISTING	EXTERIOR PAINT		
	CODE	COLOR	INTERIOR COLOR CODE						CODE	COLOR COMBINATIONS	
			AF	AV	BF	BV	CF				
1974	AF	CHESTNUT BROWN FABRIC	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	401	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	
	AV	CHESTNUT BROWN VINYL	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	402	VESTAL WHITE CES1054-802 (ACRYLIC)	MAPLE MAROON CES1054-B44 (ACRYLIC)	
	BF	COPEN BLUE FABRIC	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	403	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	
	BV	COPEN BLUE VINYL	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	404	VESTAL WHITE CES1054-802 (ACRYLIC)	PEPPER GREEN CES1054-B50 (ACRYLIC)	
	CF	OLIVE GREEN FABRIC	CHESTNUT BROWN (LACQUER) CES1054-B41	CHESTNUT BROWN (LACQUER) CES1054-B41	COPEN BLUE (LACQUER) CES1054-B29	COPEN BLUE (LACQUER) CES1054-B29	OLIVE GREEN (LACQUER) CES1054-B33	405	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)	
	CV	OLIVE GREEN VINYL	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	406	VESTAL WHITE CES1054-802 (ACRYLIC)	POLE BLUE CES1054-B47 (ACRYLIC)	
	DF	SUNSET RED FABRIC	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	413	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	MAPLE MAROON CES1054-B44 (ACRYLIC)
	DV	SUNSET RED VINYL	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	417	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	SUMMER GOLD CES1054-B48 (ACRYLIC)
	GF	OLD GOLD FABRIC	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	430	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
	GV	OLD GOLD VINYL	OLIVE GREEN (LACQUER) CES1054-B33	SUNSET RED (LACQUER) CES1054-B37	SUNSET RED (LACQUER) CES1054-B37	OLD GOLD (LACQUER) CES1054-B25	OLD GOLD (LACQUER) CES1054-B25	431	VESTAL WHITE CES1054-802 (ACRYLIC)	SERENA BLUE CES1054-A96 (ACRYLIC)	POLE BLUE CES1054-B47 (ACRYLIC)
	GL	CHESTNUT BROWN LEATHER	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	432	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
	AL	OLD GOLD LEATHER	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	434	VESTAL WHITE CES1054-802 (ACRYLIC)	PEPPER GREEN CES1054-B50 (ACRYLIC)	GROVE GREEN CES1054-B49 (ACRYLIC)
	EL	CLOUD GRAY LEATHER	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	438	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
	FL	EBONY BLACK LEATHER	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	439	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	PEPPER GREEN CES1054-B50 (ACRYLIC)
			OLD GOLD (LACQUER) CES1054-B25	CHESTNUT BROWN (LACQUER) CES1054-B41	LIGHT GRAY (LACQUER) CES1054-531	BLACK HI-GLOSS (LACQUER) CES1054-151					

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156

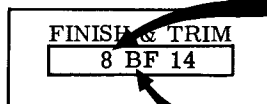
UPHOLSTERY
&
INTERIOR **T**RIM

UPHOLSTERED PARTS - HOW TO ORDER

PARTS MARKED WITH A # FOLLOWING PART NUMBER REQUIRE A SECOND DASH NUMBER FOR COLOR & MATERIAL
(SPECIFY SERIAL NUMBER OF AIRCRAFT WHEN ORDERING)

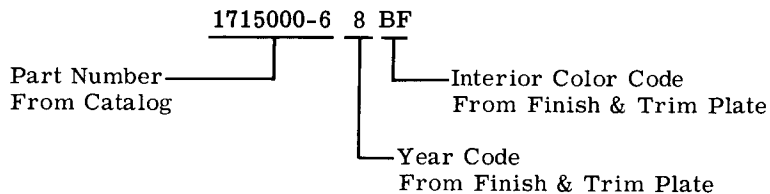
HOW TO DETERMINE 2nd DASH NUMBER

1. Find part number of desired part in catalog.
2. Refer to "FINISH & TRIM" plate, in the airplane, for your "Year Code" and "Interior Color Code."



3. Add the "Year Code" and "Interior Color Code," to the part number from catalog.

EXAMPLE OF COMPLETE NUMBER



INTERIOR PAINTED OR PLASTIC PARTS HOW TO ORDER

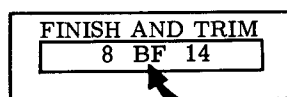
PARTS MARKED WITH A □ FOLLOWING PART NUMBER REQUIRE A SECOND DASH NUMBER FOR PROPER COLOR

(SPECIFY SERIAL NUMBER OF AIRCRAFT WHEN ORDERING)

To obtain second dash number use of correct table, for your model year, is required.

To use table,

1. Find part number of desired part in catalog.
2. Refer to the "Finish and Trim" plate, in the airplane, for your "Interior Color Code."



3. Locate part number from catalog in table.
4. Add dash number for color that appears under your "Interior Color Code."

INTERIOR PAINTED OR PLASTIC PARTS 1968 MODEL YEAR 17700001 & ON		INTERIOR COLOR CODE (From Finish and Trim Plate)							
PART NAME	PART NUMBER	BF	BV	DF	DV	CF	CV	GF	GV
1711002-2	FRAME ASSEMBLY - AUXILIARY SEAT	532	799	750	750	797	797	749	749
1706003-2	OUTLET - CABIN AIR VENT	532	532	532	532	532	532	532	532
1706017-1	COVER ASSEMBLY - CABIN TOP CONSOLE	532	532	532	532	532	532	532	532
1706020-1	COVER - REAR CABIN AIR OUTLET LH	532	532	532	532	532	532	532	532
1706020-2	COVER - REAR CABIN AIR OUTLET RH	532	532	532	532	532	532	532	532
1713065-3	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1713065-200	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1713080-200	GLARE SHIELD	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825
1713086-1	RETAINER - GLARE SHIELD	156	156	156	156	156	156	156	156
1713212-1	DOOR ASSEMBLY - GLOVE BOX	710	710	710	710	710	710	710	710
1713214-1	COVER - RADIO CUTOFF	279	279	279	279	279	279	279	279
1713214-2	COVER - RADIO CUTOFF	279	279	279	279	279	279	279	279
1713226-1	RETAINER - INSTRUMENT PANEL COVER	156	156	156	156	156	156	156	156
1713231-1	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721
1713232-1	COVER - INSTRUMENT PANEL UPPER RH	279	279	279	279	279	279	279	279
1713233-2	COVER ASSEMBLY - SHOCK PANEL	279	279	279	279	279	279	279	279
1714027-1	COVER - VERTICALLY ADJ SEAT BOTTOM	794	794	720	720	793	793	721	721
1714027-2	COVER - VERTICALLY ADJ SEAT BOTTOM	794	794	720	720	793	793	721	721
1714027-3	COVER - SEAT BOTTOM	794	794	720	720	793	793	721	721
1715012-4	TRIM PANEL - RH AFT	794	794	720	720	793	793	721	721
1715012-5	FILET - BAGGAGE DOOR	794	794	720	720	793	793	721	721
1715013-1	ESCUTCHEON - HEADLNER ACCESS	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	794	794	720	720	793	793	721	721

EXAMPLES OF COMPLETE NUMBER

1706003-1 -532

Part Number
From Catalog

2nd Dash Number
From Table
(Interior Color Code BF)

INTERIOR PAINTED OR PLASTIC PARTS 1968 MODEL YEAR 17700001 THRU 17701164		INTERIOR COLOR CODE (From Finish and Trim Plate)									
		BF	BV	DF	DV	CF	CV	GF	GV		
0711097-2	FRAME ASSEMBLY - AUXILIARY SEAT	799	799	750	750	797	797	749	749	749	749
1706003-1	OUTLET - CABIN AIR VENT	532	532	532	532	532	532	532	532	532	532
1706017-1	COVER ASSEMBLY - CABIN TOP CONSOLE	532	532	532	532	532	532	532	532	532	532
1706020-1	COVER - REAR CABIN AIR OUTLET LH	532	532	532	532	532	532	532	532	532	532
1706020-2	COVER - REAR CABIN AIR OUTLET RH	532	532	532	532	532	532	532	532	532	532
1713065-3	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279	279	279
1713065-200	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279	279	279
1713080-200	GLARE SHIELD	710	710	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825	825	825
1713086-1	RETAINER - GLARE SHIELD	156	156	156	156	156	156	156	156	156	156
1713212-1	DOOR ASSEMBLY - GLOVE BOX	279	279	279	279	279	279	279	279	279	279
1713214-1	COVER - RADIO CUTOUT	794	794	720	720	793	793	721	721	721	721
1713214-2	COVER - RADIO CUTOUT	794	794	720	720	793	793	721	721	721	721
1713226-1	RETAINER - INSTRUMENT PANEL COVER	156	156	156	156	156	156	156	156	156	156
1713231-1	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721	721	721
1713231-4	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721	721	721
1713231-5	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721	721	721
1713231-6	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721	721	721
1713232-1	COVER - INSTRUMENT PANEL UPPER RH	279	279	279	279	279	279	279	279	279	279
1713233-2	COVER ASSEMBLY - SHOCK PANEL	279	279	279	279	279	279	279	279	279	279
1714003-2	SEAT BOTTOM ASSEMBLY	799	799	750	750	797	797	749	749	749	749
1714027-1	COVER - VERTICALLY ADJ SEAT BOTTOM	794	794	720	720	793	793	721	721	721	721
1714027-2	COVER - VERTICALLY ADJ SEAT BOTTOM	794	794	720	720	793	793	721	721	721	721
1714027-3	COVER - SEAT BOTTOM	794	794	720	720	793	793	721	721	721	721
1714027-4	COVER - SEAT BOTTOM	794	794	720	720	793	793	721	721	721	721
1715012-4	TRIM PANEL - RH AFT	794	794	720	720	793	793	721	721	721	721
1715012-6	FILLET - BAGGAGE DOOR	794	794	720	720	793	793	721	721	721	721
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	794	794	720	720	793	793	721	721	721	721
1715017-1	TRIM PANEL ASSEMBLY - AFT WALL	794	794	720	720	793	793	721	721	721	721
1715017-3	COVER - BULKHEAD	794	794	720	720	793	793	721	721	721	721
1715018-3	TRIM PANEL ASSEMBLY - FWD LH	794	794	720	720	793	793	721	721	721	721
1715018-2	TRIM PANEL - FWD RH	794	794	720	720	793	793	721	721	721	721
1715019-3	MOLDING - WINDOW LH	794	794	720	720	793	793	721	721	721	721
1715019-4	MOLDING - WINDOW RH	794	794	720	720	793	793	721	721	721	721
1715019-5	MOLDING - BAGGAGE DOOR	794	794	720	720	793	793	721	721	721	721
1715019-6	MOLDING - REAR WINDOW	794	794	720	720	793	793	721	721	721	721
1715019-7	MOLDING - UPPER DOOR & WINDSHIELD LH	794	794	720	720	793	793	721	721	721	721
1715019-8	MOLDING - UPPER DOOR & WINDSHIELD RH	794	794	720	720	793	793	721	721	721	721
1715019-9	MOLDING - DOORPOST LH	794	794	720	720	793	793	721	721	721	721
1715019-10	MOLDING - DOORPOST RH	794	794	720	720	793	793	721	721	721	721
1715019-11	MOLDING - BAGGAGE DOOR	794	794	720	720	793	793	721	721	721	721
1715019-14	MOLDING - DOOR RH	794	794	720	720	793	793	721	721	721	721
1715019-15	MOLDING - DOOR LH	794	794	720	720	793	793	721	721	721	721

INTERIOR PAINTED OR PLASTIC PARTS 1968 MODEL YEAR (Cont) 17700001 THRU 17701164		INTERIOR COLOR CODE (From Finish and Trim Plate)							
PART NUMBER	PART NAME	BF	BV	DF	DV	CF	CV	GF	GV
1715020-1	TRIM ASSEMBLY - REAR SEAT BACK	794	794	720	720	793	793	721	721
1715023-1	TRIM ASSEMBLY - SEAT BACK	794	794	720	720	793	793	721	721
1715023-3	TRIM ASSEMBLY - SEAT BACK	794	794	720	720	793	793	721	721
1715027-1	HEADLINER - AFT MOLDED	884	884	884	884	884	884	884	884
1715027-2	HEADLINER - FWD MOLDED	884	884	884	884	884	884	884	884
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532	532
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532	532
1715028-1	MOLDING - SEAT BOTTOM	794	794	720	720	793	793	721	721
1715028-2	MOLDING - SEAT BOTTOM	794	794	720	720	793	793	721	721
1715033-1	TRIM-LWR DOOR LH	794	794	720	720	793	793	721	721
1715033-2	TRIM-LWR DOOR RH	794	794	720	720	793	793	721	721
1715034-1	MOULDING - CABIN DOOR SILL LH	794	794	720	720	793	793	721	721
1715034-2	MOULDING - CABIN DOOR SILL RH	794	794	720	720	793	793	721	721
1715035-1	MOULDING - BAGGAGE DOOR	794	794	720	720	793	793	721	721
1716012-1	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279
1717068-4	COVER - BAGGAGE DOOR	794	794	720	720	793	793	721	721



INTERIOR PAINTED OR PLASTIC PARTS 1969 MODEL YEAR

17701165 THRU 17701370

INTERIOR COLOR CODE

(From Finish and Trim Plate)

PART NUMBER	PART NAME	INTERIOR COLOR CODE									
		BF	BV	DF	DV	GF	GV	HF	HV		
0711097-2	FRAME ASSEMBLY - AUXILIARY SEAT	907	907	905	905	749	749	909	909	909	909
1706044-1	COVER - CABIN TOP CONSOLE	532	532	532	532	532	532	532	532	532	532
1706054-1	COVER - REAR CABIN AIR OUTLET	532	532	532	532	532	532	532	532	532	532
1713065-7	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279	279	279
1713065-201	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279	279	279
1713080-4	GLARE SHIELD	710	710	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825	825	825
1713086-1	RETAINER - GLARE SHIELD	156	156	156	156	156	156	156	156	156	156
1713260-2	COVER - INSTRUMENT PANEL LOWER RH.	902	902	901	901	721	721	903	903	903	903
1713262-1	COVER - INSTRUMENT PANEL UPPER LH.	279	279	279	279	279	279	279	279	279	279
1713270-2	COVER - INSTRUMENT PANEL LOWER LH.	902	902	901	901	721	721	903	903	903	903
1713274-2	COVER - INSTRUMENT PANEL UPPER RH.	279	279	279	279	279	279	279	279	279	279
1713275-3	COVER - SWITCH PANEL LH.	279	279	279	279	279	279	279	279	279	279
1713275-4	COVER - SWITCH PANEL RH.	279	279	279	279	279	279	279	279	279	279
1713278-2	DOOR ASSEMBLY - GLOVE BOX.	902	902	901	901	721	721	903	903	903	903
1713279-3	COVER - RADIO CUTOFF.	902	902	901	901	721	721	903	903	903	903
1713279-4	COVER - RADIO CUTOFF.	279	279	279	279	279	279	279	279	279	279
1714003-2	SEAT BOTTOM ASSEMBLY	906	906	904	904	717	717	908	908	908	908
1714027-1	COVER - SEAT BOTTOM	902	902	901	901	721	721	903	903	903	903
1714027-2	COVER - SEAT BOTTOM	902	902	901	901	721	721	903	903	903	903
1714027-3	COVER - SEAT BOTTOM	902	902	901	901	721	721	903	903	903	903
1714027-4	COVER - SEAT BOTTOM	902	902	901	901	721	721	903	903	903	903
1715012-4	TRIM PANEL - RH AFT.	902	902	901	901	721	721	903	903	903	903
1715012-6	FILLET - BAGGAGE DOOR	902	902	901	901	721	721	903	903	903	903
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	902	902	901	901	721	721	903	903	903	903
1715017-3	COVER - BULKHEAD	902	902	901	901	721	721	903	903	903	903
1715017-6	TRIM PANEL ASSEMBLY - AFT WALL.	902	902	901	901	721	721	903	903	903	903
1715018-5	TRIM PANEL - FWD LH	902	902	901	901	721	721	903	903	903	903
1715018-6	TRIM PANEL ASSEMBLY - FWD RH.	902	902	901	901	721	721	903	903	903	903
1715019-3	MOLDING - WINDOW LH	902	902	901	901	721	721	903	903	903	903
1715019-4	MOLDING - WINDOW RH	902	902	901	901	721	721	903	903	903	903
1715019-5	MOLDING - BAGGAGE DOOR	902	902	901	901	721	721	903	903	903	903
1715019-6	MOLDING - REAR WINDOW	902	902	901	901	721	721	903	903	903	903
1715019-7	MOLDING - UPPER DOOR & WINDSHIELD LH.	902	902	901	901	721	721	903	903	903	903
1715019-8	MOLDING - UPPER DOOR & WINDSHIELD RH.	902	902	901	901	721	721	903	903	903	903
1715019-9	MOLDING - DOOR POST LH.	902	902	901	901	721	721	903	903	903	903
1715019-10	MOLDING - DOOR POST RH.	902	902	901	901	721	721	903	903	903	903
1715019-11	MOLDING - BAGGAGE DOOR	902	902	901	901	721	721	903	903	903	903
1715019-16	MOLDING - WINDOW LH	902	902	901	901	721	721	903	903	903	903
1715019-17	MOLDING - DOOR LH.	902	902	901	901	721	721	903	903	903	903
1715019-18	MOLDING - DOOR RH.	902	902	901	901	721	721	903	903	903	903

INTERIOR PAINTED OR PLASTIC PARTS 1969 MODEL YEAR (Cont) 17701165 THRU 17701370		INTERIOR COLOR CODE (From Finish and Trim Plate)									
PART NUMBER	PART NAME	BF	BV	DF	DV	GF	GV	HF	HV		
1715020-1	TRIM ASSEMBLY - REAR SEAT BACK	902	902	901	901	721	721	903	903		
1715020-3	TRIM ASSEMBLY - REAR SEAT BACK LH	902	902	901	901	721	721	903	903		
1715020-4	TRIM ASSEMBLY - REAR SEAT BACK RH	902	902	901	901	721	721	903	903		
1715023-1	TRIM ASSEMBLY - SEAT BACK	902	902	901	901	721	721	903	903		
1715023-3	TRIM ASSEMBLY - SEAT BACK	902	902	901	901	721	721	903	903		
1715027-2	HEADLINER - FWD MOLDED	902	902	901	901	721	721	903	903		
1715027-3	RETAINER - HEADLINER LH	884	884	884	884	884	884	884	884		
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532	532		
1715027-5	HEADLINER - AFT MOLDED	532	532	532	532	532	532	532	532		
1715028-1	MOLDING - SEAT BOTTOM	884	884	884	884	884	884	884	884		
1715028-2	MOLDING - SEAT BOTTOM	902	902	901	901	721	721	903	903		
1715033-1	TRIM - LWR DOOR LH	902	902	901	901	721	721	903	903		
1715033-2	TRIM - LWR DOOR RH	902	902	901	901	721	721	903	903		
1715034-1	MOLDING - CABIN DOOR SILL LH	902	902	901	901	721	721	903	903		
1715034-2	MOLDING - CABIN DOOR SILL RH	902	902	901	901	721	721	903	903		
1715035-1	MOULDING-BAGGAGE DOOR	902	902	901	901	721	721	903	903		
1717068-4	COVER - BAGGAGE DOOR LATCH	902	902	901	901	721	721	903	903		

INTERIOR PAINTED OR PLASTIC PARTS 1970 MODEL YEAR 17701371 THRU 17701530		INTERIOR COLOR CODE (From Finish and Trim Plate)									
PART NUMBER	PART NAME	AF	AV	BF	BV	CF	CV	MF	MV		
0514017-1	TRIM - CHAIR BOTTOM LH.	532	532	532	532	532	532	532	532	532	532
0514017-2	TRIM - CHAIR BOTTOM RH.	532	532	532	532	532	532	532	532	532	532
0514017-3	TRIM - CHAIR BOTTOM FWD.	532	532	532	532	532	532	532	532	532	532
0514018-1	TRIM ASSEMBLY - SEAT BACK.	532	532	532	532	532	532	532	532	532	532
0514018-3	POCKET ASSEMBLY - MAGAZINE.	532	532	532	532	532	532	532	532	532	532
0514055-1	TRIM ASSEMBLY - SEAT BACK.	532	532	532	532	532	532	532	532	532	532
0514055-3	POCKET ASSEMBLY - SEAT BACK.	532	532	532	532	532	532	532	532	532	532
0514058-1	RETAINER - SEAT BOTTOM.	532	532	532	532	532	532	532	532	532	532
1200675-20	SPLICE - WINDLACE.	532	532	532	532	532	532	532	532	532	532
1706044-1	COVER - CABIN TOP CONSOLE.	532	532	532	532	532	532	532	532	532	532
1706054-1	COVER - REAR CABIN AIR OUTLET.	532	532	532	532	532	532	532	532	532	532
1713080-4	GLARE SHIELD	710	710	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825	825	825
1713086-1	RETAINER - GLARE SHIELD	156	156	156	156	156	156	156	156	156	156
1713260-2	COVER - INSTRUMENT PANEL LOWER RH	978	978	978	978	978	978	978	978	978	978
1713262-1	COVER - INSTRUMENT PANEL UPPER LH	989	989	989	989	989	989	989	989	989	989
1713262-5	COVER - INSTRUMENT PANEL UPPER LH	989	989	989	989	989	989	989	989	989	989
1713270-4	COVER - INSTRUMENT PANEL LOWER LH	978	978	978	978	978	978	978	978	978	978
1713274-2	COVER - INSTRUMENT PANEL UPPER RH	989	989	989	989	989	989	989	989	989	989
1713275-3	COVER - SWITCH PANEL LH	279	279	279	279	279	279	279	279	279	279
1713275-6	COVER - SWITCH PANEL RH	279	279	279	279	279	279	279	279	279	279
1713278-2	DOOR ASSEMBLY - GLOVE BOX	978	978	978	978	978	978	978	978	978	978
1713279-3	COVER - RADIO CUTOUT	279	279	279	279	279	279	279	279	279	279
1713279-4	COVER - RADIO CUTOUT	279	279	279	279	279	279	279	279	279	279
1713325-2	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279	279	279
1713325-200	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279	279	279
1714027-3	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532
1714027-4	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532
1715012-4	TRIM PANEL - RH AFT	978	978	978	978	978	978	978	978	978	978
1715012-6	FILLET - BAGGAGE DOOR	532	532	532	532	532	532	532	532	532	532
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	978	978	978	978	978	978	978	978	978	978
1715017-3	COVER - BULKHEAD	978	978	978	978	978	978	978	978	978	978
1715017-6	TRIM PANEL ASSEMBLY - AFT WALL	978	978	978	978	978	978	978	978	978	978
1715018-5	TRIM PANEL ASSEMBLY - FWD RH	978	978	978	978	978	978	978	978	978	978
1715018-6	TRIM PANEL - FWD LH	978	978	978	978	978	978	978	978	978	978
1715019-3	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532	532	532
1715019-4	MOULDING - WINDOW RH	532	532	532	532	532	532	532	532	532	532
1715019-5	MOULDING - BAGGAGE DOOR	978	978	978	978	978	978	978	978	978	978
1715019-6	MOULDING - REAR WINDOW	532	532	532	532	532	532	532	532	532	532
1715019-7	MOULDING - UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532	532	532	532
1715019-8	MOULDING - UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532	532	532	532
1715019-9	MOULDING - DOOR POST LH	532	532	532	532	532	532	532	532	532	532
1715019-10	MOULDING - DOOR POST RH	532	532	532	532	532	532	532	532	532	532

INTERIOR PAINTED OR PLASTIC PARTS 1970 MODEL YEAR (Cont)		INTERIOR COLOR CODE (From Finish and Trim Plate)									
		AF	AV	BF	BV	CF	CV	MF	MV		
1715019-11	MOULDING - BAGGAGE DOOR	978	978	976	976	975	975	977	977		
1715019-17	MOULDING - DOOR LH	532	532	532	532	532	532	532	532		
1715019-18	MOULDING - DOOR RH	532	532	532	532	532	532	532	532		
1715019-21	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532		
1715027-2	HEADLINER - AFT MOULDED	884	884	884	884	884	884	884	884		
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532	532		
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532	532		
1715027-5	HEADLINER - FORWARD MOULDED	884	884	884	884	884	884	884	884		
1715033-1	TRIM-LWR DOOR LH	978	978	976	976	975	975	977	977		
1715033-2	TRIM-LWR DOOR RH	978	978	976	976	975	975	977	977		
1715034-1	MOULDING - CABIN DOOR SILL LH	978	978	976	976	975	975	977	977		
1715034-2	MOULDING - CABIN DOOR SILL RH	978	978	976	976	975	975	977	977		
1715035-1	MOULDING-BAGGAGE DOOR	978	978	976	976	975	975	977	977		
1715037-1	MOULDING - SEAT BOTTOM	978	978	976	976	975	975	977	977		
1715038-1	TRIM ASSEMBLY - REAR SEAT BACK	532	532	532	532	532	532	532	532		
1715039-1	TRIM ASSEMBLY - REAR SEAT BACK LH	532	532	532	532	532	532	532	532		
1715039-2	TRIM ASSEMBLY - REAR SEAT BACK RH	532	532	532	532	532	532	532	532		
1716012-3	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279		
1717068-4	COVER - BAGGAGE DOOR LATCH	978	978	976	976	975	975	977	977		



INTERIOR PAINTED OR PLASTIC PARTS		INTERIOR COLOR CODE (From Finish and Trim Plate)											
PART NUMBER	PART NAME	AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	DL	HL
0514017-1	TRIM-CHAIR BOTTOM LH	532	532	532	532	532	532	532	532	532	532	532	532
0514017-2	TRIM-CHAIR BOTTOM RH	532	532	532	532	532	532	532	532	532	532	532	532
0514017-3	TRIM-CHAIR BOTTOM FWD	532	532	532	532	532	532	532	532	532	532	532	532
0514018-15	TRIM ASSEMBLY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514018-3	POCKET ASSEMBLY-MAGAZINE	532	532	532	532	532	532	532	532	532	532	532	532
0514055-3	POCKET ASSEMBLY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514055-11	TRIM ASSEMBLY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514058-1	RETAINER-SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1706044-1	COVER-CABIN TOP CONSOLE	532	532	532	532	532	532	532	532	532	532	532	532
1706054-1	COVER-REAR CABIN AIR OUTLET	532	532	532	532	532	532	532	532	532	532	532	532
1713080-6	GLARE SHIELD	710	710	710	710	710	710	710	710	710	710	710	710
1713081-1	COVER-DECK SKIN	825	825	825	825	825	825	825	825	825	825	825	825
1713132-2	COVER-INSTRUMENT PANEL FLAP CONTROL	978	978	978	978	978	978	978	978	978	978	978	978
1713260-2	COVER-INSTRUMENT PANEL LOWER RH	989	989	989	989	989	989	989	989	989	989	989	989
1713262-12	COVER-INSTRUMENT PANEL UPPER LH	989	989	989	989	989	989	989	989	989	989	989	989
1713262-14	COVER-INSTRUMENT PANEL UPPER LH	989	989	989	989	989	989	989	989	989	989	989	989
1713270-4	COVER-INSTRUMENT PANEL LOWER LH	978	978	978	978	978	978	978	978	978	978	978	978
1713274-2	COVER-INSTRUMENT PANEL UPPER RH	989	989	989	989	989	989	989	989	989	989	989	989
1713275-7	COVER-SWITCH PANEL LH	279	279	279	279	279	279	279	279	279	279	279	279
1713275-8	COVER-SWITCH PANEL RH	279	279	279	279	279	279	279	279	279	279	279	279
1713278-2	DOOR ASSEMBLY-GLOVE BOX	978	978	978	978	978	978	978	978	978	978	978	978
1713279-3	COVER-RADIO CUTOFF	279	279	279	279	279	279	279	279	279	279	279	279
1713279-4	COVER-RADIO CUTOFF	978	978	978	978	978	978	978	978	978	978	978	978
1713325-2	PEDESTAL ASSEMBLY	978	978	978	978	978	978	978	978	978	978	978	978
1713325-200	PEDESTAL ASSEMBLY	978	978	978	978	978	978	978	978	978	978	978	978
1714027-3	COVER-SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1714027-4	COVER-SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1715007-18	TRIM PANEL ASSEMBLY-AFT WALL	978	978	978	978	978	978	978	978	978	978	978	978
1715012-4	TRIM PANEL - RH AFT	978	978	978	978	978	978	978	978	978	978	978	978
1715012-6	FILLET-BAGGAGE DOOR	532	532	532	532	532	532	532	532	532	532	532	532
1715013-1	ESCUTCHEON-HEADLINER ACCESS	978	978	978	978	978	978	978	978	978	978	978	978
1715014-1	ESCUTCHEON-DOOR STOP	978	978	978	978	978	978	978	978	978	978	978	978
1715017-3	COVER-BULKHEAD	978	978	978	978	978	978	978	978	978	978	978	978
1715018-5	TRIM PANEL ASSEMBLY-FWD RH	978	978	978	978	978	978	978	978	978	978	978	978
1715018-6	TRIM PANEL ASSEMBLY-FWD LH	978	978	978	978	978	978	978	978	978	978	978	978
1715019-5	MOULDING-BAGGAGE DOOR	532	532	532	532	532	532	532	532	532	532	532	532
1715019-6	MOULDING-REAR WINDOW	532	532	532	532	532	532	532	532	532	532	532	532
1715019-11	MOULDING-BAGGAGE DOOR	532	532	532	532	532	532	532	532	532	532	532	532
1715019-17	MOULDING-DOOR LH	532	532	532	532	532	532	532	532	532	532	532	532
1715019-18	MOULDING-DOOR RH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-3	RETAINER-HEADLINER LH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-4	RETAINER-HEADLINER RH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-6	HEADLINER-FORWARD MOULDED	532	532	532	532	532	532	532	532	532	532	532	532
1715027-7	HEADLINER-AFT MOULDED	532	532	532	532	532	532	532	532	532	532	532	532
1715033-1	TRIM-LWR DOOR LH	978	978	978	978	978	978	978	978	978	978	978	978
1715033-2	TRIM-LWR DOOR RH	978	978	978	978	978	978	978	978	978	978	978	978

INTERIOR PAINTED OR PLASTIC PARTS		INTERIOR COLOR											
1971 MODEL YEAR (Cont)		CODE											
17701531 THRU 17701633		(From Finish and Trim Plate)											
PART NUMBER	PART NAME	AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	DL	HL
1715034-1	MOULDING-CABIN DOOR SILL LH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715034-2	MOULDING-CABIN DOOR SILL RH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715035-1	MOULDING	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715038-1	TRIM ASSEMBLY-REAR SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
1715039-1	TRIM ASSEMBLY-REAR SEAT BACK LH	532	532	532	532	532	532	532	532	532	532	532	532
1715039-2	TRIM ASSEMBLY-REAR SEAT BACK RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-1	MOULDING-WINDOW LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-2	MOULDING-WINDOW RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-3	MOULDING-WINDOW LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-5	MOULDING-DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-6	MOULDING-DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-7	MOULDING-UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-8	MOULDING-UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-9	MOULDING-DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-10	MOULDING-DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-14	MOULDING-FWD LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-15	MOULDING-FWD RH	532	532	532	532	532	532	532	532	532	532	532	532
1716012-3	COVER-FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279	279	279	279	279
1717068-4	COVER-BAGGAGE DOOR LATCH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532



INTERIOR PAINTED OR PLASTIC PARTS

1972 MODEL YEAR

17701634 THRU 17701773

INTERIOR COLOR

CODE

(From Finish and Trim Plate)

PART NUMBER	PART NAME	AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	DL	HL
0514017-3	TRIM-CHAIR BOTTOM FWD	532	532	532	532	532	532	532	532	532	532	532	532
0514058-1	RETAINER-SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
0514076-2	TRIM ASSY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514076-4	TRIM ASSY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514078-5	ARMREST ASSEMBLY - FRONT	A54	A54	A43	A43	A47	A47	A51	A51	A53	A60	A51	A53
0514079-1	ARMREST ASSEMBLY - REAR LH	A54	A54	A43	A43	A47	A47	A51	A51	A53	A60	A51	A53
0514079-2	ARMREST ASSEMBLY - REAR RH	A54	A54	A43	A43	A47	A47	A51	A51	A53	A60	A51	A53
0714010-1	TRIM-CHAIR BOTTOM LH	532	532	532	532	532	532	532	532	532	532	532	532
0714010-2	TRIM-CHAIR BOTTOM RH	532	532	532	532	532	532	532	532	532	532	532	532
1706044-1	COVER-CABIN TOP CONSOLE	532	532	532	532	532	532	532	532	532	532	532	532
1706054-1	COVER-REAR CABIN AIR OUTLET	532	532	532	532	532	532	532	532	532	532	532	532
1713080-6	GLARE SHIELD	710	710	710	710	710	710	710	710	710	710	710	710
1713081-1	COVER-DECK SKIN	825	825	825	825	825	825	825	825	825	825	825	825
1713260-4	COVER-INSTRUMENT PANEL LOWER RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713262-14	COVER-INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713262-15	COVER-INSTRUMENT PANEL UPPER RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713270-9	COVER-INSTRUMENT PANEL LOWER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713274-3	COVER-INSTRUMENT PANEL UPPER RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713275-7	COVER-SWITCH PANEL LH	978	978	A44	A44	A48	A48	A52	A52	279	279	A52	279
1713275-8	COVER-SWITCH PANEL RH	978	978	A44	A44	A48	A48	A52	A52	279	279	A52	279
1713279-9	COVER-RADIO CUTOFF	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713279-10	COVER-RADIO CUTOFF	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713325-2	PEDESTAL ASSEMBLY	978	978	A44	A44	A48	A48	A52	A52	279	279	A52	279
1713325-200	PEDESTAL ASSEMBLY	978	978	A44	A44	A48	A48	A52	A52	279	279	A52	279
1713348-1	DOOR ASSEMBLY-GLOVE BOX	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1714027-5	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1714027-6	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1715007-18	TRIM PANEL ASSEMBLY-AFT WALL	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715012-4	TRIM PANEL-RH AFT	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715012-6	FILLET-BAGGAGE DOOR	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715013-1	ESCUTCHEON-HEADLINER ACCESS	532	532	532	532	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON-DOOR STOP	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715017-3	COVER-BULKHEAD	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715018-5	TRIM PANEL ASSEMBLY-FWD RH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715018-6	TRIM PANEL ASSEMBLY-FWD LH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715019-5	MOULDING-BAGGAGE DOOR	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715019-6	MOULDING-REAR WINDOW	532	532	532	532	532	532	532	532	532	532	532	532
1715019-11	MOULDING-BAGGAGE DOOR	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715019-17	MOULDING-DOOR LH	532	532	532	532	532	532	532	532	532	532	532	532
1715019-18	MOULDING-DOOR RH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-3	RETAINER-HEADLINER LH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-4	RETAINER-HEADLINER RH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-6	HEADLINER-FORWARD MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40
1715027-7	HEADLINER-AFT MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40

INTERIOR PAINTED OR PLASTIC PARTS		INTERIOR COLOR CODE (From Finish and Trim Plate)												
1972 MODEL YEAR														
17701634 THRU 17701773														
PART NUMBER	PART NAME	AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	DL	HL	
1715033-1	TRIM - LWR DOOR LH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532	
1715033-2	TRIM - LWR DOOR RH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532	
1715034-1	MOULDING-CABIN DOOR SILL LH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532	
1715034-2	MOULDING-CABIN DOOR SILL RH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532	
1715035-1	MOULDING	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532	
1715038-1	TRIM ASSEMBLY-REAR SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532	
1715039-1	TRIM ASSEMBLY-REAR SEAT BACK LH	532	532	532	532	532	532	532	532	532	532	532	532	
1715039-2	TRIM ASSEMBLY-REAR SEAT BACK RH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-5	MOULDING-DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-6	MOULDING-DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-7	MOULDING-UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-8	MOULDING-UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-9	MOULDING-DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-10	MOULDING-DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-19	MOULDING-WINDOW LH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-20	MOULDING-WINDOW RH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-23	MOULDING-WINDOW LH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-25	MOULDING-FWD RH	532	532	532	532	532	532	532	532	532	532	532	532	
1715040-26	MOULDING-FWD LH	532	532	532	532	532	532	532	532	532	532	532	532	
1716012-3	COVER-FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279	279	279	279	279	
1717068-4	COVER-BAGGAGE DOOR LATCH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532	

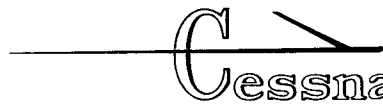
INTERIOR PAINTED OR PLASTIC PARTS		INTERIOR COLOR CODE (From Finish and Trim Plate)										
PART NUMBER	PART NAME	AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	HL
0514017-3	TRIM - CHAIR BOTTOM FWD	532	532	532	532	532	532	532	532	532	532	532
0514058-1	RETAINER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532
0514076-2	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532	532	532	532	532
0514076-3	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532	532	532	532	532
0514078-5	ARMREST ASSEMBLY - FRONT	A54	A54	A83	A83	A91	A91	A87	A87	A53	A60	A54
0514079-1	ARMREST ASSEMBLY - REAR LH	A54	A54	A83	A83	A91	A91	A87	A87	A53	A60	A54
0514079-2	ARMREST ASSEMBLY - REAR RH	A54	A54	A83	A83	A91	A91	A87	A87	A53	A60	A54
0514083-1	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532	532	532	532	532
0714010-1	TRIM - CHAIR BOTTOM LH	532	532	532	532	532	532	532	532	532	532	532
0714010-2	TRIM - CHAIR BOTTOM RH	532	532	532	532	532	532	532	532	532	532	532
1706044-3	COVER - CABIN TOP CONSOLE	532	532	532	532	532	532	532	532	532	532	532
1706054-1	COVER - REAR CABIN AIR OUTLET	532	532	532	532	532	532	532	532	532	532	532
1713080-6	GLARE SHIELD	710	710	710	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825	825	825	825
1713260-4	COVER - INSTRUMENT PANEL LOWER RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713262-14	COVER - INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713262-19	COVER - INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713270-9	COVER - INSTRUMENT PANEL LOWER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713274-3	COVER - INSTRUMENT PANEL UPPER RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713275-7	COVER - SWITCH PANEL LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713275-8	COVER - SWITCH PANEL RH	978	978	978	978	978	978	978	978	978	978	978
1713279-9	COVER - RADIO CUTOUT	978	978	978	978	978	978	978	978	978	978	978
1713279-10	COVER - RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713325-2	PEDESTAL ASSEMBLY	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713325-200	PEDESTAL ASSEMBLY	978	978	978	978	978	978	978	978	978	978	978
1713355-1	DOOR ASSEMBLY - GLOVE BOX	978	978	978	978	978	978	978	978	978	978	978
1714027-5	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532
1714027-6	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532
1715007-18	TRIM PANEL ASSEMBLY - AFT WALL	978	978	978	978	978	978	978	978	978	978	978
1715012-4	TRIM PANEL - RH AFT	978	978	978	978	978	978	978	978	978	978	978
1715012-6	FILLET - BAGGAGE DOOR	978	978	978	978	978	978	978	978	978	978	978
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	978	978	978	978	978	978	978	978	978	978	978
1715017-3	COVER - BULKHEAD	978	978	978	978	978	978	978	978	978	978	978
1715018-5	TRIM PANEL ASSEMBLY - FWD RH	978	978	978	978	978	978	978	978	978	978	978
1715018-6	TRIM PANEL ASSEMBLY - FWD LH	978	978	978	978	978	978	978	978	978	978	978
1715019-24	MOULDING - BAGGAGE DOOR	978	978	978	978	978	978	978	978	978	978	978
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532	532	532	532	532
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532	532	532	532	532
1715027-6	HEADLINER - FORWARD MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40
1715027-7	HEADLINER - AFT MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40
1715033-1	TRIM - LWR DOOR LH	978	978	978	978	978	978	978	978	978	978	978
1715033-2	TRIM - LWR DOOR RH	978	978	978	978	978	978	978	978	978	978	978
1715034-1	MOULDING - CABIN DOOR SILL LH	978	978	978	978	978	978	978	978	978	978	978
1715034-2	MOULDING - CABIN DOOR SILL RH	978	978	978	978	978	978	978	978	978	978	978
1715035-1	MOULDING	978	978	978	978	978	978	978	978	978	978	978

INTERIOR PAINTED OR PLASTIC PARTS 1973 MODEL YEAR 17701774 THRU 17701973		INTERIOR COLOR CODE (From Finish and Trim Plate)										
		INTERIOR COLOR CODE (From Finish and Trim Plate)										
		INTERIOR COLOR CODE (From Finish and Trim Plate)										
PART NUMBER	PART NAME	AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	HL
1715038-1	TRIM ASSEMBLY - REAR SEAT BACK	532	532	532	532	532	532	532	532	532	532	532
1715039-1	TRIM ASSEMBLY - REAR SEAT BACK LH	532	532	532	532	532	532	532	532	532	532	532
1715039-2	TRIM ASSEMBLY - REAR SEAT BACK RH	532	532	532	532	532	532	532	532	532	532	532
1715040-5	MOULDING - DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532
1715040-6	MOULDING - DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532
1715040-7	MOULDING - UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532	532	532	532	532
1715040-8	MOULDING - UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532	532	532	532	532
1715040-9	MOULDING - DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532
1715040-10	MOULDING - DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532
1715040-23	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532	532	532	532
1715041-1	MOULDING - REAR WINDOW UPGR	532	532	532	532	532	532	532	532	532	532	532
1715041-2	MOULDING - REAR WINDOW UPGR	532	532	532	532	532	532	532	532	532	532	532
1715043-1	MOULDING - DOOR LH	532	532	532	532	532	532	532	532	532	532	532
1715043-2	MOULDING - DOOR RH	532	532	532	532	532	532	532	532	532	532	532
1715043-3	MOULDING - FWD RH	532	532	532	532	532	532	532	532	532	532	532
1715043-4	MOULDING - FWD LH	532	532	532	532	532	532	532	532	532	532	532
1715043-5	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532	532	532	532
1715043-6	MOULDING - WINDOW RH	532	532	532	532	532	532	532	532	532	532	532
1716012-3	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279	279	279	279
1717068-4	COVER - BAGGAGE DOOR LATCH	978	978	A80	A80	A88	A88	A84	A84	532	279	532

INTERIOR PAINTED OR PLASTIC PARTS
 1974 MODEL YEAR

17701974 & ON

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)									
		AF AL AV	BF BV	CF CV	DF DV	GF GL GV	EL	FL			
0514017-3	TRIM - CHAIR BOTTOM FWD	532	532	532	532	532	532	532			
0514058-1	RETAINER - SEAT BOTTOM	532	532	532	532	532	532	532			
0514076-3	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532			
0514083-1	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532			
0714010-1	TRIM - CHAIR BOTTOM LH	532	532	532	532	532	532	532			
0714010-2	TRIM - CHAIR BOTTOM RH	532	532	532	532	532	532	532			
0714010-3	COVER - CABIN TOP CONSOLE	532	532	532	532	532	532	532			
1706044-3	COVER - REAR CABIN AIR OUTLET	532	532	532	532	532	532	532			
1706054-1	GLARE SHIELD	710	710	710	710	710	710	710			
1713080-6	COVER - DECK SKIN	825	825	825	825	825	825	825			
1713081-1	COVER ASSY - INSTRUMENT PANEL LOWER RH	A59	A59	A59	A59	A59	A59	A59			
1713262-5	COVER ASSY - INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59			
1713262-21	COVER - INSTRUMENT PANEL LOWER LH	A59	A59	A59	A59	A59	A59	A59			
1713270-12	COVER ASSY - INSTRUMENT PANEL UPPER RH	A59	A59	A59	A59	A59	A59	A59			
1713274-5	COVER - SWITCH PANEL RH	B40	B28	B32	B36	B24	B24	B24			
1713275-8	COVER - SWITCH PANEL LH	B40	B28	B32	B36	B24	B24	B24			
1713275-13	COVER - RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59			
1713279-9	COVER - RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59			
1713279-10	COVER - RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59			
1713325-2	PEDESTAL ASSY	B40	B28	B32	B36	B24	B24	B24			
1713325-200	PEDESTAL ASSY	B40	B28	B32	B36	B24	B24	B24			
1713355-1	DOOR ASSY - GLOVE BOX	B40	B28	B32	B36	B24	B24	B24			
1713361-1	MOULDING - INSTRUMENT PANEL COVER	A59	A59	A59	A59	A59	A59	A59			
1713361-2	MOULDING - INSTRUMENT PANEL COVER	A59	A59	A59	A59	A59	A59	A59			
1714027-5	COVER - SEAT SUPPORT	532	532	532	532	532	532	532			
1714027-6	COVER - SEAT SUPPORT	532	532	532	532	532	532	532			
1715007-18	TRIM PANEL ASSY - AFT WALL	B40	B28	B32	B36	B24	B24	B24			
1715012-4	TRIM PANEL - RH AFT	B40	B28	B32	B36	B24	B24	B24			
1715012-6	FILLET - BAGGAGE DOOR	B40	B28	B32	B36	B24	B24	B24			
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532			
1715017-3	COVER - BULKHEAD	B40	B28	B32	B36	B24	B24	B24			
1715018-5	TRIM PANEL ASSY - FWD RH	B40	B28	B32	B36	B24	B24	B24			
1715018-6	TRIM PANEL ASSY - FWD LH	B40	B28	B32	B36	B24	B24	B24			
1715019-24	MOULDING - BAGGAGE DOOR	B40	B28	B32	B36	B24	B24	B24			
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532			
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532			
1715027-6	HEADLINER - FORWARD MOULDED	532	532	532	532	532	532	532			
1715027-7	HEADLINER - AFT MOULDED	532	532	532	532	532	532	532			
1715034-1	MOULDING - CABIN DOOR SEAL LH	B40	B28	B32	B36	B24	B24	B24			
1715034-2	MOULDING - CABIN DOOR SEAL RH	B40	B28	B32	B36	B24	B24	B24			
1715035-1	MOULDING - BAGGAGE DOOR	B40	B28	B32	B36	B24	B24	B24			
1715037-1	RETAINER - SEAT BOTTOM	532	532	532	532	532	532	532			
1715038-1	TRIM ASSY - REAR SEAT BACK	532	532	532	532	532	532	532			
1715039-1	TRIM ASSY - REAR SEAT BACK LH	532	532	532	532	532	532	532			



INTERIOR PAINTED OR PLASTIC PARTS 1974 MODEL YEAR		INTERIOR COLOR CODE (From Finish and Trim Plate)									
PART NUMBER	PART NAME	AF AL AV	BF BV	CF CV	DF DV	GF GL GV	EL	FL			
1715039-2	TRIM ASSY - REAR SEAT BACK RH	532	532	532	532	532	532	532	532	532	532
1715040-5	MOULDING - DOORPOST LH	532	532	532	532	532	532	532	532	532	532
1715040-6	MOULDING - DOORPOST RH	532	532	532	532	532	532	532	532	532	532
1715040-7	MOULDING - UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532	532	532	532
1715040-8	MOULDING - UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532	532	532	532
1715040-9	MOULDING - DOORPOST LH	532	532	532	532	532	532	532	532	532	532
1715040-10	MOULDING - DOORPOST RH	532	532	532	532	532	532	532	532	532	532
1715041-1	MOULDING - REAR WINDOW UP	532	532	532	532	532	532	532	532	532	532
1715041-2	MOULDING - REAR WINDOW LWR	532	532	532	532	532	532	532	532	532	532
1715042-23	TRIM - LH LWR DOOR	B40	B28	B32	B36	B24	B36	B24	B36	B24	B36
1715042-24	TRIM - RH LWR DOOR	B40	B28	B32	B36	B24	B36	B24	B36	B24	B36
1715042-27	TRIM - DOOR LWR	B40	B28	B32	B36	B24	B36	B24	B36	B24	B36
1715043-1	MOULDING - DOOR LH	532	532	532	532	532	532	532	532	532	532
1715043-2	MOULDING - DOOR RH	532	532	532	532	532	532	532	532	532	532
1715043-3	MOULDING - FWD RH	532	532	532	532	532	532	532	532	532	532
1715043-4	MOULDING - FWD LH	532	532	532	532	532	532	532	532	532	532
1715043-5	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532	532	532
1715043-6	MOULDING - WINDOW RH	532	532	532	532	532	532	532	532	532	532
1715043-9	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532	532	532
1715047-1	ESCUTCHEON - DOOR STOP LH	B40	B28	B32	B36	B24	B36	B24	B36	B24	B36
1715047-2	ESCUTCHEON - DOOR STOP RH	B40	B28	B32	B36	B24	B36	B24	B36	B24	B36
1716012-3	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279	279	279
1717068-4	COVER - BAGGAGE DOOR LATCH	B40	B28	B32	B36	B24	B36	B24	B36	B24	B36

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 PARTS LISTING

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
1 -		MISCELLANEOUS BULK ITEMS -----	AR	
- 1	C1C2	CONLEY-WELD EPOXY BASE ADHESIVE.		
		CEMENTING ----- PLASTIC TO PLASTIC PLASTIC TO METAL FIBERGLASS TO FIBERGLASS FIBERGLASS TO METAL METAL TO METAL		
- 2	EC880	ADHESIVE-SYNTHETIC RUBBER BASE OIL RESISTANT		
		CEMENTING ----- RUBBER TO METAL SOUNDPROOFING TO METAL UPHOLSTERY TO METAL		
- 3	1024A-B	CEMENT PARTS A & B		
		CEMENTING DE-ICER ----- AND ABRASION BOOTS TO WING AND STAB- ILIZER LEADING EDGES.		
- 4	1007	PRIMER		
		USED ONLY FOR PRIMING ----- AREAS WHERE DE-ICER AND ABRASION BOOTS ARE TO BE INSTALLED WITH 1024A-B.		
- 5	576.1	SEALANT-EXTRUDED PERMAGUM		
		WEATHER SEALING ----- OF WINDSHIELD OR CABIN.		
- 6	579.6	SEALANT-EXTRUDED ZINC CHROMATE		
		WEATHER SEALING ----- OF WINDSHIELD OR CABIN.		
- 7	S1078-1	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED .06 THICK .50 WIDE		
		WINDSHIELD SEALING -----		
- 8	S1078-2	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED .12 THICK .50 WIDE		
		WINDSHIELD SEALING -----		
- 9	S1078-3	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED 2 MIL MYLAR TAPE BACKING. .06 THICK 1.50 WIDE		
		WINDSHIELD SEALING -----		
-10	EC1239AB	SEALANT-CATALYTIC		
		GENERAL PURPOSE ----- FOR FAYING SURFACES- FILLET & RIVET SEALS- FUEL SEALING AND AREAS WHERE SKYDROL IS PRESENT		
-11	700	SEALANT-FIREWALL		
		SEALING FIREWALL JOINTS ----- AND OPENINGS. WITHSTANDS 2000 DEGREE TEMP FOR 5 MINUTES.		
-12	EC776	ADHESIVE-GASKET FUEL RESISTANT SYNTHETIC RUBBER BASE.		
		CEMENTING GASKETS -----		
-13	550	SOUND DEADENER- LIQUID VIBRATION DAMPENER		
		VIBRATION DAMPENING ----- CAN BE BRUSHED OR SPRAYED.		
-14	MIL-P-8585	PRIMER-ZINC CHROMATE- GREEN		
-14A	EC1675A-B	SEALANT-CATALYTIC		
		HOPPER ADAPTER TO ----- HOPPER-CANTILEVER WING FUEL BAY		
-14B	PRO890	SEALANT-CATALYTIC ALTERNATE FOR EC1675A-B		
		HOPPER ADAPTER TO ----- HOPPER-CANTILEVER WING FUEL BAY		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
1 -14C	63 -2-) 5381	EPOXY MIXER CUP URETHANE TO URETHANE ----- URETHANE TO METAL POLYCARBONATE TO METAL ABS TO METAL		
-14D	EC22168/A	ADHESIVE PARTS A&B METAL TO METAL -----		
-14E	LOCTITE 8721	LOCKING & RETAINING COMPOUND METAL TO METAL -----		
-15	S51-4	HOSE-FUEL & OIL-1/4 ID AVAILABLE BY THE FOOT -----	AR	
	S51-6	HOSE-FUEL & OIL-3/8 ID AVAILABLE BY THE FOOT -----	AR	
	S51-8	HOSE-FUEL & OIL-1/2 ID AVAILABLE BY THE FOOT -----	AR	
	S51-10	HOSE-FUEL & OIL-5/8 ID AVAILABLE BY THE FOOT -----	AR	
	S51-12	HOSE-FUEL & OIL-3/4 ID AVAILABLE BY THE FOOT -----	AR	
	S51-16	HOSE-FUEL & OIL-1.00 ID AVAILABLE BY THE FOOT -----	AR	
	S51-32	HOSE-FUEL & OIL-2.00 ID AVAILABLE BY THE FOOT -----	AR	
-16	S202RB	CHANNEL-EXTRUDED BLACK AVAILABLE BY THE FOOT -----	AR	
	S202VW	CHANNEL-EXTRUDED WHITE AVAILABLE BY THE FOOT -----	AR	
-17	S292-1	INSULATION SLEEVING-ELEC-.118 ID AVAILABLE BY THE FOOT --	AR	
	S292-2	INSULATION SLEEVING-ELEC-.133 ID AVAILABLE BY THE FOOT --	AR	
	S292-3	INSULATION SLEEVING-ELEC-.148 ID AVAILABLE BY THE FOOT --	AR	
	S292-4	INSULATION SLEEVING-ELEC-.166 ID AVAILABLE BY THE FOOT --	AR	
	S292-5	INSULATION SLEEVING-ELEC-.186 ID AVAILABLE BY THE FOOT --	AR	
	S292-6	INSULATION SLEEVING-ELEC-.208 ID AVAILABLE BY THE FOOT --	AR	
	S292-8	INSULATION SLEEVING-ELEC-.263 ID AVAILABLE BY THE FOOT --	AR	
	S292-11	INSULATION SLEEVING-ELEC-5/16 ID AVAILABLE BY THE FOOT --	AR	
	S292-12	INSULATION SLEEVING-ELEC-3/8 ID AVAILABLE BY THE FOOT ---	AR	
	S292-14	INSULATION SLEEVING-ELEC-1/2 ID AVAILABLE BY THE FOOT ---	AR	
	S292-16	INSULATION SLEEVING-ELEC-3/4 ID AVAILABLE BY THE FOOT ---	AR	
	S292-28	INSULATION SLEEVING-ELEC-2-1/2 ID AVAILABLE BY THE FOOT -	AR	
-18	S1026BG	CLAMP-WRAP TYPE AVAILABLE IN 100 FOOT ROLL -----	AR	
-19	S1053E7T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 7/8 DIA -----	AR	
		AVAILABLE IN 10 FOOT LENGTHS ONLY		
	S1053E8T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 1.00 DIA -----	AR	
		AVAILABLE IN 10 FOOT LENGTHS ONLY		
	S1053E10T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 1-1/4 DIA -----	AR	
	S1053K10T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 1-1/4 DIA -----	AR	
		AVAILABLE IN 10 FOOT LENGTHS ONLY		
	S1053E12T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 1-1 1/2 DIA -----	AR	
	S1053K12T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 1-1/2 DIA -----	AR	
		AVAILABLE IN 10 FOOT LENGTHS ONLY		
	S1053E20T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 2-1/2 DIA -----	AR	
	S1053K20T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 2-1/2 DIA -----	AR	
		AVAILABLE IN 10 FOOT LENGTHS ONLY		
	S1053E24T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 3.00 DIA -----	AR	
	S1053K24T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 3.00 DIA -----	AR	
	S1053K24W	DUCT-FLEXIBLE-SILICONE IMPREGNATED 2 PLY 3.00 DIA ---	AR	
		AVAILABLE IN 10 FOOT LENGTHS ONLY		
	S1053E28T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 3-1/2 DIA -----	AR	
	S1053K28W	DUCT-FLEXIBLE-SILICONE IMPREGNATED 2 PLY 3-1/2 DIA --	AR	
		AVAILABLE IN 10 FOOT LENGTHS ONLY		
	S1053E32T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 4.00 DIA -----	AR	
	S1053K32T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 4.00 DIA -----	AR	
		AVAILABLE IN 10 FOOT LENGTHS ONLY		
-20	S1047-1	SEAL-SPONGE RUBBER-1/4 THICK AVAILABLE BY THE FOOT -----	AR	
	S1047-2	SEAL-SPONGE RUBBER-5/16 THICK AVAILABLE BY THE FOOT -----	AR	
-21	S1055-1	CHANNEL-EXTRUDED RUBBER AVAILABLE BY THE FOOT -----	AR	
-22	S1071-1	TUBE-POLYETHYLENE-1/4 DIA AVAILABLE BY THE FOOT -----	AR	
	S1071-3	TUBE-POLYETHYLENE-3/8 DIA AVAILABLE BY THE FOOT -----	AR	
	S1071-4	TUBE-POLYETHYLENE-1/2 DIA AVAILABLE BY THE FOOT -----	AR	
	S1071-5	TUBE-POLYETHYLENE-5/8 DIA AVAILABLE BY THE FOOT -----	AR	

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Bulk Items (Cont)

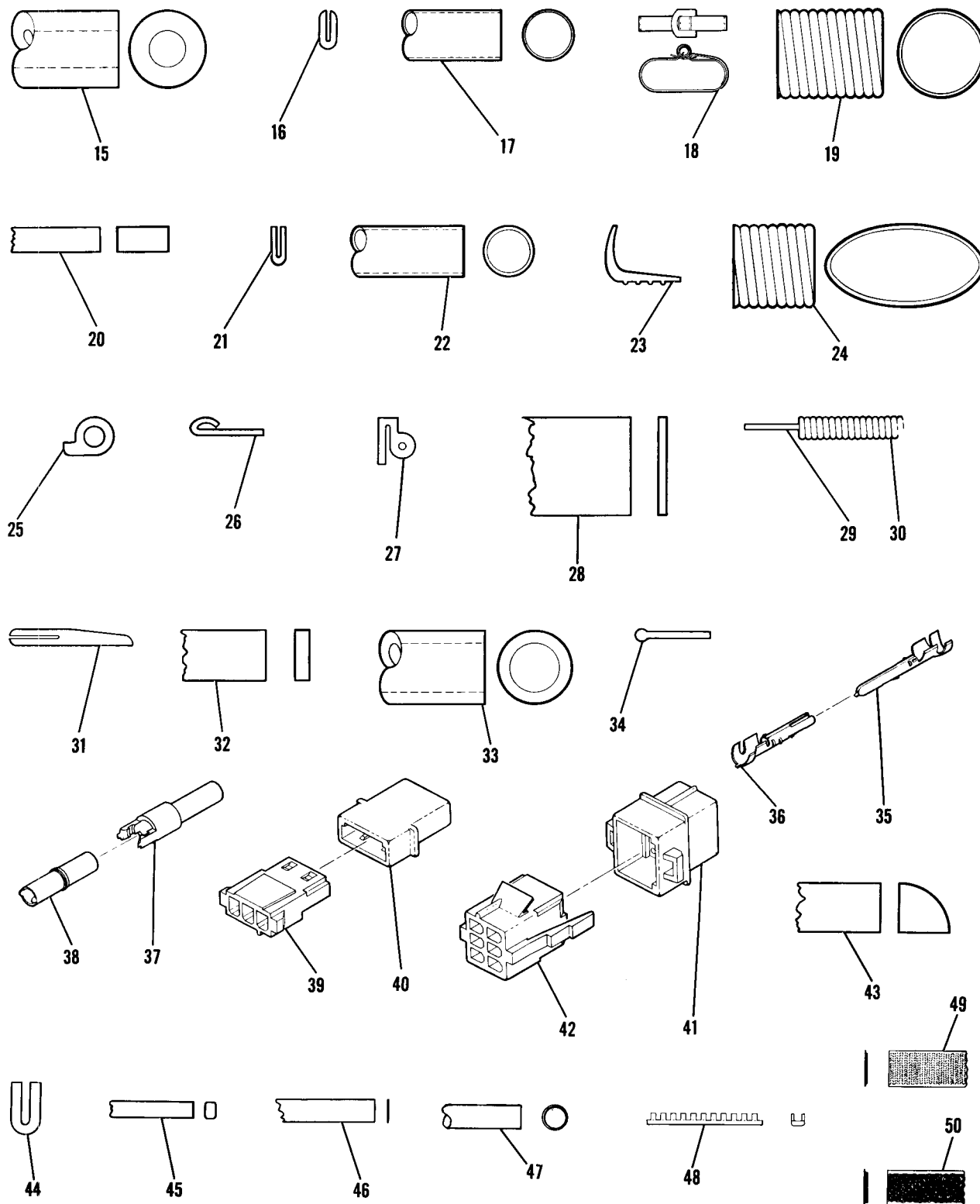


Figure 1. Miscellaneous Bulk Items



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
1 -23	S1084-1	SEAL-EXTRUDED RUBBER AVAILABLE BY THE FOOT -----	AR	
-24	S1110ET	DUCT-OVAL-FLEXIBLE-NEOPRENE IMPREGNATED ----- AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
-25	S1346-1	SEAL-SPONGE RUBBER AVAILABLE IN 12 FT LENGTHS ONLY -----	AR	
-26	S1366-1	MOULDING-EXTRUDED PLASTIC-SAND AVAILABLE BY THE FOOT ----	AR	
	S1366-2	MOULDING-EXTRUDED PLASTIC-FAWN AVAILABLE BY THE FOOT ----	AR	
	S1366-3	MOULDING-EXTRUDED PLASTIC-BLACK AVAILABLE BY THE FOOT ---	AR	
-27	S1378-1	SEAL-SPONGE RUBBER-BEIGE AVAILABLE IN 7 FT LENGTHS ONLY -	AR	
	S1378-2	SEAL-SPONGE RUBBER-CLOUD GRAY ----- AVAILABLE IN 7 FT LENGTHS ONLY	AR	
-28	S1389-1	SEALER STRIP-FELT-1.00 WIDE AVAILABLE BY THE FOOT -----	AR	
	S1389-2	SEALER STRIP-FELT-1-1/2 WIDE AVAILABLE BY THE FOOT -----	AR	
	S1389-3	SEALER STRIP-FELT-2.00 WIDE AVAILABLE BY THE FOOT -----	AR	
	S1389-4	SEALER STRIP-FELT 1-3/4 WIDE AVAILABLE BY THE FOOT -----	AR	
	S1389-5	SEALER STRIP-FELT-1-1/4 WIDE AVAILABLE BY THE FOOT -----	AR	
	S1389-6	SEALER STRIP-FELT-2-1/4 WIDE AVAILABLE BY THE FOOT -----	AR	
	S1389-7	SEALER STRIP-FELT-1-3/8 WIDE AVAILABLE BY THE FOOT -----	AR	
-29	S1398-1	CONTROL-PUSH PULL-WIRE AVAILABLE BY THE FOOT -----	AR	
-30	S1398-2	CONTROL-PUSH PULL-CASING AVAILABLE BY THE FOOT -----	AR	
-31	S1415-1	MOULDING-EXTRUDED VINYL -----	AR	
-32	S1441-1	SEAL-SPONGE RUBBER-3/8 WIDE AVAILABLE BY THE FOOT -----	AR	
	S1441-2	SEAL-SPONGE RUBBER-1/4 WIDE AVAILABLE BY THE FOOT -----	AR	
	S1441-3	SEAL-SPONGE RUBBER-1/2 WIDE AVAILABLE BY THE FOOT -----	AR	
-33	S1495-4	HOSE-RUBBER-1/4 ID AVAILABLE BY THE FOOT -----	AR	
	S1495-6	HOSE-RUBBER-3/8 ID AVAILABLE BY THE FOOT -----	AR	
	S1495-8	HOSE-RUBBER-1/2 ID AVAILABLE BY THE FOOT -----	AR	
	S1495-10	HOSE-RUBBER-5/8 ID AVAILABLE BY THE FOOT -----	AR	
-34	S1611-1	SEAL-EXTRUDED VINYL AVAILABLE BY THE FOOT -----	AR	
-35	S1635-1	ELECTRICAL PIN WIRE SIZE 22-18 -----	AR	
	S1635-2	ELECTRICAL PIN WIRE SIZE 18-14 -----	AR	
	S1635-3	ELECTRICAL PIN WIRE SIZE 18 GA-2 WIRE -----	AR	
-36	S1636-1	ELECTRICAL SOCKET WIRE SIZE 22-18 -----	AR	
	S1636-2	ELECTRICAL SOCKET WIRE SIZE 18-14 -----	AR	
	S1636-3	ELECTRICAL SOCKET WIRE SIZE 18 GA-2 WIRE -----	AR	
-37	S1637-1	HOUSING-ELECTRICAL PIN -----	AR	
-38	S1637-2	HOUSING-ELECTRICAL SOCKET -----	AR	
-39	S1638-1	HOUSING-ELECTRICAL SOCKET-3 CIRCUIT -----	AR	
-40	S1638-2	HOUSING-ELECTRICAL PIN-3 CIRCUIT -----	AR	
-41	S1640-6	HOUSING-ELECTRICAL PIN-6 CAVITY -----	AR	
	S1640-9	HOUSING-ELECTRICAL PIN-9 CAVITY -----	AR	
	S1640-12	HOUSING-ELECTRICAL PIN-12 CAVITY -----	AR	
	S1640-15	HOUSING-ELECTRICAL PIN-15 CAVITY -----	AR	
-42	S1641-6	HOUSING-ELECTRICAL SOCKET-6 CAVITY -----	AR	
	S1641-9	HOUSING-ELECTRICAL SOCKET-9 CAVITY -----	AR	
	S1641-12	HOUSING-ELECTRICAL SOCKET-12 CAVITY -----	AR	
	S1641-15	HOUSING-ELECTRICAL SOCKET-15 CAVITY -----	AR	
-43	S1116	SEAL-NEOPRENE AVAILABLE IN 12 FOOT LENGTHS ONLY -----	AR	
-44	S1356	SEAL-EXTRUDED RUBBER AVAILABLE BY THE FOOT -----	AR	
-45	S1614	LACING-KOROSEAL AVAILABLE BY THE FOOT -----	AR	
-46	3690-1/8	FILM-BLACK VINYL-1/8 IN WIDE AVAILABLE BY THE ROLL -----	AR	
	3690-1/4	FILM-BLACK VINYL-1/4 IN WIDE AVAILABLE BY THE ROLL -----	AR	
	3690-1/2	FILM-BLACK VINYL-1/2 IN WIDE AVAILABLE BY THE ROLL -----	AR	
-47	110691	WIRE-TEFLON AVAILABLE BY THE FOOT -----	AR	
-48	S1050-1	GROMMET-CATERPILLAR .056 WIDE -----	AR	
	S1050-2	GROMMET-CATERPILLAR .056 WIDE -----	AR	
	S1050-3	GROMMET-CATERPILLAR .131 WIDE -----	AR	
-49	S2092-3	FABRIC FASTENER-HOOK AVAILABLE BY FOOT -----	AR	
-50	S2092-4	FABRIC FASTENER-PILE AVAILABLE BY FOOT -----	AR	

Placards (Cont)

***ABCDEFGHIJKLMN
OPQRSTUVWXYZ
-1234567890***

**ABCDEFGHIJKLMN
OPQRSTUVWXYZ
-1234567890**

**ABCDEFGHIJKLMN
OPQRSTUVWXYZ
-1234567890**

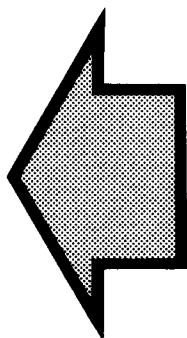
Figure 2. (Sheet 1 of 4) Placards, Nameplates & Exterior Markings

Placards (Cont)

S1500 TYPE STENCILS * FOR SLANT GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 10 INCH AND 12 INCH HEIGHTS IN EITHER LEFT HAND OR RIGHT HAND SLANT.

LETTERS AVAILABLE ARE A THRU Z.
NUMERALS AVAILABLE ARE 0 THRU 9.



TO ORDER:

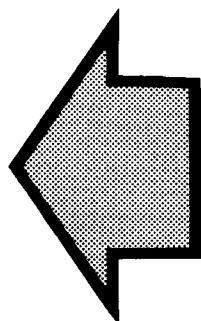
EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL AND THE DESIGNATOR L OR R TO INDICATE LEFT OR RIGHT HAND SLANT.

EXAMPLE:

S1500 - 10 - M L
BASIC PART NO. | HEIGHT WANTED | LETTER WANTED | DIRECTION OF SLANT

S1600 TYPE STENCILS * FOR VERTICAL GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 6 INCH, 12 INCH AND 20 INCH HEIGHTS. LETTERS AVAILABLE ARE A THRU Z. NUMERALS AVAILABLE ARE 0 THRU 9.



TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL WANTED.

EXAMPLE:

S1600 - 20 - N
BASIC PART NO. | HEIGHT WANTED | LETTER WANTED

* EACH STENCIL PROVIDES FOR EITHER
BACKGROUND OR CENTER MASK.

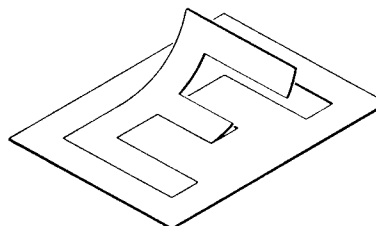
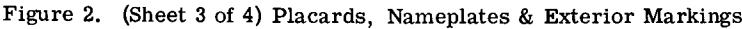


Figure 2. (Sheet 2 of 4) Placards, Nameplates & Exterior Markings



Placards (Cont)

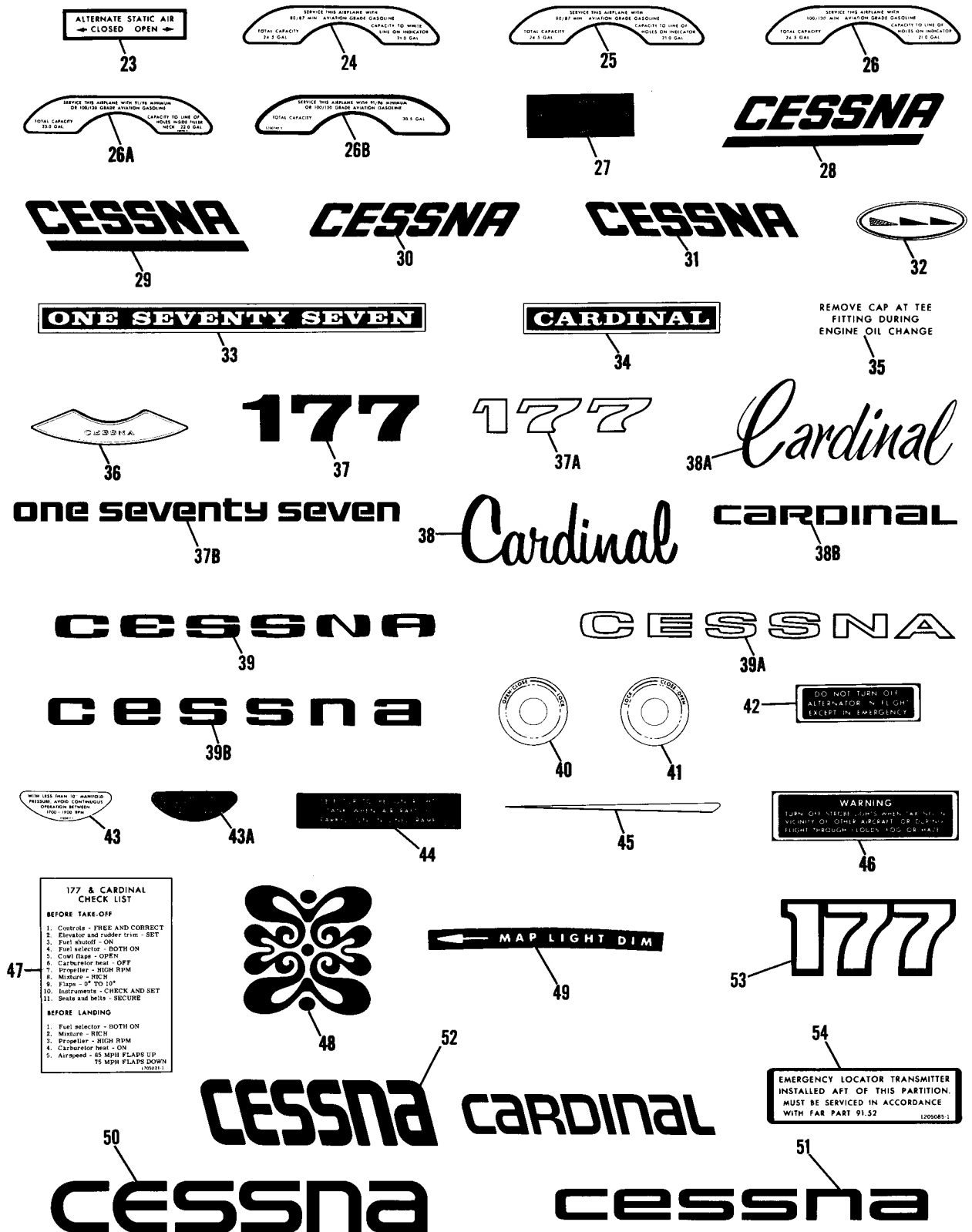


Figure 2. (Sheet 4 of 4) Placards, Nameplates & Exterior Markings

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
2 -		PLACARDS, NAMEPLATES, & EXTERIOR MARKINGS -----	NP	
- 1	1705008-1	NAMEPLATE-CONTROL WHEEL 177 -----	1	E
- 2	0505008-1	NAMEPLATE-CONTROL WHEEL 177 -----	1	H
- 2A	0505021-1	NAMEPLATE-CONTROL WHEEL 177 -----	1	P
- 2B	0505025-8	NAMEPLATE-CONTROL WHEEL 177 -----	1	T
- 2C	0505034-4	NAMEPLATE-CONTROL WHEEL 177 -----	1	W
- 3	1705009-1	NAMEPLATE-CONTROL WHEEL CARDINAL -----	1	E
- 4	0505008-3	NAMEPLATE-CONTROL WHEEL CARDINAL -----	1	H
- 4A	0505021-2	NAMEPLATE-CONTROL WHEEL CARDINAL -----	1	P
- 4B	0505025-9	NAMEPLATE-CONTROL WHEEL CARDINAL -----	1	T
- 4C	0505034-5	NAMEPLATE-CONTROL WHEEL CARDINAL -----	1	W
	0505017-1	PLATE-CONTROL WHEEL -----	1	R
- 4D	0405018-1	NAMEPLATE-CONTROL WHEEL -----	1	AA
- 4E	0405027-1	NAMEPLATE-CONTROL WHEEL 177 -----	1	AB
- 4F	0405027-2	NAMEPLATE-CONTROL WHEEL CARDINAL -----	1	AB
- 5	0405027-1	PLACARD-AIRCRAFT IDENTIFICATION NUMBER -----	NP	
- 6	1705002-2	PLACARD-SHIMMY DAMPENER -----	1	
- 7	S1714-1	PLACARD-ALLIANCE FOR PROGRESS -----	1	
- 8	S1713-1	PLACARD-HANDS OF FRIENDSHIP -----	1	
- 9	1705005-1	PLACARD-WINDOW VENT LH WHEN EXHAUSTED USE 1705013-1 -----	1	E
	1705005-2	PLACARD-WINDOW VENT RH WHEN EXHAUSTED USE 1705013-2 -----	1	E
-10	1705013-1	PLACARD-WINDOW VENT LH -----	1	H
	1705013-2	PLACARD-WINDOW VENT RH -----	1	H
-10A	1705018-1	PLACARD-WINDOW VENT LH -----	1	J
	1705018-2	PLACARD-WINDOW VENT RH -----	1	J
-11	0512166-3	PLACARD-BAGGAGE DOOR -----	1	E
-12	0505007-1	PLACARD-BAGGAGE DOOR -----	1	F
-13	0700319-13	PLACARD-WINTERIZATION KIT -----	1	E
-13A	0505009-2	PLACARD-WINTERIZATION KIT -----	1	R
	0505009-3	PLACARD-WINTERIZATION KIT -----	1	Q
-14	0552110-3	PLACARD-WINTERIZATION KIT -----	2	
-15	1705010-1	PLACARD-THROTTLE OPERATION -----	1	E
-16	1705001-1	PLACARD-NOSE GEAR SHOCK STRUT -----	1	A
	1705001-2	PLACARD-NOSE GEAR SHOCK STRUT -----	1	B
-17	S1784-1	PLACARD-AIRWORTHINESS -----	1	E
	S1784-2	PLACARD-AIRWORTHINESS -----	1	E
-18	1205001-3	PLACARD-AIRWORTHINESS -----	1	H
	1205001-2	PLACARD-AIRWORTHINESS -----	1	H
	1205001-47	PLACARD-AIRWORTHINESS -----	1	J
	1205001-48	PLACARD-AIRWORTHINESS -----	1	J
-19	0713047	PLATE-FINISH & TRIM -----	1	
-20	S1397-6	PLACARD-ENGINE OIL CHANGE -----	1	
-21	0400210-1	PLACARD-COMPASS CORRECTION -----	1	AD
-22	1213535-1	PLACARD-BATTERY BOX -----	1	E
	1205024-1	PLACARD-BATTERY BOX -----	1	F
-23	0505005-1	PLACARD-ALTERNATE STATIC SOURCE -----	1	M
-24	1200740-2	PLACARD-FUEL CELL -----	1	C
-25	1200740-3	PLACARD-FUEL CELL -----	1	D
-26	1200740-4	PLACARD-FUEL CELL -----	1	H
-26A	1200740-6	PLACARD-FUEL CELL -----	1	Y
-26B	1200740-9	PLACARD-FUEL CELL -----	1	X
-27	1705012-1	PLACARD-COURTESY LIGHT -----	1	E
-28	1205010-1	NAMEPLATE-EXTERIOR STYLING -----	1	E
-29	1205010-2	NAMEPLATE-EXTERIOR STYLING -----	1	E
-30	1205010-3	NAMEPLATE-EXTERIOR STYLING -----	1	H
-31	1205010-4	NAMEPLATE-EXTERIOR STYLING -----	1	H
-32	0505012-1	PLACARD-EXTERIOR STYLING -----	2	O
	0505012-2	PLACARD-EXTERIOR STYLING -----	2	AD
-33	1205013-8	PLACARD-EXTERIOR STYLING 177 -----	2	K
-34	1205013-11	PLACARD-EXTERIOR STYLING CARDINAL -----	2	K
-35	0505011-1	PLACARD-OIL COOLER DRAIN -----	1	
-36	1705014-1	PLACARD-NOSE CAP -----	1	Z
-37	1505015-5	NAMEPLATE-EXTERIOR STYLING 177 -----	2	S
-37A	1705024-1	NAMEPLATE-EXTERIOR STYLING 177 -----	2	W
-37B	1705026-2	NAMEPLATE-EXTERIOR STYLING 177 -----	2	AA
-38	1505015-6	NAMEPLATE-EXTERIOR STYLING CARDINAL -----	2	S
-38A	1705023-1	NAMEPLATE-EXTERIOR STYLING CARDINAL -----	2	W
-38B	1705027-2	NAMEPLATE-EXTERIOR STYLING CARDINAL -----	2	AA
-39	1505014-1	NAMEPLATE-EXTERIOR STYLING -----	2	P
-39A	1505022-1	PLACARD-EXTERIOR STYLING -----	2	T
-39B	1705022-1	PLACARD-EXTERIOR STYLING -----	2	W

CONTINUED ON NEXT PAGE



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
2 -40	1705015-1	PLACARD-DOOR HANDLE LH -----	1	L
-41	1705015-2	PLACARD-DOOR HANDLE RH -----	1	L
-42	0505020-2	PLACARD-MASTER SWITCH -----	1	Y
-43	1705017-1	PLACARD-MANIFOLD PRESSURE -----	1	U
-43A	170181-1	PLACARD-MANIFOLD PRESSURE -----	1	V
-44	1705016-1	PLACARD-FUEL SELECTOR -----	1	G
-45	0505015-1	PLACARD-WHEEL FAIRING LH -----	1	O
	0505015-2	PLACARD-WHEEL FAIRING RH -----	1	O
-46	C622003-0103	PLACARD-STROBE LIGHT -----	1	T
	C622003-0105	PLACARD-STROBE LIGHT -----	1	Q
-47	1705021-1	PILOTS CHECK LIST -----	1	Q
-48	1705025-1	PLACARD-EXTERIOR DECORATIVE -----	1	AA
-49	1205004-1	PLACARD-MAPLIGHT -----	1	N
-50	0405020-1	PLACARD-EXTERIOR STYLING -----	2	AA
-51	0405028-3	PLACARD-EXTERIOR STYLING 177 -----	2	AB
-52	1705031-1	PLACARD-EXTERIOR STYLING LH CARDINAL -----	1	AB
	1705031-2	PLACARD-EXTERIOR STYLING RH CARDINAL -----	1	AB
-53	1705029-1	PLACARD-EXTERIOR STYLING 177 -----	2	AB
-54	1205085-1	PLACARD-EMERGENCY LOCATOR TRANSMITTER -----	1	AC
		A---177 SERIAL 17700001 THRU 17700854		
		B---177 SERIAL 17700855 & ON		
		C---177 SERIAL 17700001 THRU 17700092		
		D---177 SERIAL 17700093 THRU 17701164		
		E---177 SERIAL 17700001 THRU 17701164		
		F---177 SERIAL 17701165 & ON		
		G---177 SERIAL 17701355 & ON		
		H---177 SERIAL 17701165 THRU 17701370		
		J---177 SERIAL 17701371 & ON		
		K---177 SERIAL 17700001 THRU 17701370		
		L---177 SERIAL 17701362 & ON		
		M---177 SERIAL 17700001 THRU 17701530		
		N---177 SERIAL 17701531 & ON		
		O---177 SERIAL 17701165 THRU 17701530		
		P---177 SERIAL 17701371 THRU 17701530		
		Q---177 SERIAL 17701634 & ON		
		R---177 SERIAL 17701165 THRU 17701633		
		S---177 SERIAL 17701371 THRU 17701633		
		T---177 SERIAL 17701531 THRU 17701633		
		U---177 SERIAL 17701371 THRU 17701658 & 17701666 & ON		
		V---177 SERIAL 17701659 THRU 17701665		
		W---177 SERIAL 17701634 THRU 17701773		
		X---177 SERIAL 17701774 & ON		
		Y---177 SERIAL 17701371 THRU 17701773		
		Z---177 SERIAL 17701165 THRU 17701773		
		AA---177 SERIAL 17701774 THRU 17701973		
		AB---177 SERIAL 17701974 & ON		
		AC---177 SERIAL 17701688 & ON		
		AD---177 SERIAL 17701531 THRU 17701773		

Wing

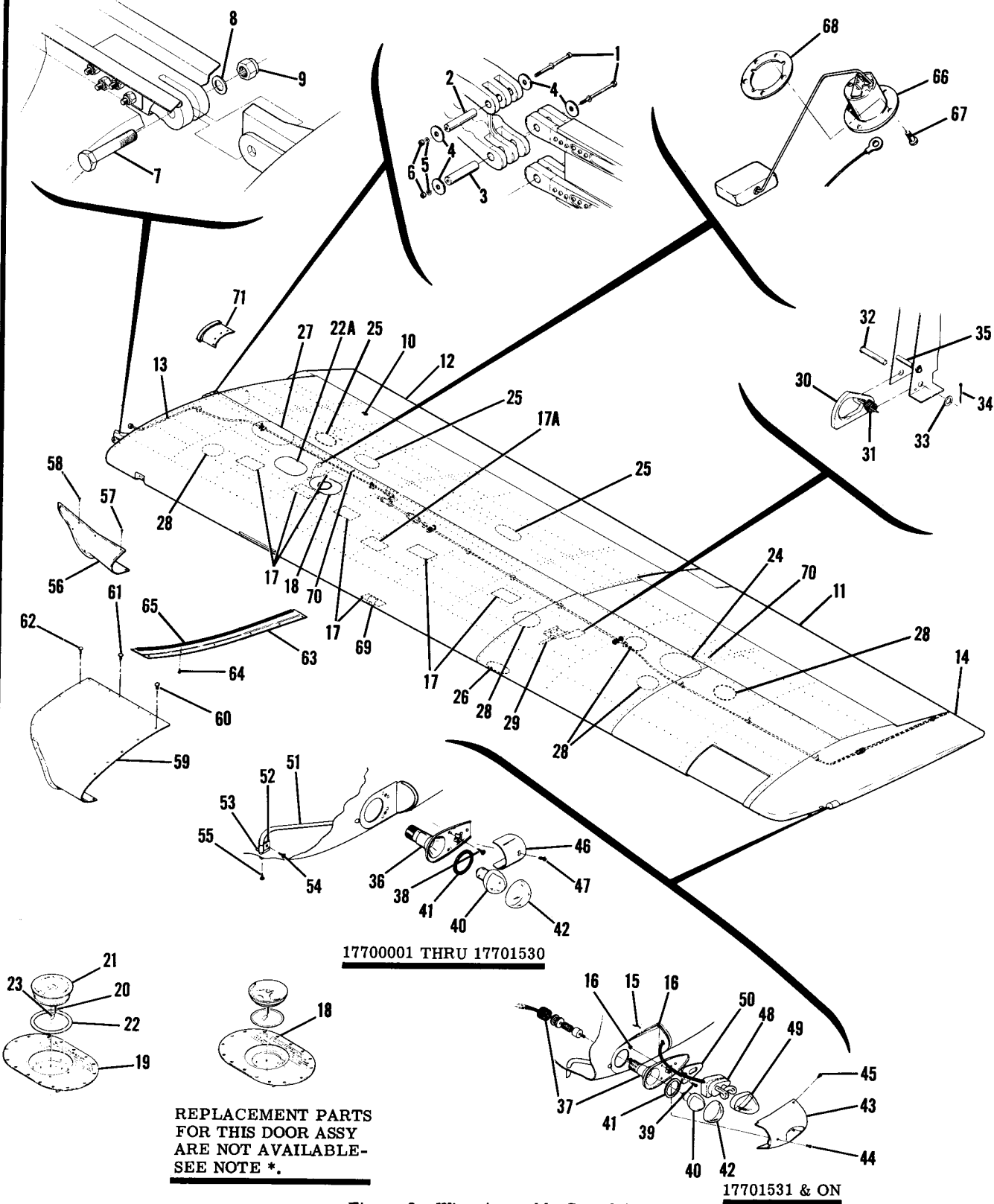


Figure 3. Wing Assembly Complete



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
3 -		WING ASSEMBLIES COMPLETE LH -----	NP	
		WING ASSEMBLIES COMPLETE RH -----	NP	
		ATTACHING PARTS		
- 1	AN4-44A	BOLT -----	2	
- 2	1710704-1	DOWEL PIN-WING ATTACH UPPER -----	1	
- 3	1710704-2	DOWEL PIN-WING ATTACH LOWER -----	1	
- 4	1713259-1	RETAINER-DOWEL PIN -----	4	
- 5	AN960-416	WASHER -----	2	
- 6	NAS679A4	NUT -----	2	
- 7	AN8-21A	BOLT -----	1	
- 8	AN960-816	WASHER -----	1	
- 9	MS20365-820C	NUT -----	1	
		---*---		
-10	SEE FIG 4	WING STRUCTURE ASSEMBLY -----	1	
-11	SEE FIG 7	AILERON INSTALLATION -----	1	
-12	SEE FIG 8	FLAP INSTALLATION -----	1	
-13	SEE FIG 69A	VENT LINE INSTALLATION -----	1	
-14	1723000-201	TIP ASSEMBLY-WING LH -----	1	B
	1723000-200	TIP ASSEMBLY-WING RH -----	1	B
	1723005-201	TIP ASSEMBLY-WING LH -----	1	F
	1723005-200	TIP ASSEMBLY-WING RH -----	1	F
-15	1723005-11	TIP ASSEMBLY-WING LH -----	1	G
	1723005-12	TIP ASSEMBLY-WING RH -----	1	G
		ATTACHING PARTS		
	S1021Z8-8	SCREW -----	14	
		---*---		
	NAS679A08	NUTPLATE -----	1	B
	NAS395-16-3	NUTPLATE -----	1	C
	NAS395-18-3	NUTPLATE -----	2	C
	S1021Z8-8	SCREW -----	1	C
-16	NAS1329A06K120	NUTPLATE -----	5	G
	1723004-1	STIFFENER-WING TIP UPPER LH -----	1	B
	1723004-5	STIFFENER-WING TIP UPPER LH -----	1	C
	1723004-2	STIFFENER-WING TIP UPPER RH -----	1	B
	1723004-6	STIFFENER-WING TIP UPPER RH -----	1	C
	1723004-3	STIFFENER-WING TIP LOWER LH -----	1	B
	1723004-7	STIFFENER-WING TIP LOWER LH -----	1	C
	1723004-4	STIFFENER-WING TIP LOWER RH -----	1	B
	1723004-8	STIFFENER-WING TIP LOWER RH -----	1	C
-17	1221050-6	COVER PLATE -----	7	
		ATTACHING PARTS		
	AN507-1032R7	SCREW -----	6	
		---*---		
-17A	1221050-6	COVER PLATE STD WING -----	1	
	1722093-3	COVER PLATE LONG RANGE WING -----	1	R
		ATTACHING PARTS		
	AN507-1032R7	SCREW -----	AR	
		---*---		
-18		DOOR ASSEMBLY-FUEL FILLER & CAP -----	NP	A
-19	1726041-1	DOOR ASSEMBLY-FUEL FILLER & CAP WEU 1726041-8 -----	1	J
	1726041-8	DOOR ASSEMBLY-FUEL FILLER & CAP -----	1	S
	1726041-9	DOOR ASSEMBLY-FUEL FILLER & CAP LH -----	1	R
	1726041-10	DOOR ASSEMBLY-FUEL FILLER & CAP RH -----	1	
		ATTACHING PARTS		
	AN507-1032R7	SCREW -----	16	
		---*---		
-20	1726042-4	CHAIN ASSEMBLY WEU C156001-0104 -----	1	J
	C156001-0104	CHAIN ASSEMBLY -----	1	K
-21	1726042-3	CAP-FUEL WEU C156001-0106 -----	1	J
	C156001-0106	CAP-FUEL -----	1	K
-22	MS29513-338	O RING -----	1	
	4199	PIN-FUEL CAP HINGE WISCO -----	1	
-22A	1221048-2	DOOR-ACCESS -----	1	R
-23	1220024-1	TAG ATTACH TO CHAIN -----	1	
-24	1221091-4	DOOR-AILERON ACCESS -----	1	
		ATTACHING PARTS		
	AN507-1032R7	SCREW -----	6	
		---*---		
-25	1221093-3	DOOR-ACCESS LH -----	3	
	1221093-3	DOOR-ACCESS RH -----	4	
		ATTACHING PARTS		
	AN507-1032R7	SCREW -----	6	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
3 -26	1221096-3	DOOR-ACCESS LH -----	1	
	AN507-1032R7	ATTACHING PARTS SCREW -----	6	
-27	1221116-3	DOOR-ACCESS LH -----	1	
	AN507-1032R7	ATTACHING PARTS SCREW -----	8	
-28	S225-4	PLATE-INSPECTION LH -----	3	
	S225-4	PLATE-INSPECTION RH -----	5	
-29	SEE FIG 67	PITOT INSTALLATION -----	1	
-30	0523615-1	RING ASSEMBLY-MOORING -----	1	
-31	0523616-1	SPRING-MOORING RING -----	1	
		ATTACHING PARTS		
-32	MS20392-2C39	PIN -----	1	
-33	AN960-10L	WASHER -----	1	
-34	MS24665-132	COTTER PIN -----	1	
		-----*		
-35	MS20392-1C39	PIN -----	1	
	AN960-4	WASHER -----	1	
-36	MS24665-132	COTTER PIN -----	1	
	C622001-0202	BASE ASSEMBLY-WING POSITION LIGHT -----	1	
-37	C622001-0201	BASE ASSY-WING POSITION LIGHT USED WITH STROBE -----	1	G
		LIGHT ONLY		
-38	S1022Z8	ATTACHING PARTS		
	NAS446-4-3	SCREW -----	2	H
-39	AN507-632R8	NUT -----	2	H
	AN507-632R8	SCREW USED WITHOUT STROBE LIGHT -----	2	G
-40	A7512-12	SCREW USED WITH STROBE LIGHT -----	3	G
	A1257A	-----*		
-41	A1280-2	BULB-WING POSITION LIGHT GMC -----	1	
	A1280-3	GASKET-WING POSITION LIGHT GMC -----	1	
-42	0523566-7	LENS-WING POSITION LIGHT RED LH GMC -----	1	
	0523566-8	LENS-WING POSITION LIGHT GREEN RH GMC -----	1	
-43	0523566-3	SHIELD-POSITION LIGHT LH USED WITH STROBE LIGHT -----	1	G
	0523566-4	SHIELD-POSITION LIGHT RH USED WITH STROBE LIGHT -----	1	G
-44	AN507-632R14	SHIELD-POSITION LIGHT LH USED WITHOUT STROBE LIGHT -----	1	G
	AN507-632R8	SHIELD-POSITION LIGHT RH USED WITHOUT STROBE LIGHT -----	1	G
-45	1723001-3	ATTACHING PARTS		
	1723001-4	SCREW -----	1	G
-46	0423564-1	SCREW -----	2	G
	0423564-2	-----*		
-47	AN507-632R12	SHIELD-POSITION LIGHT LH -----	1	B
	AN507-632R14	SHIELD-POSITION LIGHT RH -----	1	B
-48	C622003-0101	SHIELD-POSITION LIGHT LH -----	1	F
	C622006-0102	SHIELD-POSITION LIGHT RH -----	1	F
-49	C622003-0104	ATTACHING PARTS		
	C622006-0103	SCREW -----	1	B
-50	1520006-1	SCREW -----	1	F
	C622006-0105	-----*		
-51	1723003-1	LIGHT ASSEMBLY-STROBE -----	1	Q
		LIGHT ASSEMBLY-STROBE -----	1	R
-52	S1155-4	LENS-STROBE LIGHT -----	1	Q
	S1154-1	LENS-STROBE LIGHT -----	1	R
-53	S1021Z8-8	SPACER-STROBE LIGHT -----	1	Q
	NAS446-4	GASKET -----	1	R
-54	S1021Z8-6	DETECTOR-NAVIGATION LIGHT -----	1	
		ATTACHING PARTS		
-55	1710001-5	CLAMP -----	1	
	1710001-6	BRACKET -----	1	
-56	AN507-832R8	SCREW -----	1	
	S290D832	NUTPLATE -----	1	
-57	S1021Z8-8	SCREW -----	1	
	NAS395-14	SCREW -----	1	
-58	S1022Z10-8	SCREW -----	1	
		-----*		
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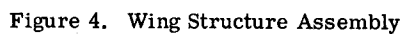


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
3 -59	1710008-1 1710008-2	FAIRING ASSEMBLY-FUSELAGE ATTACHMENT LH ----- FAIRING ASSEMBLY-FUSELAGE ATTACHMENT RH ----- ATTACHING PARTS -----	1 1	C C
-60	AN507-1032R8 S290D1032	SCREW ----- WASHER -----	6 6	C C
-61	AN520-10R8	SCREW -----	6	C
-62	AN507-1032R8	SCREW ----- -----*	9	C
-63	1710003-4 1710003-3 1710003-10 1710003-9	FAIRING ASSY-WING FUSELAGE ATTACHMENT BOTTOM LH ----- FAIRING ASSY-WING FUSELAGE ATTACHMENT BOTTOM RH ----- FAIRING ASSY-WING FUSELAGE ATTACHMENT BOTTOM LH ----- FAIRING ASSY-WING FUSELAGE ATTACHMENT BOTTOM RH ----- ATTACHING PARTS -----	1 1 1 1	D O P P
-64	AN507-832R8 S290D832	SCREW ----- WASHER ----- -----*	8 8	
	1710003-6 1710003-5 1710003-7	STIFFENER-LH ----- STIFFENER-RH ----- CHANNEL -----	1 1 1	
-65	12341-667-1	TRANSMITTER-FUEL LH -----	1	M
-66	12341-667-2 C668002-C101 C668002-0102	TRANSMITTER-FUEL RH ----- TRANSMITTER-FUEL LH ----- TRANSMITTER-FUEL RH ----- ATTACHING PARTS -----	1 1 1 1	M M N N
-67	AN3-5A MS20074-03-05 S350 AN960-10L	BOLT ----- BOLT ----- WASHER ----- WASHER ----- -----*	5 5 5 5	D E
-68	S1588-1	GASKET -----	1	
-69	SEE FIG 68	STALL WARNING HORN LH ONLY -----	1	
-70	CM2692-24-15	PLUG BUTTON -----	2	
-71	1221119-1 1221119-4	FILLET ASSEMBLY-LH ----- FILLET ASSEMBLY-RH ----- ATTACHING PARTS -----	1 1	L L
	S1022Z8-8C AN509-8R7	SCREW ----- SCREW ----- -----*	3 3	L L
NOTE. *USE 1726041-1 FOR AIRCRAFT 17700001 THRU 17701164 & USE 1726041-1 & 1220024-1 TAG FOR AIRCRAFT 17701165 & ON A---177 SERIAL 17700001 THRU 17701164 B---177 SERIAL 17700001 THRU 17701370 C---177 SERIAL 17701371 & ON D---177 SERIAL 17700001 THRU 17701213 17701215 THRU 17701222 17701224 THRU 17701225 E---177 SERIAL 17701214, 17701223, 17701226 & ON F---177 SERIAL 17701371 THRU 17701530 G---177 SERIAL 17701531 & ON H---177 SERIAL 17700001 THRU 17701530 J---177 SERIAL 17701164 THRU 17701597 K---177 SERIAL 17701598 & ON L---177 SERIAL 17701633 & ON M---177 SERIAL 17700001 THRU 17701160 17701165 THRU 17701168, 17701171, 17701174 THRU 17701178 & 17701180 N---177 SERIAL 17701161 THRU 17701164, 17701169 17701170, 17701172, 17701173, 17701179 17701181 & ON O---177 SERIAL 17700001 THRU 17701633 P---177 SERIAL 17701634 & ON Q---177 SERIAL 17701531 THRU 17701773 R---177 SERIAL 17701774 & ON S---177 SERIAL 17701598 THRU 17701773				

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
4 -	1722001-13	WING STRUCTURE ASSEMBLY-LH -----	1	A
	1722002-13	WING STRUCTURE ASSEMBLY-RH -----	1	A
	1722001-15	WING STRUCTURE ASSEMBLY-LH -----	1	C
	1722001-17	WING STRUCTURE ASSY-LH STD -----	1	D
	1722001-18	WING STRUCTURE ASSY-LH LONG RANGE -----	1	H
	1722002-14	WING STRUCTURE ASSEMBLY-RH STD -----	1	B
	1722002-15	WING STRUCTURE ASSEMBLY-RH LONG RANGE -----	1	H
- 1	SEE FIG 5	LEADING EDGE ASSEMBLIES & COMPONENTS -----	1	A
	SEE FIG 5A	LEADING EDGE ASSEMBLIES & COMPONENTS STD -----	1	B
	SEE FIG 5B	LEADING EDGE ASSEMBLIES & COMPONENTS LONG RANGE -----	1	H
- 2	SEE FIG 6	SPAR ASSEMBLY-WING -----	1	
- 3	1221040-33	RIB ASSEMBLY-WING ROOT LH STA 26.00 -----	1	A
	1221040-115	RIB ASSY-WING ROOT LH STA 26.00 -----	1	F
	1221040-119	RIB ASSY-WING ROOT LH STA 26.00 -----	1	G
	1713282-2	BRACKET -----	1	
	NAS557-3A	GROMMET -----	1	
	1221040-34	RIB ASSEMBLY-WING ROOT RH STA 26.00 -----	1	A
	1221040-116	RIB ASSY-WING ROOT RH STA 26.00 -----	1	F
	1221040-120	RIB ASSY-WING ROOT RH STA 26.00 -----	1	G
	NAS557-3A	GROMMET -----	1	
- 3A	A6162-823	NUTPLATE -----	1	A
	NAS686A08	NUTPLATE -----	1	B
- 4	1221040-37	STIFFENER ASSEMBLY UPPER LH -----	1	A
	1221040-38	STIFFENER ASSEMBLY UPPER RH -----	1	
	A6191-823	NUTPLATE TIN -----	2	
- 5	1221040-35	STIFFENER ASSEMBLY LOWER LH -----	1	
	1221040-36	STIFFENER ASSEMBLY LOWER RH -----	1	
	NAS686A08	NUTPLATE -----	2	
- 6	1221040-57	REINFORCEMENT-SPAR CUTOUT LOWER LH -----	1	
	1221040-58	REINFORCEMENT-SPAR CUTOUT LOWER RH -----	1	
- 7	1221040-55	REINFORCEMENT ASSEMBLY-SPAR CUTOUT UPPER LH -----	1	A
	1221040-56	REINFORCEMENT ASSEMBLY-SPAR CUTOUT UPPER RH -----	1	
	A6194-823	NUTPLATE TIN -----	1	
- 8	1221040-51	GUSSET-LH -----	1	
	1221040-52	GUSSET-RH -----	1	
- 9	1221047-6	GUSSET-LH -----	2	
-10	1221047-6	GUSSET-RH -----	4	
-11	1221047-8	GUSSET-LH -----	14	
	1221047-8	GUSSET-RH -----	16	
-12	1221047-10	GUSSET -----	1	
-13	1221055-135	STRINGER UPPER LH -----	1	
-14	1221055-136	STRINGER UPPER RH -----	1	
-15	1221055-137	STRINGER UPPER LH -----	1	
-16	1221055-138	STRINGER UPPER RH -----	1	
-17	1221055-139	STRINGER UPPER LH -----	1	
-18	1221055-140	STRINGER UPPER RH -----	1	
-19	1221055-141	STRINGER LH -----	10	
	1221055-142	STRINGER RH -----	10	
-20	1221055-143	STRINGER UPPER LH -----	3	
	1221055-144	STRINGER UPPER RH -----	3	
-21	1221055-145	STRINGER UPPER LH -----	1	
	1221055-146	STRINGER UPPER RH -----	1	
-22	1221055-147	STRINGER-LH -----	1	
	1221055-148	STRINGER-RH -----	1	
-23	1221055-149	STRINGER LOWER LH -----	2	
	1221055-150	STRINGER LOWER RH -----	2	
-24	1221055-151	STRINGER LOWER LH -----	1	
	1221055-152	STRINGER LOWER RH -----	1	
-25	1221055-154	STRINGER LOWER RH -----	1	
-26	1221055-156	STRINGER LOWER RH -----	1	
-27	1221061-13	RIB-LH STA 54.0 -----	1	
	1221061-14	RIB-RH STA 54.0 -----	1	
-28	1221061-15	RIB-LH STA 68.0 -----	1	
	1221061-16	RIB-RH STA 68.0 -----	1	
-29	1221061-17	RIB-LH STA 96.0 -----	1	
	1221061-18	RIB-RH STA 96.0 -----	1	
-30	1221061-19	RIB-LH STA 110.0 -----	1	
	1221061-20	RIB-RH STA 110.0 -----	1	
-31	1221092-9	RIB ASSEMBLY-LH T.E. STA 136.50 -----	1	
	1221092-10	RIB ASSEMBLY-RH T.E. STA 136.50 -----	1	
-32	1221061-21	RIB-LH STA 155.0 -----	1	
	1221061-22	RIB-RH STA 155.0 -----	1	
-33	1221061-23	RIB-LH STA 189.0 -----	1	
	1221061-24	RIB-RH STA 189.0 -----	1	

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ROOT RIB-RH WING



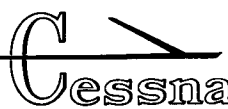


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
4 -34	1722064-25	RIB ASSEMBLY-FLAP TRACK LH T.E. STA 40.0 -----	1	
	1722064-26	RIB ASSEMBLY-FLAP TRACK RH T.E. STA 40.0 -----	1	
-35	1221064-21	RIDER TRACK-FLAP -----	1	
-36	1722064-1	RIB ASSEMBLY-FLAP TRACK LH T.E. STA 82.0 -----	1	
	1722064-2	RIB ASSEMBLY-FLAP TRACK RH T.E. STA 82.0 -----	1	
-37	1221064-19	RIDER TRACK-FLAP -----	1	
-38	1221064-23	CLIP -----	2	
-39	1722064-7	RIB ASSEMBLY-FLAP TRACK LH T.E. STA 124.0 -----	1	
	1722064-8	RIB ASSEMBLY-FLAP TRACK RH T.E. STA 124.0 -----	1	
-40	1221064-20	RIDER TRACK-FLAP -----	1	
-41	1221064-23	CLIP -----	1	
-42	1221089-33	RIB ASSEMBLY-AILERON HINGE LH T.E. STA 138.0 -----	1	
	1221089-34	RIB ASSEMBLY-AILERON HINGE RH T.E. STA 138.0 -----	1	
-43	1221089-32	BRACKET-AILERON HINGE -----	2	
-44	1422654-1	SPACER-AILERON HINGE -----	2	
	MS24462-4	BEARING-AILERON HINGE -----	1	
-45	1221089-7	RIB ASSEMBLY-AILERON HINGE LH T.E. STA 172.0 -----	1	
	1221089-8	RIB ASSEMBLY-AILERON HINGE RH T.E. STA 172.0 -----	1	
-46	1221089-32	BRACKET-AILERON HINGE -----	4	
-47	1422654-1	SPACER-AILERON HINGE -----	2	
	MS24462-4	BEARING-AILERON HINGE -----	1	
-48	1221089-37	RIB ASSEMBLY-AILERON HINGE LH T.E. STA 206.0 -----	1	
	1221089-38	RIB ASSEMBLY-AILERON HINGE RH T.E. STA 206.0 -----	1	
-49	1221089-32	BRACKET-AILERON HINGE -----	2	
-50	1422654-1	SPACER-AILERON HINGE -----	2	
	MS24462-4	BEARING-AILERON HINGE -----	1	
-51	A6195-823	NUTPLATE TIN -----	6	
-52	1221062-5	BULKHEAD-FLAP ACTUATOR SUPPORT LH -----	1	
-53	1221062-6	BULKHEAD-IDLER SUPPORT RH -----	1	
-54	1221062-7	BULKHEAD-INBOARD BELLCRANK LH -----	1	
	1221062-8	BULKHEAD-INBOARD BELLCRANK RH -----	1	
-55	1221062-9	BULKHEAD-OUTBOARD BELLCRANK LH -----	1	
	1221062-10	BULKHEAD-OUTBOARD BELLCRANK RH -----	1	
-56	1260126-1	BRACKET-BELLCRANK UPPER LH -----	1	
	1260126-3	BRACKET-BELLCRANK LOWER LH -----	1	
	1260126-2	BRACKET-BELLCRANK UPPER RH -----	1	
	1260126-4	BRACKET-BELLCRANK LOWER RH -----	1	
-57	1722705-1	BRACKET ASSEMBLY-FLAP BELLCRANK UPR LH & LWR RH -----	1	
	1722704-3	BRACKET-SUPPORT -----	1	
	1722704-1	BRACKET -----	1	
	1722705-2	BRACKET ASSEMBLY-FLAP BELLCRANK LWR LH & UPR RH -----	1	
	1722704-4	BRACKET-SUPPORT -----	1	
	1722704-2	BRACKET -----	1	
-58	1221090-7	SUPPORT-BELLCRANK LH -----	1	
	1221090-8	SUPPORT-BELLCRANK RH -----	1	
-59	1221090-11	SUPPORT ASSEMBLY-BELLCRANK LH -----	1	
	1221090-12	SUPPORT-ASSEMBLY-BELLCRANK RH -----	1	
	NAS680A4	NUTPLATE -----	1	
-60	1722001-3	SKIN UPPER INBOARD LH -----	1	
	1722002-3	SKIN UPPER INBOARD RH -----	1	
-61	1722001-4	SKIN UPPER OUTBOARD LH -----	1	
	1722002-4	SKIN UPPER OUTBOARD RH -----	1	
-62	1722001-5	SKIN TRAILING EDGE LH -----	1	
	1722002-5	SKIN TRAILING EDGE RH -----	1	
-63	1722001-6	SKIN TRAILING EDGE LH -----	1	
	1722002-6	SKIN TRAILING EDGE RH -----	1	
-63A	1221093-1	DOUBLER -----	1	
-64	1722001-7	SKIN TRAILING EDGE LH -----	1	
	1722002-7	SKIN TRAILING EDGE RH -----	1	
-65	1722001-8	SKIN TRAILING EDGE LH -----	1	
	1722002-8	SKIN TRAILING EDGE RH -----	1	
-65A	1221134-1	STIFFENER-TRAILING EDGE -----	1	
-65B	1221134-2	STIFFENER-TRAILING EDGE -----	2	
-65C	1221134-3	STIFFENER-TRAILING EDGE -----	1	
-66	1221221-10	TRAILING EDGE -----	1	
-67	1722001-10	SKIN LOWER INBOARD LH -----	1	
	1722001-14	SKIN LOWER INBOARD LH -----	1	
	1722002-10	SKIN LOWER INBOARD RH -----	1	
-68	1722001-11	SKIN LOWER OUTBOARD LH -----	1	
	1722002-11	SKIN LOWER OUTBOARD RH -----	1	
-69	1221116-5	DOUBLER ASSEMBLY-FLAP MOTOR ACCESS DOOR LH -----	1	
	NAS681A3	NUTPLATE -----	8	
-70	1221093-1	DOUBLER ASSEMBLY-LH -----	2	
	1221093-1	DOUBLER ASSEMBLY-RH -----	3	
	NAS681A3	NUTPLATE -----	6	
		CONTINUED ON NEXT PAGE		

A
B

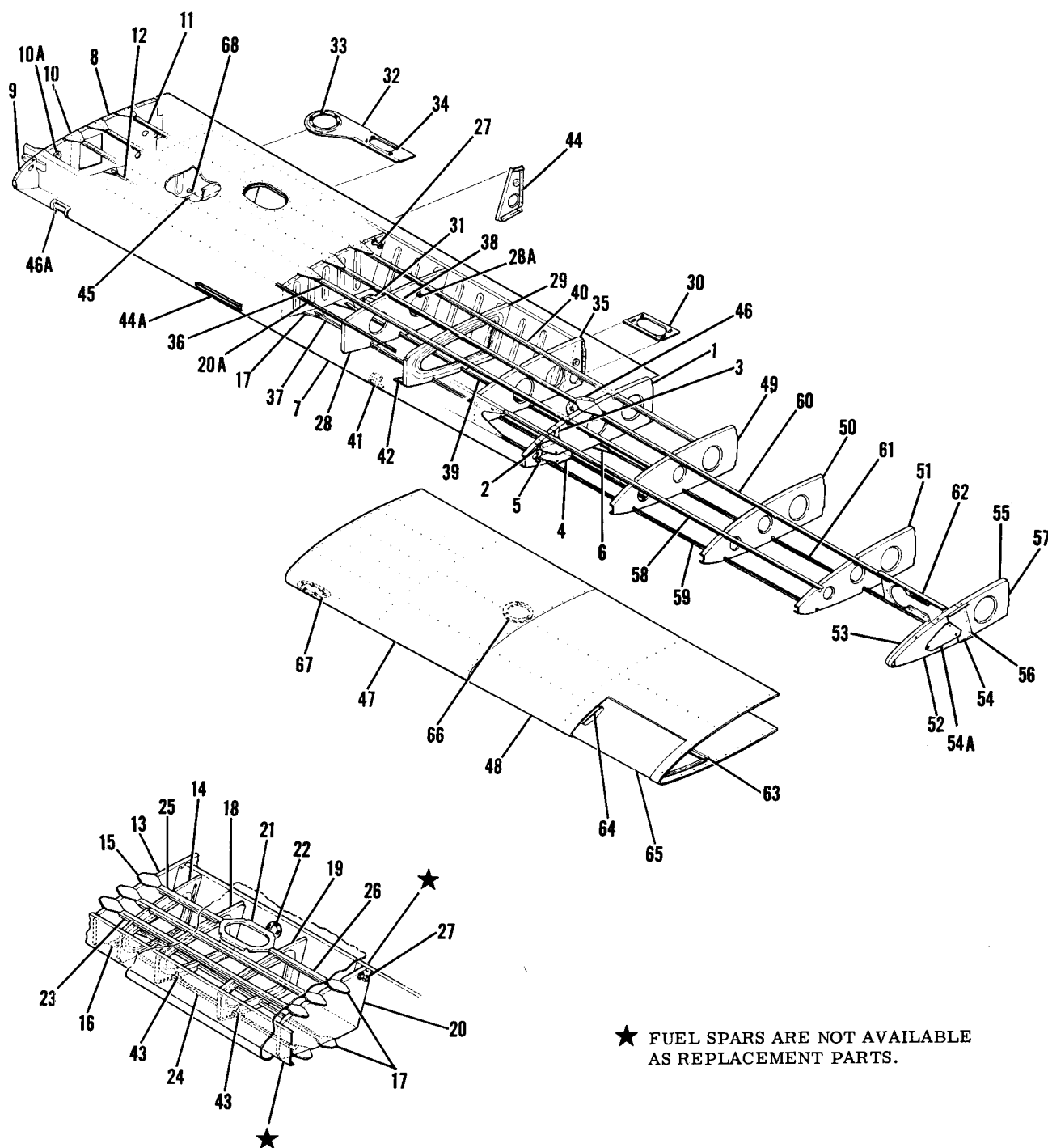
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
4 -71	1221091-1	DOUBLER ASSEMBLY-ACCESS -----	1	
	NAS681A3K	NUTPLATE -----	8	
-72	1221050-4	DOUBLER ASSEMBLY-ACCESS -----	1	
	NAS680A3	NUTPLATE -----	4	
	NAS463W-DD10M	SHIM -----	4	
-73	S226-5F	DOUBLER ASSEMBLY -----	1	
	A6163Z3	NUTPLATE -----	6	
-73A	1222013-1	DOUBLER ASSEMBLY -----	1	
-74	1722065-1	BRACKET -----	1	
-75	1722066-1	SUPPORT -----	1	
	1722071-2	SUPPORT ASSEMBLY-FLAP ACTUATOR LH ONLY -----	1	
		ATTACHING PARTS		
	AN515-8R8	SCREW -----	2	
	NAS679A08	NUT -----	2	
		---*---		
-76	1722072-2	SUPPORT-FLAP ACTUATOR -----	1	
-77	1722072-1	SUPPORT-FLAP ACTUATOR -----	1	
-78	1722074-2	BRACKET-FLAP ACTUATOR SUPPORT -----	1	
-79	1722073-2	BRACKET-FLAP ACTUATOR SUPPORT -----	1	
-80	1722076-1	SPACER -----	4	
-81	AN515-6R22	SCREW -----	2	
-82	AN515-6R14	SCREW -----	2	
-83	NAS679A06	NUT -----	9	
-84	1722084-3	SUPPORT ASSEMBLY-SWITCH -----	1	
	NAS698A06L	NUTPLATE -----	2	
-85	AN515-6R16	SCREW -----	1	
-86	AN515-6R26	SCREW -----	1	
	NAS43DD1-42	SPACER -----	1	
-87	AN515-6R26	SCREW -----	2	
-88	1722084-5	SUPPORT ASSEMBLY-SWITCH -----	1	
	NAS698A06L	NUTPLATE -----	2	
-89	AN515-6R26	SCREW -----	1	
-90	NAS43DD1-47	SPACER -----	1	
-91	1722084-1	PLATE-SWITCH -----	2	
		ATTACHING PARTS		
-92	AN515-6R6	SCREW -----	2	
-93	AN960-6L	WASHER -----	2	
		---*---		
-94	S1906-1	SWITCH -----	2	J
	S1906-2	SWITCH -----	2	K
		ATTACHING PARTS		
-95	AN515-4R10	SCREW -----	2	
	AN936B4	WASHER -----	2	
-96	NAS679A04	NUT -----	2	
		---*---		
-97	1722083-1	PLUG -----	4	
-98	1722079-7	SUPPORT ASSEMBLY-LEVER ARM LH ONLY -----	1	
		A---177 SERIAL 17700001 THRU 17701370		
		B---177 SERIAL 17701371 & ON		
		C---177 SERIAL 17701371 THRU 17701530		
		D---177 SERIAL 17701531 & ON		
		E---177 SERIAL 17700001 THRU 17701530		
		F---177 SERIAL 17701371 THRU 17701632		
		G---177 SERIAL 17701633 & ON		
		H---177 SERIAL 17701774 & ON		
		J---177 SERIAL 17700001 THRU 17701973		
		K---177 SERIAL 17701974 & ON		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
5 -	1722003-200	WING LEADING EDGE ASSEMBLY-LH -----	1	C
	1722003-7	WING LEADING EDGE ASSEMBLY-LH -----	1	D
	1722004-200	WING LEADING EDGE ASSEMBLY-RH -----	1	C
	1722004-7	WING LEADING EDGE ASSEMBLY-RH -----	1	D
- 1	1221042-57	RIB ASSEMBLY-LH STA 138.0 -----	1	
	1221042-58	RIB ASSEMBLY-RH STA 138.0 -----	1	
- 2	1221051-1	STIFFENER -----	1	
- 3	1221051-3	STIFFENER-LH -----	1	
	1221051-4	STIFFENER-RH -----	1	
	NAS682A3	NUTPLATE FWD STIFFENER -----	2	
	NAS686A3	NUTPLATE AFT STIFFENER -----	2	
- 4	1221086-1	BRACKET-AILERON PULLEY -----	1	
		ATTACHING PARTS -----		
- 5	AN3-3A	BOLT -----	4	
		---*---		
- 6	1221047-7	GUSSET -----	2	
	1722003-8 ***	LEADING EDGE ASSEMBLY-INBOARD LH USE 1722003-8 -----	NP	C
		LEADING EDGE ASSEMBLY-INBOARD LH -----	1	D
		LEADING EDGE ASSEMBLY-INBOARD RH USE 1722004-8 -----	NP	C
	1722004-8 ***	LEADING EDGE ASSEMBLY-INBOARD RH -----	1	D
- 7	1722003-4	SKIN-INBOARD LEADING EDGE LH -----	1	
	1722004-4	SKIN-INBOARD LEADING EDGE RH -----	1	
- 8	1221040-31	RIB ASSEMBLY-CENTER WING ROOT LH -----	1	
	1221040-32	RIB ASSEMBLY-CENTER WING ROOT RH -----	1	
	A6191-8Z3	NUTPLATE TIN -----	3	
	NAS686A08	NUTPLATE -----	2	
- 9	1722063-1	RIB ASSEMBLY-LEADING EDGE LH -----	1	C
	1722063-5	RIB ASSEMBLY-LEADING EDGE LH -----	1	D
	1722063-2	RIB ASSEMBLY-LEADING EDGE RH -----	1	C
	1722063-6	RIB ASSEMBLY-LEADING EDGE RH -----	1	D
		ATTACHING PARTS -----		
	S3LP-DT6-8	RIVET-HI-SHEAR HKM -----	2	
	6DC-C6	COLLAR HKM -----	2	
		---*---		
	A6162-8Z3	NUTPLATE -----	2	
-10	1221047-6	GUSSET -----	5	
-10A	MS35489-135	GROMMET -----	1	
-11	1221055-107	STRINGER-UPPER LH -----	3	
	1221055-108	STRINGER-UPPER RH -----	3	
-12	1221055-109	STRINGER-LOWER LH -----	2	
	1221055-110	STRINGER-LOWER RH -----	2	
-13	1221041-21 *	RIB ASSEMBLY-LH STA. 40.00 -----	1	C
	1221041-35 *	RIB ASSEMBLY-LH STA. 40.00 -----	1	D
	1221041-22 *	RIB ASSEMBLY-RH STA. 40.00 -----	1	C
	1221041-36 *	RIB ASSEMBLY-RH STA. 40.00 -----	1	D
	1790002-1 **	SHIM -----	1	
-14	1722043-3 *	RIB ASSEMBLY-LH STA. 45.00 -----	1	
	1722043-4 *	RIB ASSEMBLY-RH STA. 45.00 -----	1	
-15	1221047-2 *	GUSSET-UPPER -----	3	
-16	1221047-7 *	GUSSET-LOWER -----	2	
-17	1221047-7 *	GUSSET -----	5	
-18	1221042-1 *	RIB-FUEL LH STA. 54.00 -----	1	
	1221042-2 *	RIB-FUEL RH STA. 54.00 -----	1	
-19	1221042-3 *	RIB-FUEL LH STA. 68.00 -----	1	
	1221042-4 *	RIB-FUEL RH STA. 68.00 -----	1	
-20	1722053-1 *	RIB ASSEMBLY-FUEL LH STA. 84.00 -----	1	
	1722053-2 *	RIB ASSEMBLY-FUEL RH STA. 84.00 -----	1	
-20A	1722011-1	STIFFENER-LH -----	1	F
	1722011-2	STIFFENER-RH -----	1	F
-21	1221049-2	DOUBLER ASSEMBLY -----	1	
	4600-02	NUTPLATE SPS -----	16	
-22	1221094-1	ADAPTER ASSEMBLY-FUEL TRANSMITTER WHEN -----	1	A
		EXHAUSTED USE 1716008-1 & S1588-2 -----		
	1716008-1	NUT RING-FUEL TRANSMITTER -----	1	B
	S1588-2	GASKET -----	1	B
-23	1221055-175 *	STRINGER-LH -----	2	
	1221055-176 *	STRINGER-PH -----	2	
-24	1221055-177 *	STRINGER-LH -----	2	
	1221055-178 *	STRINGER-RH -----	2	
-25	1221055-115 *	STRINGER-LH -----	1	
	1221055-116 *	STRINGER-PH -----	1	
-26	1221055-179 *	STRINGER-LH -----	1	
	1221055-180 *	STRINGER-RH -----	1	

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Wing (Cont)



177 SERIAL 17700001 THRU 17701370

Figure 5. Wing Leading Edge Assembly & Components



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
5 -27	1221053-7	FITTING ASSEMBLY	-----	-----	-----	-----	-----	-----	1	
-28	1722054-1	RIB-LH	-----	-----	-----	-----	-----	-----	1	
	1722054-2	RIB-RH	-----	-----	-----	-----	-----	-----	1	
-28A	S1154-1	BRACKET	LH WING ONLY	-----	-----	-----	-----	-----	1	
-29	1221042-39	RIB-LH	-----	-----	-----	-----	-----	-----	1	
	1221042-40	RIB-RH	-----	-----	-----	-----	-----	-----	1	
-30	1221050-8	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	-----	4	
	NAS681A3	NUTPLATE	-----	-----	-----	-----	-----	-----	4	
-31	1221050-4	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	-----	1	
	NAS463WDD10M	SHIM	-----	-----	-----	-----	-----	-----	4	
	NAS680A3	NUTPLATE	-----	-----	-----	-----	-----	-----	4	
-32	1221114-5	DOUBLER ASSEMBLY-LH	-----	-----	-----	-----	-----	-----	1	
	1221114-6	DOUBLER ASSEMBLY-RH	-----	-----	-----	-----	-----	-----	1	
-33	A6162-8Z3	NUTPLATE	TIN	-----	-----	-----	-----	-----	6	
-34	NAS680A3	NUTPLATE	-----	-----	-----	-----	-----	-----	4	
	NAS463WDD10M	SHIM	-----	-----	-----	-----	-----	-----	4	
-35	1221042-55	RIB ASSEMBLY-LH	STA. 124.00	-----	-----	-----	-----	-----	1	
	1221042-56	RIB ASSEMBLY-RH	STA. 124.00	-----	-----	-----	-----	-----	1	
-36	1221055-183	STRINGER-UPPER LH	-----	-----	-----	-----	-----	-----	1	E
	1221055-189	STRINGER-UPPER RH	-----	-----	-----	-----	-----	-----	1	F
-37	1221055-167	STRINGER-LOWER LH	-----	-----	-----	-----	-----	-----	1	F
	1221055-190	STRINGER-LOWER LH	-----	-----	-----	-----	-----	-----	1	F
	1221055-168	STRINGER-LOWER RH	-----	-----	-----	-----	-----	-----	1	F
	1221055-184	STRINGER-LOWER RH	-----	-----	-----	-----	-----	-----	1	F
-38	1221055-169	STRINGER-UPPER LH	-----	-----	-----	-----	-----	-----	1	F
	1221055-185	STRINGER-UPPER LH	-----	-----	-----	-----	-----	-----	1	F
	1221055-170	STRINGER-UPPER RH	-----	-----	-----	-----	-----	-----	1	F
	1221055-191	STRINGER-UPPER RH	-----	-----	-----	-----	-----	-----	1	F
-39	1221055-170	STRINGER-LOWER LH	-----	-----	-----	-----	-----	-----	1	F
	1221055-191	STRINGER-LOWER LH	-----	-----	-----	-----	-----	-----	1	F
	1221055-169	STRINGER-LOWER RH	-----	-----	-----	-----	-----	-----	1	F
	1221055-185	STRINGER-LOWER RH	-----	-----	-----	-----	-----	-----	1	F
-40	1221055-168	STRINGER-UPPER LH	-----	-----	-----	-----	-----	-----	1	F
	1221055-184	STRINGER-UPPER LH	-----	-----	-----	-----	-----	-----	1	F
	1221055-167	STRINGER-UPPER RH	-----	-----	-----	-----	-----	-----	1	F
	1221055-190	STRINGER-UPPER RH	-----	-----	-----	-----	-----	-----	1	F
-41	SEE FIG 68	SCOOP-STALL WARNING	-----	-----	-----	-----	-----	-----	1	
-42	1221050-4	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	-----	1	
	NAS681A03	NUTPLATE	-----	-----	-----	-----	-----	-----	4	
-43	1722040-1	SUPPORT	-----	-----	-----	-----	-----	-----	4	
	1722040-2	SUPPORT	-----	-----	-----	-----	-----	-----	2	
-44	1722052-3	RIB ASSEMBLY-LH	-----	-----	-----	-----	-----	-----	1	
	1722052-4	RIB ASSEMBLY-RH	-----	-----	-----	-----	-----	-----	1	
-44A	1722007-1	STRIP-STALL	-----	-----	-----	-----	-----	-----	1	
-45	1726048-1	BOSS-DRAIN PLUG	-----	-----	-----	-----	-----	-----	1	
	905-8	PLUG	-----	-----	-----	-----	-----	-----	1	
	MS29513-111	PACKING	-----	-----	-----	-----	-----	-----	1	
	1726049-1	CLIP-FUEL DRAIN SAFETY	-----	-----	-----	-----	-----	-----	1	
	SEE FIG 5A	VALVE-FUEL DRAIN	USED WITH SAMPLER CUP	-----	-----	-----	-----	-----	1	
-46	S226-2	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	-----	1	
	A6162-8Z3	NUTPLATE	TIN	-----	-----	-----	-----	-----	3	
-46A	SEE FIG 56	SCOOP-CABIN AIR VENT	-----	-----	-----	-----	-----	-----	1	C
	SEE FIG 56A	SCOOP-CABIN AIR VENT	-----	-----	-----	-----	-----	-----	1	D
	1722003-3	LEADING EDGE ASSEMBLY-LH	OUTBOARD	-----	-----	-----	-----	-----	1	
	1722004-3	LEADING EDGE ASSEMBLY-RH	OUTBOARD	-----	-----	-----	-----	-----	1	
-47	1722003-5	SKIN-LEADING EDGE LH	CENTER	-----	-----	-----	-----	-----	1	
	1722004-5	SKIN-LEADING EDGE RH	CENTER	-----	-----	-----	-----	-----	1	
-48	1722003-6	SKIN-LEADING EDGE LH	OUTBOARD	-----	-----	-----	-----	-----	1	
	1722004-6	SKIN-LEADING EDGE RH	OUTBOARD	-----	-----	-----	-----	-----	1	
-49	1221042-41	RIB-LH	STA. 155.00	-----	-----	-----	-----	-----	1	
	1221042-42	RIB-RH	STA. 155.00	-----	-----	-----	-----	-----	1	
-50	1221042-43	RIB-LH	STA. 172.00	-----	-----	-----	-----	-----	1	
	1221042-44	RIB-RH	STA. 172.00	-----	-----	-----	-----	-----	1	
-51	1221042-45	RIB-LH	STA 189.00	-----	-----	-----	-----	-----	1	
	1221042-46	RIB-RH	STA 189.00	-----	-----	-----	-----	-----	1	
-52	1722049-1	RIB ASSEMBLY-FWD	STA. 206.00	LH ONLY	-----	-----	-----	-----	1	
-53	1722046-1	RETAINER	-----	-----	-----	-----	-----	-----	1	
	1722048-1	SKIN	-----	-----	-----	-----	-----	-----	1	
-54	1221132-2	DOUBLER	-----	-----	-----	-----	-----	-----	1	
	A6191-8Z3	NUTPLATE	TIN	-----	-----	-----	-----	-----	4	
-54A	1722055-1	SEAL-LIGHTENING HOLE	-----	-----	-----	-----	-----	-----	1	
		ATTACHING PARTS	-----	-----	-----	-----	-----	-----		
	S1021Z6-6	SCREW	-----	-----	-----	-----	-----	-----	3	
		---*---	-----	-----	-----	-----	-----	-----		

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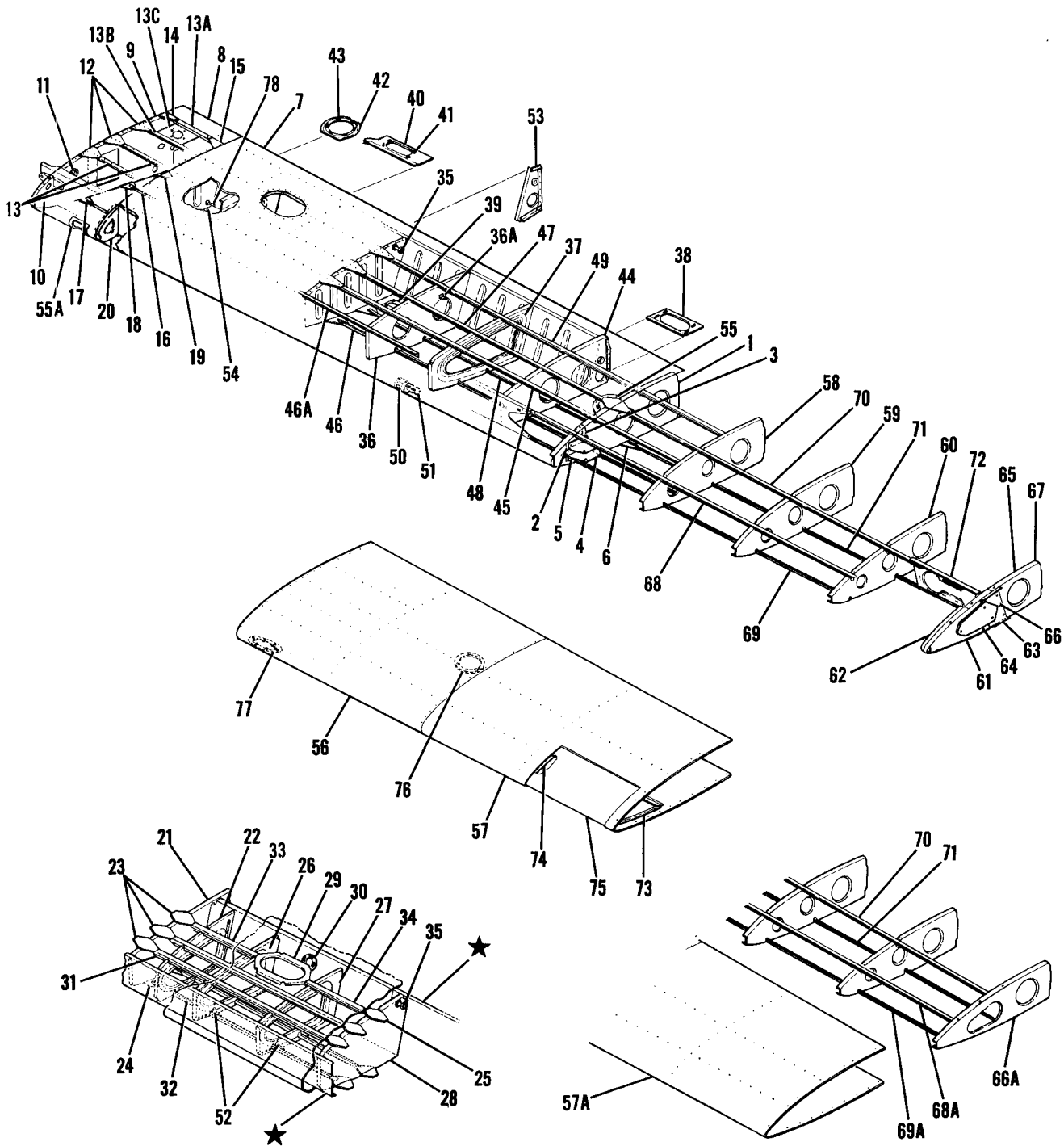
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
5 -55	1221128-3	RIB ASSEMBLY-AFT STA. 206.00 LH ONLY -----	1	
	A6195-823	NUT TIN -----	3	
	A6196-823	NUT TIN -----	1	
	NAS697A08K	NUTPLATE -----	3	
-56	AN525-8R8	SCREW -----	3	
-57	1221042-54	RIB ASSEMBLY STA. 206.00 RH ONLY -----	1	
	A6162-823	NUTPLATE TIN -----	7	
	A6162-823	NUTPLATE TIN -----	1	
-58	1221055-182	STRINGER-UPPER LH -----	1	
	1221055-187	STRINGER-UPPER RH -----	1	
-59	1221055-155	STRINGER-LOWER LH -----	1	
	1221055-130	STRINGER-LOWER RH -----	1	
-60	1221055-186	STRINGER-UPPER LH -----	1	
	1221055-188	STRINGER-UPPER RH -----	1	
-61	1221055-133	STRINGER-LOWER LH -----	1	
	1221055-134	STRINGER-LOWER RH -----	1	
-62	1221131-3	SUPPORT ASSEMBLY-LANDING LIGHT -----	1	
	NAS696A08	NUTPLATE -----	6	
-63	1722051-1	RETAINER-LANDING LIGHT COVER -----	2	
-64	1722047-1	RETAINER-LANDING LIGHT COVER -----	1	
-65	1722045-1	COVER ASSEMBLY-LANDING LIGHT METAL -----	1	
	S1389-8	SEAL 18.00 IN LG BULK ITEM REF S1389-8-18.00-	2	
	S1389-8	SEAL 15.20 IN LG BULK ITEM REF S1389-8-15.20-	2	
-66	S226-5F	DOUBLER ASSEMBLY -----	1	
	A6162-823	NUTPLATE TIN -----	3	
-67	1221096-1	DOUBLER ASSEMBLY -----	1	
	NAS686A06	NUTPLATE -----	6	
-68	1726045-6	FINGER STRAINER -----	1	
	1726045-8	FITTING-FINGER STRAINER -----	1	
NOTE. *THESE ITEMS ARE LISTED ONLY FOR MAKING SPlice REPAIRS TO EXISTING PARTS, WHICH ARE IMPRactical TO REPLACE. SEE SERVICE MANUAL FOR REPAIR & SEALING PROCEDURES.				
NOTE. **THIS SHIM INSTALLED AT WING STA. 40.00 WHEN 1722003-200, 1722004-200, 1722003-8 OR 1722004-8 IS USED FOR AIRCRAFT SERIAL 17700001 THRU 17701164.				
NOTE. ***WHEN ORDERING THIS ASSEMBLY FOR SERIALS 17700001 THRU 17701164 ALSO ORDER 1790002-1 SHIM				
A---177 SERIAL 17700001 THRU 17701196 B---177 SERIAL 17701197 THRU 17701370 C---177 SERIAL 17700001 THRU 17701164 D---177 SERIAL 17701165 THRU 17701370 E---177 SERIAL 17700001 THRU 17701267 F---177 SERIAL 17701268 THRU 17701370				



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
5A-	1722017-1	WING LEADING EDGE ASSEMBLY-LH STD -----	1	D
	1722017-12	WING LEADING EDGE ASSEMBLY-LH STD -----	1	E
	1722018-8	WING LEADING EDGE ASSEMBLY-RH STD -----	1	A
- 1	2022009-1	RIB ASSEMBLY-LH STA 138.0 -----	1	
	2022009-2	RIB ASSEMBLY-RH STA 138.0 -----	1	
- 2	1221051-1	STIFFENER -----	1	
- 3	1722013-1	STIFFENER-LH -----	1	
	1722013-2	STIFFENER-RH -----	1	
	NAS682A3	NUTPLATE FWD STIFFENER -----	2	
	NAS686A3	NUTPLATE AFT STIFFENER -----	2	
- 4	1221086-1	BRACKET-AILERON PULLEY -----	1	
		ATTACHING PARTS -----		
- 5	AN3-3A	BOLT -----	4	
		-----*		
- 6	1221047-7	GUSSET -----	2	
		LEADING EDGE ASSEMBLY-INBOARD LH -----	NP	
		LEADING EDGE ASSEMBLY-INBOARD RH -----	NP	
- 7	1722017-2	SKIN-INBOARD LEADING EDGE INBD CENTER -----	1	
	1722018-2	SKIN-INBOARD LEADING EDGE INBD CENTER -----	1	
- 8	1722017-5	SKIN-LEADING EDGE LH INBOARD -----	1	
	1722018-5	SKIN-LEADING EDGE RH INBOARD -----	1	
- 9	1221040-129	RIB ASSEMBLY-CENTER WING ROOT LH -----	1	
	1221040-130	RIB ASSEMBLY-CENTER WING ROOT RH -----	1	
	S1860-2	NUTPLATE -----	4	
	NAS686A08	NUTPLATE -----	1	
-10	1722059-1	RIB ASSEMBLY-LEADING EDGE LH -----	1	
	1722059-2	RIB ASSEMBLY-LEADING EDGE RH -----	1	
		ATTACHING PARTS -----		
	S3LP-DT6-8	RIVET-HI-SHEAR HKM -----	2	
	6DC-C6	COLLAR HKM -----	2	
		-----*		
	NAS686A3K	NUTPLATE -----	1	
	NAS687A3K	NUTPLATE -----	1	
-11	S1050-1	GROMMET 3.93 IN LG BULK ITEM REF S1050-1-3.93 -	1	
-12	1221047-6	GUSSET -----	3	
-13	1221055-107	STRINGER-UPPER LH -----	4	D
	1221055-107	STRINGER-UPPER LH -----	2	E
	1221055-108	STRINGER-UPPER RH -----	2	
-13A	1221055-301	STRINGER-UPPER LH -----	1	E
	1221055-300	STRINGER-UPPER RH -----	1	
-13B	2022006-19	STRINGER-UPPER LH -----	1	E
	2022006-20	STRINGER-UPPER RH -----	1	
-13C	2022010-1	DOUBLER ASSY-VHF ANTENNA LH -----	1	E
	2022010-2	DOUBLER ASSY-VHF ANTENNA RH -----	1	
	NAS680A08	NUTPLATE -----	4	
-14	1221132-2	GUSSET -----	1	
-15	1722019-3	GUSSET -----	1	
-16	1221055-109	STRINGER-LOWER LH -----	3	
	1221055-110	STRINGER-LOWER RH -----	3	
-17	1221047-15	GUSSET-LH -----	1	
	1221047-14	GUSSET-RH -----	1	
-18	1221047-19	GUSSET-LH -----	1	
	1221047-18	GUSSET-RH -----	1	
-19	1221047-23	GUSSET-LH -----	1	
	1221047-22	GUSSET-RH -----	1	
-20	1722056-1	RIB-NOSE LH STA. 40.00 -----	1	
	1722056-2	RIB-NOSE RH STA. 40.00 -----	1	
-21	1221041-51 *	RIB ASSEMBLY-LH STA. 40.00 -----	1	
	1221041-52 *	RIB ASSEMBLY-RH STA. 40.00 -----	1	
-22	1722043-11 *	RIB ASSEMBLY-LH STA. 45.00 -----	1	
	1722043-12 *	RIB ASSEMBLY-RH STA. 45.00 -----	1	
-23	1722019-5 *	GUSSET -----	3	
-24	1722019-6 *	GUSSET -----	2	
-25	1221047-7 *	GUSSET -----	5	
-26	1221042-81 *	RIB-FUEL LH STA. 54.00 -----	1	
	1221042-80 *	RIB-FUEL RH STA. 54.00 -----	1	
-27	1221042-79 *	RIB-FUEL LH STA. 68.00 -----	1	
	1221042-78 *	RIB-FUEL RH STA. 68.00 -----	1	
-28	1722053-5 *	RIB ASSEMBLY-FUEL LH STA. 84.00 -----	1	
	1722053-6 *	RIB ASSEMBLY-FUEL RH STA. 84.00 -----	1	
-29	1221049-2	DOUBLER ASSEMBLY -----	1	
	4600-2	NUTPLATE SPS -----	16	
-30	1716008-1	NUT RING ASSEMBLY-FUEL TRANSMITTER -----	1	
	S1588-2	GASKET -----	1	

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Wings (Cont)



17701531 & ON

177 SERIAL 17701371 & ON

Figure 5A. Wing Leading Edge Assembly & Components - Standard



FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7			
5A-31	1221055-175	*	STRINGER-LH -----	2	
	1221055-176	*	STRINGER-RH -----	2	
-32	1221055-177	*	STRINGER-LH -----	2	
	1221055-178	*	STRINGER-RH -----	2	
-33	1221055-115	*	STRINGER-LH -----	1	
	1221055-116	*	STRINGER-RH -----	1	
-34	1221055-179	*	STRINGER-LH -----	1	
	1221055-180	*	STRINGER-RH -----	1	
-35	1221053-7		FITTING ASSEMBLY -----	1	
-36	1722054-5		RIB-LH WEU 1722054-7 -----	1	B
	1722054-7		RIB-LH -----	1	C
-36A	S1154-1		BRACKET LH WING ONLY -----	1	
	1722054-4		RIB-RH WEU 1722054-8 -----	1	B
	1722054-8		RIB-RH -----	1	C
-37	1221042-77		RIB-LH -----	1	
	1221042-76		RIB-RH -----	1	
-38	1221050-8		DOUBLER ASSEMBLY -----	4	
	NAS681A3		NUTPLATE -----	4	
-39	1221050-4		DOUBLER ASSEMBLY -----	1	
	NAS463WDD10M		SHIM -----	4	
	NAS680A3		NUTPLATE -----	4	
-40	1722058-1		STIFFENER ASSEMBLY-LH -----	1	
	1722058-2		STIFFENER ASSEMBLY-RH -----	1	
-41	NAS681A3		NUTPLATE -----	4	
-42	1722057-1		STIFFENER ASSEMBLY-LH -----	1	
	1722057-2		STIFFENER ASSEMBLY-RH -----	1	
-43	NAS681A08		NUTPLATE -----	6	
-44	1221042-75		RIB-LH STA 124.00 -----	1	
	1221042-74		RIB-RH STA 124.00 -----	1	
	1221041-12		STIFFENER-RIB -----	1	
	S1291-6		GROMMET -----	1	
-45	1221055-183		STRINGER-UPPER LH -----	1	
	1221055-189		STRINGER-UPPER RH -----	1	
-46	1221055-167		STRINGER-LOWER LH -----	1	
	1221055-168		STRINGER-LOWER RH -----	1	
-46A	1722011-5		STIFFENER-LH -----	1	
	1722011-6		STIFFENER-RH -----	1	
-47	1221055-169		STRINGER-UPPER LH -----	1	
	1221055-170		STRINGER-UPPER RH -----	1	
-48	1221055-170		STRINGER-LOWER LH -----	1	
	1221055-169		STRINGER-LOWER RH -----	1	
-49	1221055-168		STRINGER-UPPER LH -----	1	
	1221055-167		STRINGER-UPPER RH -----	1	
-50	SEE FIG 68		SCOOP-STALL WARNING -----	1	
-51	1221096-1		DOUBLER ASSEMBLY -----	1	
	NAS682A06		NUTPLATE -----	6	
-52	1722040-1	*	SUPPORT -----	4	
	1722040-2	*	SUPPORT -----	4	
-53	1722052-11		RIB ASSEMBLY-LH -----	1	
	1722052-12		RIB ASSEMBLY-RH -----	1	
-54	1726048-1		BOSS-DRAIN PLUG -----	1	
	905-8		PLUG -----	1	
	MS29513-111		PACKING -----	1	
	1726049-1		CLIP-FUEL DRAIN SAFETY -----	1	
	SEE FIG 5A		VALVE-FUEL DRAIN USED WITH SAMPLER CUP -----	1	
-55	S226-2		DOUBLER ASSEMBLY -----	1	
	A6162-8Z3		NUTPLATE TIN -----	3	
-55A	SEE FIG 56A		SCOOP-CABIN AIR VENT -----	1	
			LEADING EDGE ASSEMBLY-LH OUTBOARD -----	NP	
			LEADING EDGE ASSEMBLY-RH OUTBOARD -----	NP	
-56	2022015-13		SKIN-LEADING EDGE LH OUTBOARD CENTER -----	1	
	1722018-3		SKIN-LEADING EDGE RH OUTBOARD CENTER -----	1	
-57	1722017-4		SKIN-LEADING EDGE LH OUTBOARD -----	1	
-57A	2022015-14		SKIN-LEADING EDGE LH OUTBOARD -----	1	D
	1722018-4		SKIN-LEADING EDGE RH OUTBOARD -----	1	E
-58	1221042-67		RIB-LH STA 155.00 WEU 1221042-109 -----	1	B
	1221042-109		RIB-LH STA 155.00 -----	1	C
	1221042-66		RIB-RH STA 155.00 WEU 1221042-108 -----	1	B
	1221042-108		RIB-RH STA 155.00 -----	1	C

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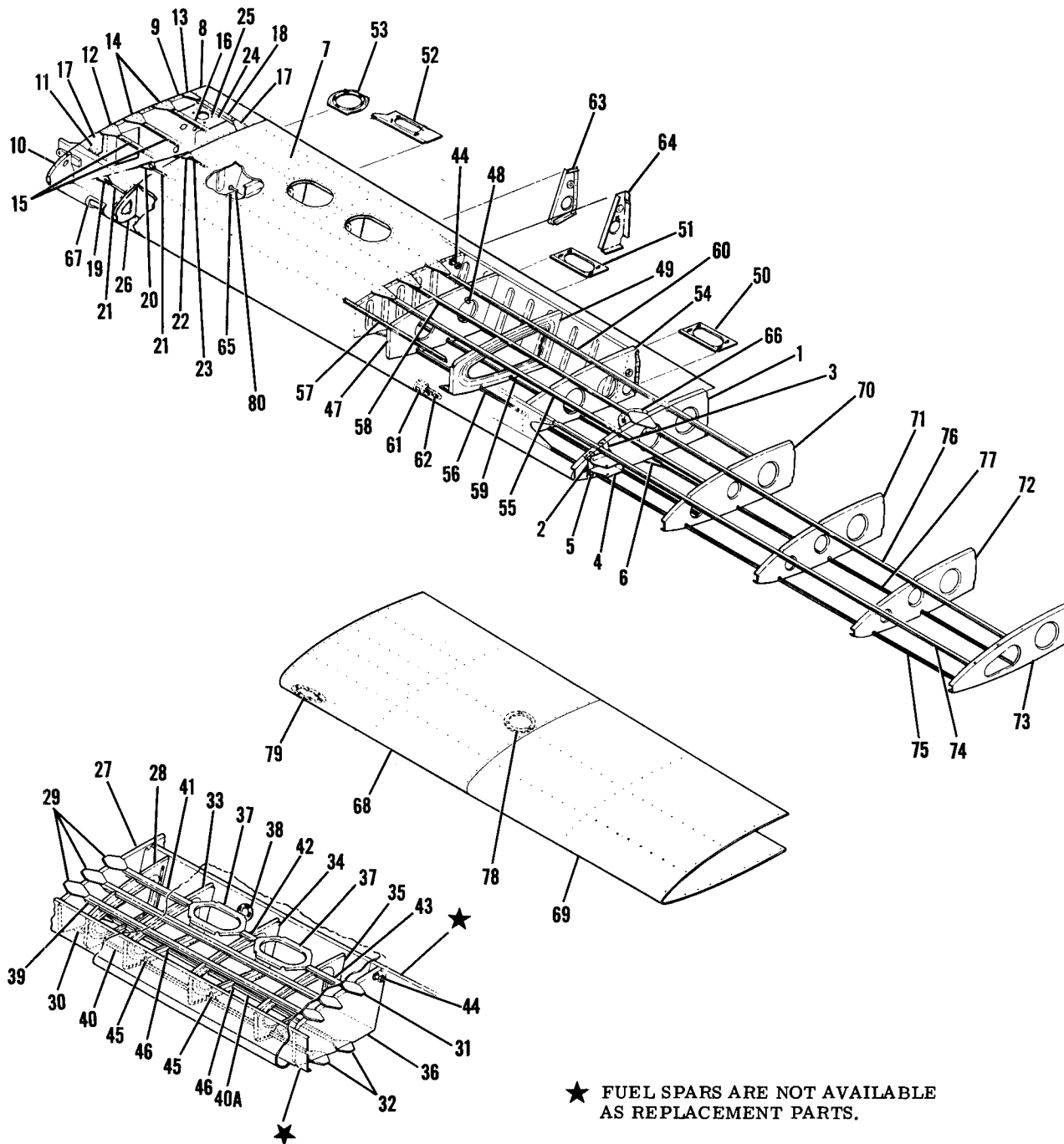
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION						UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6 7		
5A-59	1221042-65	RIB-LH	STA 172.00	WEU 1221042-107	-----			1	B
	1221042-107	RIB-LH	STA 172.00	-----	-----			1	C
	1221042-64	RIB-RH	STA 172.00	WEU 1221042-106	-----			1	B
	1221042-106	RIB-RH	STA 172.00	-----	-----			1	C
-60	1221042-63	RIB-LH	STA 189.00	WEU 1221042-105	-----			1	B
	1221042-105	RIB-LH	STA 189.00	-----	-----			1	C
	1221042-62	RIB-RH	STA 189.00	WEU 1221042-104	-----			1	B
	1221042-104	RIB-RH	STA 189.00	-----	-----			1	C
-61	1722049-2	RIB ASSEMBLY-FWD	STA 206.00	LH ONLY	-----			1	D
-62	1722046-2	RETAINER	-----	-----	-----			1	
	1722048-1	SKIN	-----	-----	-----			1	
-63	1221132-3	DOUBLER	-----	-----	-----			1	
	S1863-3	NUTPLATE	TIN	-----	-----			4	
-64	1722055-1	SEAL-LIGHTENING HOLE	-----	-----	-----			1	
		ATTACHING PARTS	-----	-----	-----				
	S102126-6	SCREW	-----	-----	-----			3	
		---*---	-----	-----	-----				
-65	1221128-8	RIB ASSEMBLY-AFT	STA. 206.00	LH ONLY	-----			1	D
	S1863-3A	NUTPLATE	TIN	-----	-----			3	
	S1862-2A	NUTPLATE	TIN	-----	-----			1	
	NAS697A08K	NUTPLATE	-----	-----	-----			3	
-66	AN525-8R8	SCREW	-----	-----	-----			3	D
-66A	1221042-93	RIB ASSEMBLY	STA 206.00	LH ONLY	-----			1	E
	S1860-2A	NUTPLATE	-----	-----	-----			7	
	A6163-8Z3	NUTPLATE	-----	-----	-----			1	
-67	1221042-60	RIB ASSEMBLY	STA. 206.00	RH ONLY	-----			1	
	A6162-8Z3	NUTPLATE	TIN	-----	-----			7	
	A6163-8Z3	NUTPLATE	TIN	-----	-----			1	
-68	1221055-182	STRINGER-UPPER LH	-----	-----	-----			1	D
-68A	1221055-198	STRINGER-UPPER LH	-----	-----	-----			1	E
	1221055-187	STRINGER-UPPER RH	-----	-----	-----			1	
-69	1221055-155	STRINGER-LOWER LH	-----	-----	-----			1	D
-69A	1221055-129	STRINGER-LOWER LH	-----	-----	-----			1	E
	1221055-130	STRINGER-LOWER RH	-----	-----	-----			1	
-70	1221055-186	STRINGER-UPPER LH	-----	-----	-----			1	D
	1221055-199	STRINGER-UPPER LH	-----	-----	-----			1	E
	1221055-188	STRINGER-UPPER RH	-----	-----	-----			1	
-71	1221055-133	STRINGER-LOWER LH	-----	-----	-----			1	
	1221055-134	STRINGER-LOWER RH	-----	-----	-----			1	
-72	1221131-6	SUPPORT ASSEMBLY-LANDING LIGHT	-----	-----	-----			1	D
	NAS696A08	NUTPLATE	-----	-----	-----			6	
-73	1722051-1	RETAINER-LANDING LIGHT COVER	-----	-----	-----			2	D
-74	1722047-1	RETAINER-LANDING LIGHT COVER	-----	-----	-----			1	D
-75	1722045-5	COVER ASSEMBLY-LANDING LIGHT	-----	-----	-----			1	D
	S1389-8	SEAL	18.00 IN LG	BULK ITEM	REF S1389-8-18.00-			2	
	S1389-8	SEAL	15.20 IN LG	BULK ITEM	REF S1389-8-15.20-			2	
-76	S226-5F	DOUBLER ASSEMBLY	-----	-----	-----			1	
	A6162-8Z3	NUTPLATE	TIN	-----	-----			3	
-77	1221096-1	DOUBLER ASSEMBLY	-----	-----	-----			1	
	NAS686A06	NUTPLATE	-----	-----	-----			6	
-78	1726045-6	FINGER STRAINER	-----	-----	-----			1	
	1726045-8	FITTING-FINGER STRAINER	-----	-----	-----			1	
NOTE. *THESE ITEMS ARE LISTED ONLY FOR MAKING SPlice REPAIRS TO EXISTING PARTS, WHICH ARE IMPRactical TO REPLACE. SEE SERVICE MANUAL FOR REPAIR & SEALING PROCEDURES. A---177 SERIAL 17701371 & ON B---177 SERIAL 17701371 THRU 17701500 C---177 SERIAL 17701501 & ON D---177 SERIAL 17701371 THRU 17701530 E---177 SERIAL 17701531 & ON									



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
5B--	2022015-9	WING LEADING EDGE ASSEMBLY-LH LONG RANGE -----	1	A
	2022016-7	WING LEADING EDGE ASSEMBLY-RH LONG RANGE -----	1	A
- 1	2022009-1	RIB ASSEMBLY-LH STA 138.0 -----	1	
	2022009-2	RIB ASSEMBLY-RH STA 138.0 -----	1	
- 2	1221051-1	STIFFENER -----	1	
- 3	1722013-1	STIFFENER-LH -----	1	
	1722013-2	STIFFENER-RH -----	1	
	NAS682A3	NUTPLATE FWD STIFFENER -----	2	
	NAS686A3	NUTPLATE AFT STIFFENER -----	2	
- 4	1221086-1	BRACKET-AILERON PULLEY -----	1	
		ATTACHING PARTS		
- 5	AN3-3A	BOLT -----	4	
		---*---		
- 6	1221047-2	GUSSET -----	2	
		LEADING EDGE ASSEMBLY-INBOARD LH -----	NP	
		LEADING EDGE ASSEMBLY-INBOARD RH -----	NP	
- 7	2022015-11	SKIN-INBOARD LEADING EDGE INBD CENTER LH -----	1	
	2022016-8	SKIN-INBOARD LEADING EDGE INBD CENTER RH -----	1	
- 8	2022015-8	SKIN-LEADING EDGE LH INBOARD -----	1	
	2022016-5	SKIN-LEADING EDGE RH INBOARD -----	1	
- 9	1221040-129	RIB ASSEMBLY-CENTER WING ROOT LH -----	1	
	1221040-130	RIB ASSEMBLY-CENTER WING ROOT RH -----	1	
	S1860-2	NUTPLATE -----	4	
	NAS686A08	NUTPLATE -----	1	
-10	1722059-1	RIB ASSEMBLY-LEADING EDGE LH -----	1	
	1722059-2	RIB ASSEMBLY-LEADING EDGE RH -----	1	
		ATTACHING PARTS		
	S3LP-DT6-8	RIVET-HI-SHEAR HKM -----	2	
	6DC-C6	COLLAR HKM -----	2	
		---*---		
	NAS686A3K	NUTPLATE -----	1	
	NAS687A3K	NUTPLATE -----	1	
-11	S1050-1	GROMMET 3.93 IN LG BULK ITEM REF S1050-1-3.93 -	1	

CONTINUED ON NEXT PAGE

Wings (Cont)



177 SERIAL 17701774 & ON

Figure 5B. Wing Leading Edge Assembly & Components - Long Range



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
5B-12	1221047-15	GUSSET-LH FWD -----	1	
	1221047-14	GUSSET-RH FWD -----	1	
-13	1221132-2	GUSSET -----	1	
-14	1221047-1	GUSSET-UPR -----	2	
-15	2022006-15	STRINGER-UPR LH -----	2	
	2022006-18	STRINGER-UPR RH -----	2	
-16	2022006-19	STRINGER-UPR LH -----	1	
	2022006-20	STRINGER-UPR RH -----	1	
-17	1722019-3	GUSSET-AFT -----	1	
	1722019-2	GUSSET-FWD LH -----	1	
	1722019-2	GUSSET-FWD RH -----	1	
-18	1221055-301	STRINGER-UPR LH -----	1	
	1221055-300	STRINGER-UPR RH -----	1	
-19	1221047-6	GUSSET-LWR -----	1	
-20	1221047-19	GUSSET-LWR LH -----	1	
	1221047-18	GUSSET-LWR RH -----	1	
-21	1221055-109	STRINGER-LWR LH -----	2	
	1221055-110	STRINGER-LWR-RH -----	2	
-22	1221047-23	GUSSET-LWR LH -----	1	
	1221047-22	GUSSET-LWR RH -----	1	
-23	1221055-301	STRINGER-LWR LH -----	1	
	1221055-300	STRINGER-LWR RH -----	1	
-24	2022010-1	DOUBLER ASSEMBLY-VHF ANTENNA LH -----	1	
	2022010-2	DOUBLER ASSEMBLY-VHF ANTENNA RH -----	1	
-25	NAS680A08	NUTPLATE -----	4	
-26	1722056-1	RIB-NOSE LH STA. 40.00 -----	1	
	1722056-2	RIB-NOSE RH STA. 40.00 -----	1	
-27	1221041-51 *	RIB ASSEMBLY-LH STA. 40.00 -----	1	
	1221041-52 *	RIB ASSEMBLY-RH STA. 40.00 -----	1	
-28	1722043-11 *	RIB ASSEMBLY-LH STA. 45.00 -----	1	
	1722043-12 *	RIB ASSEMBLY-RH STA. 45.00 -----	1	
-29	1722019-5 *	GUSSET-UPR -----	3	
-30	1722019-6 *	GUSSET-LWR -----	2	
-31	1221047-2 *	GUSSET-UPR -----	3	
-32	1221047-7 *	GUSSET-LWR -----	2	
-33	1221042-81 *	RIB-FUEL LH STA. 54.00 -----	1	
	1221042-80 *	RIB-FUEL RH STA. 54.00 -----	1	
-34	1221042-115 *	RIB-FUEL LH STA. 68.00 -----	1	
	1221042-114 *	RIB-FUEL RH STA. 68.00 -----	1	
-35	1221042-113 *	RIB-FUEL LH STA. 82.00 -----	1	
	1221042-112 *	RIB-FUEL RH STA. 82.00 -----	1	
-36	1722090-1 *	RIB-FUEL LH STA. 90.00 -----	1	
	1722090-2 *	RIB-FUEL RH STA. 90.00 -----	1	
-37	1221049-2	DOUBLER ASSEMBLY -----	2	
	4600-2	NUTPLATE SPS -----	16	
-38	1716008-1	NUTRING ASSEMBLY-FUEL TRANSMITTER -----	1	
	S1588-2	GASKET -----	1	
-39	1722094-1 *	STRINGER-LH UPR -----	2	
	1722094-2 *	STRINGER-RH UPR -----	2	
-40	1722094-3 *	STRINGER-LH LWR -----	1	
	1722094-4 *	STRINGER-RH LWR -----	1	
-40A	1722094-21	STRINGER-LH LWR -----	1	
	1722094-22	STRINGER-RH LWR -----	1	
-41	2022006-7 *	STRINGER-LH UPR -----	1	
	2022006-8 *	STRINGER-RH UPR -----	1	
-42	1722094-19 *	STRINGER-LH UPR -----	1	
	1722094-20 *	STRINGER-RH UPR -----	1	
-43	1722094-7 *	STRINGER-LH UPR -----	1	
	1722094-8 *	STRINGER-RH UPR -----	1	
-44	1221053-7	FITTING ASSEMBLY -----	1	
-45	1722040-3 *	SUPPORT-LH FWD -----	3	
	1722040-4 *	SUPPORT-RH FWD -----	3	
-46	1722040-5 *	SUPPORT-LH AFT -----	2	
	1722040-6 *	SUPPORT-RH AFT -----	2	
-47	1722054-9	RIB-LH STA. 96.00 -----	1	
	1722054-8	RIB-RH STA. 96.00 -----	1	
-48	S1154-1	BRACKET-LH RIB ONLY -----	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION						UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6		
5B-49	1221042-77	RIB-LH	STA.	110.00	-----	-----	-----	1	
	1221042-76	RIB-RH	STA.	110.00	-----	-----	-----	1	
-50	1221050-8	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	4	
	NAS681A3	NUTPLATE	-----	-----	-----	-----	-----	4	
-51	1722093-1	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	1	
	NAS698A3	NUTPLATE	-----	-----	-----	-----	-----	4	
-52	1722058-1	STIFFENER ASSEMBLY-LH	-----	-----	-----	-----	-----	1	
	1722058-2	STIFFENER ASSEMBLY-RH	-----	-----	-----	-----	-----	1	
	NAS681A3	NUTPLATE	-----	-----	-----	-----	-----	4	
-53	1722057-1	STIFFENER ASSEMBLY-LH	-----	-----	-----	-----	-----	1	
	1722057-2	STIFFENER ASSEMBLY-RH	-----	-----	-----	-----	-----	1	
	NAS681A08	NUTPLATE	-----	-----	-----	-----	-----	6	
-54	1221042-73	RIB-LH	STA.	124.00	-----	-----	-----	1	
	1221042-72	RIB-RH	STA.	124.00	-----	-----	-----	1	
	1221041-12	STIFFENER-RIB	-----	-----	-----	-----	-----	1	
	S1291-6	GROMMET	-----	-----	-----	-----	-----	1	
-55	1722094-9	STRINGER-UPPER LH	-----	-----	-----	-----	-----	1	
	1722094-10	STRINGER-UPPER RH	-----	-----	-----	-----	-----	1	
-56	1722094-13	STRINGER-LOWER LH	-----	-----	-----	-----	-----	1	
	1722094-14	STRINGER-LOWER RH	-----	-----	-----	-----	-----	1	
-57	2022007-	STIFFENER-LH	-----	-----	-----	-----	-----	1	
	2022007-	STIFFENER-RH	-----	-----	-----	-----	-----	1	
-58	1722094-15	STRINGER-UPPER LH	-----	-----	-----	-----	-----	1	
	1722094-16	STRINGER-UPPER RH	-----	-----	-----	-----	-----	1	
-59	1722094-17	STRINGER-LOWER LH	-----	-----	-----	-----	-----	1	
	1722094-18	STRINGER-LOWER RH	-----	-----	-----	-----	-----	1	
-60	1722094-11	STRINGER-UPPER LH	-----	-----	-----	-----	-----	1	
	1722094-12	STRINGER-UPPER RH	-----	-----	-----	-----	-----	1	
-61	SEE FIG	SCOOP-STALL WARNING	-----	-----	-----	-----	-----	1	
-62	1221096-1	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	1	
	NAS682A06	NUTPLATE	-----	-----	-----	-----	-----	6	
-63	1722052-11	RIB ASSEMBLY-LH	-----	-----	-----	-----	-----	1	
	1722052-12	RIB ASSEMBLY-RH	-----	-----	-----	-----	-----	1	
-64	1722091-2	RIB ASSEMBLY-LH	-----	-----	-----	-----	-----	1	
	1722091-1	RIB ASSEMBLY-RH	-----	-----	-----	-----	-----	1	
-65	1726048-1	BOSS-DRAIN PLUG	-----	-----	-----	-----	-----	1	
	905-8	PLUG	-----	-----	-----	-----	-----	1	
	MS29513-111	PACKING	-----	-----	-----	-----	-----	1	
	1726049-1	CLIP-FUEL DRAIN SAFETY	-----	-----	-----	-----	-----	1	
	SEE FIG 5C	VALVE-FUEL DRAIN	USED WITH SAMPLER CUP	-----	-----	-----	-----	1	
-66	S226-2	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	1	
	A6162-8Z3	NUTPLATE	TIN	-----	-----	-----	-----	3	
-67	SEE FIG 56A	SCOOP-CABIN AIR VENT	-----	-----	-----	-----	-----	1	
		LEADING EDGE ASSEMBLY-LH	OUTBOARD	-----	-----	-----	-----	NP	
		LEADING EDGE ASSEMBLY-RH	OUTBOARD	-----	-----	-----	-----	NP	
-68	2022015-13	SKIN-LEADING EDGE LH	OUTBOARD CENTER	-----	-----	-----	-----	1	
	2022016-9	SKIN-LEADING EDGE RH	OUTBOARD CENTER	-----	-----	-----	-----	1	
-69	2022015-15	SKIN-LEADING EDGE LH	OUTBOARD	-----	-----	-----	-----	1	
	2022016-10	SKIN-LEADING EDGE RH	OUTBOARD	-----	-----	-----	-----	1	
-70	1221042-109	RIB-LH	STA.	155.00	-----	-----	-----	1	
	1221042-108	RIB-RH	STA.	155.00	-----	-----	-----	1	
-71	1221042-107	RIB-LH	STA.	172.00	-----	-----	-----	1	
	1221042-106	RIB-RH	STA.	172.00	-----	-----	-----	1	
-72	1221042-105	RIB-LH	STA.	189.00	-----	-----	-----	1	
	1221042-104	RIB-RH	STA.	189.00	-----	-----	-----	1	
-73	1221042-93	RIB ASSEMBLY	STA.	206.00	LH	-----	-----	1	
	1221042-60	RIB ASSEMBLY	STA.	206.00	RH	-----	-----	1	
	A6163-8Z3	NUTPLATE	TIN	-----	-----	-----	-----	1	
	A6162-8Z3	NUTPLATE	TIN	-----	-----	-----	-----	7	
-74	2022006-21	STRINGER-UPPER LH	-----	-----	-----	-----	-----	1	
	2022006-2	STRINGER-UPPER RH	-----	-----	-----	-----	-----	1	
-75	2022006-22	STRINGER-LOWER LH	-----	-----	-----	-----	-----	1	
	2022006-4	STRINGER-LOWER RH	-----	-----	-----	-----	-----	1	
-76	1221055-199	STRINGER-UPPER LH	-----	-----	-----	-----	-----	1	
	1221055-188	STRINGER-UPPER RH	-----	-----	-----	-----	-----	1	
-77	1221055-133	STRINGER-LOWER LH	-----	-----	-----	-----	-----	1	
	1221055-134	STRINGER-LOWER RH	-----	-----	-----	-----	-----	1	
-78	S226-5F	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	1	
	A6162-8Z3	NUTPLATE	TIN	-----	-----	-----	-----	3	
-79	1221096-1	DOUBLER ASSEMBLY	-----	-----	-----	-----	-----	1	
	NAS686A06	NUTPLATE	-----	-----	-----	-----	-----	6	
-80	1726045-6	FINGER STRAINER	-----	-----	-----	-----	-----	1	
	1726045-8	FITTING-FINGER STRAINER	-----	-----	-----	-----	-----	1	
A---177 SERIAL 17701774 & ON									

Wing (Cont)

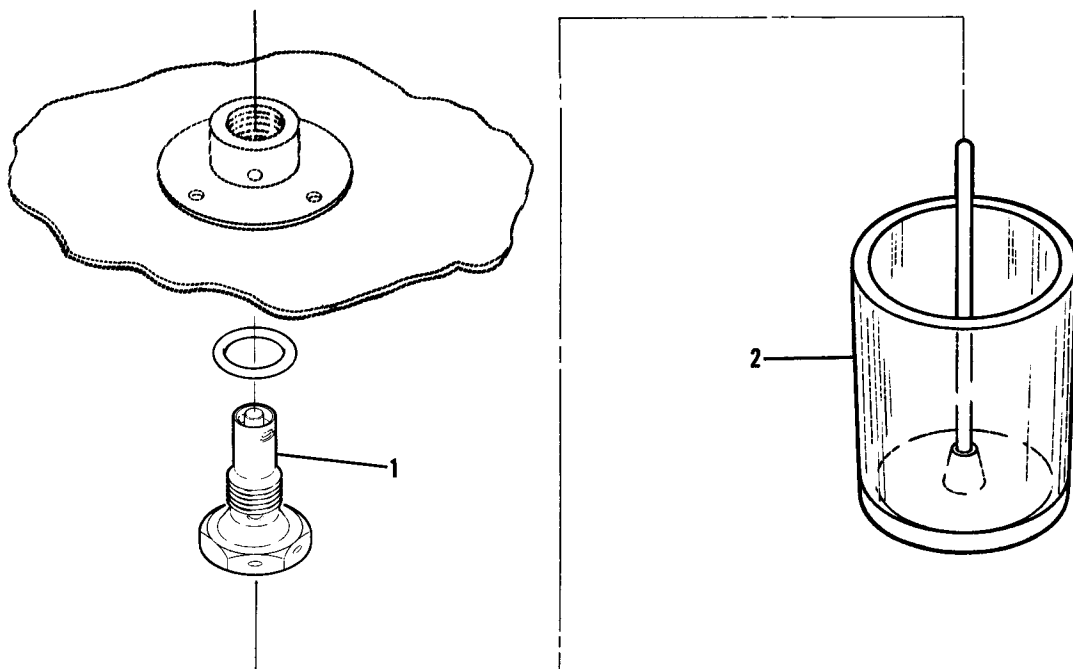


Figure 5C. Fuel Tank Drain Valve Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
5C-		FUEL TANK DRAIN VALVE INSTALLATION -----	NP	
- 1	S2020-1	* DRAIN VALVE -----	2	A
	S2020-1	* DRAIN VALVE -----	3	B
- 2	S2107-1	* CUP-FUEL SAMPLER -----	1	
NOTE. *THESE PARTS AND INSTALLATION INSTRUCTIONS ARE AVAILABLE AS A KIT AND MAY BE ORDERED UNDER PART NUMBER AK177-23 FOR AIRCRAFT PRIOR TO 17701359 & AK177-37 FOR AIRCRAFT 17701359 & ON. A---177 SERIAL 17700001 THRU 17701358 B---177 SERIAL 17701359 & ON				

Wing (Cont)

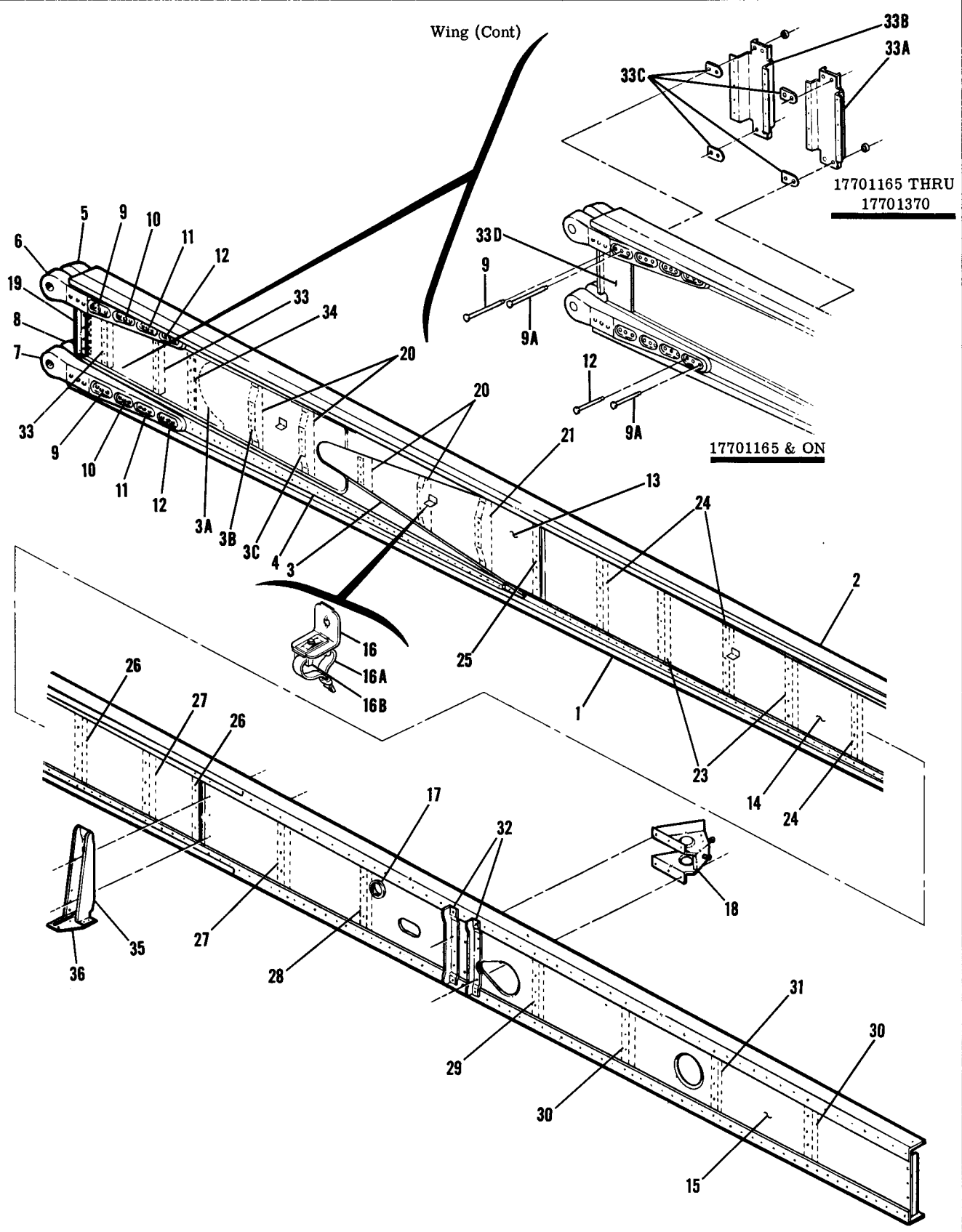


Figure 6. Wing Main Spar Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
6 -	1722005-201	WING SPAR ASSEMBLY-MAIN LH WHEN EXHAUSTED USE 1722005-205 -	1	A
	1722005-203	WING SPAR ASSEMBLY-MAIN LH WHEN EXHAUSTED USE 1722005-205 -	1	F
	1722005-205	WING SPAR ASSEMBLY-MAIN LH STD -----	1	G
	1722005-207	WING SPAR ASSEMBLY-MAIN LH LONG RANGE -----	1	K
	1722005-200	WING SPAR ASSEMBLY-MAIN RH WHEN EXHAUSTED USE 1722005-204 -	1	A
	1722005-202	WING SPAR ASSEMBLY-MAIN RH WHEN EXHAUSTED USE 1722005-204 -	1	F
	1722005-204	WING SPAR ASSEMBLY-MAIN RH STD -----	1	G
	1722005-206	WING SPAR ASSEMBLY-MAIN RH LONG RANGE -----	1	K
	- 1	CAP-SPAR LOWER LH -----	1	
	1722005-18	CAP-SPAR LOWER RH -----	1	
- 2	1722005-19	CAP-SPAR UPPER LH -----	1	
	1722005-20	CAP-SPAR UPPER RH -----	1	
- 3	1722005-7	DOUBLER LH -----	1	A
	1722005-43	DOUBLER-LH -----	1	F
	1222031-1	DOUBLER-LH -----	1	G
	1722005-8	DOUBLER RH -----	1	A
- 3A	1722005-44	DOUBLER-RH -----	1	F
	1222031-2	DOUBLER-RH -----	1	G
	1221031-1	SPACER-LH -----	1	G
	1221031-2	SPACER-RH -----	1	G
- 3B	1221035-1	SPACER -----	1	G
- 3C	1221034-2	SPACER -----	1	G
- 4	1722005-13	PLATE -----	4	A
	1722005-40	PLATE -----	4	F
	1722005-50	PLATE -----	4	G
- 5	1722703-7	FITTING ASSEMBLY-SPAR UPPER -----	1	E
- 6	1722703-13	FITTING ASSEMBLY-SPAR UPPER -----	1	G
	1722703-6	FITTING ASSEMBLY-SPAR UPPER -----	1	E
- 7	1722703-10	FITTING ASSEMBLY-SPAR UPPER -----	1	G
	1722703-8	FITTING ASSEMBLY-SPAR LOWER -----	1	E
- 8	1722703-14	FITTING ASSEMBLY-SPAR LOWER -----	1	E
	1722703-9	FITTING ASSEMBLY-SPAR LOWER -----	1	E
	1722703-17	FITTING ASSEMBLY-SPAR LOWER -----	1	G
- 9	ATTACHING PARTS			
	S3LP-DT10-39	BOLT HKM -----	6	A
	NAS1054-10-39	RIVET ALTERNATE -----	6	A
	AN960C516L	WASHER MAX. 2 PER BOLT -----	AR	
	S3LP-DT10-39	BOLT HKM -----	2	B
	NAS1054-10-39	RIVET ALTERNATE -----	2	B
	S3LP-DT10-43	BOLT HKM -----	4	B
	NAS1054-10-43	RIVET ALTERNATE -----	4	B
	- 9A	BOLT HKM -----	6	
	NAS1054-10-35	RIVET ALTERNATE -----	6	
- 10	S3LP-DT10-35	BOLT HKM -----	6	
- 11	NAS1054-10-35	RIVET ALTERNATE -----	6	
	S3LP-DT10-30	BOLT HKM -----	6	
- 12	NAS1054-10-30	RIVET ALTERNATE -----	6	
	S3LP-DT10-25	BOLT HKM -----	6	A
- 12A	NAS1054-10-25	RIVET ALTERNATE -----	6	A
	S3LP-DT10-25	BOLT HKM -----	2	B
	NAS1054-10-25	RIVET ALTERNATE -----	2	B
	S3LP-DT10-29	BOLT HKM -----	4	B
- 13	NAS1054-10-29	RIVET ALTERNATE -----	4	B
	6DC-C10	COLLAR HKM -----	24	
	NAS528-10	COLLAR ALTERNATE -----	24	
	1722006-1	SPACER -----	4	A
	1722006-1	SPACER INSTALLED BETWEEN UPPER FITTING & SPAR CAP -----	2	B
	1722005-39	SPACER INSTALLED BETWEEN LOWER FITTING & SPAR CAP -----	2	B
	---*---			
	1722005-9	WEB-INBOARD -----	1	A
	1722005-45	WEB-INBOARD -----	1	F
	1722005-51	WEB-LH INBOARD -----	1	G
- 14	1722005-52	WEB-RH INBOARD -----	1	G
	1722005-10	WEB-LH CENTER WHEN EXHAUSTED USE 1722005-47 -----	1	E
	1722005-47	WEB-LH CENTER STD WHEN EXHAUSTED USE 1722005-56 -----	1	G
	1722005-56	WEB-LH CENTER LONG RANGE -----	1	K
	1722005-12	WEB-RH CENTER WHEN EXHAUSTED USE 1722005-46 -----	1	E
	1722005-46	WEB-RH CENTER STD WHEN EXHAUSTED USE 1722005-55 -----	1	G
	1722005-55	WEB-RH CENTER LONG RANGE -----	1	K
	1722005-11	WEB-LH OUTBOARD WHEN EXHAUSTED USE 1722005-49 -----	1	E
- 15	1722005-49	WEB-LH OUTBOARD -----	1	G
	1722005-14	WEB-RH OUTBOARD WHEN EXHAUSTED USE 1722005-48 -----	1	E
	1722005-48	WEB-RH OUTBOARD -----	1	G

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
6 -16	S1154-1	BRACKET -----	3	
-16A	S1741-1	ANCHOR -----	3	
-16B	S1693-4	STA STRAP -----	3	
		ATTACHING PARTS		
	S102128-8	SCREW -----	1	
	S102128-6	SCREW -----	1	
	NAS446-4	NUT -----	1	
		---*---		
-17	NAS557-16A	GROMMET LH ONLY -----	1	
-18	1221088-1	BRACKET ASSEMBLY-AILERON STOP LH WEU 1221088-7 -----	1	H
	1221088-7	BRACKET ASSEMBLY-AILERON STOP LH -----	1	J
	1221088-4	BRACKET ASSEMBLY-AILERON STOP RH WEU 1221088-8 -----	1	H
	1221088-8	BRACKET ASSEMBLY-AILERON STOP RH -----	1	J
	NAS680A3	NUTPLATE -----	2	
	NAS428-3-7	BOLT -----	1	
	NAS345-10	NUT -----	2	
	NAS428-3-10	BOLT -----	1	
-19	1221040-19	STIFFENER-WING SPAR -----	2	E
		ATTACHING PARTS		
	NAS1446-4	LOCKBOLT -----	4	
	NAS1080C6	COLLAR -----	4	
		---*---		
-20	1221057-1	STIFFENER-WING SPAR -----	4	
-21	1221057-3	STIFFENER-WING SPAR -----	1	E
	1221057-10	STIFFENER-WING SPAR -----	1	G
-22	1221057-9	STIFFENER -----	1	G
-23	1221085-1	STIFFENER-WING SPAR -----	2	
-24	1221085-16	STIFFENER-WING SPAR STD -----	3	
	1221085-16	STIFFENER-WING SPAR -----	2	K
-25	1221085-13	STIFFENER-WING SPAR -----	1	
-26	1221085-14	STIFFENER-WING SPAR -----	2	
-27	1221085-5	STIFFENER-WING SPAR -----	2	
-28	1221085-2	STIFFENER-WING SPAR -----	1	
-29	1221085-15	STIFFENER-WING SPAR -----	2	
-30	1221085-6	STIFFENER-WING SPAR -----	2	
-31	1221085-3	STIFFENER-WING SPAR -----	1	
-32	1221085-11	STIFFENER-WING SPAR LH -----	2	
	1221085-12	STIFFENER-WING SPAR RH -----	2	
-33	1221057-2	STIFFENER -----	2	A
-33A	1722008-1	STIFFENER ASSEMBLY -----	1	F
-33B	1722008-2	STIFFENER ASSEMBLY -----	1	C
	1722008-7	STIFFENER ASSEMBLY -----	1	D
-33C	1722009-1	SPACER -----	4	F
-33D	1222035-1	STIFFENER-WING SPAR FWD LH -----	1	G
	1222035-2	STIFFENER-WING SPAR FWD RH -----	1	G
	1222035-3	STIFFENER-WING SPAR AFT LH -----	1	G
	1222035-4	STIFFENER-WING SPAR AFT RH -----	1	G
-34	1722064-22	STIFFENER -----	1	
-35	1221104-1	CHANNEL-MOORING RING SUPPORT LH -----	1	E
	1221104-4	CHANNEL-MOORING RING SUPPORT LH -----	1	G
	1221104-2	CHANNEL-MOORING RING SUPPORT RH -----	1	E
	1221104-5	CHANNEL-MOORING RING SUPPORT RH -----	1	G
-36	1221104-3	DOUBLER-MOORING RING SUPPORT -----	1	
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701247		
		D---177 SERIAL 17701248 & ON		
		E---177 SERIAL 17700001 THRU 17701370		
		F---177 SERIAL 17701165 THRU 17701370		
		G---177 SERIAL 17701371 & ON		
		H---177 SERIAL 17700001 THRU 17701530		
		J---177 SERIAL 17701531 & ON		
		K---177 SERIAL 17701774 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
7 -		AILERON INSTALLATION -----	NP	
	1221006-13	AILERON ASSEMBLY-CANTILEVER WING LH -----	1	
	1221006-14	AILERON ASSEMBLY-CANTILEVER WING RH -----	1	
		ATTACHING PARTS		
- 1	AN4-11A	BOLT -----	3	
- 2	AN960-416	WASHER -----	3	
		-----*-----		
- 3	1221006-19	SKIN-AILERON LEADING EDGE-INBOARD LH -----	1	
	1221006-18	SKIN-AILERON LEADING EDGE-INBOARD RH -----	1	
- 4	1221006-21	SKIN-AILERON LEADING EDGE-OUTBOARD LH -----	1	
	1221006-20	SKIN-AILERON LEADING EDGE-OUTBOARD RH -----	1	
- 5	1221006-7	SKIN-AILERON-LOWER -----	1	
- 6	1221006-15	SKIN-AILERON TRAILING EDGE LH -----	1	
	1221006-16	SKIN-AILERON TRAILING EDGE RH -----	1	
- 7	1221006-8	TAB-AILERON TRIM LH -----	1	
	1221006-11	TAB-AILERON TRIM RH -----	1	
		ATTACHING PARTS		
- 8	AN515-8R8	SCREW -----	3	
		-----*-----		
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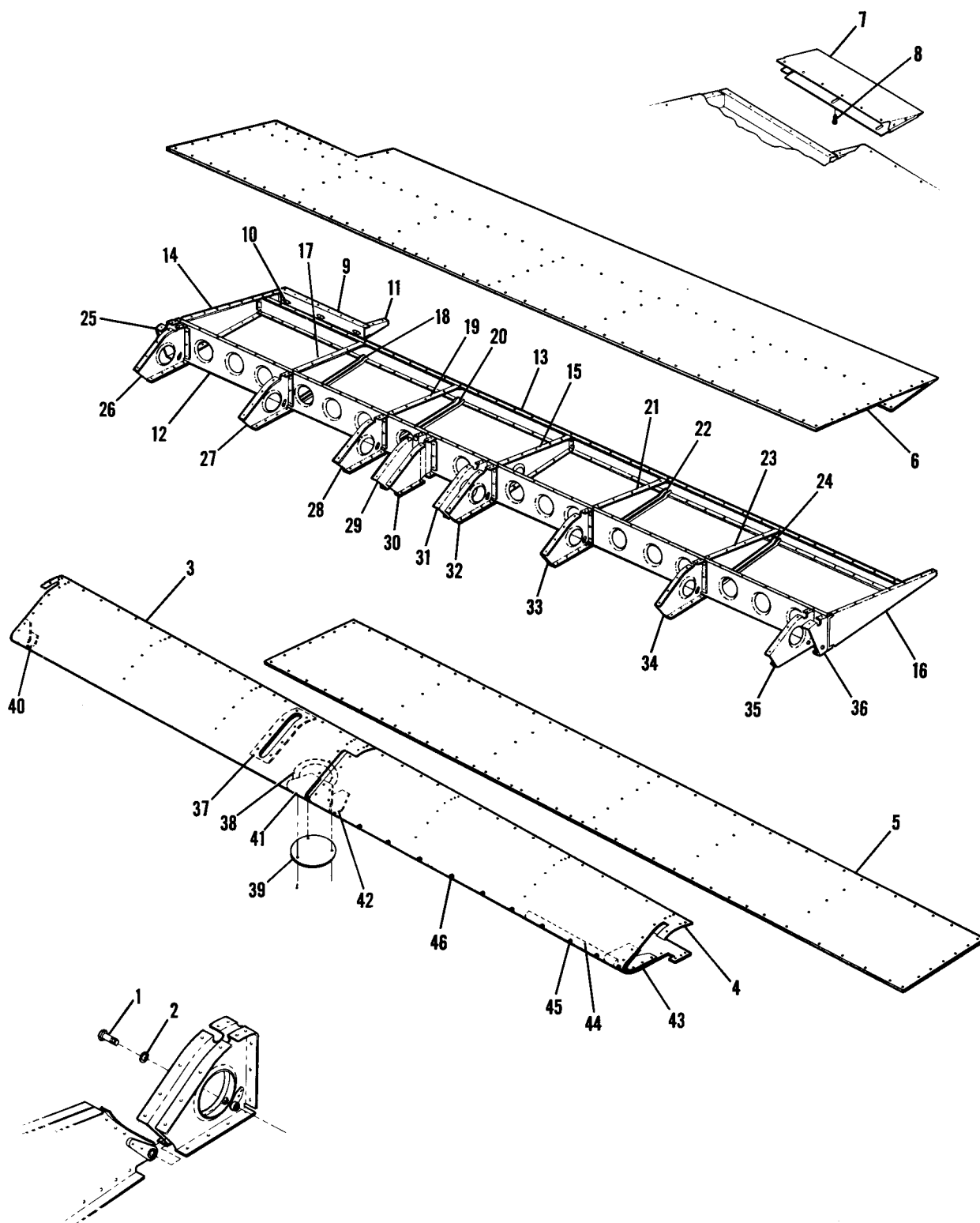


Figure 7. Aileron Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
7 - 9	1221075-7	SPAR ASSEMBLY-AILERON TAB LH -----	1	
	1221075-8	SPAR ASSEMBLY-AILERON TAB RH -----	1	
-10	NAS686A08K	NUTPLATE -----	3	
-11	1221074-3	RIB-AILERON TAB LH -----	1	
	1221074-4	RIB-AILERON TAB RH -----	1	
-12	1221065-5	SPAR-AILERON-FORWARD LH -----	1	
	1221065-6	SPAR-AILERON-FORWARD RH -----	1	
-13	1221065-1	SPAR-AILERON-REAR LH -----	1	
	1221065-2	SPAR-AILERON-REAR RH -----	1	
-14	1221069-1	RIB-AILERON-INBOARD LH -----	1	
	1221069-2	RIB-AILERON-INBOARD RH -----	1	
-15	1221070-1	RIB-AILERON-CENTER LH -----	1	
	1221070-2	RIB-AILERON-CENTER RH -----	1	
-16	1221071-1	RIB-AILERON-OUTBOARD LH -----	1	
	1221071-2	RIB-AILERON-OUTBOARD RH -----	1	
-17	1221068-1	STIFFENER-AILERON SKIN UPPER -----	1	
-18	1221068-2	STIFFENER-AILERON SKIN LOWER -----	1	
-19	1221068-3	STIFFENER-AILERON SKIN UPPER WEU 1221068-9 -----	1	A
	1221068-9	STIFFENER-AILERON SKIN UPPER -----	1	B
-20	1221068-4	STIFFENER-AILERON SKIN LOWER -----	1	
-21	1221068-5	STIFFENER-AILERON SKIN UPPER -----	1	
-22	1221068-6	STIFFENER-AILERON SKIN LOWER -----	1	
-23	1221068-7	STIFFENER-AILERON SKIN UPPER -----	1	
-24	1221068-8	STIFFENER-AILERON SKIN UPPER -----	1	
-25	1221072-1	BRACKET-AILERON HINGE-INBOARD LH -----	1	
	1221072-2	BRACKET-AILERON HINGE-INBOARD RH -----	1	
-26	1724066-1	RIB ASSEMBLY-AILERON LEADING EDGE LH -----	1	
	1724066-2	RIB ASSEMBLY-AILERON LEADING EDGE RH -----	1	
	NAS682A4	NUTPLATE -----	1	
-27	1221066-5	RIB-AILERON LEADING EDGE -----	1	
-28	1221066-6	RIB-AILERON LEADING EDGE -----	1	
-29	1221067-1	RIB ASSEMBLY-AILERON LEADING EDGE LH -----	1	
	1221067-2	RIB ASSEMBLY-AILERON LEADING EDGE RH -----	1	
	NAS682A4	NUTPLATE -----	1	
-30	1221067-3	RIB-AILERON LEADING EDGE LH -----	1	
	1221067-4	RIB-AILERON LEADING EDGE RH -----	1	
-31	1221066-15	RIB-AILERON LEADING EDGE LH -----	1	
	1221066-16	RIB-AILERON LEADING EDGE RH -----	1	
-32	1221066-14	RIB ASSEMBLY-LEADING EDGE LH -----	1	
	1221066-13	RIB ASSEMBLY-LEADING EDGE RH -----	1	
	NAS682A4	NUTPLATE -----	1	
-33	1221066-7	RIB-AILERON LEADING EDGE -----	1	
-34	1221066-8	RIB-AILERON LEADING EDGE -----	1	
-35	1221066-7	RIB ASSEMBLY-LEADING EDGE LH -----	1	
	1221066-8	RIB ASSEMBLY-LEADING EDGE RH -----	1	
	NAS682A4	NUTPLATE -----	1	
-36	1221072-3	BRACKET-AILERON LEADING EDGE OUTBOARD LH -----	1	
	1221072-4	BRACKET-AILERON LEADING EDGE OUTBOARD RH -----	1	
-37	1221067-6	DOUBLER-AILERON LEADING EDGE -----	1	
-38	S237-6	DOUBLER ASSEMBLY -----	1	
	NAS395-14-3	NUT-SHEET SPRING -----	3	
-39	S225-8	PLATE-INSPECTION -----	1	
	S1021Z8-6	ATTACHING PARTS		
		SCREW -----	3	
		---*---		
-40	1221117-1	GUSSET-AILERON LH -----	1	
	1221117-2	GUSSET-AILERON RH -----	1	
-41	1221117-3	GUSSET-AILERON LH -----	1	
	1221117-4	GUSSET-AILERON RH -----	1	
-42	1221117-5	GUSSET-AILERON LH -----	1	
	1221117-6	GUSSET-AILERON RH -----	1	
-43	1221117-7	GUSSET-AILERON LH -----	1	
	1221117-8	GUSSET-AILERON RH -----	1	
-44	1724073-1	BALANCE WEIGHT ASSEMBLY-AILERON -----	1	
		ATTACHING PARTS		
-45	AN515-8R10	SCREW -----	4	
	NAS679A08	NUT -----	1	
	AN960-8L	WASHER -----	1	
		---*---		
-46	S1093-1	PLUG BUTTON -----	6	
		A---177 SERIAL 17700001 THRU 17701399		
		B---177 SERIAL 17701400 & ON		

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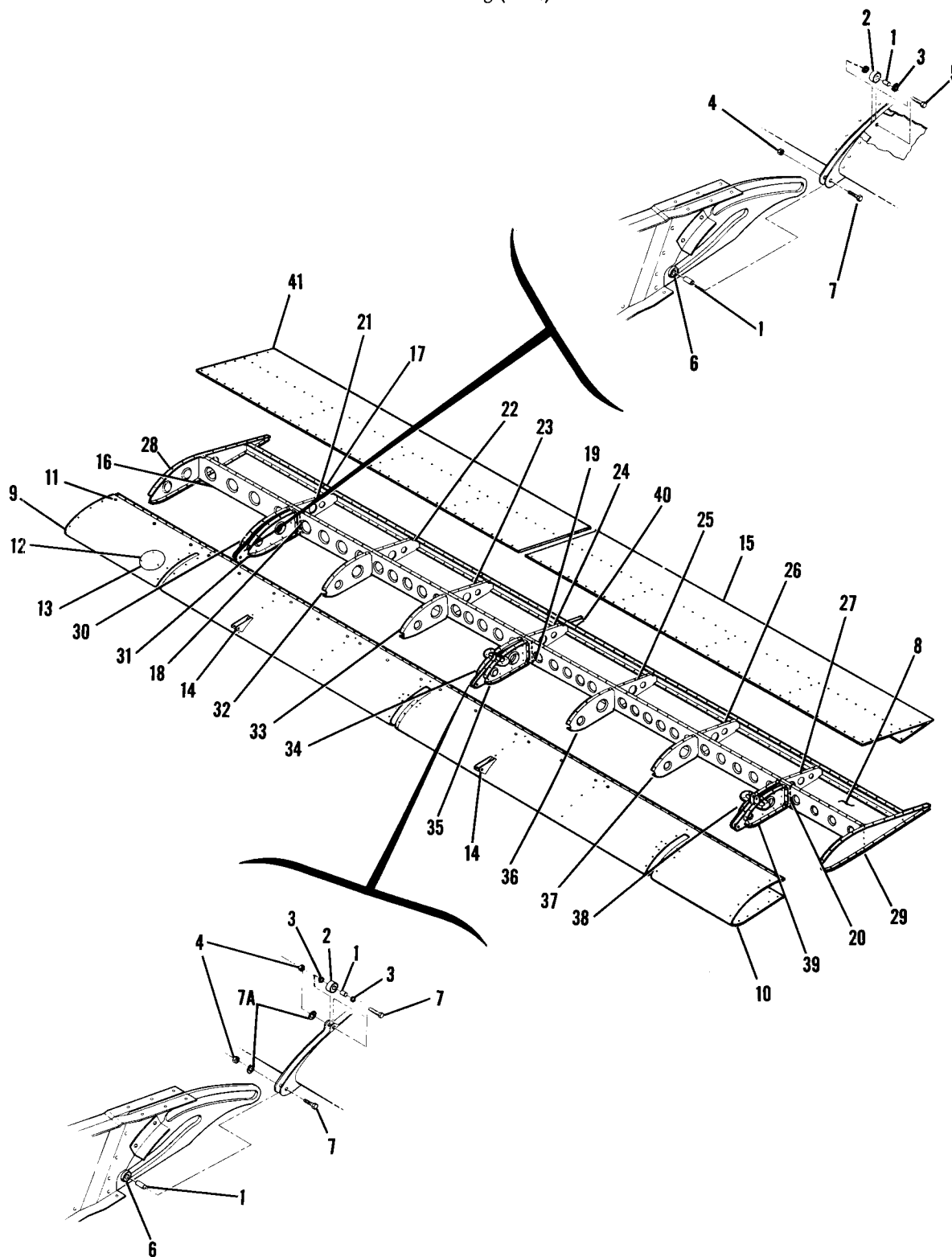


Figure 8. Flap Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY.	USABLE ON CODE
		1 2 3 4 5 6 7		
8 -		FLAP INSTALLATION -----	NP	
	1221007-11	FLAP ASSEMBLY-WING LH -----	1	
	1221007-12	FLAP ASSEMBLY-WING RH -----	1	
		ATTACHING PARTS -----		
- 1	0523919	BUSHING -----	6	
- 2	0523920	ROLLER INBOARD ONLY -----	1	
	0523921	ROLLER CENTER & OUTBD -----	2	
- 3	1220114-1	SPACER INBOARD ONLY -----	2	
- 4	MS21044N3	NUT -----	5	
- 5	AN3-11A	BOLT INBOARD ONLY -----	1	
- 6	0523921	ROLLER -----	3	
- 7	AN3-10A	BOLT -----	5	
- 7A	AN960-10L	WASHER -----	5	
		---*---		
- 8	1221007-10	SKIN-FLAP LOWER -----	1	
- 9	1221007-13	SKIN-FLAP LEADING EDGE INBOARD LH -----	1	
	1221007-14	SKIN-FLAP LEADING EDGE INBOARD RH -----	1	
-10	1221007-17	SKIN-FLAP LEADING EDGE OUTBOARD LH -----	1	
	1221007-18	SKIN-FLAP LEADING EDGE OUTBOARD RH -----	1	
-11	S1093-1	PLUG BUTTON -----	25	
-12	S237-4	DOUBLER ASSEMBLY -----	1	
	NAS395-14-3	NUT -----	3	
-13	S225-3	COVER-INSPECTION -----	1	
	S1021Z8-8	SCREW -----	3	
-14	0523918	BRACKET-FLAP CONTROL -----	2	
		ATTACHING PARTS -----		
	NAS221-8	SCREW -----	2	
		---*---		
-15	1221007-21	SKIN-TRAILING EDGE LH OUTBOARD -----	1	
	1221007-22	SKIN-TRAILING EDGE RH OUTBOARD -----	1	
-16	1221076-5	SPAR-FORWARD FLAP LH -----	1	
	1221076-6	SPAR-FORWARD FLAP RH -----	1	
-17	1221076-7	SPAR-REAR FLAP LH -----	1	
	1221076-8	SPAR-REAR FLAP RH -----	1	
-18	1221084-7	DOUBLER LH -----	1	
	1221084-8	DOUBLER RH -----	1	
-19	1221084-9	DOUBLER LH -----	1	
	1221084-10	DOUBLER RH -----	1	
-20	1221084-11	DOUBLER LH -----	1	
	1221084-12	DOUBLER RH -----	1	
-21	1221077-7	RIB-FLAP TRAILING EDGE STA. 40.00 -----	1	
-22	1221080-5	RIB-FLAP TRAILING EDGE STA. 57.40 -----	1	
-23	1221080-6	RIB-FLAP TRAILING EDGE STA. 63.35 -----	1	
-24	1221078-8	RIB-FLAP TRAILING EDGE STA. 82.00 -----	1	
-25	1221080-7	RIB-FLAP TRAILING EDGE STA. 96.80 -----	1	
-26	1221080-8	RIB-FLAP TRAILING EDGE STA. 110.40 -----	1	
-27	1221079-8	RIB-FLAP TRAILING EDGE STA. 124.00 -----	1	
-28	1221083-3	RIB-FLAP CLOSING-INBOARD LH -----	1	
	1221083-4	RIB-FLAP CLOSING-INBOARD RH -----	1	
-29	1221082-3	RIB-FLAP CLOSING-OUTBOARD LH -----	1	
	1221082-4	RIB-FLAP CLOSING-OUTBOARD RH -----	1	
-30	1221077-9	RIB ASSEMBLY-LH INBOARD RH OUTBOARD STA. 40.00 -----	1	
-31	1221077-10	RIB ASSEMBLY-LH OUTBOARD RH INBOARD STA. 40.00 -----	1	
	1221077-8	RIB EXTENSION -----	1	
	NAS680A3	NUTPLATE -----	1	
-32	1221081-9	RIB ASSEMBLY-FLAP NOSE STA. 54.70 -----	1	
	NAS680A3	NUTPLATE -----	2	
-33	1221081-6	RIB-FLAP NOSE STA. 68.35 -----	1	
-34	1221078-11	RIB ASSEMBLY-LH INBOARD RH OUTBOARD STA. 82.00 -----	1	
-35	1221078-12	RIB ASSEMBLY-LH OUTBOARD RH INBOARD STA. 82.00 -----	1	
	1221078-9	RIB EXTENSION -----	1	
-36	1221078-10	GUSSET -----	1	
	1221081-10	RIB ASSEMBLY-FLAP NOSE STA. 96.80 -----	1	
	NAS680A3	NUTPLATE -----	2	
-37	1221081-5	RIB-FLAP NOSE STA. 110.40 -----	1	
-38	1221079-9	RIB ASSEMBLY-LH INBOARD RH OUTBOARD STA. 124.00 -----	1	
-39	1221079-10	RIB ASSEMBLY-LH OUTBOARD RH INBOARD STA. 124.00 -----	1	
	1221079-8	RIB EXTENSION -----	1	
	1221078-10	GUSSET -----	1	
-40	1221123-1	RIB-FLAP TRAILING EDGE -----	1	
	S1726-1	RIVET ATTACH RIB -----	4	
-41	1221007-19	SKIN-TRAILING EDGE LH INBOARD -----	1	
	1221007-20	SKIN-TRAILING EDGE RH INBOARD -----	1	
		A---177 SERIAL 17700001 THRU 17701370		
		B---177 SERIAL 17701371 & ON		

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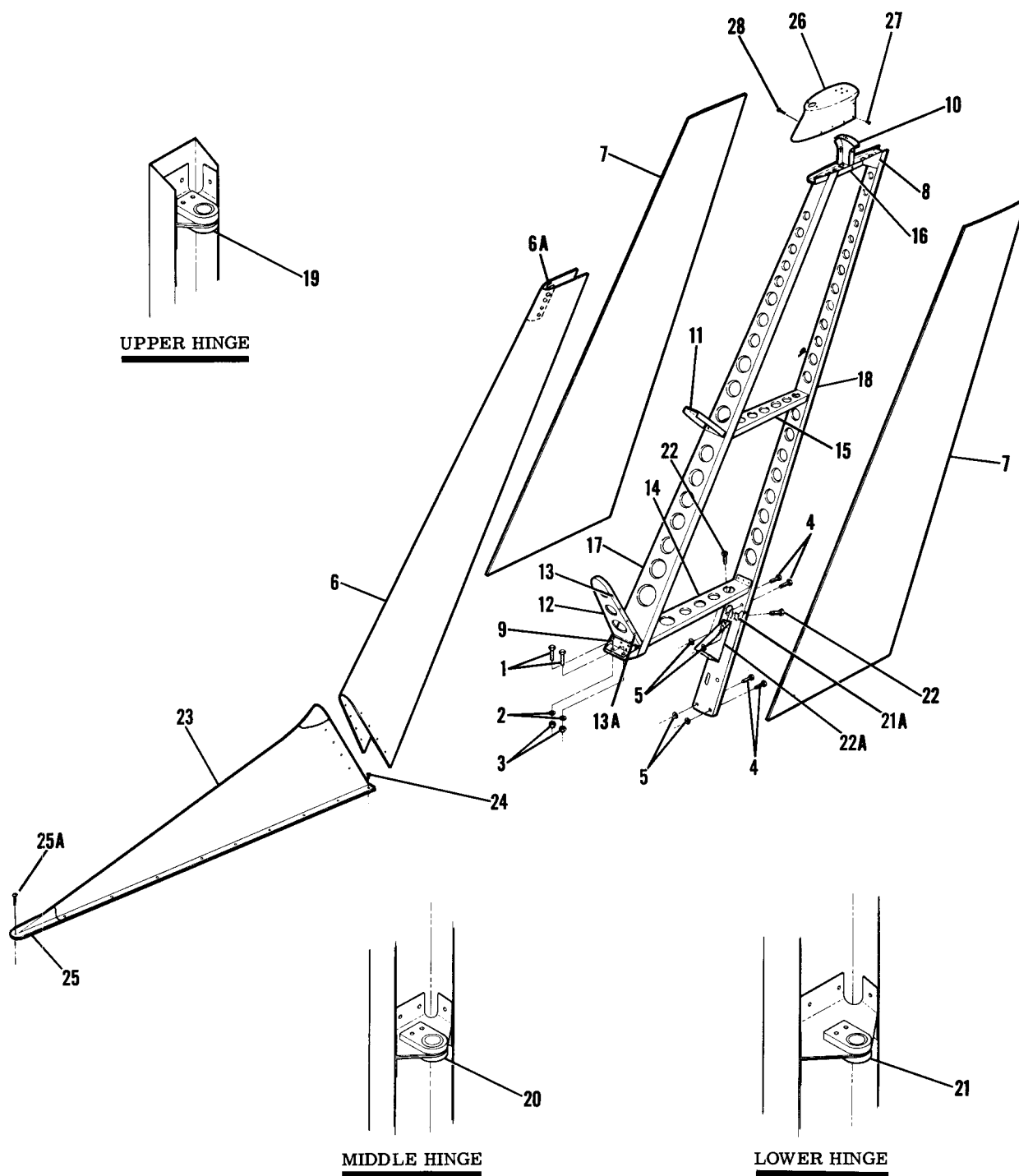


Figure 9. Vertical Fin & Dorsal Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
9 -		VERTICAL FIN AND DORSAL INSTALLATION -----	NP	
	1731000-200	FIN ASSEMBLY -----	1	A
	1731000-201	FIN ASSEMBLY -----	1	B
		ATTACHING PARTS		
- 1	AN3-5A	BOLT -----	2	
- 2	AN960-10L	WASHER -----	2	
- 3	MS21044N3	NUT -----	2	
- 4	AN4-5A	BOLT -----	4	
- 5	AN960-416L	WASHER -----	4	
		-----*		
- 6	1731000-2	SKIN-FIN LEADING EDGE -----	1	
- 6A	1731000-4	DOUBLER -----	1	
- 7	1731000-3	SKIN-FIN -----	2	
- 8	1731014-1	BRACKET-FIN TIP ATTACH -----	1	
- 9	1731008-2	BRACKET-FIN ATTACH -----	1	
	1731008-1	ANGLE-BRACKET -----	1	
-10	1731026-1	RIB ASSEMBLY-TIP -----	1	
-11	1731015-1	RIB-FIN -----	1	
-12	1731011-1	RIB ASSEMBLY -----	1	
-13	A6194-8Z1	NUTPLATE TIN -----	2	
-13A	A6191-8Z1	NUTPLATE TIN -----	6	
-14	1731007-1	RIB-LOWER -----	1	
-15	1731005-1	RIB-MIDDLE -----	1	
-16	1731006-1	RIB-UPPER -----	1	
-17	1731001-3	SPAR-FORWARD -----	1	
-18	1731024-1	SPAR ASSEMBLY-REAR -----	1	A
	1731024-200	SPAR ASSEMBLY-REAR -----	1	C
	1731024-2	SPAR ASSEMBLY-REAR -----	1	D
-19	1731004-1	HINGE HALF ASSEMBLY-UPPER -----	1	
-20	1731003-1	HINGE HALF ASSEMBLY-MIDDLE -----	1	A
	1731003-2	HINGE HALF ASSEMBLY-MIDDLE -----	1	B
-21	1731002-1	HINGE HALF ASSEMBLY-LOWER -----	1	A
	1731002-2	HINGE HALF ASSEMBLY-LOWER -----	1	B
-21A	1731019-3	BRACKET ASSEMBLY-STOP BOLT -----	2	
-22	NAS428-4-6	BOLT RUDDER STOP -----	2	
-22A	1712073-3	BRACKET ASSY-STABILATOR JACK SCREW -----	1	
		ATTACHING PARTS		
	AN3-4A	BOLT -----	4	
	MS21044N3	NUT -----	4	
	AN960-10L	WASHER -----	2	
	1731028-1	SPACER -----	1	
		-----*		
-23	1731020-2	FIN ASSEMBLY-DORSAL -----	1	
		ATTACHING PARTS		
-24	S1021Z8-6	SCREW -----	26	
		-----*		
-25	0731605-4	TIP-DORSAL -----	1	
		ATTACHING PARTS		
-25A	S1021Z8-6	SCREW -----	3	
		-----*		
-26	1731009-4	TIP ASSEMBLY-VERTICAL FIN -----	1	
	1731009-3	TIP ASSEMBLY-VERTICAL FIN USE WITH OMNI ANTENNA ONLY -----	1	
		ATTACHING PARTS		
-27	AN515-8R8	SCREW -----	5	
-28	S1021Z8-6	SCREW -----	6	
		-----*		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701370		
		D---177 SERIAL 17701371 & ON		

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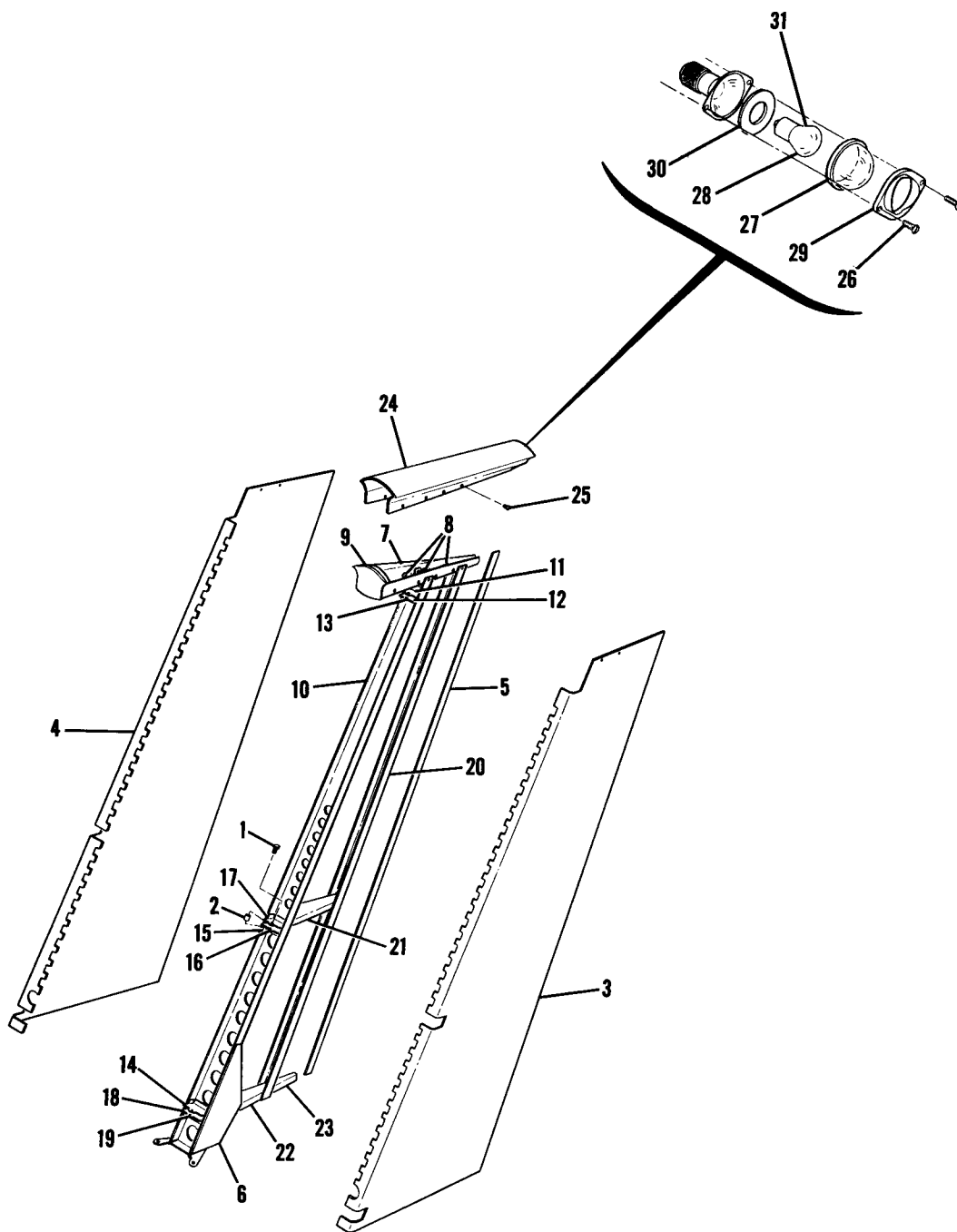


Figure 10. Rudder Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10 -	1733000-1	RUDDER INSTALLATION -----	NP	
		RUDDER ASSEMBLY -----	1	
		ATTACHING PARTS -----		
- 1	AN4-10A	BOLT -----	3	
- 2	0532104-1	BUSHING-HINGE -----	3	
		-----*		
- 3	1733000-3	SKIN-RUDDER LH -----	1	
- 4	1733000-2	SKIN-RUDDER RH -----	1	
- 5	1733010-1	STIFFENER-TRAILING EDGE -----	1	
- 6	1733011-1	HORN ASSEMBLY -----	1	
- 7	1733005-1	RIB ASSEMBLY-RUDDER TIP -----	1	
- 8	A6194-6Z	NUTPLATE TIN -----	8	
	MS35489-4	GROMMET -----	1	
	NAS680A08	NUTPLATE -----	1	
- 9	1731013-1	WEIGHT-BALANCE -----	1	
-10	1733002-3	SPAR ASSEMBLY-RUDDER FRONT -----	1	
-11	1733008-2	BRACKET-RUDDER HINGE -----	1	
-12	1733008-1	BRACKET ASSEMBLY-RUDDER HINGE -----	1	
-13	NAS698A4	NUTPLATE -----	1	
-14	1733007-1	BRACKET -----	1	
-15	1733006-2	BRACKET ASSEMBLY-RUDDER HINGE -----	1	
-16	NAS684A4	NUTPLATE -----	1	
-17	1733007-2	BRACKET -----	1	
-18	1733006-1	BRACKET ASSEMBLY-RUDDER HINGE -----	1	
-19	NAS684A4	NUTPLATE -----	1	
-20	1733002-1	SPAR-RUDDER REAR -----	1	
-21	1733003-1	RIB-RUDDER -----	1	
-22	1733001-1	RIB-RUDDER -----	1	
-23	1733004-1	RIB-RUDDER -----	1	
-24	1733009-2	TIP ASSEMBLY-RUDDER -----	1	
		ATTACHING PARTS -----		
-25	S102126-6	SCREW -----	8	
		-----*		
	0433006-7	LIGHT ASSEMBLY-RUDDER WHEN EXHAUSTED USE C622001-0401 -	1	A
	C622001-0401	LIGHT ASSEMBLY-RUDDER -----	1	B
		ATTACHING PARTS -----		
-26	AN515-4R6	SCREW -----	2	
		-----*		
-27	A4513-1	LENS-TAIL LIGHT CLEAR -----	1	
-28	1777	LAMP-TAIL LIGHT -----	1	A
-29	A2108A	RETAINER-LENS GMC -----	1	
-30	A2109-3	GASKET -----	1	
-31	1777	LAMP-TAIL LIGHT -----	1	B
		 A---177 SERIAL 17700001 THRU 17701010, 17701012, 17701013, 17701014, & 17701016 B---177 SERIAL 17701011, 17701015, 17701017 & ON		

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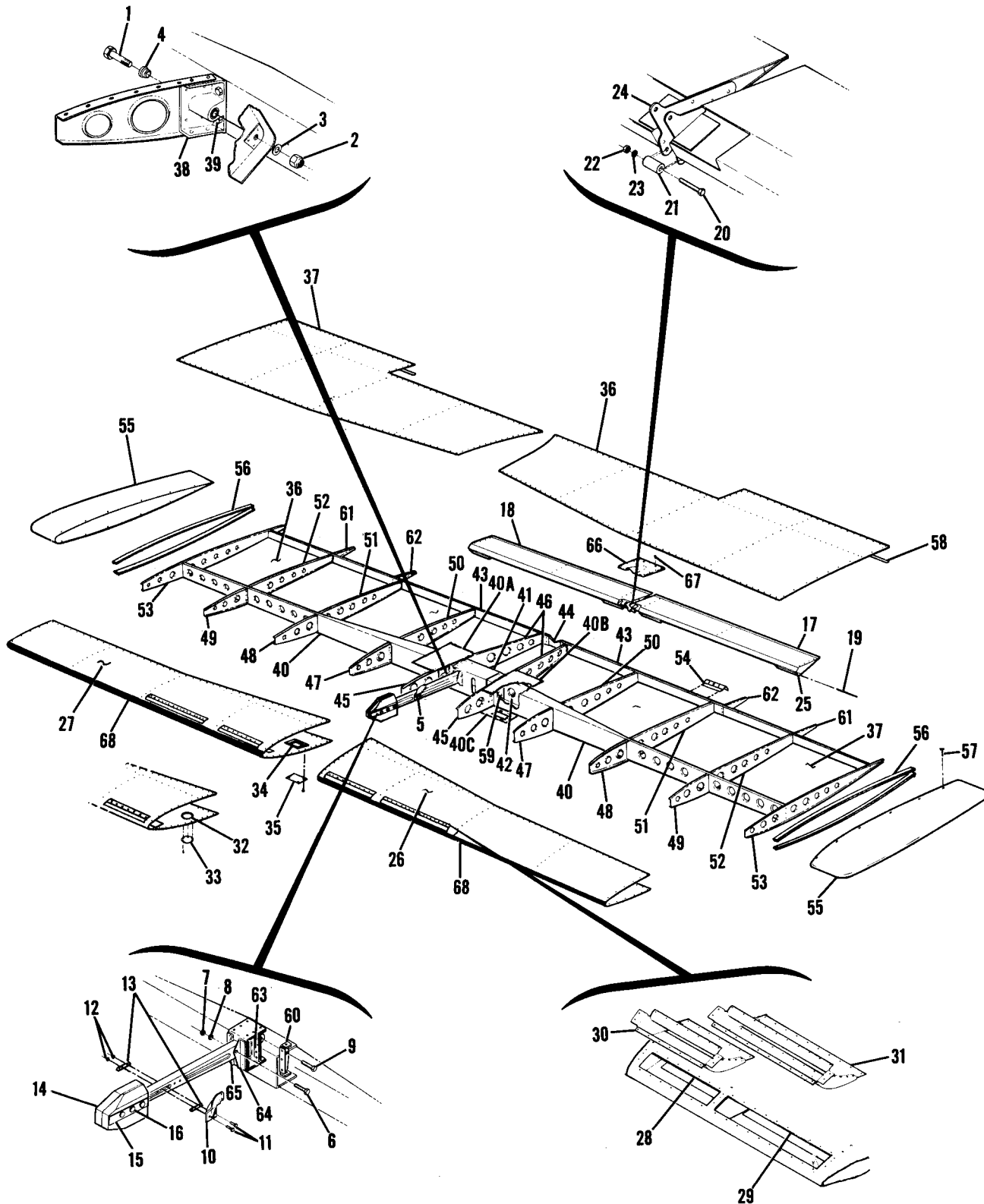


Figure 11. Stabilator Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
11 -		STABILATOR INSTALLATION -----	NP	
		STABILATOR ASSEMBLY USE 1732003-7 -----	NP	A
	1732003-7	STABILATOR ASSEMBLY -----	1	B
		ATTACHING PARTS -----		
- 1	NAS464-6A15	BOLT -----	2	J
	NAS464-6A17	BOLT -----	2	G
- 2	NAS679A6	NUT -----	2	
- 3	AN960-616	WASHER -----	2	J
	S1450-6-12-.080	WASHER -----	2	K
- 4	1732039-1	RETAINER-STABILATOR PIVOT -----	2	
		-----*		
- 5	1732034-1	BALANCE ARM ASSEMBLY WHEN EXHAUSTED USE 1732034-2 -----	1	C
	1732034-2	BALANCE ARM ASSEMBLY -----	1	D
	1732034-3	BALANCE ARM ASSEMBLY -----	1	B
		ATTACHING PARTS -----		
- 6	NAS464P5A18	BOLT -----	1	
- 7	NAS679A5	NUT -----	1	
- 8	AN960-516L	WASHER -----	2	
- 9	NAS464P4A18	BOLT -----	1	
	NAS679A4	NUT -----	1	
		-----*		
-10	1732043-1	ARM ASSEMBLY-CONTROL -----	1	A
	1732043-4	ARM ASSEMBLY-CONTROL -----	1	B
		ATTACHING PARTS -----		
-11	AN3-11A	BOLT -----	2	C
	AN3-14A	BOLT -----	2	D
	AN4-14A	BOLT -----	2	B
-12	MS21044N3	NUT -----	2	A
	NAS679A4	NUT -----	2	B
-13	1732057-1	SPACER -----	2	B
		-----*		
-14	1732033-2	BALANCE WEIGHT -----	2	
		ATTACHING PARTS -----		
-15	1732032-1	STRIP-BEARING -----	2	
-16	AN4-23A	BOLT -----	3	
	NAS679A4	NUT -----	3	
		-----*		
-17	1732025-1	TRIM TAB ASSEMBLY-LH -----	1	
-18	1732025-2	TRIM TAB ASSEMBLY-RH -----	1	
		ATTACHING PARTS -----		
-19	MS20253-2-537	PIN-HINGE -----	4	
-20	AN3-10A	BOLT -----	1	
-21	NAS43DD3-28	SPACER -----	1	
-22	MS21044N3	NUT -----	1	
-23	AN960-10L	WASHER -----	1	
		-----*		
-24	1732028-1	ARM TAB ACTUATOR -----	1	
-25	1732016-3	HINGE HALF-LH TAB OUTBOARD -----	1	
	1732016-5	HINGE HALF-LH TAB INBOARD -----	1	
	1732016-4	HINGE HALF-RH TAB OUTBOARD -----	1	
	1732016-6	HINGE HALF-RH TAB INBOARD -----	1	
-26	1732003-9	SKIN-LH LEADING EDGE WHEN EXHAUSTED USE 1732003-19 -----	1	E
	1732003-19	SKIN-LH LEADING EDGE -----	1	F
-27	1732003-10	SKIN-RH LEADING EDGE WHEN EXHAUSTED USE 1732003-18 -----	1	E
	1732003-18	SKIN-RH LEADING EDGE -----	1	F
-28	1732051-1	STRAP-STABILATOR SLOT INBOARD -----	1	A
	1732051-3	STRAP-STABILATOR SLOT INBOARD -----	1	B
-29	1732051-2	STRAP-STABILATOR SLOT OUTBOARD -----	1	A
	1732051-4	STRAP-STABILATOR SLOT OUTBOARD -----	1	B
-30	1732047-1	BOX ASSEMBLY-LH INBOARD -----	1	A
	1732047-2	BOX ASSEMBLY-RH INBOARD -----	1	A
	1732047-3	BOX ASSEMBLY-LH INBOARD -----	1	B
	1732047-4	BOX ASSEMBLY-RH INBOARD -----	1	B
-31	1732049-1	BOX ASSEMBLY-LH OUTBOARD -----	1	A
	1732049-2	BOX ASSEMBLY-RH OUTBOARD -----	1	A
	1732049-3	BOX ASSEMBLY-LH OUTBOARD -----	1	B
	1732049-4	BOX ASSEMBLY-RH OUTBOARD -----	1	B
-32	S237-6	DOUBLER -----	2	A
	NAS395-14-3	NUT -----	3	A
-33	S225-8	PLATE-INSPECTION -----	2	A
		ATTACHING PARTS -----		
	S1021Z8-6	SCREW -----	3	A
		-----*		
-34	1732056-1	STIFFENER ASSEMBLY -----	2	H
	NAS682C06K	NUTPLATE -----	4	H
		CONTINUED ON NEXT PAGE		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
11 -35	1732055-1	COVER -----	2	B
	AN515-6R10	ATTACHING PARTS -----		
		SCREW -----	4	B
		-----*		
-36	1732003-5	SKIN-UPPER LH & LOWER RH -----	2	
-37	1732003-6	SKIN-UPPER RH & LOWER LH -----	2	
-38	1732001-1	FITTING-STABILATOR PIVOT MOUNT -----	2	
		ATTACHING PARTS -----		
-39	AN4-6A	BOLT -----	4	
		-----*		
	MS20201KP6A	BEARING -----	1	
-40	1732004-1	SPAR-FORWARD -----	2	
-40A	1732003-21	STIFFENER-UPPER LH -----	1	G
-40B	1732003-20	STIFFENER-UPPER RH -----	1	G
-40C	1732003-25	STIFFENER ASSEMBLY-LOWER LH -----	1	G
	1732003-24	STIFFENER ASSEMBLY-LOWER RH -----	1	G
	NAS682A06K	NUTPLATE -----	4	G
-41	1732005-1	SPLICE-MAIN SPAR -----	1	
-42	1732004-4	SPAR-CANTED -----	1	
-43	1732004-3	SPAR-TRAILING EDGE -----	2	
-44	1732015-1	SPLICE-REAR SPAR -----	1	
-45	1732006-1	RIB LEADING EDGE ROOT STA 5.455 -----	2	A
	1732052-1	RIB-LH LEADING EDGE ROOT STA 5.455 -----	1	B
	1732052-2	RIB-RH LEADING EDGE ROOT STA 5.455 -----	1	B
-46	1732007-1	RIB-REAR SPAR ROOT STA 5.455 -----	2	
-47	1732008-1	RIB-LEADING EDGE STA 17.50 -----	2	A
	1732053-1	RIB-LH LEADING EDGE STA 17.50 -----	1	B
	1732053-2	RIB-RH LEADING EDGE STA 17.50 -----	1	B
-48	1732008-2	RIB-LEADING EDGE STA 33.25 -----	2	A
	1732054-1	RIB-LH LEADING EDGE STA 33.25 -----	1	B
	1732054-2	RIB-RH LEADING EDGE STA 33.25 -----	1	B
-49	1732008-3	RIB-LEADING EDGE STA 49.00 -----	2	
-50	1732011-1	RIB-STABILATOR STA 17.50 -----	2	
-51	1732012-1	RIB-STABILATOR STA 33.25 -----	2	
-52	1732013-1	RIB-STABILATOR STA 49.00 -----	2	
-53	1732014-1	RIB-STABILATOR STA 64.75 -----	2	
	A6195-8Z3	NUTPLATE TIN -----	12	
-54	1732016-3	HINGE HALF-LH -----	2	
	1732016-4	HINGE HALF-RH -----	2	
-55	1732024-1-791	TIP-STABILATOR -----	2	
		ATTACHING PARTS -----		
-56	1732037-3	STIFFENER-STABILATOR TIP RH UPR & LW LWR -----	2	
	1732037-4	STIFFENER-STABILATOR TIP LH UPR & RH LWR -----	2	
-57	S1021Z8-8	SCREW -----	12	
		-----*		
-58	1732029-2	STIFFENER-STABILATOR TRAILING EDGE -----	2	
-59	1732009-1	BULKHEAD ASSEMBLY -----	2	
	NAS680A4	NUTPLATE -----	2	
-60	1732031-3	BRACKET-WEIGHT ARM REAR MOUNTING LH -----	1	
	1732031-4	BRACKET-WEIGHT ARM REAR MOUNTING RH -----	1	
-61	1732038-3	RIB-TRAILING EDGE STA 49.00 -----	2	
-62	1732038-2	RIB-TRAILING EDGE STA 35.31 -----	2	
-63	1732030-1	BULKHEAD-STABILATOR FWD SPAR -----	2	
-64	1732010-3	BRACKET-STABILATOR WEIGHT ARM FWD LH MOUNTING -----	1	
-65	1732010-4	BRACKET-STABILATOR WEIGHT ARM FWD RH MOUNTING -----	1	
-66	1732036-2	FAIRING -----	1	
		ATTACHING PARTS -----		
-67	S1021Z8-6	SCREW -----	2	
	NAS395-17-3	NUTPLATE -----	2	
		-----*		
-68	0332136-6	SHOE-STABILATOR ABRASION SHIELD -----	2	J
	1732062-1	SHOE-STABILATOR ABRASION SHIELD LH -----	1	G
	1732062-2	SHOE-STABILATOR ABRASION SHIELD RH -----	1	G
A---177 SERIAL 17700001 THRU 17701164				
B---177 SERIAL 17701165 & ON				
C---177 SERIAL 17700001 THRU 17701155				
D---177 SERIAL 17701156 THRU 17701164				
E---177 SERIAL 17700001 THRU 17701222,				
17701224 THRU 17701228				
F---177 SERIAL 17701223, 17701229 & ON				
G---177 SERIAL 17701371 & ON				
H---177 SERIAL 17701165 THRU 17701370				
J---177 SERIAL 17700001 THRU 17701370				
K---177 SERIAL 17701371 THRU 17701491				
L---177 SERIAL 17701492 & ON				

Fuselage

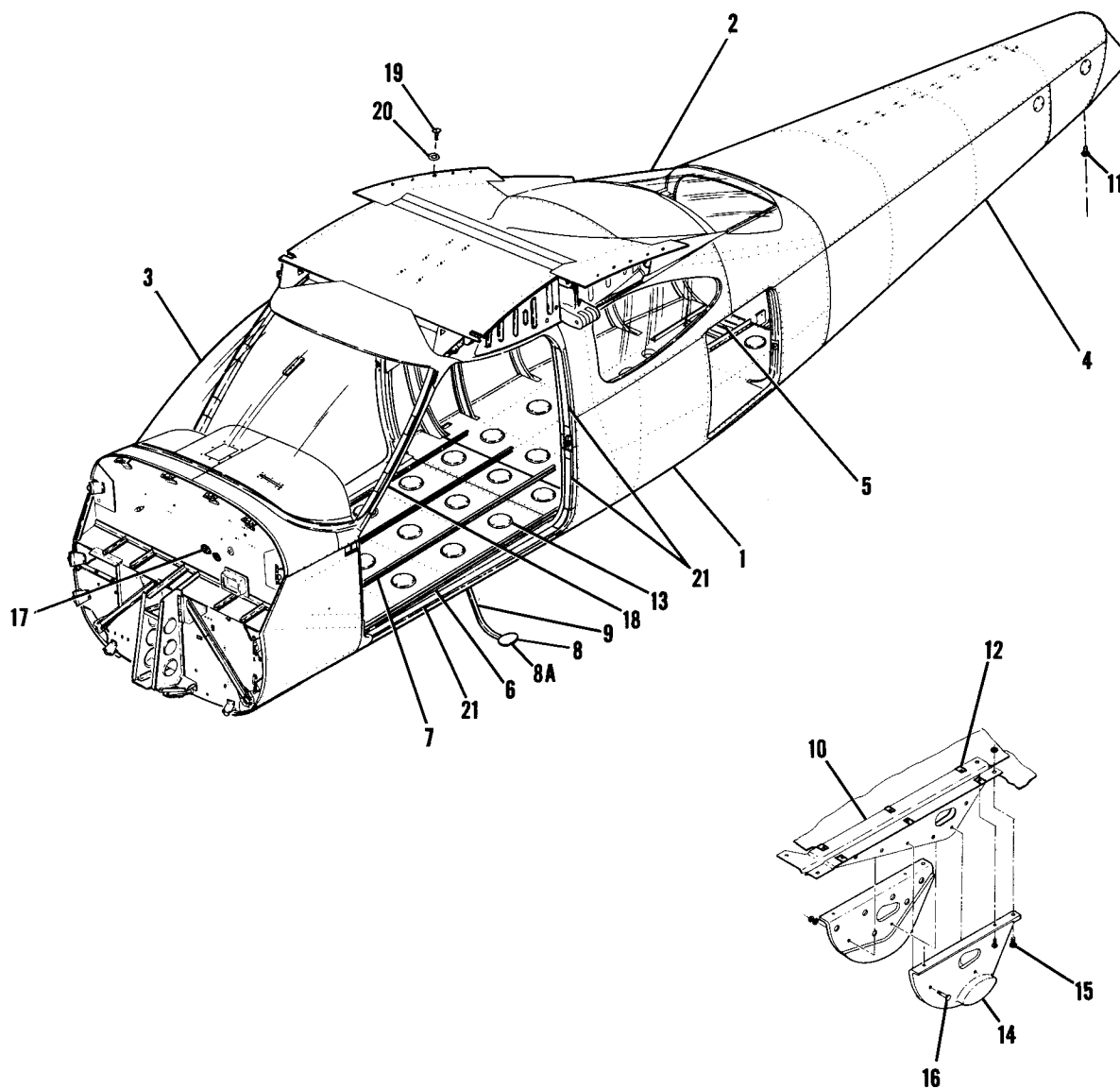


Figure 12. Fuselage Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
12 -		FUSELAGE ASSEMBLY -----	NP	
- 1	SEE FIG 13	FRONT & CENTER CABIN SECTION ASSEMBLY -----	1	
- 2	SEE FIG 20	AFT CABIN WINDOWS INSTALLATION -----	1	
- 3	SEE FIG 21	WINDSHIELD INSTALLATION -----	1	
- 4	SEE FIG 22	FUSELAGE ASSEMBLY-TAILCONE -----	1	
	SEE FIG 23	STINGER INSTALLATION -----	1	
- 5	SEE FIG 24	BATTERY BOX INSTALLATION -----	1	
- 6	1711015-1	SEAT RAIL-LH OUTBOARD -----	1	C
	1711015-7	SEAT RAIL-LH OUTBOARD -----	1	D
	1711015-2	SEAT RAIL-RH OUTBOARD -----	1	C
	1711015-8	SEAT RAIL-RH OUTBOARD -----	1	D
- 7	1711015-3	SEAT RAIL-LH INBOARD -----	1	C
	1711015-9	SEAT RAIL-LH INBOARD -----	1	D
	1711015-4	SEAT RAIL-RH INBOARD -----	1	C
	1711015-10	SEAT RAIL-RH INBOARD -----	1	D
- 8	1510041-2	STEP-CABIN LH -----	1	
	1510041-1	STEP-CABIN RH -----	1	
		ATTACHING PARTS		
	AN509-10R16	SCREW -----	2	
	MS21044N3	NUT -----	2	
		-----*		
- 8A	1510040-5	SAFETY STEP -----	2	
- 9	1711017-1	BRACKET ASSEMBLY-STEP LH -----	1	
	1711017-2	BRACKET ASSEMBLY-STEP RH -----	1	
		ATTACHING PARTS		
	AN525-10R10	SCREW -----	2	
		-----*		
-10	1712114-1	SKID ASSEMBLY-TAIL -----	1	A
	SEE FIG 22	TAILSKID -----	1	B
		ATTACHING PARTS		
-11	AN3-4A	BOLT -----	2	A
	MS21044N3	NUT -----	2	A
		-----*		
-12	NAS395-17-3	NUT -----	6	
-13	S225-1	PLATE-INSPECTION -----	AR	
		ATTACHING PARTS		
	XX49330K3220	STUD UC -----	AR	
		-----*		
-14	1712135-1	TAILSKID-LH -----	1	A
	1712135-2	TAILSKID-RH -----	1	A
		ATTACHING PARTS		
-15	AN3-6A	BOLT -----	2	A
	MS21044N3	NUT -----	2	A
-16	AN3-10A	BOLT -----	2	A
	MS21044N3	NUT -----	2	A
-17	SEE FIG 16B	FIREWALL GROMMETS INSTALLATION -----	1	
-18		NAMEPLATE M.A.A. -----	NP	
-19	AN509-10R8	SCREW -----	10	E
-20	S290-1032	WASHER -----	10	E
-21	S202V	CHANNEL-DOOR SEAL * IN LG BKI REF S202V * W -----	AR	F
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17700001 THRU 17701636		
		D---177 SERIAL 17701637 & ON		
		E---177 SERIAL 17701633 & ON		
		F---177 SERIAL 17701974 & ON		

Fuselage (Cont)

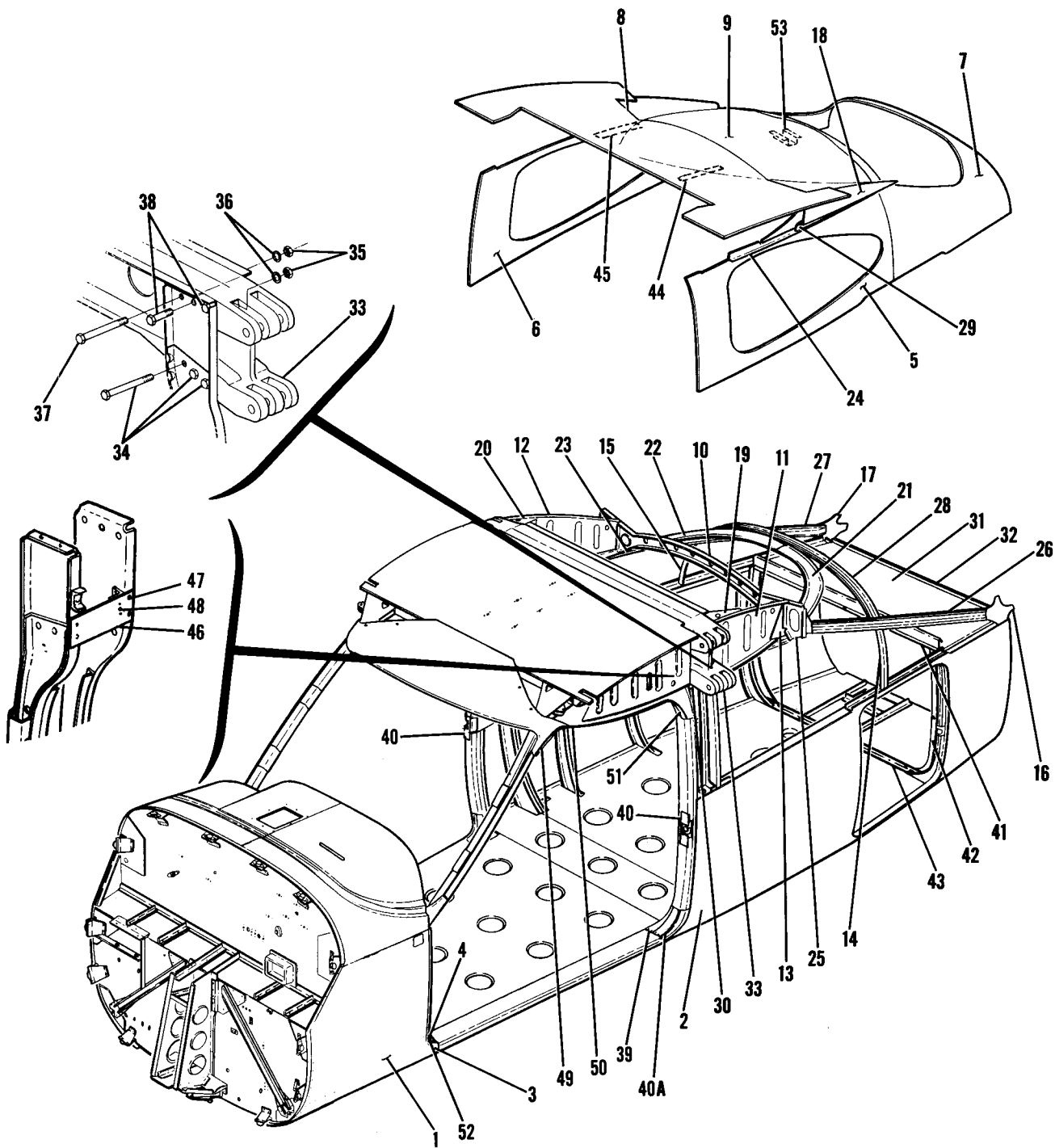


Figure 13. Front & Center Cabin Section Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
13 -	1712000-201	FRONT & CENTER CABIN SECTION ASSEMBLY -----	1	A
	1712000-202	FRONT & CENTER CABIN SECTION ASSEMBLY -----	1	C
	1712000-203	FRONT & CENTER CABIN SECTION ASSEMBLY -----	1	F
	1712000-204	FRONT & CENTER CABIN SECTION ASSEMBLY -----	1	J
		FRONT & CENTER CABIN SECTION ASSEMBLY -----	NP	L
- 1	SEE FIG 14	FORWARD FUSELAGE STRUCTURE ASSEMBLY -----	1	
- 2	SEE FIG 17	LOWER CENTER CABIN SECTION ASSEMBLY -----	1	
- 3	1711016-3	FILLET HALF-LH OUTER -----	1	
	1711016-4	FILLET HALF-RH OUTER -----	1	
- 4	1711016-5	FILLET HALF-LH INNER -----	1	
	1711016-6	FILLET HALF-RH INNER -----	1	
- 5	1712000-2	SKIN-LH SIDE -----	1	
- 6	1712000-3	SKIN-RH SIDE -----	1	
- 7	1712000-4	SKIN-REAR -----	1	
- 8	1711032-1	SKIN-TOP -----	1	K
	1711032-3	SKIN-TOP -----	1	L
- 9	1712013-1	SKIN-TOP -----	1	
-10	1712016-1	SUPPORT -----	1	
-11	1712018-1	RIB-LH -----	1	
-12	1712018-2	RIB-RH -----	1	
-13	1712019-1	DOUBLER-LH -----	1	
	1712019-2	DOUBLER-RH -----	1	
-14	1712039-1	STIFFENER-LH -----	1	
-15	1712039-1	STIFFENER-RH -----	1	
-16	1712047-1	DOUBLER-LH -----	1	
-17	1712047-2	DOUBLER-RH -----	1	
-18	1712050-1	RIB-WING FILLET LH -----	1	
	1712050-2	RIB-WING FILLET RH -----	1	
-19	1712051-1	DOUBLER-LH -----	1	A
	1712099-1	DOUBLER ASSEMBLY-LH -----	1	B
	NAS680A08K	NUTPLATE -----	4	B
-20	1712051-2	DOUBLER-RH -----	1	A
	1712099-2	DOUBLER ASSEMBLY-RH -----	1	B
	NAS680A08K	NUTPLATE -----	4	B
-21	1712052-3	STIFFENER ASSEMBLY-LH -----	1	H
	1712052-5	STIFFENER ASSEMBLY-LH -----	1	G
-22	1712052-4	STIFFENER ASSEMBLY-RH -----	1	H
	1712052-6	STIFFENER ASSEMBLY-RH -----	1	G
	NAS680A3	NUTPLATE -----	1	
-23	1712054-2	DOUBLER-RH -----	1	
	1712054-1	DOUBLER-LH -----	1	
-24	1712059-1	SUPPORT-LH FAIRING -----	1	
	1712059-2	SUPPORT-RH FAIRING -----	1	
-25	1712060-1	STIFFENER ASSEMBLY-LH -----	1	
	1712060-2	STIFFENER ASSEMBLY-RH -----	1	
-26	1712061-1	STRINGER-LH WEU 1712061-3 -----	1	H
	1712061-3	STRINGER ASSEMBLY-LH -----	1	G
-27	1712061-2	STRINGER-RH WEU 1712061-4 -----	1	H
	1712061-4	STRINGER ASSEMBLY-RH -----	1	G
	NAS680A4	NUTPLATE -----	1	G
-28	1712062-2	STIFFENER ASSEMBLY -----	1	
	NAS680A3K	NUTPLATE -----	1	
-29	1712077-1	FAIRING-LH -----	1	
	1712077-2	FAIRING-RH -----	1	
-30	1712078-1	STIFFENER-LH REAR DOORPOST UPPER -----	1	
	1712078-2	STIFFENER-RH REAR DOORPOST UPPER -----	1	
-31	1712082-1	SHELF-BAGGAGE -----	1	
-32	1712086-1	STIFFENER-BAGGAGE SHELF -----	1	
-33	1710703-3	SPAR ASSEMBLY-WING CARRY THRU -----	1	E
	1710703-6	SPAR ASSEMBLY-WING CARRY THRU -----	1	D
		ATTACHING PARTS -----		
-34	AN6-44A	BOLT -----	6	
-35	NAS679A6	NUT -----	16	
-36	AN960-616	WASHER -----	16	
-37	AN6-42A	BOLT -----	2	
-38	AN6-10A	BOLT -----	8	
		-----*		
CONTINUED ON NEXT PAGE				

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
13 -39	1711021-5	FILLET ASSEMBLY-LH -----	1	
	1711021-2	FILLET ASSEMBLY-RH -----	1	
		ATTACHING PARTS		
	AN515-8R8	SCREW -----	12	
		---*---		
-40	1712167-4	STRIP-DOOR SEAL AFT -----	2	M
-40A	1712167-1	STRIP-DOOR SEAL LH LWR -----	1	M
	1712167-2	STRIP-DOOR SEAL RH LWR -----	1	M
-41	1712092-3	SUPPORT ASSEMBLY-AFT TRIM PANEL -----	1	
-42	1712094-1	ATTACH PLATE ASSEMBLY-LH -----	1	
	1712094-3	ATTACH PLATE ASSEMBLY-RH -----	1	
-43	1712085-1	SUPPORT ASSEMBLY-AFT TRIM PANEL -----	1	
-44	1711042-3	SUPPORT-LH -----	1	
-45	1711042-4	SUPPORT-RH -----	1	
-46	1712157-1	BRACKET ASSY-LH -----	1	G
	1712157-2	BRACKET ASSY-RH -----	1	G
		ATTACHING PARTS		
-47	AN3-4A	BOLT -----	3	G
	AN3-5A	BOLT -----	1	G
	1731028-1	SPACER -----	1	G
	AN960-10L	WASHER -----	4	G
	MS21044N3	NUT -----	4	G
		---*---		
-48	NAS680A4	NUTPLATE -----	1	G
-49	1711050-1	STRIP-DOOR SEAL UPPER FWD LH -----	1	M
	1711050-2	STRIP-DOOR SEAL UPPER FWD RH -----	1	M
-50	1711050-3	STRIP-DOOR SEAL UPPER FWD LH -----	1	M
	1711050-4	STRIP-DOOR SEAL UPPER FWD RH -----	1	M
-51	1711050-5	STRIP-DOOR SEAL UPPER AFT LH -----	1	M
	1711050-6	STRIP-DOOR SEAL UPPER AFT RH -----	1	M
-52	1711052-1	STRIP-DOOR SEAL LOWER FWD LH -----	1	M
	1711052-2	STRIP-DOOR SEAL LOWER FWD RH -----	1	M
-53	1715045-1	BRACKET ASSY-COAT HANGER -----	1	M
	NAS680A3K	NUTPLATE -----	1	
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701370		
		D---177 SERIAL 17701371 & ON		
		E---177 SERIAL 17700001 THRU 17701370		
		F---177 SERIAL 17701371 THRU 17701530		
		G---177 SERIAL 17701531 & ON		
		H---177 SERIAL 17700001 THRU 17701530		
		J---177 SERIAL 17701531 THRU 17701633		
		K---177 SERIAL 17700001 THRU 17701633		
		L---177 SERIAL 17701634 & ON		
		M---177 SERIAL 17701974 & ON		

Fuselage (Cont)

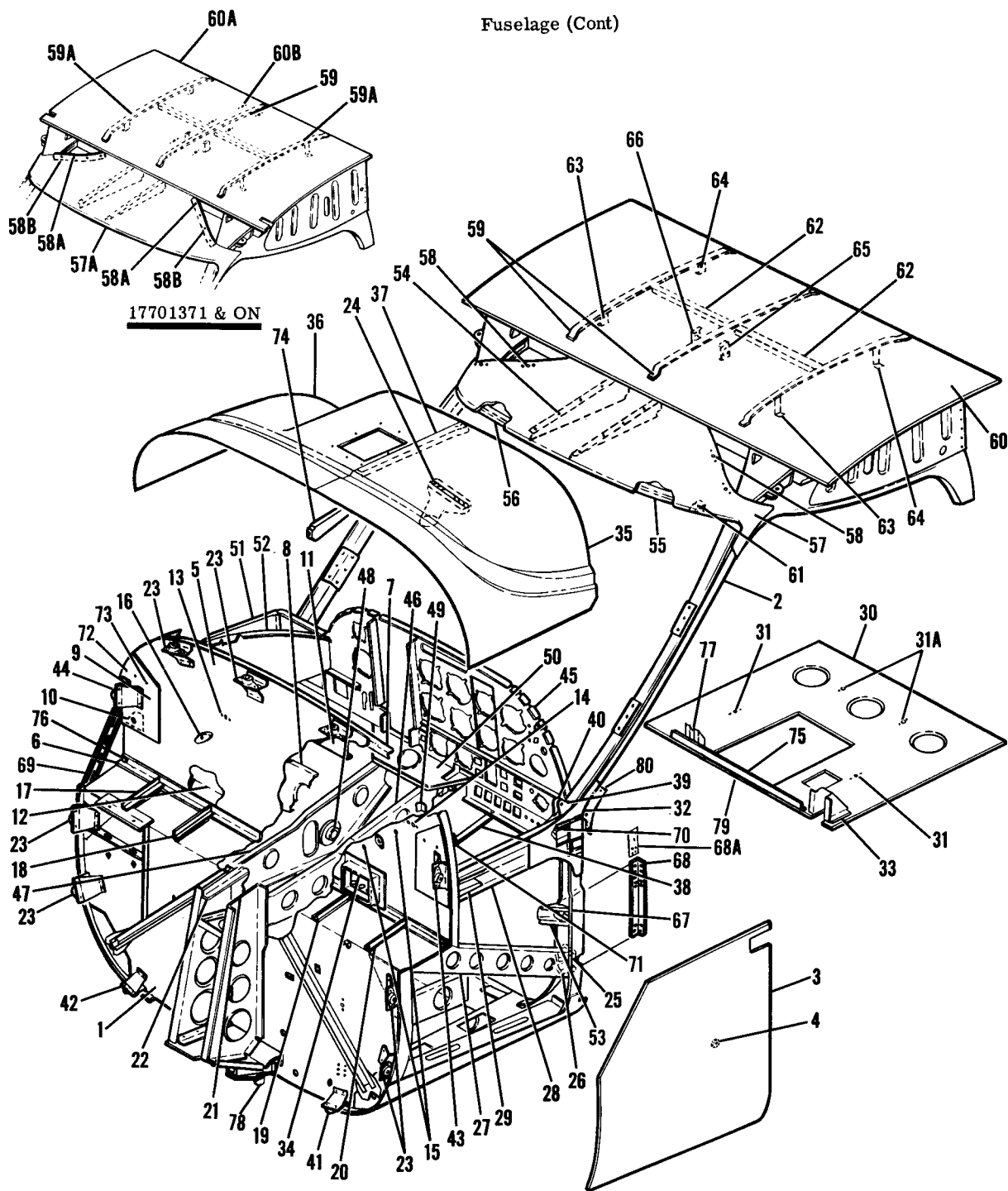


Figure 14. Forward Fuselage Structure Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
14 -	1710000-202	FORWARD FUSELAGE STRUCTURE ASSEMBLY -----	1	A
	1710000-203	FORWARD FUSELAGE STRUCTURE ASSEMBLY -----	1	C
	1710000-205	FORWARD FUSELAGE STRUCTURE ASSEMBLY -----	1	F
	1710000-207	FORWARD FUSELAGE STRUCTURE ASSEMBLY -----	1	H
		FORWARD FUSELAGE STRUCTURE ASSEMBLY -----	1	J
- 1	SEE FIG 16	LOWER FORWARD FUSELAGE STRUCTURE -----	1	
	SEE FIG 16A	PEDESTAL STRUCTURE ASSEMBLY -----	1	D
- 2	SEE FIG 15	FORWARD DCORPOST BULKHEAD ASSEMBLY -----	1	
- 3	1713000-3	SKIN-LH -----	1	
	1713000-4	SKIN-RH -----	1	
- 4	S347-1	FLANGE-STATIC SOURCE -----	1	A
	S347-1	FLANGE-STATIC SOURCE -----	2	B
- 5	1713150-201	FIREWALL ASSEMBLY-UPPER -----	1	A
	1713150-202	FIREWALL ASSEMBLY-UPPER -----	1	B
	1713151-2	FIREWALL SHEET-UPPER -----	1	
- 6	1713152-200	STIFFENER -----	1	B
- 7	1713102-22	STIFFENER -----	1	
- 8	1713103-1	CHANNEL -----	1	
- 9	1713104-7	GUSSET -----	2	
-10	1713105-2	SPACER -----	2	
-11	1713055-1	DOUBLER -----	1	
-12	1713030-1	DUCT-HEATER -----	1	A
	1713030-16	DUCT-HEATER -----	1	B
	1713300-1	STIFFENER -----	1	B
	1760012-2	BRACKET-PULLEY LH -----	1	B
	1760012-1	BRACKET-PULLEY RH -----	1	B
	NAS557-3C	GROMMET -----	2	B
-13	NAS697A3K	NUTPLATE -----	5	
-14	NAS697A4	NUTPLATE -----	1	
-15	NAS697A08K	NUTPLATE -----	5	
-16	0760633-1	BEARING BLOCK ASSEMBLY -----	2	
		ATTACHING PARTS -----		
	NAS220-10	SCREW -----	2	
	NAS679A08	NUT -----	2	
	AN960-8L	WASHER -----	2	
		-----*		
-17	1713154-4	STIFFENER -----	1	
	1713155-3	SHIM -----	1	
-18	1713154-2	STIFFENER -----	1	
	1713155-1	SHIM -----	2	
-19	1713154-3	STIFFENER -----	1	
	1713155-1	SHIM -----	2	
-20	1713154-1	STIFFENER -----	1	
	1713155-1	SHIM -----	2	
-21	1713284-1	STIFFENER -----	1	
	1713155-2	SHIM -----	2	
-22	1713284-2	STIFFENER -----	1	
	1715155-2	SHIM -----	2	
-23	0453003-1	BRACKET ASSEMBLY-SHOCK MOUNT -----	8	
-24	0713952-2	NOZZLE ASSEMBLY-DEFROST -----	1	
-25	1711026-11	UPPER BRACKET-LOWER CABIN DOOR HINGE LH -----	1	
	1711026-12	UPPER BRACKET-LOWER CABIN DOOR HINGE RH -----	1	
-26	1711027-11	LOWER BRACKET-LOWER CABIN DOOR HINGE LH -----	1	
	1711027-12	LOWER BRACKET-LOWER CABIN DOOR HINGE RH -----	1	
-27	1713005-1	STRINGER-LH -----	1	
	1713005-2	STRINGER-RH -----	1	
-28	1713006-1	STRINGER-ENGINE MOUNT LH -----	1	
	1713006-2	STRINGER-ENGINE MOUNT RH -----	1	
-29	1713007-1	FITTING-UPPER ENGINE MOUNT LH -----	1	
	1713007-2	FITTING-UPPER ENGINE MOUNT RH -----	1	
-30	1713008-2	FLOORBOARD ASSEMBLY-CENTER WEU 1713008-6 -----	1	E
	1713008-6	FLOORBOARD ASSEMBLY-CENTER -----	1	D
-31	A6195-6Z1	NUTPLATE TIN -----	2	
-31A	A6195-6Z1	NUTPLATE TIN -----	2	D
-32	1713018-3	GUSSET ASSY-LH -----	1	
	1713018-4	GUSSET ASSY-RH -----	1	
-33	1713023-1	BRACKET ASSEMBLY-PARKING BRAKE -----	1	
-34	1713029-2	ADAPTER-HEATER DUCT INLET -----	1	
	1713122-2	SPACER-HEATER DUCT ADAPTER -----	2	
-35	1713034-3	SKIN-DECK LH -----	1	E
	1713034-5	SKIN-DECK LH -----	1	D
-36	1713034-4	SKIN-DECK RH -----	1	E
	1713034-6	SKIN-DECK RH -----	1	D
CONTINUED ON NEXT PAGE				



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
14 -37	1713034-2	ANGLE-SPLICE -----	1	E
	1713320-1	STIFFENER-DECK SKIN -----	1	D
-38	1713035-1	SUPPORT ASSEMBLY-PARKING BRAKE -----	1	
		ATTACHING PARTS -----		
	AN520-10R12	SCREW ATTACH TO INSTRUMENT PANEL -----	1	
	NAS42DD3-16	SPACER USED WITH AN520-10R12 -----	1	
	AN520-10R8	SCREW ATTACH TO HEATER DUCT -----	1	
		---*---		
	1713135-1	RACK-POSITIONING -----	1	
	0713070-5	ANGLE -----	1	
-39	1713036-1	BRACKET ASSEMBLY-AILERON PULLEY-LH -----	1	
	1713036-2	BRACKET ASSEMBLY-AILERON PULLEY-RH -----	1	
	NAS696A4	NUTPLATE -----	1	
-40	1713038-1	BRACKET-AILERON PULLEY-LH -----	1	
	1713038-2	BRACKET-AILERON PULLEY-RH -----	1	
		ATTACHING PARTS -----		
	AN3-4	BOLT -----	2	
		---*---		
-41	1713054-1	BRACKET ASSEMBLY-LH -----	1	E
	1713328-1	BRACKET ASSEMBLY-LH -----	1	D
-42	1713054-2	BRACKET ASSEMBLY-RH -----	1	E
	1713328-2	BRACKET ASSEMBLY-RH -----	1	D
-43	1713054-7	BRACKET ASSEMBLY-LH -----	1	
-44	1713054-8	BRACKET ASSEMBLY-RH -----	1	
-45	SEE FIG 45	INSTRUMENT PANEL ASSEMBLY-STATIONARY -----	1	A
	SEE FIG 45A	INSTRUMENT PANEL ASSEMBLY-STATIONARY -----	1	C
	SEE FIG 45B	INSTRUMENT PANEL ASSEMBLY-STATIONARY -----	1	F
	SEE FIG 45C	INSTRUMENT PANEL ASSEMBLY-STATIONARY -----	1	G
	SEE FIG 45C	INSTRUMENT PANEL ASSEMBLY-STATIONARY -----	1	K
-46	1713201-17	STRINGER ASSEMBLY-LH WHEN EXHAUSTED USE 1713201-21 -----	1	E
	1713201-21	STRINGER ASSEMBLY-LH -----	1	D
-47	1713201-18	STRINGER ASSEMBLY-RH WHEN EXHAUSTED USE 1713201-22 -----	1	E
	1713201-22	STRINGER ASSEMBLY-RH -----	1	D
	1767071-1	BRACKET-PULLEY RUDDER TRIM OUTBOARD -----	1	D
	1767071-2	BRACKET-PULLEY RUDDER TRIM INBOARD -----	1	D
-48	1713203-1	HOUSING -----	1	
	NAS697A08	NUTPLATE-LH ONLY -----	2	
-49	1713238-2	BRACKET-LH ONLY -----	1	
-50	1713207-1	SUPPORT PLATE -----	1	
	1713211-1	GLOVE BOX ASSEMBLY -----	1	
-51	1713211-2	PANEL-RH -----	1	
-52	1713211-4	PANEL-LH -----	1	
	1713211-3	PANEL-CENTER PLATE -----	1	
-53	1713093-3	STIFFENER-LH -----	1	
	1713093-4	STIFFENER-RH -----	1	
-54	1713247-1	STIFFENER ASSEMBLY -----	1	
-55	1713051-1	WINDSHIELD RETAINER-LH -----	1	
-56	1713051-2	WINDSHIELD RETAINER-RH -----	1	
-57	1711031-2	SKIN ASSEMBLY -----	1	E
-57A	1711031-3	SKIN ASSEMBLY -----	1	D
-58	A6162-10Z3	NUTPLATE TIN -----	4	E
-58A	NAS686A3K	NUTPLATE -----	8	D
-58B	1711047-1	STIFFENER-LH -----	1	D
	1711047-2	STIFFENER-RH -----	1	D
-59	1711023-1	STRINGER-CABIN TOP -----	3	E
	1711023-1	STRINGER-CABIN TOP -----	1	D
-59A	1711022-1	STRINGER-CABIN TOP -----	1	D
-60	1713052-1	SKIN-TOP -----	1	E
-60A	1713052-2	SKIN ASSEMBLY-TOP -----	1	D
-60B	NAS686A3K	NUTPLATE -----	6	D
-61	1715030-1	BRACKET-HEADLINER SUPPORT OUTBD -----	2	
	1715030-2	BRACKET-HEADLINER SUPPORT INBD -----	2	A
-62	1710000-11	STIFFENER-CABIN TOP -----	2	
-63	1711043-1	SUPPORT-HEADLINER -----	2	
-64	1711043-2	SUPPORT-HEADLINER -----	2	
-65	1713292-1	BRACKET-LH -----	1	B
-66	1713292-2	BRACKET-RH -----	1	B
-67	1713145-1	STIFFENER-LH -----	1	
	1713145-2	STIFFENER-RH -----	1	
-68	1713145-3	STIFFENER-LH -----	1	L
	1713356-1	STRIP-DOOR SEAL LH -----	1	K
	1713145-4	STIFFENER-RH -----	1	L
	1713356-2	STRIP-DOOR SEAL FWD RH -----	1	K
CONTINUED ON NEXT PAGE				

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
14 -68A	1713356-3	STRIP-DOOR SEAL FWD -----	2	K
-69	1713138-1	STIFFENER -----	2	
-70	1713128-1	SHIELD-DOOR HINGE -----	2	
-71	1713049-3	BRACKET-PULLEY LH -----	1	
	1713049-4	BRACKET-PULLEY RH -----	1	
		ATTACHING PARTS		
-72	NAS221-9	SCREW -----	1	
	AN960-10L	WASHER -----	1	
	MS21044N3	NUT -----	1	
-73	NAS222-10	SCREW -----	2	
	AN960-416L	WASHER -----	4	
	NAS679A4	NUT -----	2	
		---*---		
-74	1713256-1	SUPPORT-DECK SKIN -----	1	E
-75	1713157-1	STIFFENER -----	1	
-76	AN3-4A	BOLT -----	2	
	MS21044N3	NUT -----	2	
-77	1767069-1	SUPPORT ASSEMBLY-RUDDER TRIM -----	1	D D D B K K
	1767069-3	BLOCK ASSEMBLY-BEARING -----	1	
-78	S1115-29	SHOCKMOUNT -----	2	
-79	1713332-1	SHIM-NOSE GEAR STIFFENER -----	1	
-80	1713358-1	STRIP-DOOR SEAL LH -----	1	
	1713358-2	STRIP-DOOR SEAL RH -----	1	
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701370		
		D---177 SERIAL 17701371 & ON		
		E---177 SERIAL 17700001 THRU 17701370		
		F---177 SERIAL 17701371 THRU 17701530		
		G---177 SERIAL 17701531 THRU 17701973		
		H---177 SERIAL 17701531 THRU 17701633		
		J---177 SERIAL 17701634 & ON		
		K---177 SERIAL 17701974 & ON		
		L---177 SERIAL 17700001 THRU 17701974		

Fuselage (Cont)

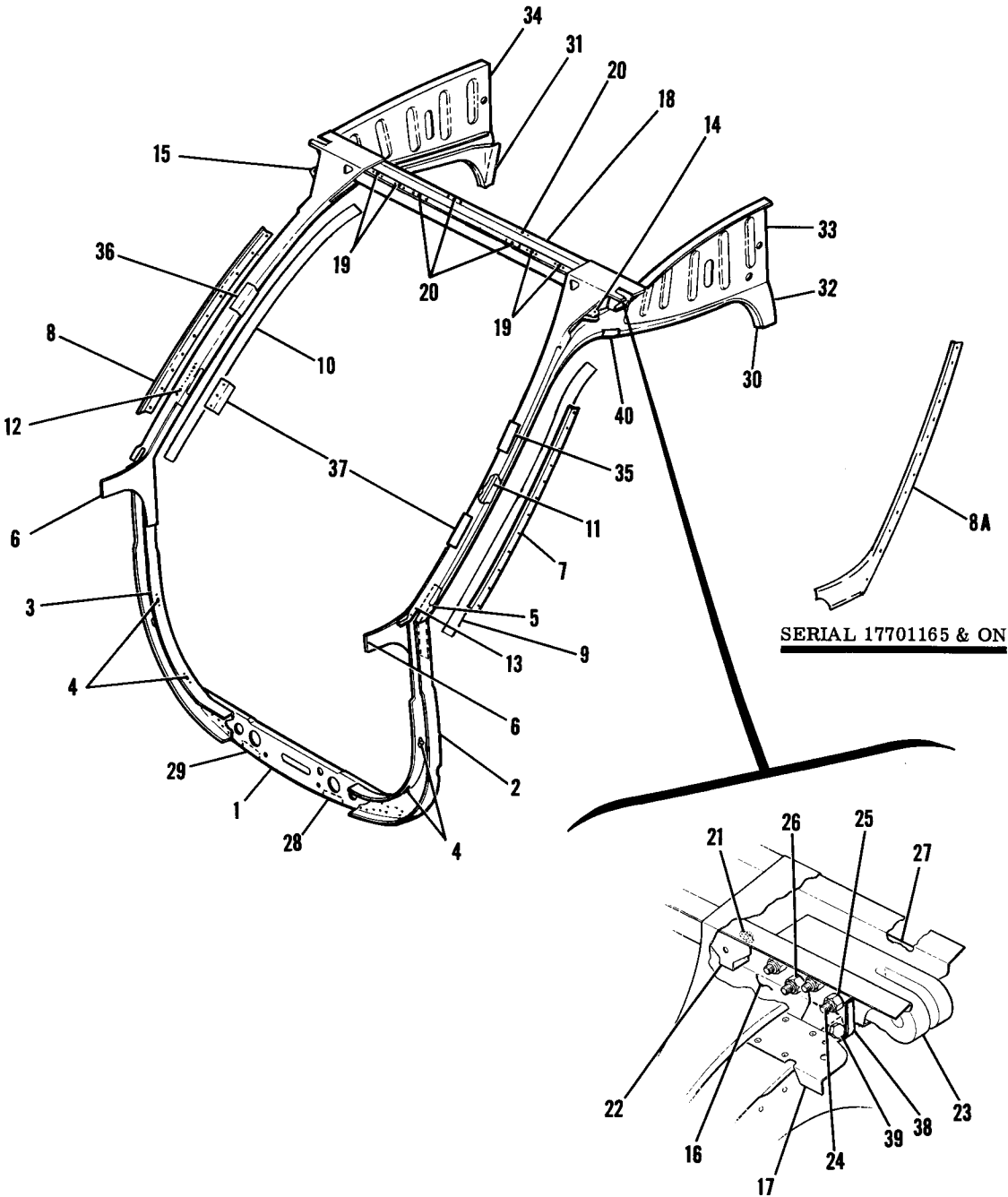


Figure 15. Front Doorpost Bulkhead Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
15 -	1710000-200	FRONT DOORPOST BULKHEAD ASSEMBLY -----	1	A
	1710000-204	FRONT DOORPOST BULKHEAD ASSEMBLY -----	1	C
	1710000-206	FRONT DOORPOST BULKHEAD -----	1	H
		FRONT DOORPOST BULKHEAD -----	1	J
- 1	1713014-1	BULKHEAD-LOWER STA 75.50 -----	1	
- 2	1713015-3	BULKHEAD ASSEMBLY-LH STA 75.50 -----	1	
- 3	1713015-4	BULKHEAD ASSEMBLY-RH STA 75.50 -----	1	
- 4	S1863-3	NUTPLATE -----	2	
	1713000-203	DOORPOST ASSEMBLY-FORWARD LH -----	1	A
	1713000-202	DOORPOST ASSEMBLY-FORWARD RH -----	1	A
	1713000-209	DOORPOST ASSY-FWD LH -----	1	K
	1713000-210	DOORPOST ASSY-FWD RH -----	1	K
		DOORPOST ASSY-FWD -----	NP	L
- 5	1713016-3	DOUBLER-DOORPOST LH -----	1	M
	1713016-4	DOUBLER-DOORPOST RH -----	1	M
	1713016-1	DOUBLER ASSY-LH STA 75.50 -----	1	L
	1713016-2	DOUBLER ASSY-RH STA 75.50 -----	1	L
- 6	1713017-1	GUSSET-DOORPOST -----	2	
- 7	1713044-1	RETAINER-WINDSHIELD LH -----	1	A
- 8	1713044-2	RETAINER-WINDSHIELD RH -----	1	A
- 8A	1713147-1	RETAINER-WINDSHIELD LH -----	1	B
	1713147-2	RETAINER-WINDSHIELD RH -----	1	B
- 9	1713357-1	STRIP-DOOR SEAL LH -----	1	L
-10	1713357-2	STRIP-DOOR SEAL RH -----	1	L
-11	1713020-6	TUBING -----	1	
		ATTACHING PARTS		
	MS21919DG12	CLAMP -----	2	
	AN520-10R6	SCREW -----	2	
	MS21044N3	NUT -----	2	
		-----*		
-12	NAS680A3	NUTPLATE -----	12	
-13	NAS687A3	NUTPLATE -----	2	
-14	1713046-1	BRACKET ASSEMBLY-PULLEY LH -----	1	
-15	1713046-2	BRACKET ASSEMBLY-PULLEY RH -----	1	
-16	1713037-3	INNER CHANNEL-LH -----	1	
	1713037-4	INNER CHANNEL-RH -----	1	
-17	1713045-1	PULLEY BRACKET-LH -----	1	
	1713045-2	PULLEY BRACKET-RH -----	1	
-18	1713040-1	SPAR ASSEMBLY-FRONT CARRY THRU -----	1	E
	1713040-3	SPAR ASSEMBLY-FRONT CARRY THRU -----	1	D
-19	A6191-10Z3	NUTPLATE TIN -----	6	E
-20	NAS686A3	NUTPLATE -----	4	D
-21	NAS697A3	NUTPLATE -----	2	A
-22	1713042-1	BRACKET-PULLEY -----	2	A
-23	1713027-1	FITTING-CARRY THRU SPAR -----	2	
		ATTACHING PARTS		
-24	AN4-22A	BOLT -----	4	
-25	AN960-416	WASHER -----	4	
-26	NAS679A4	NUT -----	4	
		-----*		
-27	1711028-5	STIFFENER-LH -----	1	
	1711028-6	STIFFENER RH -----	1	
-28	1713026-1	GUSSET-LH -----	1	
-29	1713026-2	GUSSET-RH -----	1	
-30	1711029-1	INNER DOOR JAMB-LH -----	1	
-31	1711029-2	INNER DOOR JAMB-RH -----	1	
-32	1711030-1	OUTER DOOR JAMB-LH -----	1	G
	1711030-3	OUTER DOOR JAMB-LH -----	1	J
	1711030-2	OUTER DOOR JAMB-RH -----	1	G
	1711030-4	OUTER DOOR JAMB-RH -----	1	J
-33	1713053-3	ROOT RIB-LH -----	1	
-34	1713053-4	ROOT RIB-RH -----	1	
-35	1710002-2	COVER PLATE-DOORPOST LH -----	1	
-36	1710002-3	COVER PLATE-DOORPOST RH -----	1	
-37	1710002-1	COVER PLATE-DOORPOST -----	2	
		ATTACHING PARTS		
	AN3-4A	BOLT -----	6	
		-----*		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
15 -38	1713354-1	BRACKET-LH -----	1	F
	1713354-2	BRACKET-RH -----	1	F
		ATTACHING PARTS		
-39	AN3-5A	BOLT -----	2	
	AN960-10	WASHER -----	2	
	MS21044N3	NUT -----	2	
		-----*		
-40	1711049-1	STOP-LH -----	1	J
	1711049-2	STOP-RH -----	1	J
		NOTE. *WHEN ORDERING THIS PART FOR AIRPLANES 17701165 THRU 17701784 ORDER CORRESPONDING PARTS MARKED * ON FIG 39.		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701370		
		D---177 SERIAL 17701371 & ON		
		E---177 SERIAL 17700001 THRU 17701370		
		F---177 SERIAL 17701752 & ON		
		G---177 SERIAL 17700001 THRU 17701773		
		H---177 SERIAL 17701371 THRU 17701773		
		J---177 SERIAL 17701774 & ON		
		K---177 SERIAL 17701165 THRU 17701973		
		L---177 SERIAL 17701974 & ON		
		M---177 SERIAL 17700001 THRU 17701973		

Fuselage (Cont)

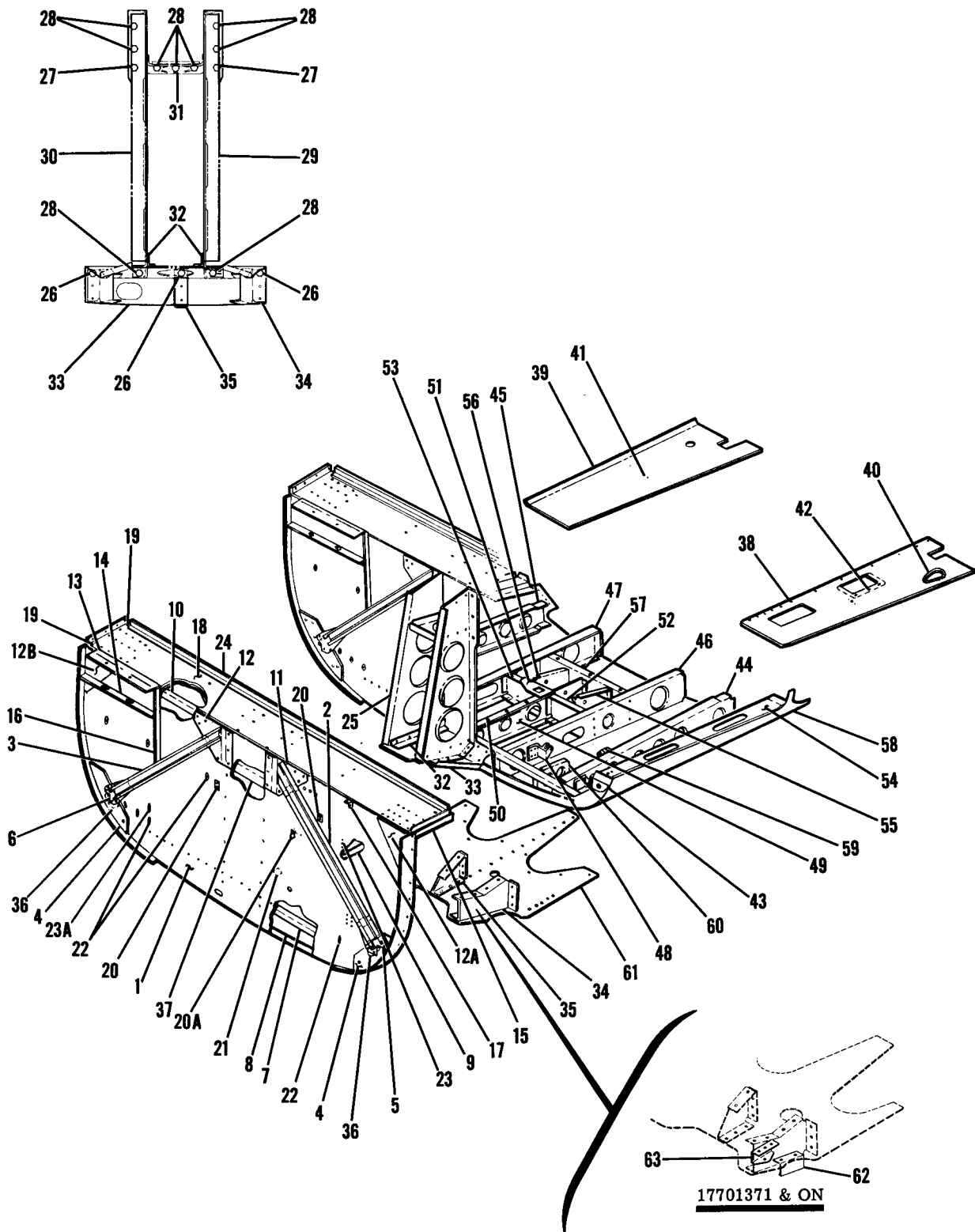


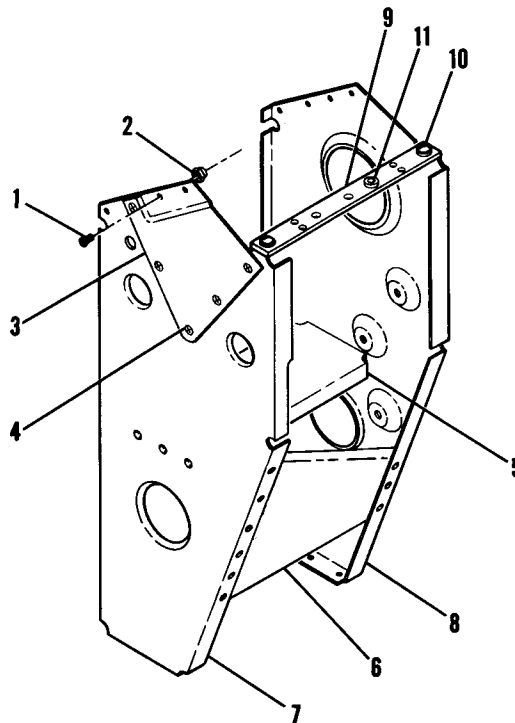
Figure 16. Lower Forward Fuselage Section



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
16 -	1713000-205	LOWER FORWARD SECTION-FUSELAGE -----	1	G
	1713000-208	LOWER FORWARD SECTION-FUSELAGE -----	1	F
	1713150-200 *	FIREWALL ASSEMBLY-LOWER WHEN EXHAUSTED USE 1713150-203 --	1	C
	1713150-203 *	FIREWALL ASSEMBLY-LOWER -----	1	D
- 1	1713151-1	SHEET-FIREWALL LOWER -----	1	
- 2	1713153-4	STIFFENER ASSEMBLY -----	1	
	NAS696A06L	NUTPLATE -----	1	
- 3	1713153-10	STIFFENER -----	1	
- 4	1713104-2	GUSSET WHEN EXHAUSTED USE 1713104-6 -----	2	C
	1713104-6	GUSSET -----	2	D
- 5	1713149-1	GUSSET-LH -----	1	
- 6	1713149-2	GUSSET-RH -----	1	
- 7	1713102-19	STIFFENER -----	1	
- 8	1713102-14	STIFFENER -----	1	
- 9	1713129-2	STIFFENER ASSEMBLY -----	1	
	NAS680A4K	NUTPLATE -----	1	
	NAS682A3	NUTPLATE -----	1	
-10	1713102-17	STIFFENER -----	1	
-11	1713149-3	GUSSET-LH -----	1	
-12	1713149-4	GUSSET-RH -----	1	
-12A	1713312-1	GUSSET-LH -----	1	D
-12B	1713312-2	GUSSET-RH -----	1	D
-13	1713109-3	BRACKET ASSEMBLY-OIL COOLER -----	1	
	NAS697A3	NUTPLATE -----	2	
-14	1713110-3	BRACKET ASSEMBLY-OIL COOLER -----	1	C
	1713313-1	BRACKET ASSEMBLY-OIL COOLER -----	1	D
	NAS697A3	NUTPLATE -----	2	
-15	1713102-21	STIFFENER-LH -----	1	
	1713102-20	STIFFENER-RH -----	1	
-16	1713102-13	STIFFENER -----	1	
-17	AN743-12	BRACKET -----	1	
	AN515-10R5	ATTACHING PARTS		
	MS21044N3	SCREW -----	1	
		NUT -----	1	
		---*---		
-18	1713152-2	DOUBLER-FIREWALL STEP -----	1	
-19	AN3-5A	BOLT -----	4	
	MS21044N3	NUT -----	4	
-20	0753000-13	DOUBLER-CONTROL -----	2	
-20A	S1154-1	BRACKET -----	1	
-21	1753011-1	BRACKET -----	1	
-22	S1863-2A	NUTPLATE -----	8	
-23	NAS680A4K	NUTPLATE -----	1	
-23A	NAS680A3	NUTPLATE -----	1	
-24	1713152-200	STIFFENER-FIREWALL -----	1	
-25	1713000-206 **	SUPPORT ASSEMBLY-NOSE GEAR -----	1	
		ATTACHING PARTS		
-26	AN3-5A	BOLT -----	3	
	MS21044N3	NUT -----	3	
	AN960-10L	WASHER -----	3	
-27	AN3-5	BOLT -----	2	
	MS21044N3	NUT -----	2	
	AN960-10L	WASHER -----	2	
-28	AN3-4A	BOLT -----	9	
	MS21044N3	NUT -----	9	
	AN960-10L	WASHER -----	9	
		---*---		
-29	1713286-1	SUPPORT-LH -----	1	
-30	1713286-2	SUPPORT-RH -----	1	
-31	1713106-2	SUPPORT -----	1	
-32	1713111-1	STIFFENER -----	2	
-33	1713159-1	SUPPORT -----	1	
-34	1713285-1	SUPPORT-NOSE GEAR OUTBOARD LH -----	1	
	1713285-2	SUPPORT-NOSE GEAR OUTBOARD RH -----	1	
-35	1713158-1	SUPPORT-NOSE GEAR CENTER -----	1	
-36	1713105-1	SPACER -----	2	
-37	1713102-4	STIFFENER -----	1	
-38	1713009-7	FLOORBOARD ASSEMBLY-LH -----	1	
-39	1713009-8	FLOORBOARD ASSEMBLY-RH -----	1	
-40	S1050-1	GROMMET 7.92 IN LG BULK ITEM REF S1050-1-7.92 -	1	
-41	A6195-6Z1	NUTPLATE TIN -----	1	
-42	NAS680A06K	NUTPLATE LH ONLY -----	1	
	NAS684A06	NUTPLATE LH ONLY -----	2	
-43	1713004-1	FITTING-ENGINE MOUNT LH -----	1	
	1713004-2	FITTING-ENGINE MOUNT RH -----	1	
CONTINUED ON NEXT PAGE				

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
16 -44	1713002-1	STRINGER-LH -----	1	
-45	1713002-4	STRINGER-RH -----	1	
-46	1713001-1	STRINGER ASSEMBLY-LH -----	1	A
	1713307-1	STRINGER ASSEMBLY-LH -----	1	B
-47	1713001-2	STRINGER ASSEMBLY-RH -----	1	B
	1713307-2	STRINGER ASSEMBLY-RH -----	1	E
	1713307-8	STRINGER ASSEMBLY-RH -----	1	F
-48	0713624-2	ANCHOR-BRAKE CYLINDER -----	1	
-49	1760021-7	SUPPORT BRACKET ASSEMBLY -----	1	A
	1713310-1	SUPPORT-BRACKET ASSEMBLY -----	1	E
	1713310-3	SUPPORT-BRACKET ASSEMBLY -----	1	F
-50	NAS680A3	NUTPLATE -----	3	
-51	1713077-1	SUPPORT PLATE -----	1	
-52	1713025-3	BULKHEAD-LH -----	1	
-53	1713025-2	BULKHEAD-RH -----	1	
-54	1713003-3	STRINGER ASSEMBLY-ENGINE MOUNT LH -----	1	
	1713003-4	STRINGER ASSEMBLY-ENGINE MOUNT RH -----	1	
-55	1760021-5	BRACKET-PULLEY -----	1	
-56	1760021-6	BRACKET-PULLEY -----	1	
-57	1713019-2	BULKHEAD ASSEMBLY-PULLEY SUPPORT -----	1	G
	1713019-4	BULKHEAD-PULLEY SUPPORT -----	1	F
	A6195-2Z1	NUTPLATE -----	3	G
-58	1713000-2	SKIN-LOWER FORWARD SECTION -----	1	
-59	0713626-1	BRACKET-SPRING ATTACH -----	1	
-60	1713024-1	SUPPORT ASSEMBLY-PARKING BRAKE BRACKET -----	1	
-61	1713156-1	GUSSET-NOSE GEAR SUPPORT -----	1	
-62	1752096-1	BRACKET-SHOCKMOUNT LH -----	1	F
	1752096-2	BRACKET-SHOCKMOUNT RH -----	1	F
	1752096-3	BRACKET-SHOCKMOUNT -----	2	F
NOTE. *WHEN ORDERING THIS PART FOR AIRCRAFT PRIOR TO 17701165 ALSO ORDER 1713000-206 SUPPORT ASSEMBLY, 1713156-1 GUSSET. ALSO ORDER PARTS SHOWN IN FIG 14, 1713157-1 ANGLE, 1713122-2 SPACER, 1713154-4 STIFFENER, TWO 1713154-2 STIFFENER, ONE 1713154-3 STIFFENER, ONE 1713154-1 STIFFENER, TWO 1713155-3 SHIM, SIX 1713155-1 SHIM, FOUR 1713155-2 SHIM, ONE 1713284-1 STIFFENER, ONE 1713284-2 STIFFENER, 1713102-4 STIFFENER, ONE 1713152-200 STIFFENER. NOTE. **WHEN ORDERING THIS PART FOR AIRCRAFT PRIOR TO 17701165 ALSO ORDER 1713102-5 & -6 STIFFENER 1713156-1 GUSSET. A---177 SERIAL 17700001 THRU 17701356 B---177 SERIAL 17701357 & ON C---177 SERIAL 17700001 THRU 17701355 D---177 SERIAL 17701356 & ON E---177 SERIAL 17701357 THRU 17701370 F---177 SERIAL 17701371 & ON G---177 SERIAL 17700001 THRU 17701370				

Fuselage (Cont)



177 SERIAL 17701371 & ON

Figure 16A. Pedestal Support Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
16A-	1713324-7	PEDESTAL SUPPORT ASSEMBLY -----	1	A
- 1	AN507-632R4	ATTACHING PARTS		
- 2	NAS679A06	SCREW -----	3	
		NUT -----	3	
		-----*		
- 3	1713324-5	COVER-SUPPORT ASSEMBLY -----	1	
- 4	AN507-632R4	ATTACHING PARTS		
	NAS679A06	SCREW -----	4	
		NUT -----	4	
		-----*		
- 5	1713324-4	SUPPORT-UPPER -----	1	
- 6	1713324-9	SUPPORT ASSY-LOWER -----	1	
- 7	1713324-1	SUPPORT-LH -----	1	
- 8	1713324-2	SUPPORT-RH -----	1	
- 9	1713331-1	SUPPORT ASSEMBLY-RUDDER TRIM WHEEL -----	1	
		ATTACHING PARTS		
-10	AN525-10R7	SCREW -----	2	
	MS21044N3	NUT -----	2	
		-----*		
-11	S1004-53A	BEARING -----	1	
		 A---177 SERIAL 17701371 & ON		

Fuselage (Cont)

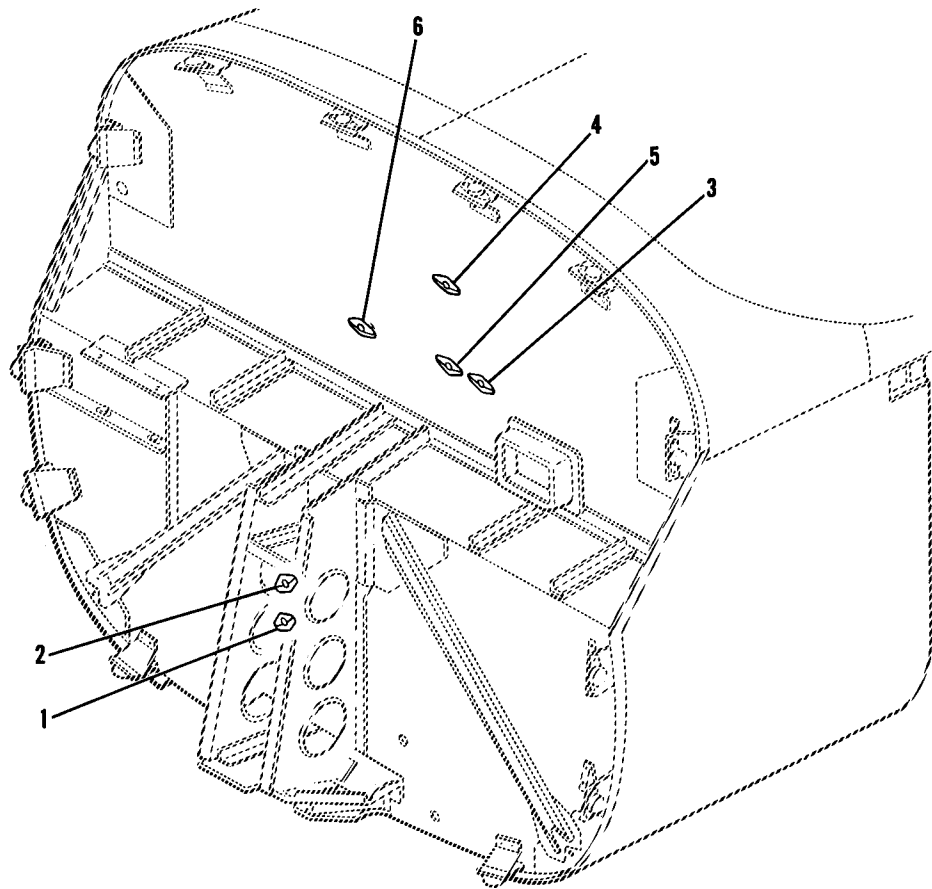


Figure 16B. Firewall Grommets Installation

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 & ON

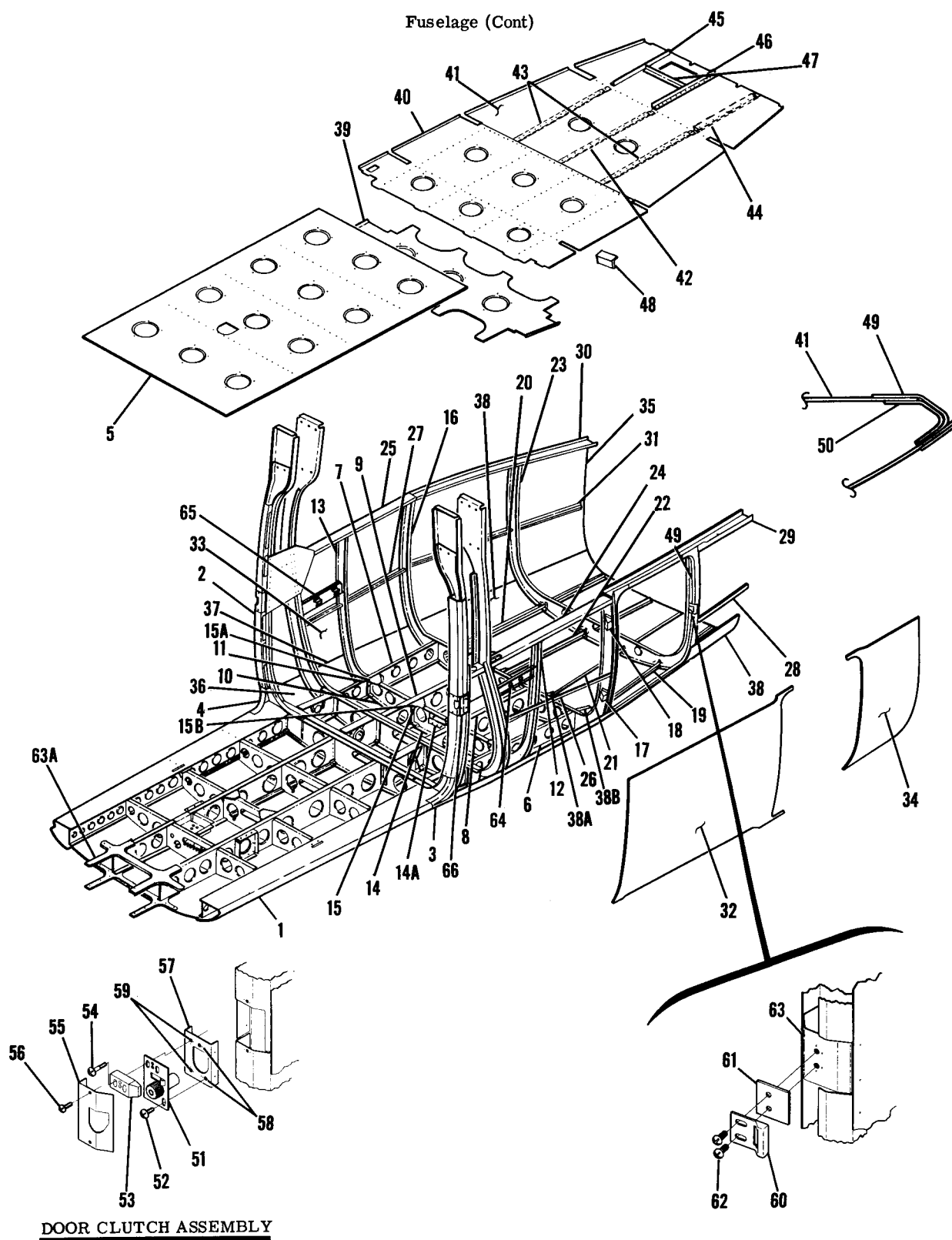


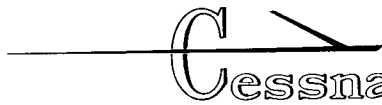
Figure 17. Center Cabin Section-Lower



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
17 -	1712020-201	CENTER CABIN SECTION-LOWER	1	A
	1712020-203	CENTER CABIN SECTION-LOWER WEU 1712020-205	1	E
	1712020-205	CENTER CABIN SECTION-LOWER	1	F
	1712020-207	CENTER CABIN SECTION-LOWER	1	M
		CENTER CABIN SECTION-LOWER	1	N
- 1	SEE FIG 18	BELLY SECTION ASSEMBLY-CENTER FUSELAGE	1	
- 2	SEE FIG 19	LANDING GEAR BULKHEAD ASSEMBLY	1	
- 3	1711034-1	FILLET HALF-LH	1	
- 4	1711034-2	FILLET HALF-RH	1	
- 5	1711013-1	FLOORBOARD-CENTER BELLY	1	
- 6	1712028-3	STRINGER-LH OUTBOARD	1	H
	1712028-7	STRINGER-LH OUTBOARD	1	M
	1712028-11	STRINGER-LH OUTBOARD	1	N
- 7	1712028-4	STRINGER-RH OUTBOARD	1	H
	1712028-8	STRINGER-RH OUTBOARD	1	M
	1712028-12	STRINGER-RH OUTBOARD	1	N
	1712029-1	BRACKET	1	
	NAS698A4	NUTPLATE	1	
	NAS697A3	NUTPLATE	1	
- 8	1712025-1	STRINGER ASSEMBLY-LH INBOARD	1	H
	1712025-5	STRINGER ASSEMBLY-LH INBOARD	1	M
	1712025-9	STRINGER ASSEMBLY-LH INBOARD	1	N
- 9	1712025-2	STRINGER ASSEMBLY-RH INBOARD	1	H
	1712025-6	STRINGER ASSEMBLY-RH INBOARD	1	M
	1712025-10	STRINGER ASSEMBLY-RH INBOARD	1	N
	1712026-1	BRACKET	1	
	1712027-3	BULKHEAD ASSEMBLY-LH STA 140.50	1	H
	1712027-5	BULKHEAD ASSEMBLY-LH STA 140.50	1	M
	1712027-9	BULKHEAD ASSEMBLY-LH STA 140.50	1	N
-10	1712027-4	BULKHEAD ASSEMBLY-RH STA 140.50	1	H
	1712027-6	BULKHEAD ASSEMBLY-RH STA 140.50	1	M
	1712027-10	BULKHEAD ASSEMBLY-RH STA 140.50	1	N
	1712084-3	STIFFENER ASSEMBLY-LH	1	H
-11	1712084-4	STIFFENER ASSEMBLY-RH	1	H
	NAS696A4	NUTPLATE	1	
	NAS696A4	NUTPLATE	1	M
	NAS696A5	NUTPLATE	1	N
-12	1712030-1	BULKHEAD-LH STA 140.50	1	
-13	1712030-2	BULKHEAD-RH STA 140.50	1	
-14	1712024-2	BULKHEAD ASSEMBLY STA 140.50 WHEN EXHAUSTED	1	C
		USE 1712024-3		
	1712024-3	BULKHEAD ASSEMBLY STA 140.50	1	J
	1712024-5	BULKHEAD ASSEMBLY STA 140.50	1	M
	1712024-7	BULKHEAD ASSEMBLY STA 140.50	1	N
-14A	1711045-1	WEAR STRAP	1	D
-15	1712083-1	STIFFENER ASSEMBLY	1	H
	1712083-2	STIFFENER ASSEMBLY	1	H
	NAS696A4	NUTPLATE	1	
	NAS696A4	NUTPLATE	2	M
	NAS696A5	NUTPLATE	1	N
-15A	1712159-6	STIFFENER ASSEMBLY-SEAT ATTACHMENT RH	1	M
	1712159-12	STIFFENER ASSEMBLY-SEAT ATTACHMENT RH	1	N
	1712159-5	STIFFENER ASSEMBLY-SEAT ATTACHMENT LH	1	M
	1712159-11	STIFFENER ASSEMBLY-SEAT ATTACHMENT	1	N
	NAS696A4	NUTPLATE	1	M
	NAS696A4	NUTPLATE	1	N
-15B	1712159-2	STIFFENER ASSEMBLY-SEAT ATTACHMENT RH	1	M
	1712159-10	STIFFENER ASSEMBLY-SEAT ATTACHMENT RH	1	N
	1712159-1	STIFFENER ASSEMBLY-SEAT ATTACHMENT LH	1	M
	1712159-9	STIFFENER ASSEMBLY-SEAT ATTACHMENT LH	1	N
	NAS696A4	NUTPLATE	1	M
	NAS696A5	NUTPLATE	1	N
-16	1712031-1	BULKHEAD STA 155.50	1	
-17	1712053-2	BRACKET-BAGGAGE DOOR HINGE	1	
-18	1712053-1	BRACKET-BAGGAGE DOOR HINGE	1	
-19	1712036-1	STRINGER-LH OUTBOARD	1	
-20	1712036-2	STRINGER-RH OUTBOARD	1	
-21	1712037-1	STRINGER-LH INBOARD	1	
-22	1712037-2	STRINGER-RH INBOARD	1	
-23	1712032-1	BULKHEAD STA 175.50	1	
-24	1712049-1	STRINGER-LH	1	
-25	1712049-2	STRINGER-RH	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
17 -26	1712048-1	STRINGER-LH -----	1	
-27	1712048-2	STRINGER-RH -----	1	
-28	1712046-1	STRINGER-LH -----	1	
-29	1712045-3	STRINGER-LH -----	1	
-30	1712045-4	STRINGER-RH -----	1	
-31	1712046-2	STRINGER-RH -----	1	
-32	1712020-5	SKIN-LH -----	1	
-33	1712020-7	SKIN-RH -----	1	
-34	1712020-6	SKIN-LH -----	1	
-35	1712020-8	SKIN-RH -----	1	
-36	1712020-2	SKIN-BOTTOM -----	1	
-37	1712020-3	SKIN-BOTTOM -----	1	
-38	1712020-4	SKIN-BOTTOM -----	1	
-38A	1712132-1	STIFFENER-BELLY SKIN, INBOARD LH -----	1	B
	1712132-2	STIFFENER-BELLY SKIN, INBOARD RH -----	1	B
-38B	1712131-1	STIFFENER-BELLY SKIN, OUTBOARD LH -----	1	B
	1712131-2	STIFFENER-BELLY SKIN, OUTBOARD RH -----	1	B
-39	1712021-1	FLOORBOARD-LANDING GEAR BULKHEAD -----	1	
-40	1712022-3	FLOORBOARD -----	1	H
	1712022-5	FLOORBOARD -----	1	G
-41	1712022-2	FLOORBOARD -----	1	
-42	1712033-1	STRINGER -----	3	
-43	1712033-2	STRINGER ASSEMBLY -----	2	
-44	1712040-1	STRINGER -----	1	
-45	1712035-1	STRINGER -----	1	
-46	1712035-2	STRINGER -----	1	
-47	1712079-1	STRINGER -----	1	
-48	1712034-1	BRACKET-LH -----	1	
-49	1712044-1	JAMB-BAGGAGE DOOR -----	1	
-50	1712043-1	SUPPORT-BAGGAGE DOOR JAMB -----	1	
-51	1712080-1	CLUTCH ASSEMBLY-LH -----	1	
	1712080-2	CLUTCH ASSEMBLY-RH -----	1	
		ATTACHING PARTS		
-52	AN525-10R8	SCREW -----	2	
		---*---		
-53	1712063-1	GUIDE -----	2	
		ATTACHING PARTS		
-54	AN525-10R14	SCREW -----	2	
		---*---		
-55	1712010-1	COVER-CLUTCH LH -----	1	
	1712010-2	COVER-CLUTCH RH -----	1	
		ATTACHING PARTS		
-56	AN525-832R7	SCREW -----	2	
		---*---		
-57	1712091-1	SUPPORT ASSEMBLY-CLUTCH LH -----	1	
	1712091-2	SUPPORT ASSEMBLY-CLUTCH RH -----	1	
-58	NAS696A3	NUTPLATE -----	2	
-59	NAS698A3	NUTPLATE -----	2	
-60	0311319-1	PLATE-BAGGAGE DOOR STRIKER -----	1	
-61	0311319-2	SHIM-BAGGAGE DOOR STRIKER -----	1	
		ATTACHING PARTS		
-62	AN515-8R6	SCREW -----	2	
		---*---		
-63	1717006-1	DOUBLER ASSEMBLY -----	1	
	NAS684A08	NUTPLATE -----	2	
-63A	1711018-1	GUSSET-FLOORBOARD -----	1	
-64	1712095-1	SUPPORT ASSEMBLY-ARMREST LH -----	1	K
	1712095-5	SUPPORT ASSEMBLY-ARMREST LH -----	1	L
-65	1712095-2	SUPPORT ASSEMBLY-ARMREST RH -----	1	K
	1712095-6	SUPPORT ASSEMBLY-ARMREST RH -----	1	L
	1717034-1	BRACKET ASSEMBLY-ARMREST -----	1	
	NAS680A3	NUTPLATE -----	1	
-66	2012078-1	BUMPER-DOOR LATCH -----	1	N
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17700001 THRU 17701361		
		D---177 SERIAL 17701362 & ON		
		E---177 SERIAL 17700001 THRU 17701370		
		F---177 SERIAL 17701371 THRU 17701530		
		G---177 SERIAL 17701531 & ON		
		H---177 SERIAL 17700001 THRU 17701530		
		J---177 SERIAL 17701362 THRU 17701530		
		K---177 SERIAL 17700001 THRU 17701633		
		L---177 SERIAL 17701634 & ON		
		M---177 SERIAL 1771531 THRU 17701773		
		N---177 SERIAL 17701774 & ON		



Fuselage (Cont)

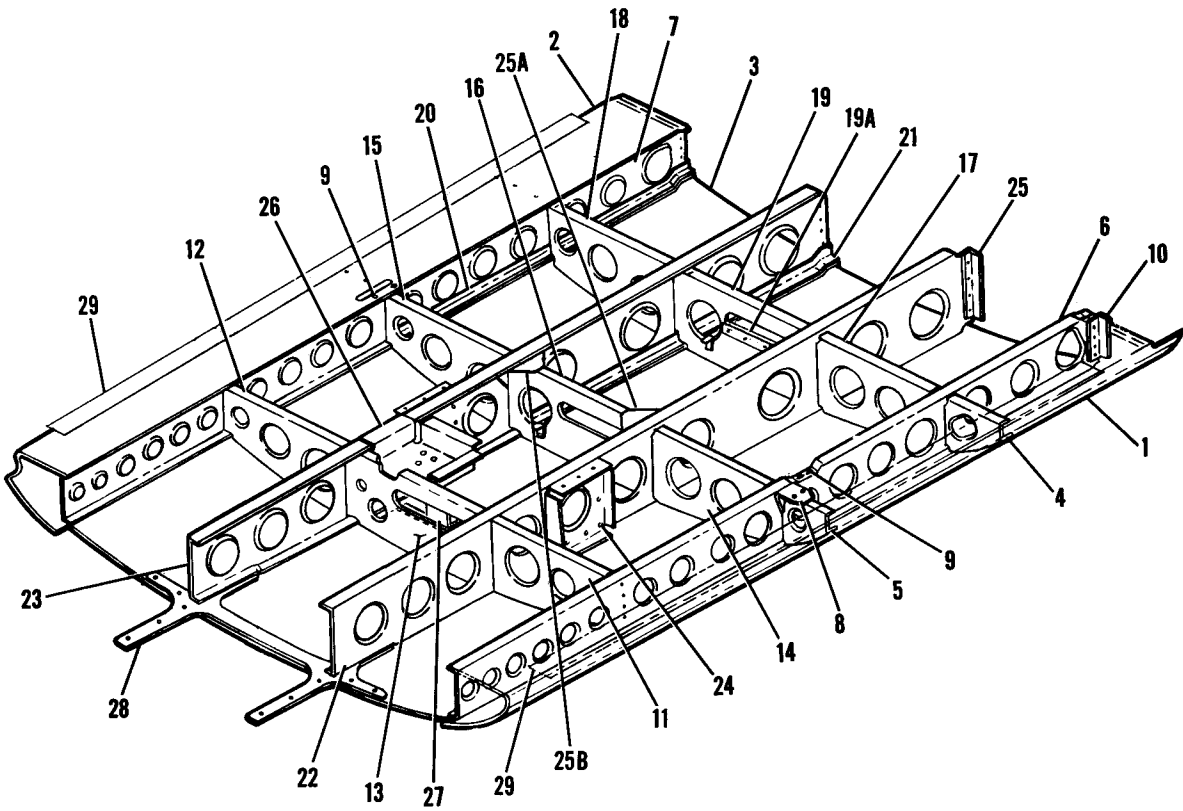


Figure 18. Fuselage Center Belly Section

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
18 -	1711000-200	FUSELAGE CENTER BELLY SECTION -----	1	C
	1711000-201	FUSELAGE CENTER BELLY SECTION -----	1	E
		FUSELAGE CENTER BELLY SECTION -----	NP	F
- 1	1711014-1	JAMB ASSEMBLY-LH -----	1	G
	1711014-5	JAMB ASSEMBLY-LH -----	1	F
- 2	1711014-2	JAMB ASSEMBLY-RH -----	1	F
	1711014-6	JAMB ASSEMBLY-RH -----	1	F
- 3	1711000-2	SKIN-CENTER BELLY -----	1	
- 4	1711012-1	BULKHEAD-DOOR JAMB LH -----	1	
	1711012-2	BULKHEAD-DOOR JAMB RH -----	1	
- 5	1711011-1	BULKHEAD ASSEMBLY-DOOR JAMB LH -----	1	
	1711011-2	BULKHEAD ASSEMBLY-DOOR JAMB RH -----	1	
	NAS696A3K	NUTPLATE -----	1	
- 6	1711009-3	STRINGER LH -----	1	
- 7	1711009-4	STRINGER RH -----	1	
- 8	1711039-1	STIFFENER ASSEMBLY-LH -----	1	
	1711039-2	STIFFENER ASSEMBLY-RH -----	1	
- 9	NAS696A3K	NUTPLATE -----	3	
-10	1711010-1	BRACKET-LH -----	1	
	1711010-2	BRACKET-RH -----	1	
-11	1711006-3	BULKHEAD-STA 87.75 LH -----	1	
-12	1711006-4	BULKHEAD-STA 87.75 RH -----	1	
-13	1711001-3	BULKHEAD ASSEMBLY-STA 87.75 CENTER -----	1	
	NAS696A06K	NUTPLATE -----	3	
-14	1711007-3	BULKHEAD-STA 100.00 LH -----	1	
-15	1711007-4	BULKHEAD-STA 100.00 RH -----	1	
-16	1711002-3	BULKHEAD ASSEMBLY-STA 100.00 CENTER -----	1	C
	1711002-5	BULKHEAD ASSEMBLY-STA 100.00 CENTER -----	1	D
	NAS696A3	NUTPLATE -----	2	
	AN743-13	BRACKET-CLAMP -----	1	
-17	1711008-3	BULKHEAD-STA 111.75 LH -----	1	
-18	1711008-4	BULKHEAD-STA 111.75 RH -----	1	
-19	1711003-3	BULKHEAD ASSEMBLY-STA 111.75 CENTER WHEN EXHAUSTED -----	1	A
		USE 1711003-5		
	1711003-5	BULKHEAD ASSEMBLY-STA 111.75 -----	1	B
	AN743-13	BRACKET-CLAMP -----	1	
-19A	1711045-1	WEAR STRIP -----	1	B
-20	1711037-2	STIFFENER-RH -----	1	
	1711037-1	STIFFENER-LH -----	1	
-21	1711036-2	STIFFENER-RH -----	1	
	1711036-1	STIFFENER-LH -----	1	
-22	1711004-1	STRINGER ASSEMBLY-LH -----	1	C
	1711004-9	STRINGER ASSEMBLY-LH -----	1	D
-23	1711004-2	STRINGER ASSEMBLY-RH -----	1	C
	1711004-10	STRINGER ASSEMBLY-RH -----	1	D
-24	1711038-1	STIFFENER-LH -----	1	
	1711038-2	STIFFENER-RH -----	1	
-25	1711005-1	BRACKET -----	1	
	NAS682A3K	NUTPLATE -----	1	C
-25A	2011027-1	STIFFENER ASSEMBLY-SEAT BELT MOUNT LH -----	1	D
-25B	2011027-2	STIFFENER ASSEMBLY-SEAT BELT MOUNT RH -----	1	D
	NAS697A3	NUTPLATE -----	1	
-26	1711035-1	BRACKET ASSEMBLY -----	1	
	A6191-823	NUTPLATE -----	2	
-27	1716010-1	BRACKET ASSEMBLY -----	1	
	NAS697A08	NUTPLATE -----	2	
	1713059-1	DOUBLER ASSEMBLY-ACCESS HOLE -----	1	
	NAS680A06	NUTPLATE -----	1	
	NAS684A06	NUTPLATE -----	2	
-28	1711019-1	GUSSET -----	1	
-29	1711051-1	STRIP-LOWER DOOR SEAL -----	2	F
		A---177 SERIAL 17700001 THRU 17701361		
		B---177 SERIAL 17701362 & ON		
		C---177 SERIAL 17700001 THRU 17701530		
		D---177 SERIAL 17701531 & ON		
		E---177 SERIAL 17701531 THRU 17701973		
		F---177 SERIAL 17701974 & ON		
		G---177 SERIAL 17700001 THRU 17701973		

Fuselage (Cont)

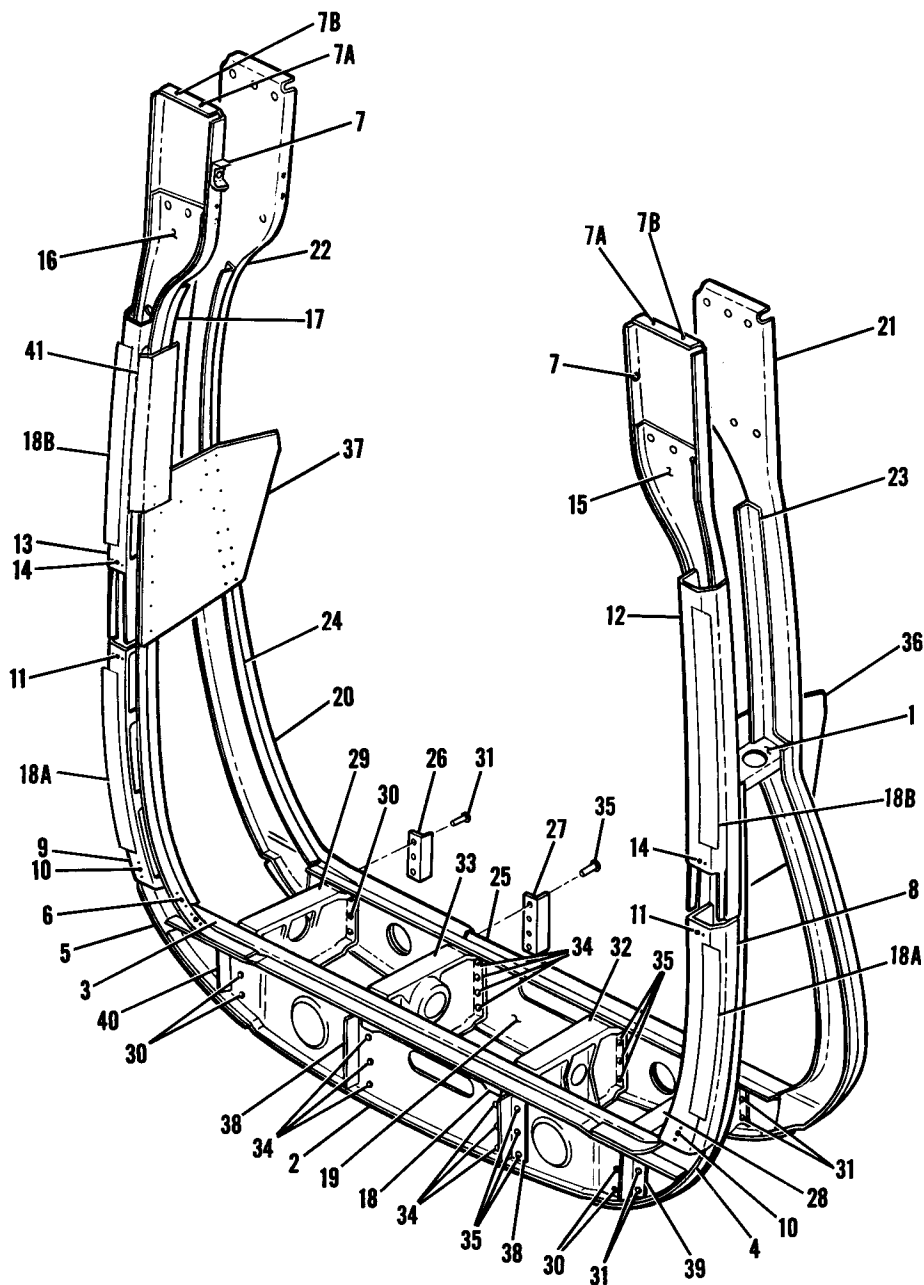


Figure 19. Landing Gear Bulkhead Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
19 -	1712020-200	LANDING GEAR BULKHEAD ASSEMBLY -----	1	A
	1712020-202	LANDING GEAR BULKHEAD ASSEMBLY WEU 1712020-204 -----	1	C
	1712020-204	LANDING GEAR BULKHEAD ASSEMBLY -----	1	E
	1712020-206	LANDING GEAR BULKHEAD ASSEMBLY -----	1	J
		LANDING GEAR BULKHEAD ASSEMBLY -----	1	L
- 1	1712068-1	STIFFENER-LH -----	1	
	1712068-2	STIFFENER-RH -----	1	
	1712005-1	BULKHEAD ASSEMBLY-REAR DOORPOST -----	1	H
	1712005-2	BULKHEAD ASSEMBLY-REAR DOORPOST WEU 1712005-3 -----	1	D
	1712005-3	BULKHEAD ASSEMBLY-REAR DOORPOST -----	1	P
	1712005-4	BULKHEAD ASSEMBLY-REAR DOORPOST -----	1	Q
- 2	1712004-5	BULKHEAD ASSEMBLY-LOWER FWD -----	1	K
	1712004-7	BULKHEAD ASSEMBLY-LOWER FWD -----	1	J
	NAS697A08	NUTPLATE -----	2	
	NAS697A3	NUTPLATE -----	2	
- 3	1712011-3	BULKHEAD-LWR AFT -----	1	K
	1712011-4	BULKHEAD-LWR AFT -----	1	L
- 4	1712007-1	BULKHEAD ASSEMBLY-LH -----	1	H
	1712007-5	BULKHEAD ASSEMBLY-LH WEU 1712007-15 -----	1	E
	1712007-15	BULKHEAD ASSEMBLY-LH -----	1	J
	1712007-19	BULKHEAD ASSEMBLY-LH -----	1	L
- 5	1712007-2	BULKHEAD ASSEMBLY-RH -----	1	H
	1712007-6	BULKHEAD ASSEMBLY-RH WEU 1712007-16 -----	1	E
	1712007-16	BULKHEAD ASSEMBLY-RH -----	1	J
	1712007-20	BULKHEAD ASSEMBLY-RH -----	1	L
- 6	NAS680A08	NUTPLATE -----	2	
- 7	S1741-1	NUT-ANCHOR -----	1	
- 7A	NAS686A3	NUTPLATE -----	1	D
- 7B	NAS687A3	NUTPLATE -----	1	D
- 8	1712008-1	JAMB ASSEMBLY-LOWER LH -----	1	R
	1712008-13	JAMB ASSEMBLY-LOWER LH -----	1	Q
- 9	1712008-2	JAMB ASSEMBLY-LOWER RH -----	1	R
	1712008-14	JAMB ASSEMBLY-LOWER RH -----	1	Q
-10	NAS680A08K	NUTPLATE -----	2	
	NAS682A08K	NUTPLATE -----	1	
-11	NAS697A08K	NUTPLATE -----	1	
-12	1712008-7	JAMB ASSEMBLY-UPPER LH -----	1	R
	1712008-9	JAMB ASSEMBLY-UPPER LH -----	1	Q
-13	1712008-8	JAMB ASSEMBLY-UPPER RH -----	1	R
	1712008-10	JAMB ASSEMBLY-UPPER RH -----	1	Q
-14	NAS697A08K	NUTPLATE -----	1	
-15	1712003-5	DOUBLER-UPPER DOORPOST LH -----	1	
-16	1712003-6	DOUBLER-UPPER DOORPOST RH -----	1	
-17	1712065-4	BULKHEAD ASSEMBLY-RH -----	1	
	1712065-3	BULKHEAD ASSEMBLY-LH -----	1	
-18	1712069-1	STIFFENER -----	1	
-18A	1712167-3	STRIP-AFT DOOR SEAL LWR -----	2	Q
-18B	1712167-5	STRIP-AFT DOOR SEAL UPPER -----	2	
	1712038-1	BULKHEAD ASSY-STA 132.0 -----	1	G
	1712038-2	BULKHEAD ASSY-STA 132.0 -----	1	F
-19	1712023-3	BULKHEAD-LOWER -----	1	
-20	1712012-3	BULKHEAD -----	1	
-21	1712006-1	BULKHEAD-LH -----	1	G
	1712006-3	BULKHEAD-LH -----	1	F
-22	1712006-2	BULKHEAD-RH -----	1	G
	1712006-4	BULKHEAD-RH -----	1	F
-23	1712066-1	BULKHEAD-LH -----	1	
-24	1712066-2	BULKHEAD-RH -----	1	
-25	1712070-1	STIFFENER -----	1	
-26	1712029-1	BRACKET-OUTBOARD AFT -----	2	
-27	1712026-1	BRACKET-INBOARD AFT -----	2	
-28	1712162-5	* FITTING-MAIN LANDING GEAR OUTBOARD LH -----	1	A
	1712162-1	* FITTING-MAIN LANDING GEAR OUTBOARD LH -----	1	B
-29	1712162-6	* FITTING-MAIN LANDING GEAR OUTBOARD RH -----	1	A
	1712162-2	* FITTING-MAIN LANDING GEAR OUTBOARD RH -----	1	B
		ATTACHING PARTS -----		
-30	S3LP-DT8-8	HUCKBOLT HKM -----	6	
	NAS178-8-8	PIN ALTERNATE -----	6	
	6DC-C8	COLLAR HKM -----	6	
	NAS179-8	COLLAR ALTERNATE -----	6	
-31	S3LP-DT8-9	HUCKBOLT HKM -----	6	
	NAS178-8-9	PIN ALTERNATE -----	6	
	6DC-C8	COLLAR HKM -----	6	
	NAS179-8	COLLAR ALTERNATE -----	6	
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
19 -32	1712001-1	FITTING-MAIN LANDING GEAR INBOARD LH -----	1	A
	1712001-7	FITTING-MAIN LANDING GEAR INBOARD LH -----	1	B
-33	1712001-2	FITTING-MAIN LANDING GEAR INBOARD RH -----	1	A
	1712001-8	FITTING-MAIN LANDING GEAR INBOARD RH -----	1	B
		ATTACHING PARTS		
-34	S3LP-DT8-9	HUCKBOLT HKM -----	8	
	NAS178-8-9	PIN ALTERNATE -----	8	
	6DC-C8	COLLAR HKM -----	8	
	NAS179-8	COLLAR ALTERNATE -----	8	
-35	S3LP-DT8-8	HUCKBOLT HKM -----	8	
	NAS178-8-8	PIN ALTERNATE -----	8	
	6DC-C8	COLLAR HKM -----	8	
	NAS179-8	COLLAR ALTERNATE -----	8	
		-----*		
-36	1712067-1	DOUBLER-LH -----	1	
-37	1712067-2	DOUBLER-RH -----	1	
-38	1711005-1	ANGLE-INBOARD FWD -----	2	
-39	1711010-1	ANGLE-OUTBOARD LH -----	1	
-40	1711010-2	ANGLE-OUTBOARD RH -----	1	
-41	1712161-2	STIFFENER-WINDOW MOULDING LH -----	1	M
	1712165-2	STIFFENER-WINDOW MOULDING LH -----	1	N
	1712161-1	STIFFENER-WINDOW MOULDING RH -----	1	M
	1712165-1	STIFFENER-WINDOW MOULDING RH -----	1	N
		NOTE. *WHEN INITIALLY ORDERING THESE PARTS ALSO ORDER 0541202-4 BUSHING, 1741023-1 SPACER & MS16624-1262 RETAINER (2)		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701370		
		D---177 SERIAL 17701371 THRU 17701830		
		E---177 SERIAL 17701371 THRU 17701530		
		F---177 SERIAL 17701531 & ON		
		G---177 SERIAL 17700001 THRU 17701530		
		H---177 SERIAL 17700001 THRU 17701370		
		J---177 SERIAL 17701531 THRU 17701830		
		K---177 SERIAL 17700001 THRU 17701830		
		L---177 SERIAL 17701831 & ON		
		M---177 SERIAL 17701531 THRU 17701773		
		N---177 SERIAL 17701774 & ON		
		P---177 SERIAL 17701831 THRU 17701973		
		Q---177 SERIAL 17701974 & ON		
		R---177 SERIAL 17700001 THRU 17701973		

Fuselage (Cont)

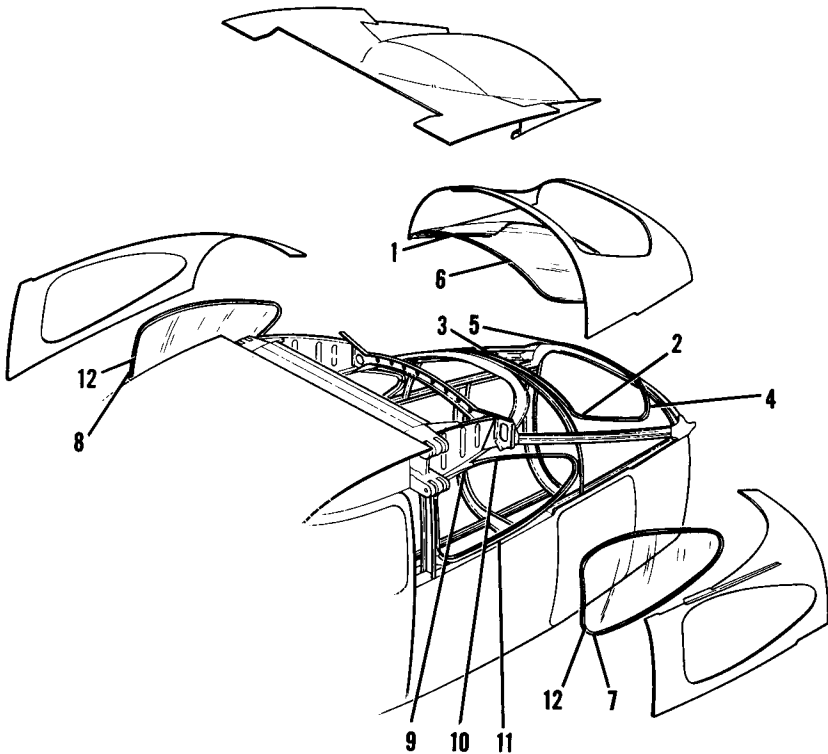


Figure 20. Aft Cabin Windows Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
20 -		AFT CABIN WINDOWS INSTALLATION -----	NP	
- 1	1712000-7	WINDOW-REAR -----	1	
	1712000-10	WINDOW-REAR TINTED -----	1	
		ATTACHING PARTS		
- 2	1712055-1	RETAINER-LH FWD -----	1	C
	1712055-5	RETAINER LH FWD -----	1	D
- 3	1712055-2	RETAINER-RH FWD -----	1	C
	1712055-6	RETAINER-RH FWD -----	1	D
- 4	1712056-1	RETAINER-LH AFT -----	1	C
	1712056-5	RETAINER-LH AFT -----	1	D
- 5	1712056-2	RETAINER-RH AFT -----	1	C
	1712056-6	RETAINER-RH AFT -----	1	D
		-----*		
- 6	S1166-1	SEAL-CHANNEL 97.00 IN LG BULK ITEM REF S1166-1-97.00-	1	
- 7	1712000-5	WINDOW-SIDE LH -----	1	
	1712000-8	WINDOW-SIDE LH TINTED -----	1	
- 8	1712000-6	WINDOW-SIDE RH -----	1	
	1712000-9	WINDOW-SIDE RH TINTED -----	1	
		ATTACHING PARTS		
- 9	1712076-3	RETAINER ASSEMBLY-LH -----	1	A
	1712076-5	RETAINER ASSEMBLY-LH -----	1	B
	1712076-4	RETAINER ASSEMBLY-RH -----	1	A
	1712076-6	RETAINER ASSEMBLY-RH -----	1	B
-10	1712057-3	RETAINER ASSEMBLY-LH -----	1	A
	1712057-5	RETAINER ASSEMBLY-LH -----	1	B
	1712057-4	RETAINER ASSEMBLY-RH -----	1	A
	1712057-6	RETAINER ASSEMBLY-RH -----	1	B
-11	1712058-3	RETAINER ASSEMBLY-LH -----	1	A
	1712058-5	RETAINER ASSEMBLY-LH -----	1	B
	1712058-4	RETAINER ASSEMBLY-RH -----	1	A
	1712058-6	RETAINER ASSEMBLY-RH -----	1	B
		-----*		
-12	S1166-1	SEAL-CHANNEL 76.50 IN LG BULK ITEM REF S1166-1-76.50-	2	
		A---177 SERIAL 17700001 THRU 17701530		
		B---177 SERIAL 17701531 & ON		
		C---177 SERIAL 17700001 THRU 17701604		
		D---177 SERIAL 17701605 & ON		

Fuselage (Cont)

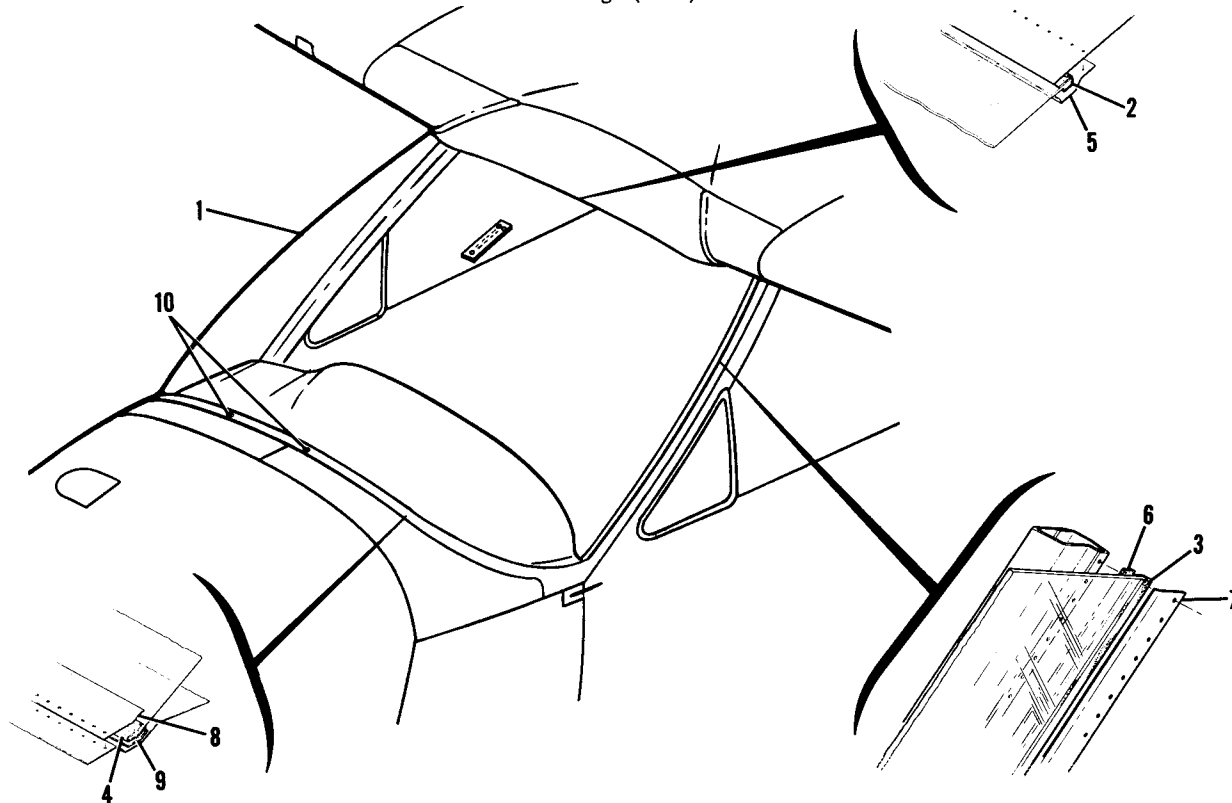


Figure 21. Windshield Installation

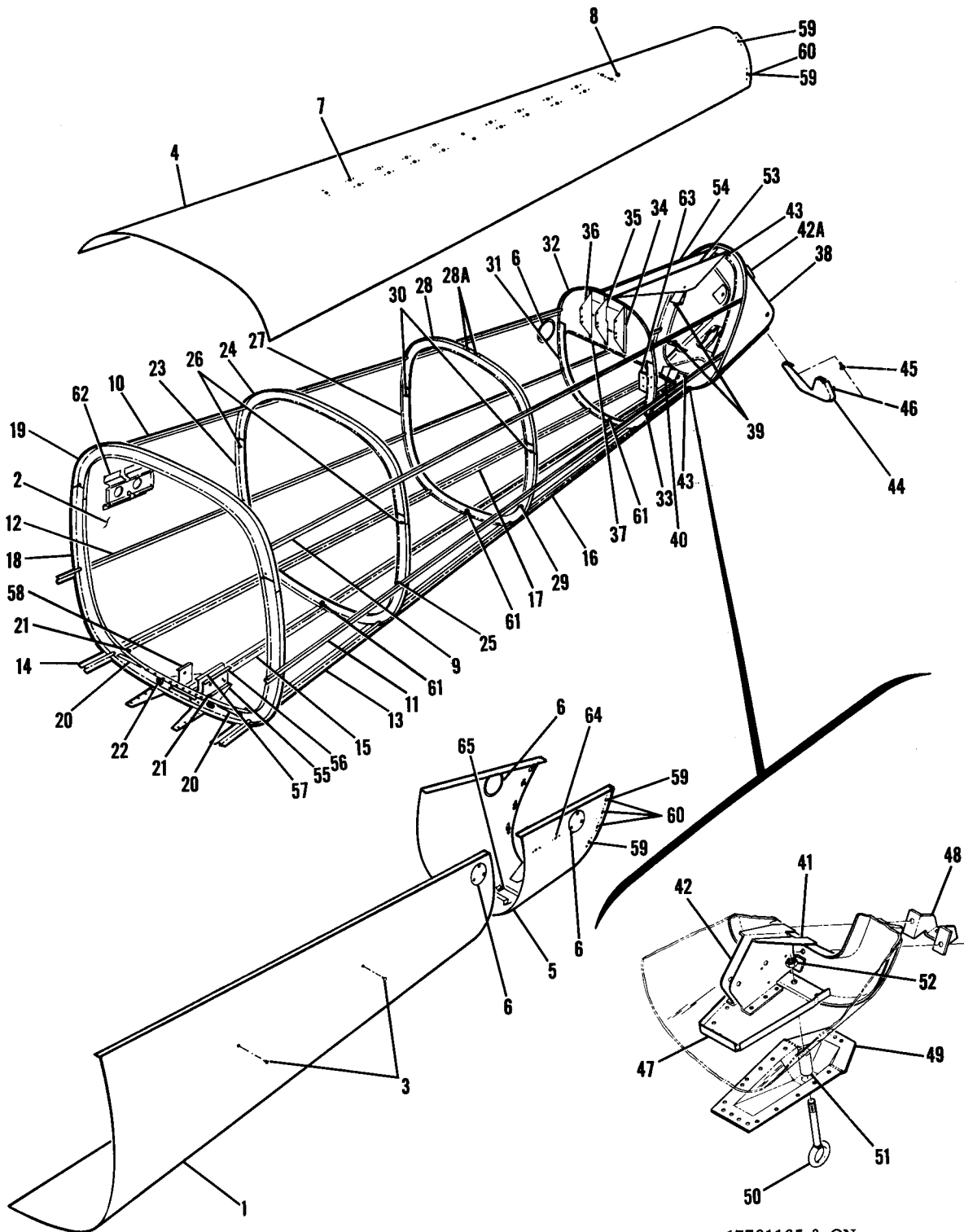
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY.	USABLE ON CODE
		1 2 3 4 5 6 7		
21 -		WINDSHIELD INSTALLATION -----	NP	
- 1	1710000-9	WINDSHIELD ASSEMBLY -----	1	
	1710000-10	WINDSHIELD ASSEMBLY TINTED -----	1	
- 2	S1389-3	SEAL-FELT * IN LG BULK ITEM REF S1389-3-* -----	1	
- 3	S1389-1	SEAL-FELT * IN LG BULK ITEM REF S1389-1-* -----	1	
- 4	S1389-4	SEAL-FELT * IN LG BULK ITEM REF S1389-4-* -----	1	
- 5	1713051-1	RETAINER-WINDSHIELD TOP LH -----	1	
	1713051-2	RETAINER-WINDSHIELD TOP RH -----	1	
- 6	S1389-8	SEAL-FELT * IN LG BULK ITEM REF S1389-8 -----	1	
- 7	1713044-1	RETAINER-WINDSHIELD SIDE LH -----	1	A
	1713044-2	RETAINER-WINDSHIELD SIDE RH -----	1	B
	1713147-1	RETAINER-WINDSHIELD SIDE LH -----	1	B
	1713147-2	RETAINER-WINDSHIELD SIDE RH -----	1	B
- 8	1713043-1	RETAINER-WINDSHIELD LOWER LH -----	1	A
	1713043-2	RETAINER-WINDSHIELD LOWER RH -----	1	A
	1713043-4	RETAINER-WINDSHIELD LOWER -----	1	C
	1713043-5	RETAINER-WINDSHIELD LOWER -----	1	D
- 9	S1389-1	SEAL-FELT * IN LG BULK ITEM REF S1389-3-* -----	2	
-10	AN507-832R12	SCREW -----	2	
	AN9608L	WASHER -----	2	
	NAS1022N08	NUT -----	2	
		NOTE. *LENGTHS TO BE DETERMINED LATER		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701370		
		D---177 SERIAL 17701371 & ON		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
22 -	1712100-200	TAILCONE ASSEMBLY WEU 1712100-201 -----	1	A
	1712100-201	TAILCONE ASSEMBLY WEU 1712100-202 -----	1	C
	1712100-202	TAILCONE ASSEMBLY -----	1	D
- 1	1712100-3	SKIN-LOWER LH -----	1	
- 2	1712100-4	SKIN-LOWER RH -----	1	
		ATTACHING PARTS		
- 3	NAS221-7	SCREW -----	2	
		---*---		
- 4	1712100-2	SKIN-UPPER -----	1	E
	1712100-9	SKIN-UPPER -----	1	D
- 5	1712100-5	SKIN-LOWER AFT -----	1	A
	1712100-7	SKIN-LOWER AFT -----	1	B
- 6	S225-1	PLATE-INSPECTION -----	4	
	S237-2	DOUBLER -----	4	
	S102128-8	SCREW -----	12	
- 7	S1863-3A	NUTPLATE -----	19	
- 8	MS35489-11	GROMMET -----	1	
- 9	1712106-9	STRINGER-LH -----	1	A
	1712106-21	STRINGER-LH -----	1	B
-10	1712106-10	STRINGER-RH -----	1	A
	1712106-22	STRINGER-RH -----	1	B
-11	1712106-1	STRINGER-LH -----	1	E
	1712106-26	STRINGER-LH -----	1	D
-12	1712106-2	STRINGER-RH -----	1	E
	1712106-27	STRINGER-RH -----	1	D
-13	1712106-23	STRINGER-LH FWD -----	1	
-14	1712106-24	STRINGER-RH FWD -----	1	
-15	1712106-5	STRINGER-LOWER CENTER -----	1	
-16	1712106-3	STRINGER-LH AFT -----	1	
-17	1712106-4	STRINGER-RH AFT -----	1	
-18	1712101-2	BULKHEAD-LWR STA 188.50 -----	1	
-19	1712101-3	BULKHEAD-UPR STA 188.50 -----	1	
-20	1712101-4	BRACKET -----	2	
-21	AN256F8	ANGLE NUT -----	3	
-22	MS35489-15	GROMMET -----	1	
-23	1712102-6	BULKHEAD-LWR STA 213.00 -----	1	
-24	1712102-5	BULKHEAD-UPR STA 213.00 -----	1	
-25	MS35489-40	GROMMET -----	1	
-26	AN256F10	NUT -----	2	
-27	1712103-2	BULKHEAD-LWR 238.00 -----	1	
-28	1712103-3	BULKHEAD-UPR STA 238.00 -----	1	A
	1712103-5	BULKHEAD-UPR STA 238.00 -----	1	B
-28A	S1863-3A	NUTPLATE -----	2	
-29	MS35489-40	GROMMET -----	1	
-30	AN256F10	NUT -----	2	

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Fuselage (Cont)



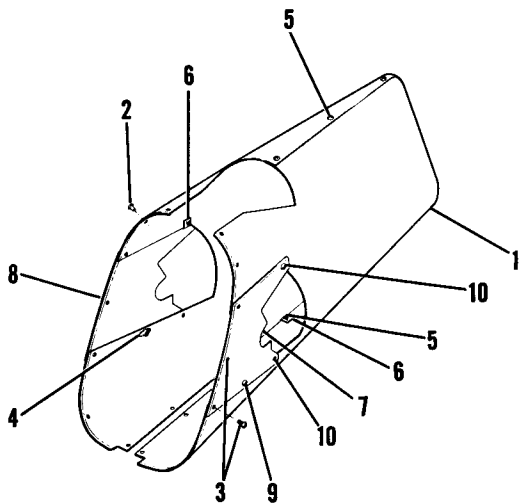
17701165 & ON

Figure 22. Tailcone Assembly

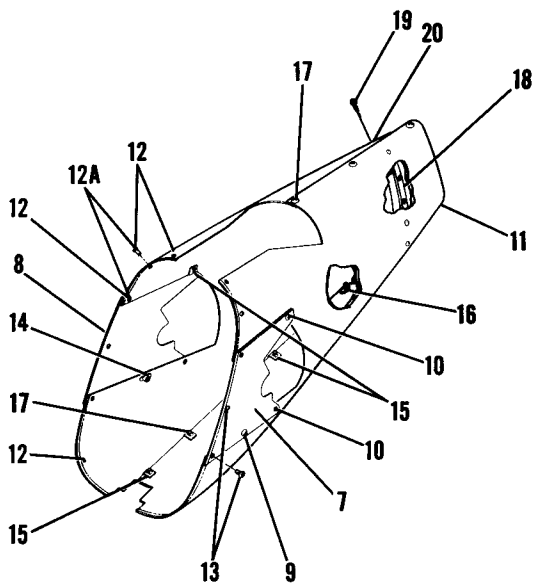


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
22 -31	1712104-2	BULKHEAD-LWR STA 263.00 -----	1	
-32	1712104-3	BULKHEAD-UPR STA 263.00 WEU 1712104-11 -----	1	K
	1712104-11	BULKHEAD ASSY-UPR STA 263.0 -----	1	L
	1712166-1	STIFFENER -----	1	L
-33	MS35489-40	GROMMET -----	1	
-34	1760003-1	BRACKET-PULLEY -----	1	
-35	1760003-3	BRACKET-PULLEY -----	1	
-36	1760003-2	BRACKET-PULLEY -----	1	
-37	1712015-1	STIFFENER -----	1	
	S1050-1	GROMMET 3.00 IN LG BULK ITEM REF S1051-1-3.00 ---	1	
-38	1712109-3	BRACKET ASSEMBLY-STABILATOR MOUNTING -----	1	A
	1712109-4	BRACKET ASSEMBLY-STABILATOR MOUNTING -----	1	C
	1712100-203	BRACKET ASSEMBLY-STABILATOR MOUNTING -----	1	D
-39	NAS428-4-6	BOLT-STABILATOR TRAVEL STOP -----	2	
	AN316-4A	NUT-STABILATOR TRAVEL STOP -----	2	
-40	1763002-1	BRACKET-PULLEY LH -----	1	A
	1763002-2	BRACKET-PULLEY RH -----	1	A
-41	1763007-1	BRACKET-PULLEY LH -----	1	B
-42	1763007-2	BRACKET-PULLEY RH -----	1	B
-42A	1709019-3	STIFFENER ASSY-LH -----	1	E
	1709019-4	STIFFENER ASSY-RH -----	1	E
		ATTACHING PARTS		
	AN4-4A	BOLT -----	2	E
	NAS679A4	NUT -----	2	E
	AN3-4A	BOLT -----	2	E
	MS21044N3	NUT -----	2	E
		-----*		
-43	NAS686A4	NUTPLATE -----	4	
-44	1712117-1	BRACKET-TAILSKID -----	1	A
		ATTACHING PARTS		
-45	AN3-4A	BOLT -----	4	A
	MS21044N3	NUT -----	4	A
		-----*		
-46	NAS395-17-3	NUT -----	2	
-47	1712139-1	DOUBLER-TAILSKID -----	1	B
-48	1712138-1	BRACKET-TAILSKID SUPPORT -----	1	C
	1712138-2	BRACKET-TAILSKID SUPPORT -----	1	D
-49	2012118-1	RETAINER-TAILSKID -----	1	C
	1712140-2	RETAINER-TAIL SKID -----	1	D
-50	0541115-5	EYE BOLT -----	1	B
-51	1912119-1	SPACER -----	1	B
-52	NAS679A5	NUT -----	1	B
-53	1763008-1	BRACKET-PULLEY LH -----	1	
-54	1763008-2	BRACKET-PULLEY RH -----	1	
-55	1712107-1	GUSSET -----	1	
-56	1760002-2	BRACKET-PULLEY -----	1	
-57	1760002-1	BRACKET-PULLEY -----	1	
-58	1760001-1	BRACKET-PULLEY -----	1	
-59	NAS395-14-3	NUTPLATE -----	8	F
	NAS395-14-3	NUTPLATE -----	4	G
-60	NAS681A08	NUTPLATE -----	4	F
	NAS681A08	NUTPLATE -----	8	G
-61	NAS557-8A	GROMMET -----	3	
-62	1260474-1	MOUNTING BRACKET-EMERGENCY TRANSMITTER -----	1	D
-63	1712163-1	BRACKET ASSY-FLASHER -----	1	H
	NAS696A08	NUTPLATE -----	2	H
-64	NAS680A08	NUTPLATE -----	2	H
-65	1712164-1	BRACKET ASSY-FLASHER -----	2	J
	NAS696A08K	NUTPLATE -----	2	J
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701370		
		D---177 SERIAL 17701371 & ON		
		E---177 SERIAL 17700001 THRU 17701370		
		F---177 SERIAL 17700001 THRU 17701327		
		G---177 SERIAL 17701328 & ON		
		H---177 SERIAL 17701774 THRU 17701810		
		J---177 SERIAL 17701811 & ON		
		K---177 SERIAL 17700001 THRU 17701908		
		L---177 SERIAL 17701909 & ON		

Fuselage (Cont)



17700001 THRU 17701164



17701165 & ON

Figure 23. Stinger Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
23 -		STINGER INSTALLATION -----	NP	
- 1	1712071-1	STINGER ASSEMBLY-TAILCONE -----	1	A
- 2	S102128-6	ATTACHING PARTS -----	14	A
- 3	AN515-8R6	SCREW -----	4	A
		SCREW -----		
		-----*		
- 4	NAS681A08	NUTPLATE -----	2	
- 5	S102128-6	SCREW -----	8	
- 6	NAS395-14-3	NUT -----	10	
- 7	1712072-1	PLATE-STINGER COVER LH -----	1	
- 8	1712072-2	PLATE-STINGER COVER RH -----	1	
		ATTACHING PARTS -----		
- 9	AN515-8R6	SCREW -----	1	C
	AN507-832R6	SCREW -----	1	D
-10	S102128-6	SCREW -----	2	
		-----*		
-11	1712136-1	STINGER ASSEMBLY-TAILCONE -----	1	B
		ATTACHING PARTS -----		
-12	S102128-6	SCREW -----	8	E
	S102128-6	SCREW -----	4	F
-12A	AN509-8R8	SCREW -----	4	F
-13	AN515-8R6	SCREW -----	4	C
	AN507-832R6	SCREW -----	4	G
	AN509-8R12	SCREW -----	4	F
		-----*		
-14	NAS681A08	NUTPLATE -----	2	
-15	NAS395-14-3	NUT -----	9	
-16	NAS683A08	NUTPLATE -----	1	
	AN515-8R5	SCREW -----	1	
-17	S102128-6	SCREW -----	7	
-18	1712137-1	BULKHEAD -----	1	
		ATTACHING PARTS -----		
-19	S102128-6	SCREW -----	6	
-20	NAS395-14-3	NUT -----	6	
		-----*		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701327		
		D---177 SERIAL 17701328 & ON		
		E---177 SERIAL 17701165 THRU 17701370		
		F---177 SERIAL 17701371 & ON		
		G---177 SERIAL 17701328 THRU 17701370		

Fuselage (Cont)

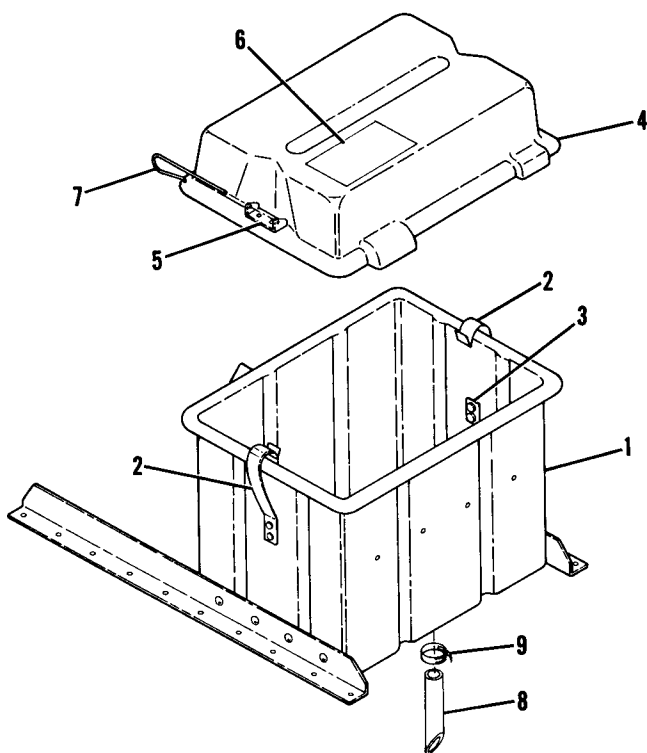


Figure 24. Battery Box Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
24 -		1 2 3 4 5 6 7 BATTERY BOX INSTALLATION ----- BOX ASSEMBLY ----- BASE ASSEMBLY-BATTERY BOX ----- LATCH-SPRING ----- PLATE-BACKING ----- COVER ASSEMBLY-BATTERY BOX ----- CATCH ----- PLACARD ----- PLACARD ----- PIN ----- HOSE 2.75 IN LG BULK ITEM REF S1071-4-2.75 ----- ATTACHING PARTS ----- CLAMP ----- ---*---	NP 1 1 2 2 1 2 1 1 2 1 1 1	A B
- 1	0512167-33			
- 2	0512167-32			
- 3	0512167-10			
- 4	0512167-17			
- 5	0512167-27			
- 6	0413307-13			
- 7	1213535-1			
- 8	1205024-1			
- 9	AN415-2			
- 10	S1071-4			
- 11	NAS397-8			
		A---177 SERIAL 17700001 THRU 17701164 B---177 SERIAL 17701165 & ON		

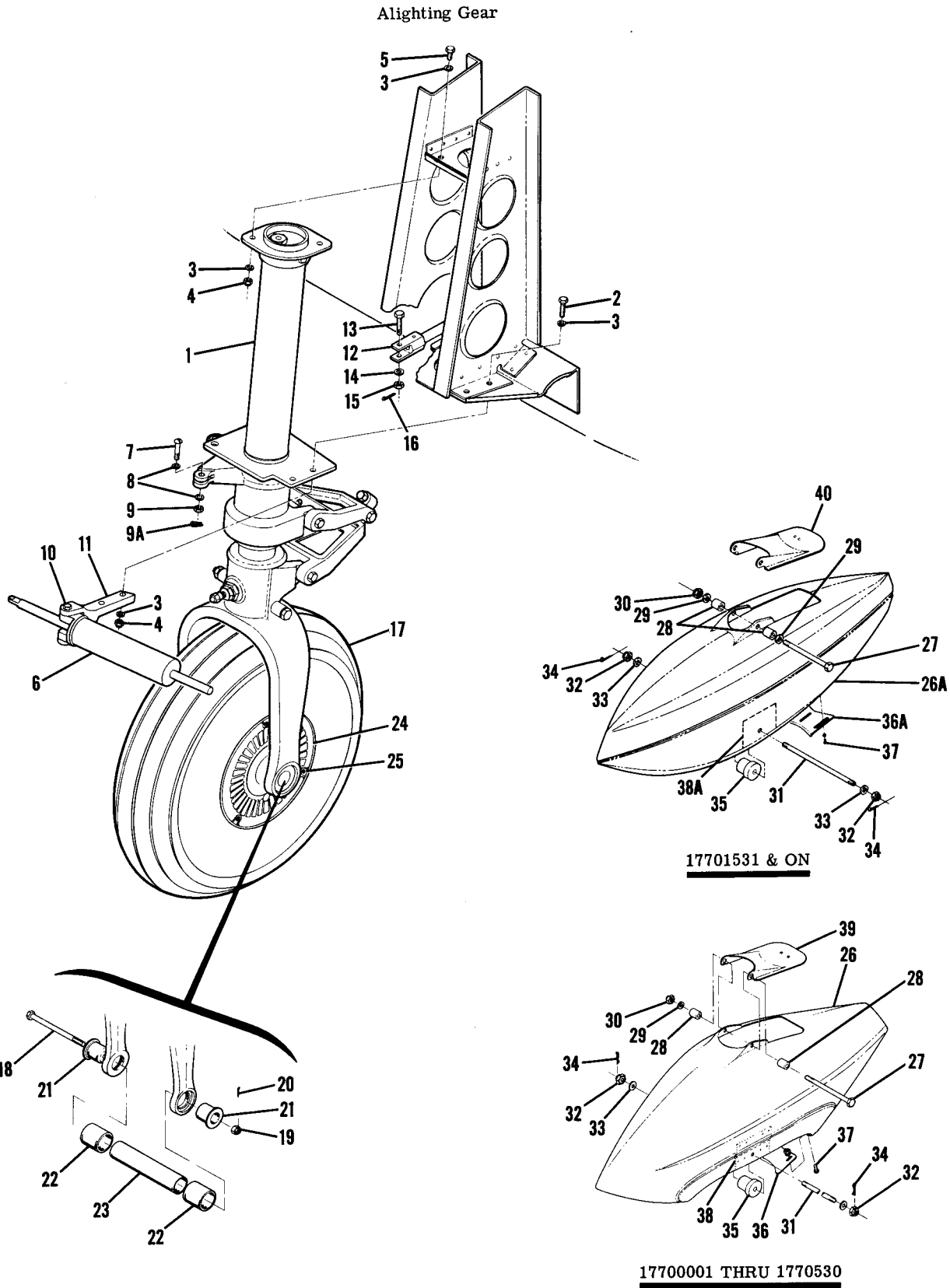


Figure 25. Nose Gear Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
25 -		NOSE GEAR INSTALLATION -----	NP	
- 1	SEE FIG 28	SHOCK STRUT ASSEMBLY-NOSE GEAR -----	1	
		ATTACHING PARTS -----		
- 2	AN4-10A	BOLT -----	2	
	AN4-5A	BOLT-RH AFT -----	1	
	AN509-416-12	SCREW-RH FWD -----	1	
- 3	AN960-416L	WASHER -----	11	
- 4	NAS679A4	NUT -----	6	
- 5	AN4-3A	BOLT -----	2	
		---*---		
- 6	SEE FIG 32	DAMPENER ASSEMBLY-SHIMMY -----	1	
		ATTACHING PARTS -----		
- 7	AN23-15	BOLT -----	1	
- 8	AN960-10L	WASHER -----	2	
- 9	AN320-3	NUT -----	1	
- 9A	MS24665-132	COTTER PIN -----	1	
-10	AN3-10A	BOLT -----	2	
	NAS75-3-011	BUSHING -----	2	
	5L5F	BEARING TP -----	2	
		---*---		
-11	1743024-1	FORK ASSEMBLY-SHIMMY DAMPENER SUPPORT -----	1	
-12	SEE FIG 27	NOSE GEAR STEERING ROD INSTALLATION -----	1	
		ATTACHING PARTS -----		
-13	AN3-11	BOLT -----	1	
-14	AN960-10L	WASHER -----	1	
-15	AN320-3	NUT -----	1	
-16	MS24665-132	COTTER PIN -----	1	
		---*---		
-17	SEE FIG 30	WHEEL ASSEMBLY-NOSE GEAR -----	1	
		ATTACHING PARTS -----		
-18	AN5-47	BOLT -----	1	
-19	AN310-5	NUT -----	1	
-20	MS24665-134	COTTER PIN -----	1	
-21	0543001	FERRULE-AXLE BOLT -----	2	
-22	0543037-1	SPACER-AXLE -----	2	
-23	0543003	TUBE-AXLE -----	1	
		---*---		
-24	0743627-3	HUB CAP-NOSE WHEEL VALVE STEM SIDE -----	1	
	0743627-4	HUB CAP-NOSE WHEEL -----	1	
		ATTACHING PARTS -----		
-25	AN515-8R4	SCREW -----	3	
	S2191-8-4	SCREW USE WITH MCCAULEY WHEEL -----	3	
	AN936A8	WASHER -----	3	
		---*---		
	6241M	EXTENSION-VALVE DL -----	1	
	3680C	EXTENSION-VALVE ALTERNATE SU -----	1	
-26	0743625-14	SPEED FAIRING ASSEMBLY-NOSE GEAR -----	1	A
-26A	0543065-9	SPEED FAIRING ASSEMBLY-NOSE GEAR -----	1	B
		ATTACHING PARTS -----		
-27	AN5-51A	BOLT -----	1	
-28	0743009-1	SPACER -----	2	
-29	AN960-516	WASHER -----	AR	
-30	NAS679A5	NUT -----	1	
-31	0742410-27	STUD -----	1	
-32	AN310-5	NUT -----	2	
-33	AN960-516	WASHER -----	2	
-34	MS24665-136	COTTER PIN -----	2	
-35	0742410-8	FERRULE -----	2	
		---*---		
-36	0743625-11	SCRAPER -----	1	A
-36A	0541205-2	SCRAPER -----	1	B
		ATTACHING PARTS -----		
-37	AN520-10R10	SCREW -----	3	A
	AN520-10R16	SCREW -----	3	B
	AN960-10	WASHER -----	3	A
	AN960-10	WASHER -----	6	B
	MS21044N3	NUT -----	3	
		---*---		
-38	0743625-9	DOUBLER -----	2	A
-38A	0541207-2	DOUBLER -----	2	B
-39	0743625-7	COVER PLATE ASSEMBLY -----	1	A
-40	0743625-15	COVER PLATE ASSEMBLY -----	1	B
		A---177 SERIAL 17700001 THRU 17701530		
		B---177 SERIAL 17701531 & ON		

Aligning Gear (Cont)

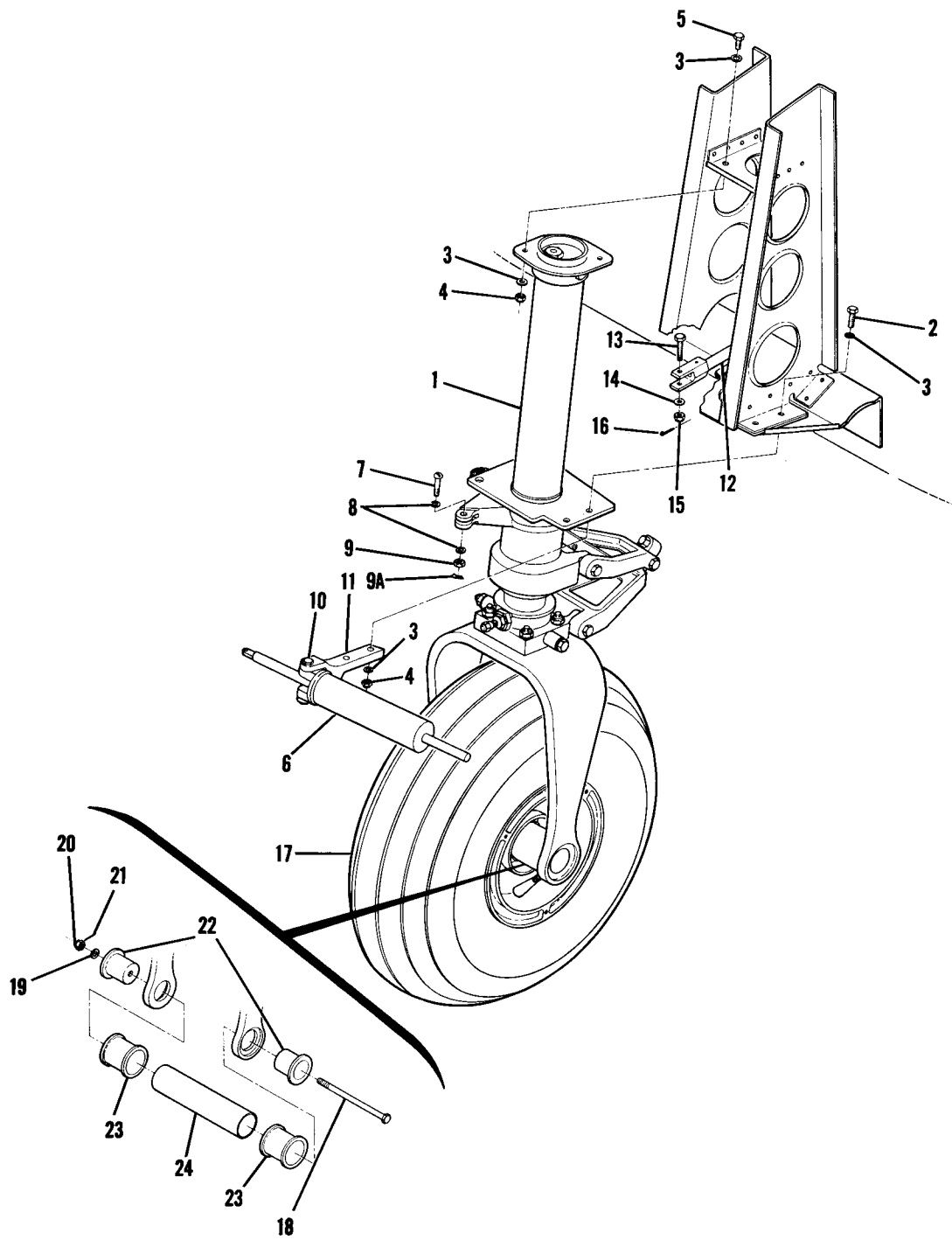


Figure 26. Nose Gear Installation - Heavy Duty



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
26 -		NOSE GEAR INSTALLATION-HEAVY DUTY -----	NP	
- 1	SEE FIG 29	SHOCK STRUT ASSEMBLY-HEAVY DUTY NOSE GEAR -----	1	
		ATTACHING PARTS -----		
- 2	AN4-10A	BOLT LH -----	2	
	AN4-5A	BOLT RH AFT -----	1	
	AN509-416-12	SCREW RH FWD -----	1	
- 3	AN960-416L	WASHER -----	11	
- 4	NAS679A4	NUT -----	6	
- 5	AN4-3A	BOLT -----	2	
		---*---		
- 6	SEE FIG 32	DAMPENER ASSEMBLY-SHIMMY -----	1	
		ATTACHING PARTS -----		
- 7	AN23-15	BOLT -----	1	
- 8	AN960-10L	WASHER -----	2	
- 9	AN320-3	NUT -----	1	
- 9A	MS24665-132	COTTER PIN -----	1	
-10	AN3-10A	BOLT -----	2	
	NAS75-3-011	BUSHING -----	2	
	5L5F	BEARING TP -----	2	
		---*---		
-11	1743024-3	FORK ASSEMBLY-SHIMMY DAMPENER SUPPORT -----	1	
-12	SEE FIG 27	NOSE GEAR STEERING ROD INSTALLATION -----	1	
		ATTACHING PARTS -----		
-13	AN3-11	BOLT -----	1	
-14	AN960-10L	WASHER -----	1	
-15	AN320-3	NUT -----	1	
-16	MS24665-132	COTTER PIN -----	1	
		---*---		
-17	SEE FIG 31	WHEEL ASSEMBLY 6.00X6 HEAVY DUTY -----	1	
		ATTACHING PARTS -----		
-18	AN5-55	BOLT -----	1	
-19	AN960-516L	WASHER -----	1	
-20	AN310-5	NUT -----	1	
-21	MS24665-136	COTTER PIN -----	1	
-22	1442001-2	BUCKET-AXLE BOLT -----	2	
-23	1442002-1	SPACER-AXLE -----	2	
-24	1442001-1	TUBE-AXLE -----	1	

Aligning Gear (Cont)

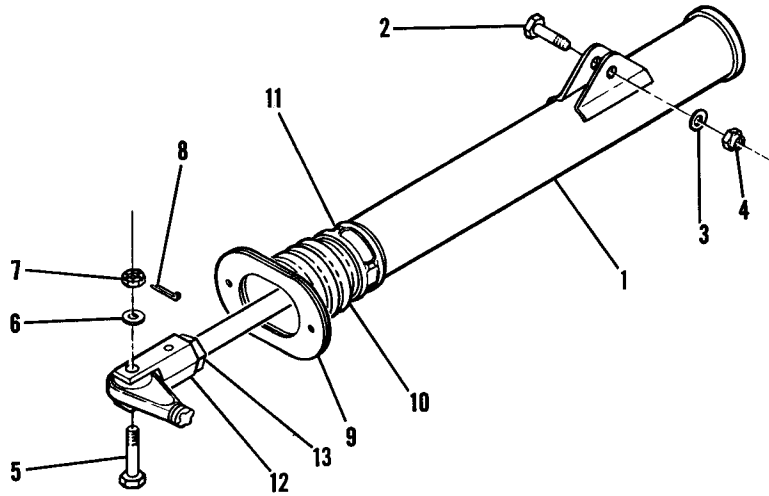


Figure 27. Nose Gear Steering Rod Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY.	USABLE ON CODE
		1 2 3 4 5 6 7		
27 -		NOSE GEAR STEERING ROD INSTALLATION -----	NP	
- 1	1767039-1	STEERING ROD ASSEMBLY -----	1	A
	1767039-2	STEERING ROD ASSEMBLY -----	1	B
		ATTACHING PARTS		
- 2	AN3-6A	BOLT -----	1	A
	AN3-7A	BOLT -----	1	B
- 3	AN960-10	WASHER -----	1	
	S1450-385-032	WASHER -----	2	B
- 4	NAS679-3	NUT -----	1	
- 5	AN3-11	BOLT -----	1	
- 6	AN960-10L	WASHER -----	1	
- 7	AN320-3	NUT -----	1	
- 8	MS24665-132	COTTER PIN -----	1	
		-----*		
- 9	1713257-1	RETAINER-STEERING ROD BOOT -----	1	
-10	1713258-1	BOOT-STEERING ROD -----	1	
-11	NAS397-22	CLAMP -----	1	
-12	0543023	CLEVIS -----	1	
-13	AN3-16R	NUT -----	1	
		A---177 SERIAL 17700001 THRU 17701370		
		B---177 SERIAL 17701371 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
28 -	1743000-200	SHOCK STRUT ASSEMBLY-NOSE GEAR -----	1	
- 1	1743000-201	SHOCK STRUT ASSEMBLY-LOWER -----	1	
- 2		FORK-NOSE GEAR -----	NP	
		ATTACHING PARTS		
- 3	AN5-47A	BOLT -----	1	
- 4	AN960-516	WASHER -----	2	
- 5	NAS679A5	NUT -----	1	
- 6	0743009-1	SPACER -----	2	
- 7	NAS75-5-231	BUSHING -----	1	
		---*---		
- 8	1743005-1	PLUG-LOWER CLOSURE -----	1	
- 9	AN6227B25	O RING -----	2	
-10	1743007-1	PISTON-FLOATING -----	1	
-11	S1827-1	VALVE ASSEMBLY -----	1	
-12		DELETED-NOT AVAILABLE -----		
-13	5-330	O RING -----	1	
-14	1743030-2	PISTON HEAD -----	1	
-15	MS28775-128	O RING PKSC -----	1	
-16	MS16624-1150	RING RETAINER -----	1	
-17		DELETED-NOT AVAILABLE -----		
-18	1743032-1	LOCK RING -----	1	
-19	1743016-1	RING-BEARING BACK UP -----	1	
CONTINUED ON NEXT PAGE				

Aligning Gear (Cont)

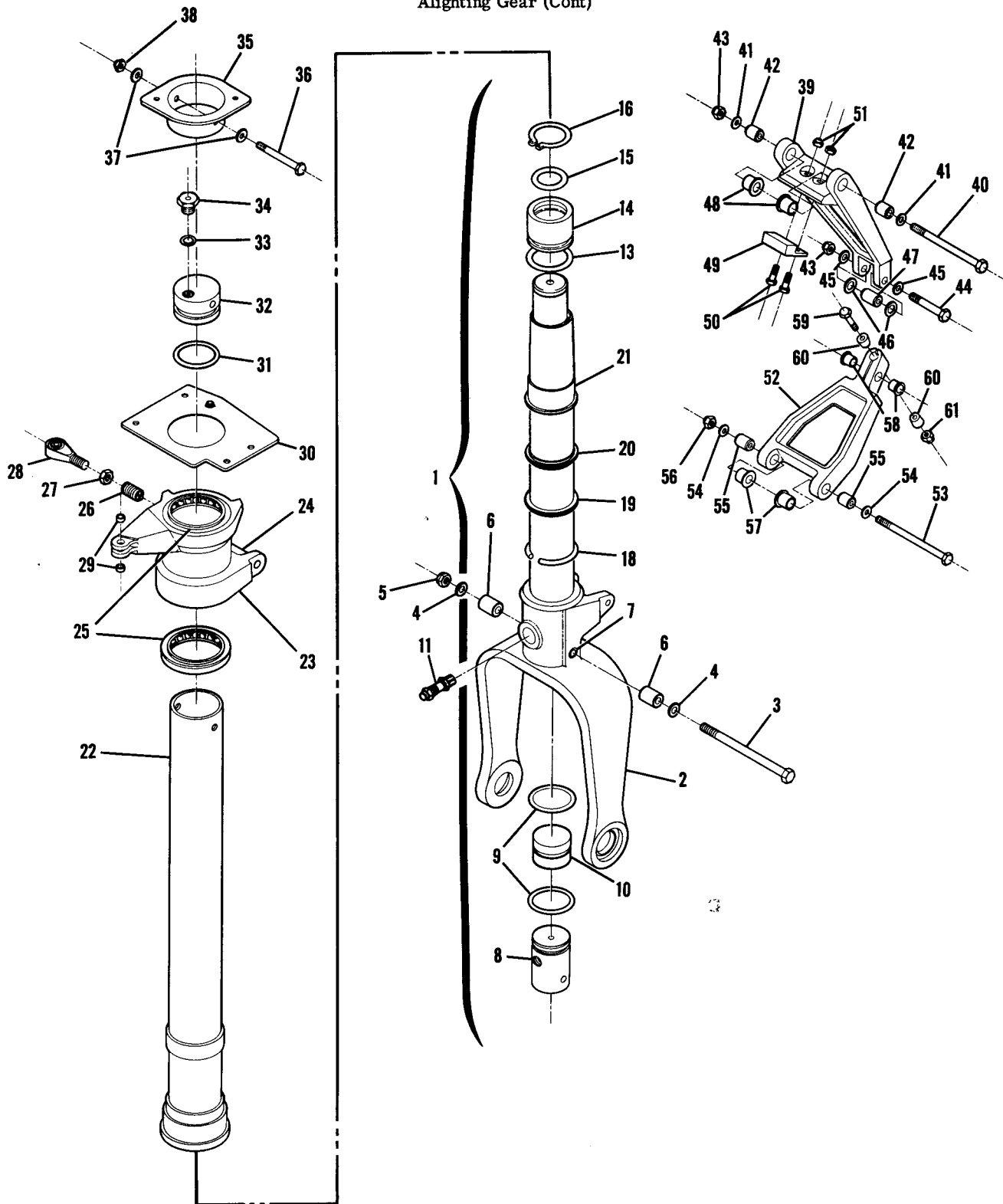


Figure 28. Nose Gear Shock Strut Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
28 -20	S11065-20T	RING-SCRAPER							1	
-21	1743015-1	BEARING							1	
-22	1743001-1	BARREL ASSEMBLY-OUTER							1	
-23	1743003-1	COLLAR ASSEMBLY							1	
-24	NAS75-4-220	BUSHING							1	
-25	AN202KP37B	BEARING-BALL							2	
-26	MS21208F6-20	HELI-COIL	HELI						1	
-27	AN316-6R	NUT							1	
-28	S1823-3	ROD END							1	
-29	1743003-2	BUSHING							2	
-30	1743009-1	FITTING ASSEMBLY							1	
-31	AN6227829	O RING							1	
-32	1743006-1	PLUG-UPPER CLOSURE							1	
-33	AN900-8	GASKET							1	
-34	905-8	PLUG-UPPER							1	
-35	1743008-1	COLLAR ASSEMBLY-UPPER							1	
		ATTACHING PARTS								
-36	AN5-27A	BOLT							1	
-37	AN960-516L	WASHER							2	
-38	NAS679A5	NUT							1	
		---*---								
-39	1743011-1	TORQUE LINK ASSEMBLY-UPPER							1	
		ATTACHING PARTS								
-40	NAS464P4A59	BOLT							1	
-41	AN960-416L	WASHER							2	
-42	S1712-1	BUSHING							2	
-43	NAS679A4	NUT							2	
-44	AN4-17A	BOLT							1	
-45	AN960-416	WASHER							2	
-46	AN960C616L	WASHER							2	
-47	NAS75-4-C29	BUSHING							1	
		---*---								
-48	8L8F	BEARING	TAAE						2	
-49	1743011-2	STOP-STRUT							1	
		ATTACHING PARTS								
-50	AN3-5A	BOLT							2	
-51	MS21044N3	NUT							2	
		---*---								
-52	1743013-1	TORQUE LINK ASSEMBLY-LOWER							1	
		ATTACHING PARTS								
-53	AN4-41A	BOLT							1	
-54	AN960-416L	WASHER							2	
-55	S1712-1	BUSHING							2	
-56	NAS679A4	NUT							1	
		---*---								
-57	8L8F	BEARING	TAAE						2	
-58	6L6F	BEARING	TAAE						2	
-59	AN3-12A	BOLT							1	
-60	1743013-2	WEDGE-TORQUE LINK							2	
-61	MS21044N3	NUT							1	
NOTE. *WHEN ORDERING THIS PART ALSO ORDER MS28775-128 O RING										

Aligning Gear (Cont)

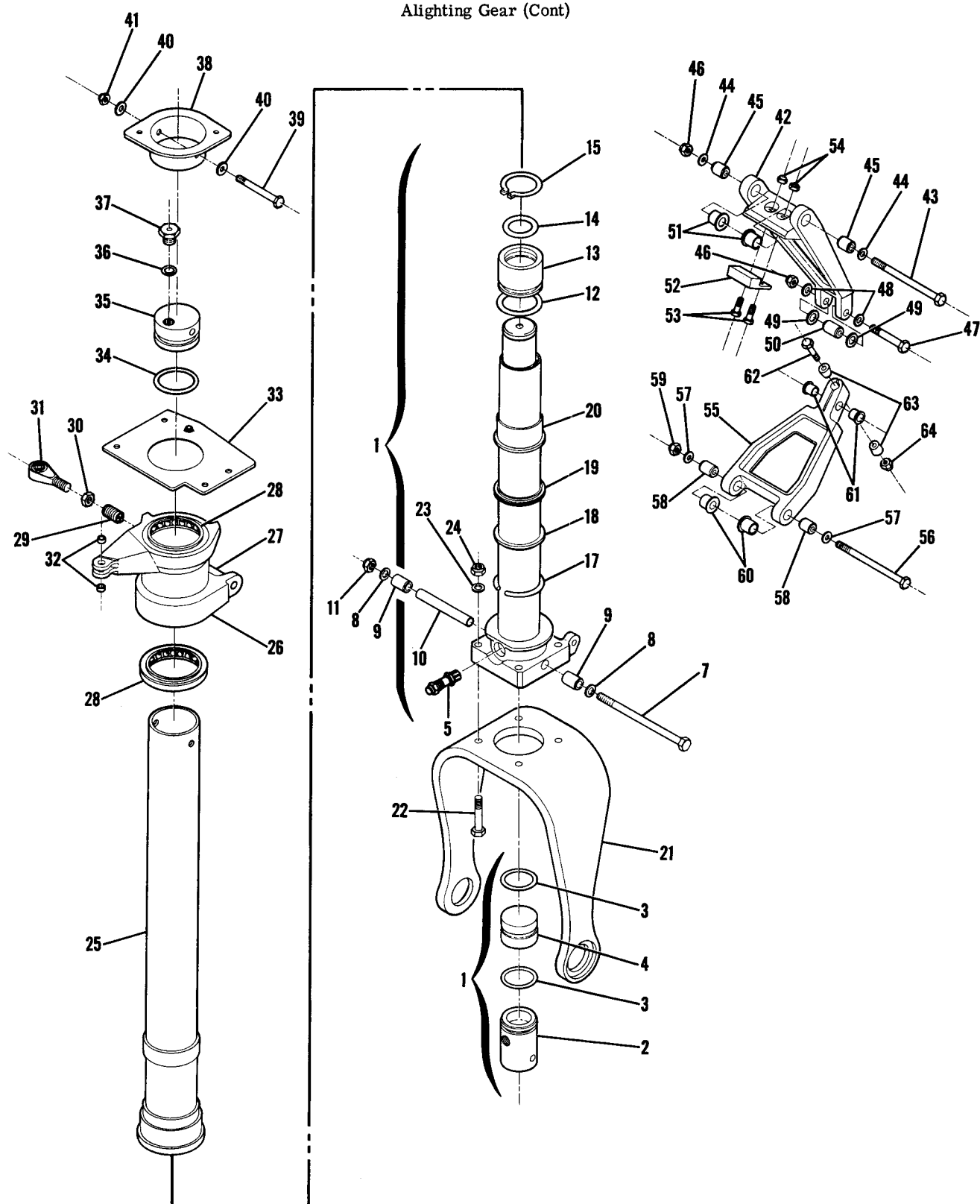


Figure 29. Nose Gear Shock Strut Assembly-Heavy Duty



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
29 -	1743000-202	SHOCK STRUT ASSEMBLY-HEAVY DUTY NOSE GEAR -----	1	
- 1	1743000-203	HUB & BARREL ASSEMBLY-HEAVY DUTY -----	1	
- 2	1743005-2	PLUG-LOWER CLOSURE -----	1	
- 3	AN6227-25	O RING -----	2	
- 4	1743007-1	PISTON-FLOATING -----	1	
- 5	S1827-1	VALVE ASSEMBLY -----	1	
- 6		DELETED-NOT AVAILABLE -----		
- 7	AN5-51A	BOLT -----	1	
- 8	AN960-516	WASHER -----	2	
- 9	0743009-1	SPACER -----	2	
-10	NAS75-5-305	BUSHING -----	1	
-11	NAS679A5	NUT -----	1	
-12	5-330	O RING -----	1	
-13	1743030-2	* PISTON HEAD -----	1	
-14	MS28775-128	O RING PKSC -----	1	
-15	MS16624-1150	RETAINER -----	1	
-16		DELETED-NOT AVAILABLE -----		
-17	1743032-1	LOCK RING -----	1	
-18	1743016-1	RING-BEARING BACK UP -----	1	
-19	S11065-20T	RING-SCRAPER SHWS -----	1	
-20	1743015-1	BEARING -----	1	
-21	1243623-2	YOKE-NOSE GEAR -----	1	
		ATTACHING PARTS -----		
-22	AN5-16A	BOLT -----	4	
-23	AN960-516L	WASHER -----	4	
-24	NAS679A5	NUT -----	4	
		---*---		
-25	1743001-1	BARREL ASSEMBLY-OUTER -----	1	
-26	1743003-1	COLLAR ASSEMBLY -----	1	
-27	NAS75-4-220	BUSHING -----	1	
-28	AN202KP37B	BEARING-BALL -----	2	
-29	MS21208F6-20	HELI-COIL HELI -----	1	
-30	AN316-6R	NUT -----	1	
-31	S1823-3	ROD END -----	1	
-32	1743003-2	BUSHING -----	2	
-33	1743009-1	FITTING ASSEMBLY -----	1	
-34	AN6227-29	O RING -----	1	
-35	1743006-1	PLUG-UPPER CLOSURE -----	1	
-36	AN900-8	GASKET -----	1	
-37	905-8	PLUG-UPPER -----	1	
-38	1743008-1	COLLAR ASSEMBLY-UPPER -----	1	
		ATTACHING PARTS -----		
-39	AN5-27A	BOLT -----	1	
-40	AN960-516L	WASHER -----	2	
-41	NAS679A5	NUT -----	1	
		---*---		
-42	1743011-1	TORQUE LINK ASSEMBLY-UPPER -----	1	
		ATTACHING PARTS -----		
-43	NAS464P4A59	BOLT -----	1	
-44	AN960-416L	WASHER -----	2	
-45	S1712-1	BUSHING -----	2	
-46	NAS679A4	NUT -----	2	
-47	AN4-17A	BOLT -----	1	
-48	AN960-416	WASHER -----	2	
-49	AN960C616L	WASHER -----	2	
-50	NAS75-4-C29	BUSHING -----	1	
		---*---		
-51	8L8F	BEARING TAAE -----	2	
-52	1743011-2	STOP-STRUT -----	1	
		ATTACHING PARTS -----		
-53	AN3-5A	BOLT -----	2	
-54	MS21044N3	NUT -----	2	
		---*---		
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
29 -55	1743013-1	TORQUE LINK ASSEMBLY-LOWER ----- ATTACHING PARTS	1	
-56	AN4-41A	BOLT -----	1	
-57	AN960-416L	WASHER -----	2	
-58	S1712-1	BUSHING -----	2	
-59	NAS679A4	NUT -----	1	
		---*---		
-60	8L8F	BEARING TAAE -----	2	
-61	6L6F	BEARING TAAE -----	2	
-62	AN3-12A	BOLT -----	1	
-63	1743013-2	WEDGE-TORQUE LINK -----	2	
-64	MS21044N3	NUT -----	1	
NOTE. *WHEN ORDERING THIS PART ALSO ORDER MS28775-128 O RING				

This exploded view diagram illustrates the assembly of a wheel. The components are numbered as follows:

- 1:** Four O-rings or seals, shown at both the front and rear of the assembly.
- 2:** Two O-rings or seals, positioned between the hub and the tire.
- 3:** Two O-rings or seals, positioned between the hub and the tire.
- 4:** A lock washer or lock ring, located on the rear hub.
- 5:** The rear hub or flange.
- 6:** The front hub or flange.
- 7:** A pin or bolt, used to secure the rear hub.
- 8:** A pin or bolt, used to secure the front hub.
- 9:** A pin or bolt, used to secure the rear hub.
- 10:** A small pin or bolt, located near the front hub.
- 11:** A small pin or bolt, located near the front hub.
- 12:** The tire, shown in the center of the assembly.
- 13:** A central hub or flange, located in the middle of the tire.

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
30 -		1 2 3 4 5 6 7 WHEEL ASSEMBLY-NOSE GEAR CLEVELAND -----	NP	
- 1	1241156-12	WHEEL ASSEMBLY CFP 40-77 -----	1	
- 2	155-2	RING CFP -----	2	
- 3	153-8	RING-GREASE SEAL CFP -----	4	
- 4	154-6	GREASE SEAL-FELT CFP -----	2	
- 5	08125	BEARING CFP -----	2	
- 6	161-31	WHEEL HALF-MALE CFP -----	1	
- 7	162-28	WHEEL HALF-FEMALE CFP -----	1	
- 8	08231	CUP-BEARING CFP -----	1	
- 9	217-1	GROMMET CFP -----	1	
- 10	AN4-22A	BOLT -----	3	
- 11	AN960-416	WASHER -----	3	
- 12	NAS679A4	NUT -----	3	
- 13	C262003-0102	TIRE 5.00 X 5-4 PLY RATED -----	1	
	C262001-0102	TIRE 5.00X5 4 PLY RATED WHITEWALL -----	1	
	C262023-0101	TUBE 5.00 X 5 -----	1	

Aligning Gear (Cont)

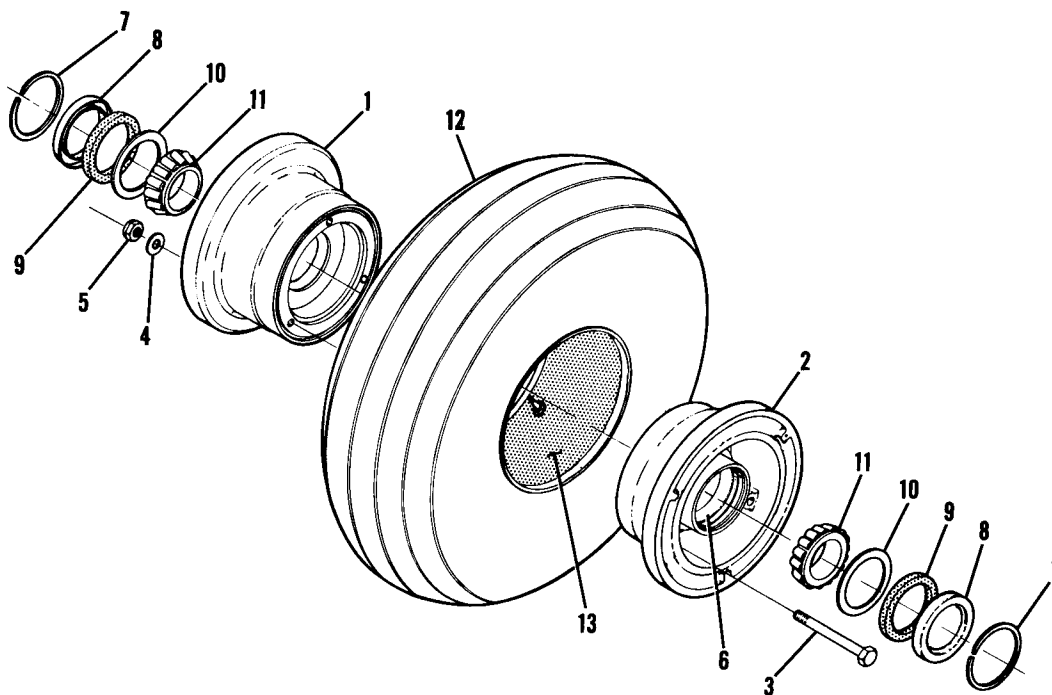
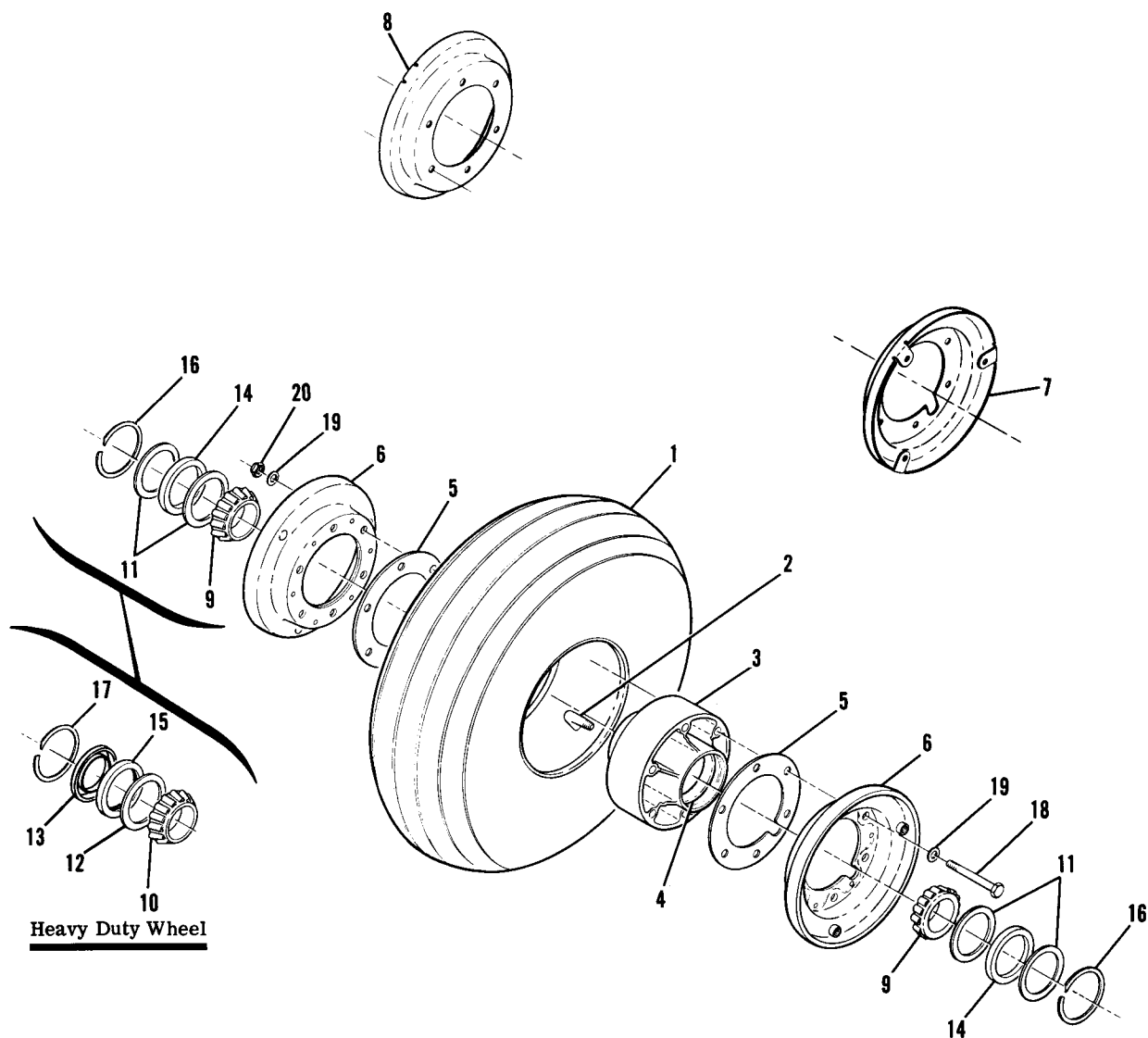


Figure 31. Nose Gear Wheel Assembly -Heavy Duty

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
31 -		WHEEL ASSEMBLY-HEAVY DUTY NOSE GEAR CLEVELAND -----	NP	
- 1	1241156-11	WHEEL ASSEMBLY CFP 40-76A -----	1	
- 2	162-27	WHEEL HALF ASSEMBLY-FEMALE CFP -----	1	
- 3	161-30	WHEEL HALF ASSEMBLY-MALE CFP -----	1	
- 4	AN5-35A	ATTACHING PARTS -----	3	
- 5	AN960-516	BOLT -----	6	
- 6	NAS679A5	WASHER -----	3	
- 7		NUT -----		
- 8	13836	---*---		
- 9	3023	CUP-BEARING CFP -----	1	
- 10	153-15	RING-SNAP CFP -----	2	
- 11	154-13	RING-GREASE SEAL CFP -----	2	
- 12	A39070	GREASE SEAL-FELT CFP -----	2	
- 13	13889	RING-GREASE SEAL CFP -----	2	
- 14	C262003-0101	CONE-BEARING CFP -----	2	
- 15	C262023-0102	TIRE-6.00X6 4 PLY RATED -----	1	
- 16		TUBE-6.00X6 -----	1	

Aligning Gear (Cont)



177 SERIAL 17701774 & ON

Figure 31A. Nose Gear Wheel & Tire Assembly - McCauley (Alternate)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
31A-		NOSE GEAR WHEEL & TIRE ASSY ALT MCCAULEY -----							NP	A
- 1	C262003-0102	TIRE	5.00X5	4	PLY RATED	STANDARD	-----		1	
	C262003-0101	TIRE	6.00X6	4	PLY RATED	HEAVY DUTY	-----		1	
	C262001-0202	TIRE	5.00X5	6	PLY RATED	STANDARD	WHITEWALL --		1	
	C262001-0201	TIRE	6.00X6	6	PLY RATED	HEAVY DUTY	WHITEWALL--		1	
- 2	C262023-0101	TUBE	5.00X5	STANDARD	-----				1	
	C262023-0102	TUBE	6.00X6	HEAVY DUTY	-----				1	
	C163002-0201	WHEEL ASSY	MCL	STANDARD	WEU C163003-0201	-----			1	B
	C163003-0201	WHEEL ASSY	MCL	STANDARD	-----				1	C
	C163002-0301	WHEEL ASSY	MCL	HEAVY DUTY	WEU C163003-0301	-----			1	B
	C163003-0301	WHEEL ASSY	MCL	HEAVY DUTY	-----				1	C
- 3	C30057	HUB ASSY	MCL	STANDARD	-----				1	
	D30065	HUB ASSY	MCL	HEAVY DUTY	USE WITH C163002-0301	---			1	B
	D30256	HUB ASSY	MCL	HEAVY DUTY	USE WITH C163003-0301	---			1	C
- 4	A30078-1	CUP-BEARING	MCL	STANDARD	-----				2	
	A30079-1	CUP-BEARING	MCL	HEAVY DUTY	-----				2	
- 5	B30077	SPACER	MCL	STANDARD	-----				2	
	B30076	SPACER	MCL	HEAVY DUTY	-----				2	
- 6	D30058	FLANGE-WHEEL	MCL	STANDARD	USE WITH C163002-0201	-----			2	B
	D30062	FLANGE-WHEEL	MCL	HEAVY DUTY	USE WITH C163002-0301	---			2	B
- 7	C30172-1	FLANGE-WHEEL	MCL	STANDARD	USE WITH C163003-0201	-----			1	C
- 8	C30172	FLANGE-WHEEL	MCL	STANDARD	USE WITH C163003-0201	-----			1	C
	C30163-2	FLANGE-WHEEL	MCL	HEAVY DUTY	USE WITH C163003-0301	---			1	C
	C30163	FLANGE-WHEEL	MCL	HEAVY DUTY	USE WITH C163003-0301	---			1	C
- 9	A30078-2	CONE-BEARING	MCL	STANDARD	-----				2	
-10	A30079-2	CONE-BEARING	MCL	HEAVY DUTY	-----				2	
-11	A30048	RETAINER-GREASE SEAL	MCL	STANDARD	-----				4	
-12	A30015	RETAINER-GREASE SEAL	MCL	HEAVY DUTY	-----				2	
-13	A30014	RETAINER-GREASE SEAL	MCL	HEAVY DUTY	-----				2	
-14	A30047	GREASE SEAL-FELT	MCL	STANDARD	-----				2	
-15	A30010	GREASE SEAL-FELT	MCL	HEAVY DUTY	-----				2	
-16	A1636-23	RING-RETAINER	MCL	STANDARD	-----				2	
-17	A1636-24	RING-RETAINER	MCL	HEAVY DUTY	-----				2	
-18	A2513-34	BOLT	MCL	STANDARD	USE WITH C163002-0201	-----			6	B
	A2513-66	BOLT	MCL	STANDARD	USE WITH C163003-0201	-----			6	C
	A2513-50	BOLT	MCL	HEAVY DUTY	USE WITH C163002-0301	-----			6	B
	A1635-73	SCREW	MCL	HEAVY DUTY	USE WITH C163003-0301	-----			12	C
-19	A1638-15	WASHER	MCL	STD & H/D USE WITH C163002-0201 & C163002-0301	---				12	B
	A1638-29	WASHER	MCL	STANDARD	USE WITH C163003-0201	-----			12	C
	A1638-30	WASHER	MCL	HEAVY DUTY	USE WITH C163003-0301	---			12	C
-20	A1639-26	NUT	MCL	STD & H/D USE WITH C163002-0201 & C163002-0301	---				6	B
	A1639-14	NUT	MCL	STANDARD	USE WITH C163003-0201	-----			6	C
A---177 SERIAL 17701774 & ON B---177 SERIAL 17701774 THRU 17701879 C---177 SERIAL 17701880 & ON										

Aligning Gear (Cont)

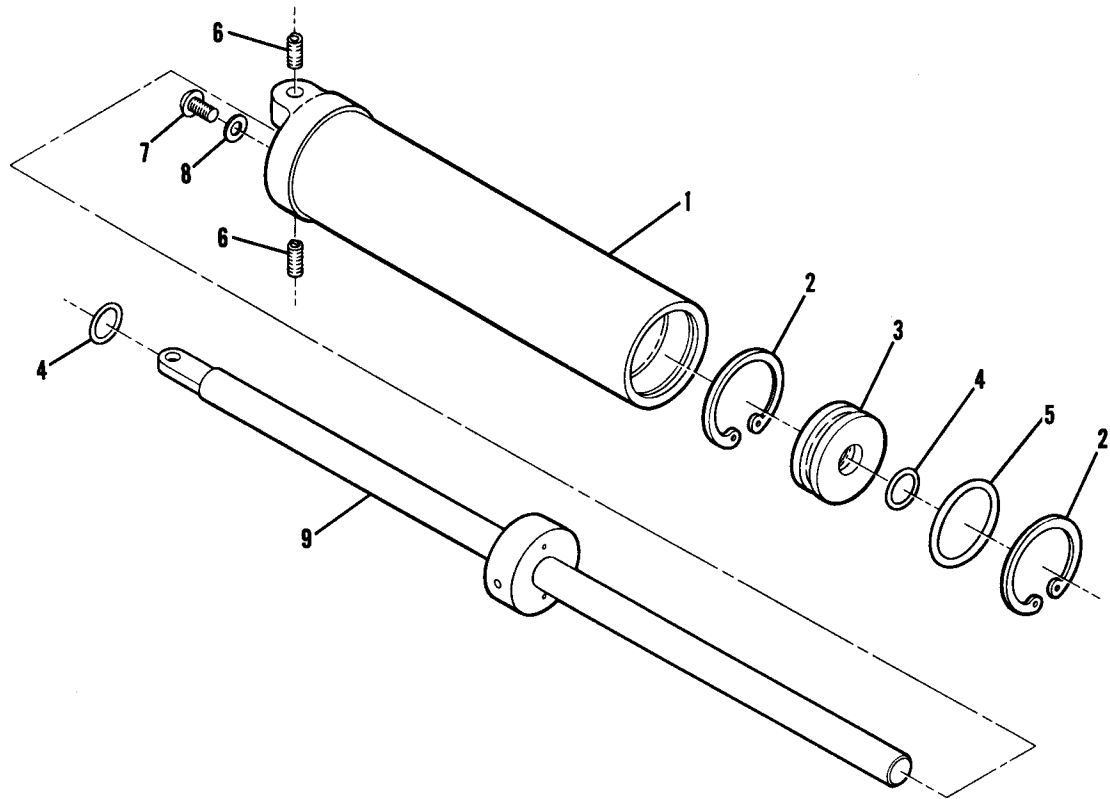


Figure 32. Shimmy Dampener Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
32 -	1743020-1	SHIMMY DAMPENER ASSEMBLY -----	1	
- 1	1743021-1	CYLINDER-SHIMMY DAMPENER -----	1	
- 2	MS16625-1125	RETAINER-PLUG -----	2	
- 3	1743020-2	PLUG-SHIMMY DAMPENER -----	1	
- 4	AN6227-9	O RING -----	2	
- 5	AN6227-19	O RING -----	1	
- 6	35913CN-0380	HELI COIL AF -----	2	
- 7	AN525-10R6	SCREW -----	1	
- 8	AN900-3	WASHER -----	1	
- 9	1743022-1	SHAFT ASSEMBLY-SHIMMY DAMPENER -----	1	

Aligning Gear (Cont)

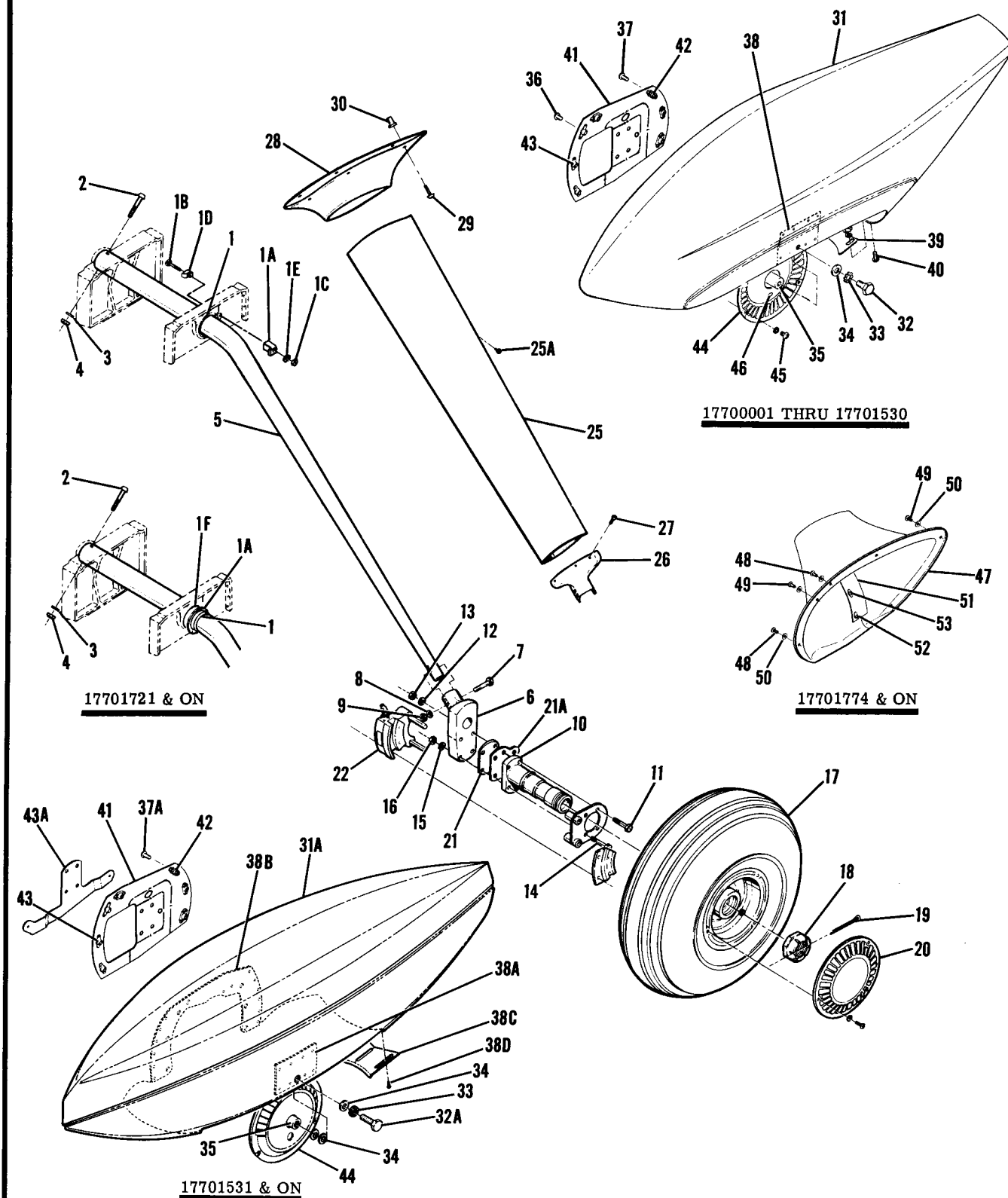


Figure 33. Main Landing Gear Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
33 -		MAIN LANDING GEAR INSTALLATION -----	NP	
- 1	1741002-1	BUSHING-WING LEVELER ECCENTRIC -----	1	L
	0541202-4	BUSHING-MAIN LANDING GEAR -----	1	M
- 1A	1741006-3	RETAINER-WING LEVELER BUSHING -----	1	L
	MS16624-1262	RETAINER-MAIN LANDING GEAR BUSHING -----	1	M
		ATTACHING PARTS		
- 1B	AN4-16A	BOLT -----	1	L
- 1C	NAS679A4	NUT -----	1	L
- 1D	1741006-2	SPACER -----	1	L
- 1E	AN960-416	WASHER -----	1	L
		-----*		
- 1F	1741023-1	SPACER -----	1	M
		MAIN LANDING GEAR ASSEMBLY-LH -----	1	
		MAIN LANDING GEAR ASSEMBLY-RH -----	1	
		ATTACHING PARTS		
- 2	NAS149-61	BOLT -----	1	A
	NAS150-62	BOLT -----	1	B
- 3	AN960-916	WASHER -----	1	A
	AN960-1016	WASHER -----	1	B
- 4	MS20365-918C	NUT -----	1	A
	MS20365-1018C	NUT -----	1	B
		-----*		
- 5	1741001-1	SPRING-LANDING GEAR LH WHEN EXHAUSTED USE 1741001-201 -	1	A
	1741001-2	SPRING-LANDING GEAR RH WHEN EXHAUSTED USE 1741001-202 -	1	A
	1741001-201	SPRING-LANDING GEAR LH -----	1	A
	1741001-202	SPRING-LANDING GEAR RH -----	1	A
	1741001-3	SPRING-LANDING GEAR LH -----	1	J
	1741001-4	SPRING-LANDING GEAR RH -----	1	E
	1741001-5	SPRING-LANDING GEAR LH -----	1	K
	1741001-6	SPRING-LANDING GEAR RH -----	1	F
- 6	1741003-3	FITTING-MAIN WHEEL ATTACHMENT LH -----	1	
	1741003-4	FITTING-MAIN WHEEL ATTACHMENT RH -----	1	
		ATTACHING PARTS		
- 7	AN5-21A	BOLT -----	2	
- 8	AN960-516L	WASHER -----	2	
- 9	NAS679A5	NUT -----	2	
		-----*		
-10	0541124	AXLE-MAIN LANDING GEAR -----	1	
	0541124-1	AXLE-MAIN LANDING GEAR HEAVY DUTY -----	1	
		ATTACHING PARTS		
-11	AN5-21A	BOLT -----	2	
	NAS145-41	BOLT USE WITH HEAVY DUTY AXLE ONLY -----	2	
	NAS145-39	BOLT ALT USE WITH HEAVY DUTY AXLE ONLY -----	2	
-12	AN960-516L	WASHER -----	AR	
	MS20002-5C	WASHER USE WITH HEAVY DUTY AXLE ONLY -----	2	
-13	NAS679A5	NUT -----	2	
-14	AN6-21A	BOLT -----	2	
	NAS146-40	BOLT USE WITH HEAVY DUTY AXLE ONLY -----	2	
	NAS146-42	BOLT ALT USE WITH HEAVY DUTY AXLE ONLY -----	2	
-15	AN960-616L	WASHER -----	AR	
	MS20002-6C	WASHER USE WITH HEAVY DUTY AXLE ONLY -----	2	
-16	NAS679A6	NUT -----	2	
		-----*		
-17	SEE FIG 34	WHEEL ASSEMBLY-MAIN LANDING GEAR -----	1	
-18	S1117-24	NUT -----	1	
-19	MS24665-351	COTTER PIN -----	1	
-20	0741048-8	HUB CAP-WHEEL 177 -----	1	
	0741048-7	HUB CAP-WHEEL CARDINAL -----	1	
		ATTACHING PARTS		
	AN515-8R4	SCREW -----	3	
	AN936A8	WASHER -----	3	
		-----*		
-21		SHIM-REFER TO SERVICE MANUAL FOR USAGE -----	AR	
-21A	1741015-1	BRACKET-BRAKE LINE -----	1	
-22	SEE FIG 34	BRAKE ASSEMBLY -----	1	
-23		DELETED-NOT AVAILABLE -----		
-24		DELETED-NOT AVAILABLE -----		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
33 -25	1741004-17 1741004-18	FAIRING ASSEMBLY-LANDING GEAR LH ----- FAIRING ASSEMBLY-LANDING GEAR RH ----- ATTACHING PARTS							1 1	
-25A	AN515-8R6	SCREW ----- -----*							9	
	NAS680A08	NUTPLATE -----							7	
	NAS696A08	NUTPLATE -----							2	
-26	1741004-11 1741004-12	COVER PLATE-LH ----- COVER PLATE-RH ----- ATTACHING PARTS							1 1	
-27	AN515-6R6 NAS696A06L	SCREW ----- NUT ----- -----*							3 3	
-28	1741005-11 1741005-12 1741005-25 1741005-26 1741005-43 1741005-44	FAIRING ASSEMBLY-LH ----- WHEN EXHAUSTED USE 1741005-25 ----- FAIRING ASSEMBLY-RH ----- WHEN EXHAUSTED USE 1741005-26 ----- FAIRING ASSEMBLY-LH ----- WEU 1741005-43 ----- FAIRING ASSEMBLY-RH ----- WEU 1741005-44 ----- FAIRING ASSEMBLY-LH ----- FAIRING ASSEMBLY-RH ----- ATTACHING PARTS							1 1 1 1 1 1	C C Q Q T T
-29	AN520-10R12	SCREW -----							5	
-30	S1613-3-75	NUT ----- -----*							5	
	S1021Z6-6	SCREW -----							3	C
	S1863-2A	NUTPLATE -----							3	C
	NAS680A06	NUTPLATE -----							3	D
-31	0741046-202 0741046-203	FAIRING ASSEMBLY-RH ----- FAIRING ASSEMBLY-LH -----							1 1	G G
-31A	0541203-1 0541203-2 0541203-15 0541203-14	FAIRING ASSEMBLY-LH ----- FAIRING ASSEMBLY-RH ----- FAIRING ASSEMBLY-LH ----- FAIRING ASSEMBLY-RH ----- ATTACHING PARTS							1 1 1 1	P P N N
-32	AN6-10A	BOLT -----							1	G
-32A	AN6-6A	BOLT -----							1	H
-33	AN936B616	WASHER -----							1	
-34	AN960-616L	WASHER -----							AR	
-35	0741047-2 MS24665-362	NUT-WHEEL FAIRING SUPPORT ----- COTTER PIN -----							1 1	
-36	AN520-10R5	SCREW -----							3	G
-37	AN520-10R8	SCREW -----							4	G
-37A	AN520-10R12 AN520-10R10 S1450-3D9-032	SCREW AFT ----- SCREW FWD ----- WASHER ----- -----*							4 3 7	H H H
-38	0741046-11 0741046-15	DOUBLER-FAIRING ----- DOUBLER-FAIRING -----							1 1	G G
-38A	0541207-1	DOUBLER -----							1	H
-38B	0541206-1	DOUBLER-FAIRING -----							1	H
-38C	0541205-1	SCRAPER-FAIRING ----- ATTACHING PARTS							1	H
-38D	AN520-10R16 AN960-10 MS21044N3	SCREW ----- WASHER ----- NUT ----- -----*							3 6 3	
	NAS680A3	NUTPLATE -----							3	N
-39	0741046-14	SCRAPER-FAIRING ----- ATTACHING PARTS							1	G
-40	AN520-10R10 AN960-10 MS21044N3	SCREW ----- WASHER ----- NUT ----- -----*							3 3 3	
-41	1741007-1 1741007-2	MOUNTING PLATE ASSEMBLY-LH ----- MOUNTING PLATE ASSEMBLY-RH -----							1 1	
-42	NAS686A3	NUTPLATE -----							4	
-43	NAS680A3K	NUTPLATE -----							3	
-43A	1741022-1 1741022-2	STIFFENER-WHEEL FAIRING LH ----- STIFFENER-WHEEL FAIRING RH -----							1 1	H H

CONTINUED ON NEXT PAGE



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
33 -44	0741048-7	HUB CAP USE WITH WHEEL FAIRING ----- ATTACHING PARTS -----	2	
-45	AN515-8R4 AN936A8	SCREW ----- WASHER ----- -----*	3 3	
-46	6241M 3680C	VALVE-EXTENSION DL ----- VALVE-EXTENSION SV ALTERNATE -----	2 2	
-47	0741634-1 0741634-2 0741634-13 0741634-14	FAIRING ASSEMBLY-LH BRAKE WEU 0741634-13 ----- FAIRING ASSEMBLY-RH BRAKE WEU 0741634-14 ----- FAIRING ASSEMBLY-LH BRAKE ----- FAIRING ASSEMBLY-RH BRAKE ----- ATTACHING PARTS -----	1 1 1 1	R R S S
-48	AN525-10R16	SCREW -----	3	N
-49	AN525-10R14	SCREW -----	3	N
-50	AN960PD10	WASHER ----- -----*	6	N
-51	0741634-5 S1862-1 S1863-2	STIFFENER ASSEMBLY ----- NUTPLATE ----- NUTPLATE -----	1 2 2	N N N
		A---177 SERIAL 17700001 THRU 17701164 B---177 SERIAL 17701165 & ON C---177 SERIAL 17700001 THRU 17701685 D---177 SERIAL 17701686 E---177 SERIAL 17701165 THRU 17701486 F---177 SERIAL 17701487 & ON G---177 SERIAL 17700001 THRU 17701530 H---177 SERIAL 17701531 & ON J---177 SERIAL 17701165 THRU 17701505 K---177 SERIAL 17701506 & ON L---177 SERIAL 17700001 THRU 17701720 M---177 SERIAL 17701721 & ON N---177 SERIAL 17701774 & ON P---177 SERIAL 17701531 THRU 17701773 Q---177 SERIAL 17701686 THRU 17701999 R---177 SERIAL 17701774 THRU 17701932 S---177 SERIAL 17701933 & ON T---177 SERIAL 17702000 & ON		

This diagram is an exploded view of a mechanical assembly, likely a pump or motor. The components are numbered 1 through 32. The main assembly consists of a large central component (1) with a mesh screen (32) and a smaller component (31) attached to it. Other components include a housing (2), a shaft (12), a coupling (18), and various fasteners (screws, bolts, nuts). A 'FWD' label is visible on the left side of the diagram.

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
34 -		WHEEL & BRAKE ASSEMBLY-MAIN LANDING GEAR -----	NP	
	C163001-0103	WHEEL ASSEMBLY-MAIN GEAR CFP 40-97A -----	1	E
	C163001-0104	WHEEL ASSEMBLY-MAIN GEAR CFP 40-113 -----	1	F
- 1	161-30	WHEEL HALF ASSEMBLY-MALE CFP -----	1	E
	161-49	WHEEL HALF ASSEMBLY-MALE CFP -----	1	F
- 2	162-27	WHEEL HALF ASSEMBLY-FEMALE CFP -----	1	E
	162-47	WHEEL HALF ASSEMBLY-FEMALE CFP -----	1	F
- 3	13836	CUP-BEARING -----	1	
- 4	3023	SNAP RING CFP -----	1	
- 5	153-15	RING-GREASE SEAL CFP -----	1	
- 6	154-13	FELT-GREASE SEAL CFP -----	1	
- 7	3022	RING-GREASE SEAL CFP -----	2	
- 8	3021	FELT-GREASE SEAL CFP -----	1	
- 9	13889	CONE-BEARING CFP -----	2	
-10	A39070	RING-GREASE SEAL CFP -----	1	
-11	164-26A	DISC ASSEMBLY-BRAKE CFP -----	1	E
	164-40	DISC ASSEMBLY-BRAKE CFP -----	1	F
-12	AN5-35A	BOLT -----	3	E
	AN4-36A	BOLT -----	3	F
-13	AN960-516	WASHER -----	3	E
	AN960-416	WASHER -----	3	F
-14	NAS679A5	NUT -----	3	E
	AN365-428	NUT -----	3	F
	C163030-0105 **	BRAKE ASSEMBLY INCLUDES ELBOW CFP30-63 -----	1	A
	C163030-0107 **	BRAKE ASSEMBLY CFP 30-63 -----	1	B
	C163030-0113 **	BRAKE ASSEMBLY CFP 030-07500 -----	1	F
	91-22	CYLINDER ASSEMBLY CFP -----	1	E
	91-44	CYLINDER ASSEMBLY CFP -----	1	F
-15	61-19	CYLINDER CFP -----	1	E
	61-37	CYLINDER CFP -----	1	F
-16	74-10	BACK PLATE ASSEMBLY CFP -----	1	
-17	66-30	LINING-BRAKE CFP -----	1	
-18	73-11	PRESSURE PLATE ASSEMBLY CFP -----	1	
-19	66-30	LINING-BRAKE CFP -----	1	
-20	92-17	PISTON ASSEMBLY CFP -----	1	
-21	AN6230B2	O RING -----	1	
-22	LP4-17AM	BOLT CFP -----	2	
-23	AN960-416L	WASHER -----	2	
-24	69-4	BOLT-ANCHOR CFP -----	2	
-25	NAS679A4	NUT -----	2	
-26	AN960-416L	WASHER -----	2	
-27	FC6446	SCREW-BLEEDER CFP -----	1	
	183-1	CAP-BLEEDER SCREW CFP -----	1	
	37-206	SEAT-BLEEDER SCREW CFP -----	1	
-28	75-37	TORQUE PLATE ASSEMBLY CFP -----	1	
-29	145-10	BUSHING-TORQUE PLATE CFP -----	2	
-30	MS20823-4D	ELBOW -----	1	A
-31	C262003-0101	TIRE-6.00X6 4 PLY RATED -----	1	C
	C262003-0204	TIRE-6.00X6 6 PLY RATED -----	1	D
	C262001-0201	TIRE-6.00X6 6 PLY RATED WHITEWALL -----	1	D
-32	C262023-C102	TUBE-6.00X6 -----	1	
NOTE. **BRAKE ASSEMBLIES DESCRIBED ARE NORMALLY LH-REVERSE FITTINGS & TORQUE PLATE BUSHINGS FOR RH INSTALLATION. A---177 SERIAL 17700001 THRU 17700395 B---177 SERIAL 17700396 THRU 17701530 C---177 SERIAL 17700001 THRU 17701164 D---177 SERIAL 17701165 & ON E---177 SERIAL 17700001 THRU 17701530 F---177 SERIAL 17701531 & ON				

Door & Window

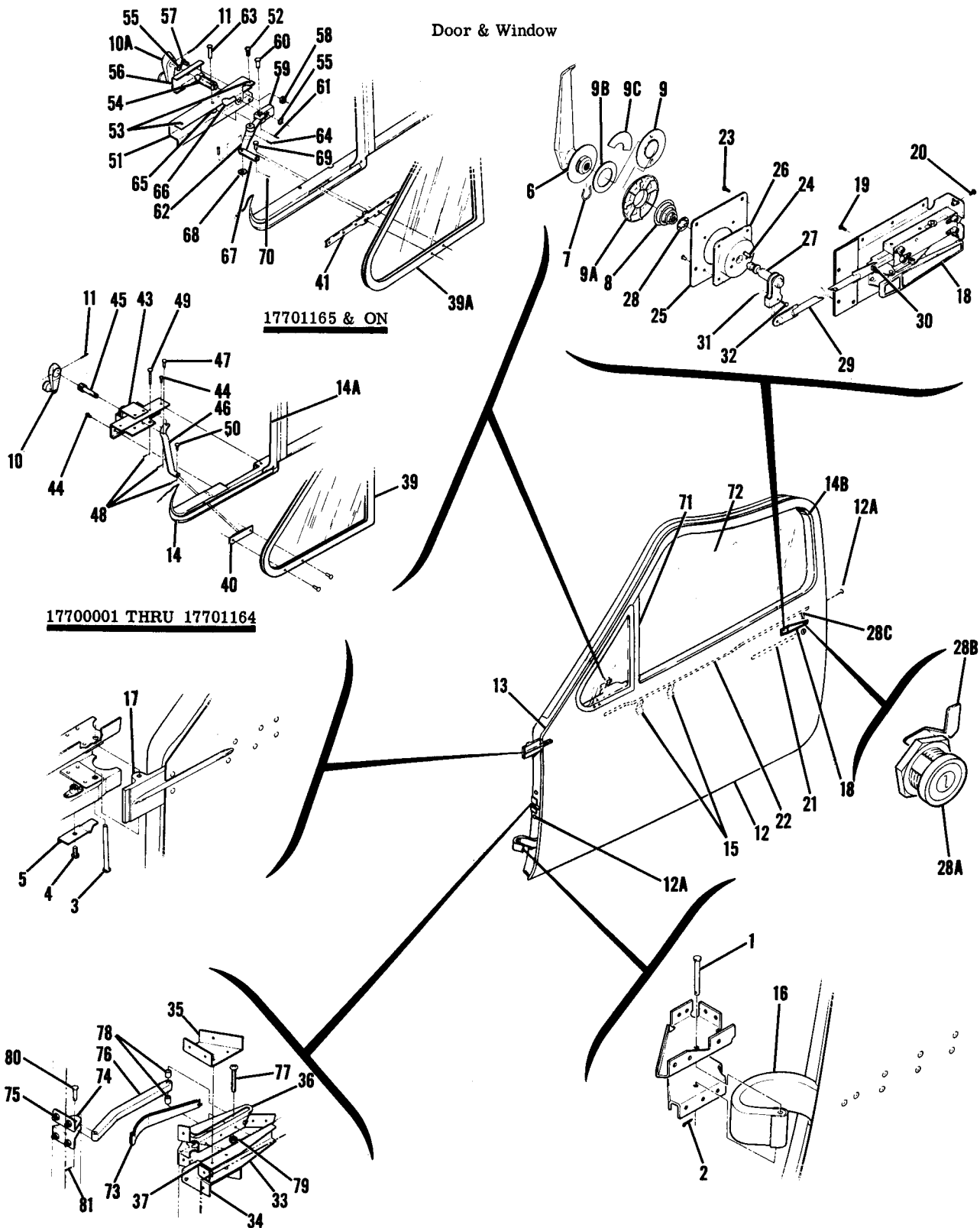


Figure 35. Cabin Door Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
35 -		CABIN DOOR ASSEMBLY-LH -----	NP	P
		CABIN DOOR ASSEMBLY-RH -----	NP	P
		ATTACHING PARTS -----		
- 1	MS20392-1C49	PIN -----	1	A
	MS20392-2C49	PIN -----	1	B
- 2	MS24665-132	PIN-COTTER -----	1	
- 3	MS20392-2C65	PIN -----	1	
- 4	AN515-8R8	SCREW -----	1	
- 5	1713123-1	STOP-PIN LH -----	1	
	1713123-2	STOP-PIN RH -----	1	
		-----*		
- 6	1211249-2	HANDLE ASSEMBLY-INTERIOR DOOR -----	1	
		ATTACHING PARTS -----		
- 7	0511189-1	CLIP-DOOR HANDLE -----	1	
- 8	0413317-1	SPRING-DOOR HANDLE -----	1	
- 9	0511189-2	ESCUTCHEON-DOOR HANDLE -----	1	G
		-----*		
	1211251-1	INSERT-DOOR HANDLE -----	1	
- 9A	1705015-1	PLACARD-DOOR HANDLE LH -----	1	H
	1705015-2	PLACARD-DOOR HANDLE RH -----	1	H
- 9B	1211836-1	WASHER -----	1	H
- 9C	0700166-1	PLACARD-DOOR HANDLE LH -----	1	G
	0700166-2	PLACARD-DOOR HANDLE RH -----	1	G
-10	1717043-1	CRANK ASSEMBLY-VENT WINDOW ----- WHEN EXHAUSTED USE 1717043-2	1	E
-10A	1717043-2	CRANK ASSEMBLY-VENT WINDOW -----	1	F
		ATTACHING PARTS -----		
-11	NAS561-3-13	PIN -----	1	E
	NAS561-3-10	PIN -----	1	F
	1717065-1	WASHER ----- WHEN EXHAUSTED USE S1438-7	1	E
	S1438-1	WASHER ----- WHEN EXHAUSTED USE S1438-7	1	K
	S1438-7	WASHER -----	1	J
		-----*		
-12	1717000-7	STRUCTURE ASSEMBLY-CABIN DOOR LH -----	1	E
	1717000-8	STRUCTURE ASSEMBLY-CABIN DOOR RH -----	1	E
	1717000-203	STRUCTURE ASSEMBLY-CABIN DOOR LH ----- TINTED GLASS	1	E
	1717000-202	STRUCTURE ASSEMBLY-CABIN DOOR RH ----- TINTED GLASS	1	E
	1717000-9	STRUCTURE ASSEMBLY-CABIN DOOR LH -----	1	L
	1717000-10	STRUCTURE ASSEMBLY-CABIN DOOR RH -----	1	L
	1717000-205	STRUCTURE ASSEMBLY-CABIN DOOR LH ----- TINTED GLASS	1	L
	1717000-204	STRUCTURE ASSEMBLY-CABIN DOOR RH ----- TINTED GLASS	1	L
	1717000-15	STRUCTURE ASSEMBLY-CABIN DOOR LH -----	1	M
	1717000-16	STRUCTURE ASSEMBLY-CABIN DOOR RH -----	1	M
	1717000-209	STRUCTURE ASSEMBLY-CABIN DOOR LH ----- TINTED GLASS	1	M
	1717000-208	STRUCTURE ASSEMBLY-CABIN DOOR RH ----- TINTED GLASS	1	M
-12A	CM2692-24-1S	PLUG BUTTON -----	1	
	CM2692-32-1S	PLUG BUTTON -----	1	
-13	S1817-1	SEAL 156.50 IN LG BULK ITEM REF S1718-1-156.50-	1	
-14	S1815-1	SEAL 24.50 IN LG BULK ITEM REF S1815-1-24.50	1	
-14A	S1453-1	SEAL 9.97 IN LG BULK ITEM REF S1453-1-9.97	1	
-14B	S1389-1	SEAL-FELT 84.0 IN LG BULK ITEM REF S1389-1-84.0	1	
-15	1717034-1	BRACKET ASSEMBLY-ARMREST -----	2	
	NAS680A3	NUTPLATE -----	1	
-16	1711025-5	HINGE ASSEMBLY-DOOR LWR LH -----	1	
	1711025-6	HINGE ASSEMBLY-DOOR LWR RH -----	1	
-17	1717002-1	HINGE-DOOR UPPER LH -----	1	
	1717002-2	HINGE-DOOR UPPER RH -----	1	
-18	SEE FIG 36	LATCH ASSEMBLY-CABIN DOOR -----	1	
		ATTACHING PARTS -----		
-19	S102126-6	SCREW -----	9	
	NAS395-7-3	NUT -----	3	
-20	AN525-832R6	SCREW -----	2	
		-----*		
-21	1717047-5	STIFFENER ASSEMBLY-LH -----	1	
	1717047-6	STIFFENER ASSEMBLY-RH -----	1	
	A6195-621	NUTPLATE -----	6	
-22	1717038-7	STIFFENER ASSEMBLY-LH -----	1	
	1717038-8	STIFFENER ASSEMBLY-RH -----	1	
	A6195-621	NUTPLATE -----	5	
	1717035-1	MOUNTING ASSEMBLY-DOOR LATCH LH -----	1	
	1717035-2	MOUNTING ASSEMBLY-DOOR LATCH RH -----	1	
		ATTACHING PARTS -----		
-23	S102126-6	SCREW -----	4	
		-----*		

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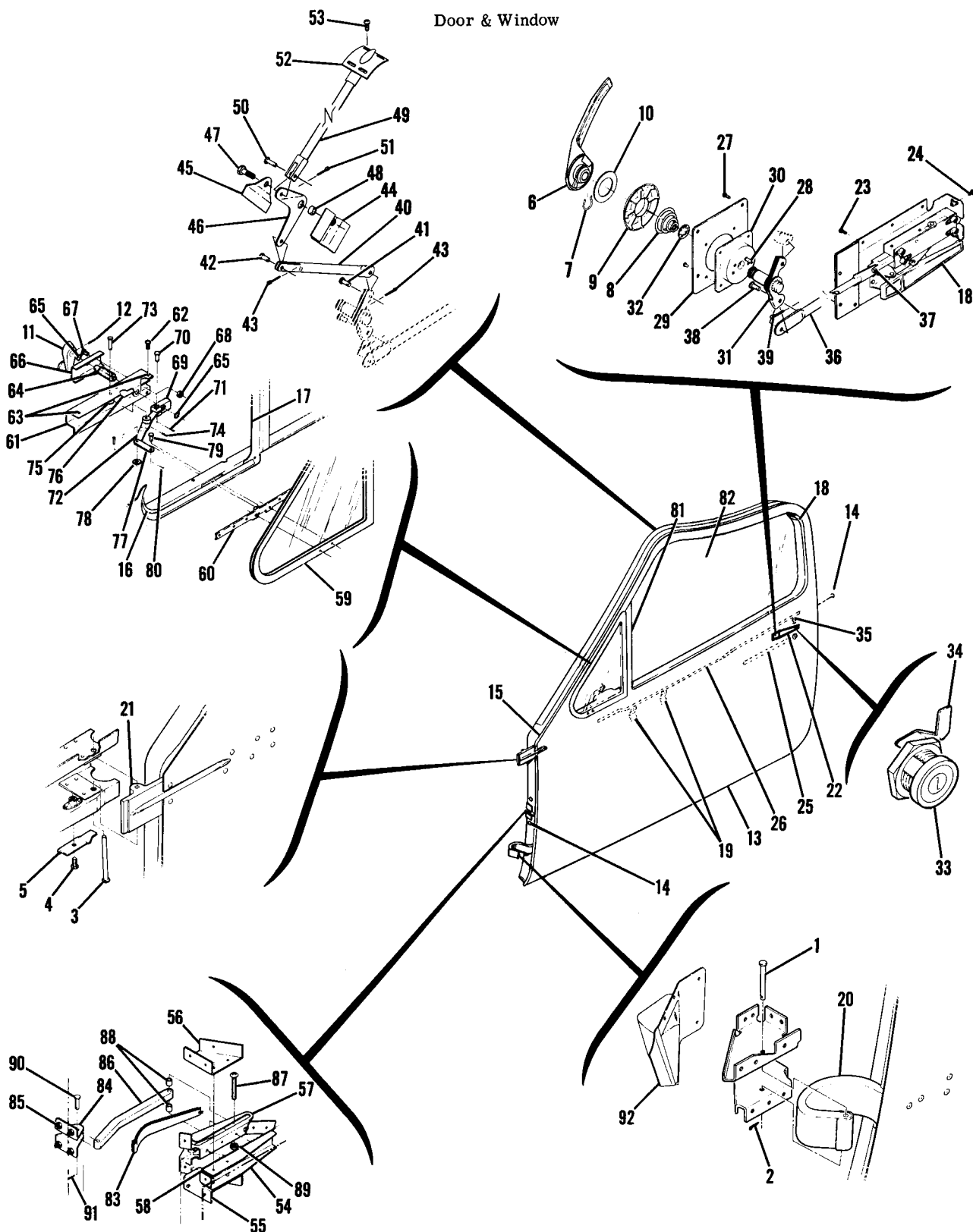
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
35 -24	NAS1329506K120	RIVNUT -----	1	
-25	1717035-3	PLATE -----	1	
-26	0413195-5	BEARING PLATE -----	1	
-27	1511212-6	SHAFT ASSEMBLY-DOOR HANDLE LH -----	1	
	1511212-5	SHAFT ASSEMBLY-DOOR HANDLE RH -----	1	
		ATTACHING PARTS		
-28	S1631-8	RING-RETAINER -----	1	
		---*---		
-28A	C253001-0101	LOCK ASSEMBLY-DOOR LH -----	1	
-28B	0711033-1	CAM-DOOR LOCK -----	1	
-28C	0711034-1	STOP-CABIN DOOR HANDLE -----	1	
-29	1717036-1	PUSH ROD ASSEMBLY-DOOR LATCH -----	1	C
	1717071-1	PUSH ROD ASSEMBLY-DOOR LATCH -----	1	D
		ATTACHING PARTS		
-30	MS20392-1C15	PIN -----	1	
	AN960PD4	WASHER -----	1	
-31	MS24665-132	COTTER PIN -----	2	
-32	MS20392-1C9	PIN -----	1	
		---*---		
-33	1717054-1	STIFFENER-DOOR STOP LH -----	1	
	1717054-2	STIFFENER-DOOR STOP RH -----	1	
-34	1717055-1	STIFFENER-DOOR STOP LOWER LH -----	1	
	1717055-1	STIFFENER-DOOR STOP UPPER RH -----	1	
-35	1717055-2	STIFFENER-DOOR STOP UPPER LH -----	1	
	1717055-2	STIFFENER-DOOR STOP LOWER RH -----	1	
-36	1717056-3	BRACKET ASSEMBLY-LH -----	1	
	1717056-4	BRACKET ASSEMBLY-RH -----	1	
-37	1717057-1	SHIM-SPRING -----	1	
-38		DELETED-NOT AVAILABLE -----		
-39	1717060-1	WINDOW ASSEMBLY-LH VENT -----	1	E
	1717060-2	WINDOW ASSEMBLY-RH VENT -----	1	E
	1717060-201	WINDOW ASSEMBLY-LH VENT TINTED GLASS -----	1	E
	1717060-200	WINDOW ASSEMBLY-RH VENT TINTED GLASS -----	1	E
-39A	1717060-5	WINDOW ASSEMBLY-LH VENT -----	1	F
	1717060-6	WINDOW ASSEMBLY-RH VENT -----	1	F
	1717060-205	WINDOW ASSEMBLY-LH VENT TINTED GLASS -----	1	F
	1717060-204	WINDOW ASSEMBLY-RH VENT TINTED GLASS -----	1	F
-40	1717027-1	BRACKET ASSEMBLY -----	1	E
-41	2017004-1	STIFFENER-LH -----	1	F
	2017004-2	STIFFENER-RH -----	1	F
-42		DELETED-NOT AVAILABLE -----		
-43	1717018-3	ADJUSTMENT ASSEMBLY-VENT WINDOW LH -----	1	E
	1717018-4	ADJUSTMENT ASSEMBLY-VENT WINDOW RH -----	1	E
		ATTACHING PARTS		
-44	AN515-8R5	SCREW -----	3	
		---*---		
-45	1717016-1	BOLT-VENT WINDOW ADJUST LH -----	1	
	1717016-2	BOLT-VENT WINDOW ADJUST RH -----	1	
-46	1717030-1	ARM-VENT WINDOW -----	1	
		ATTACHING PARTS		
-47	MS20392-1C9	PIN -----	1	
-48	MS24665-132	COTTER PIN -----	3	
-49	MS20392-1C33	PIN -----	1	
	NAS43DD0-22	SPACER -----	1	
	NAS42DD12	SPACER -----	1	
-50	MS20392-1C7	PIN -----	1	
		---*---		
-51	1717075-3	ACTUATOR ASSEMBLY-VENT WINDOW LH -----	1	F
	1717075-4	ACTUATOR ASSEMBLY-VENT WINDOW RH -----	1	F
		ATTACHING PARTS		
-52	AN515-8R5	SCREW -----	2	
		---*---		
-53	NAS682A08	NUTPLATE -----	2	
-54	1717076-1	SCREW-ACTUATING LH -----	1	
	1717076-2	SCREW-ACTUATING RH -----	1	
-55	MS16624-1031	RING-RETAINING -----	2	
-56	1717079-1	RETAINER-ACTUATOR ASSEMBLY LH -----	1	
	1717079-2	RETAINER-ACTUATOR ASSEMBLY RH -----	1	
		ATTACHING PARTS		
-57	AN515-8R4	SCREW -----	2	
-58	NAS679A08	NUT -----	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
35 -59	1717076-3 1717076-4	NUT-ADJUSTING LH ----- NUT-ADJUSTING RH ----- ATTACHING PARTS	1 1	
-60	MS20392-2C17	PIN -----	1	
-61	MS24665-208	COTTER PIN ----- -----*	1	
-62	1717077-2 1717077-1	BELLCRANK ASSEMBLY-ACTUATOR LH ----- BELLCRANK ASSEMBLY-ACTUATOR RH ----- ATTACHING PARTS	1 1	
-63	MS20392-2C17	PIN -----	1	
-64	MS24665-208	COTTER PIN ----- -----*	1	
-65	1717079-3	BRACKET-BELLCRANK -----	1	
-66	1717080-1	RUB STRIP -----	1	
-67	1717077-6	LINK-CONTROL ----- ATTACHING PARTS	1	
-68	AN520-5	WASHER -----	1	
-69	MS20392-1C7	PIN -----	1	
-70	MS24665-132	COTTER PIN ----- -----*	1	
-71	1717017-1 1717017-2	RETAINER-WINDOW LH ----- RETAINER-WINDOW RH -----	1 1	
-72	1717031-1 1717031-5 1717031-2 1717031-6 1717031-3 1717031-7 1717031-4 1717031-8	GLASS-DOOR LH ----- GLASS-DOOR LH ----- GLASS-DOOR RH ----- GLASS-DOOR RH ----- GLASS-DOOR LH TINTED ----- GLASS-DOOR LH TINTED ----- GLASS-DOOR RH TINTED ----- GLASS-DOOR RH TINTED -----	1 1 1 1 1 1 1 1	N M N M N M N M
-73	1717053-3	SPRING-STOP -----	1	
-74	1713092-1	BRACKET-DOOR STOP ----- ATTACHING PARTS	2	
-75	NAS603-10 MS21044N3	SCREW ----- NUT ----- -----*	2 2	
-76	1717052-1	ARM-DOOR STOP ----- ATTACHING PARTS	1	
-77	NAS220-17	SCREW -----	1	
-78	1411206-1	SPACER -----	2	
-79	NAS679A08	NUT -----	1	
-80	MS20392-1C13	PIN -----	1	
-81	MS24665-69	COTTER PIN ----- -----*	1	
A---177 SERIAL 17700001 THRU 17700260, 17700262 THRU 17700305 B---177 SERIAL 17700261, 17700306 & ON C---177 SERIAL 17700001 THRU 17701015 D---177 SERIAL 17701016 THRU 17701773 E---177 SERIAL 17700001 THRU 17701164 F---177 SERIAL 17701165 THRU 17701773 G---177 SERIAL 17700001 THRU 17701361 H---177 SERIAL 17701362 THRU 17701773 J---177 SERIAL 17701320 THRU 17701773 K---177 SERIAL 17701165 THRU 17701319 L---177 SERIAL 17701165 THRU 17701370 M---177 SERIAL 17701371 THRU 17701773 N---177 SERIAL 17700001 THRU 17701370 P---177 SERIAL 17700001 THRU 17701773				

Door & Window



177 SERIAL 17701774 & ON

Figure 35A. Cabin Door Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
35A-		CABIN DOOR ASSEMBLY-LH -----	NP	A
		CABIN DOOR ASSEMBLY-RH -----	NP	A
		ATTACHING PARTS -----		
- 1	MS20392-2C49	PIN -----	1	
- 2	MS24665-132	PIN-COTTER -----	1	
- 3	MS20392-2C65	PIN -----	1	
- 4	AN515-8R8	SCREW -----	1	
- 5	1713123-1	STOP-PIN LH -----	1	
	1713123-2	STOP-PIN RH -----	1	
		---*---		
- 6	0517006-2	HANDLE ASSEMBLY-INTERIOR DOOR -----	1	
		ATTACHING PARTS -----		
- 7	0511189-1	CLIP-DOOR HANDLE -----	1	
- 8	0413317-1	SPRING-DOOR HANDLE -----	1	
		---*---		
	1211251-1	INSERT-DOOR HANDLE -----	1	
- 9	1705015-1	PLACARD-DOOR HANDLE LH -----	1	
	1705015-2	PLACARD-DOOR HANDLE RH -----	1	
-10	1211836-1	WASHER -----	1	
-11	1717043-2	CRANK ASSEMBLY-VENT WINDOW -----	1	
		ATTACHING PARTS -----		
-12	NAS561-3-10	PIN -----	1	
	S1438-7	WASHER -----	1	
		---*---		
-13	1717092-3	STRUCTURE ASSEMBLY-CABIN DOOR LH -----	1	B
	1717092-4	STRUCTURE ASSEMBLY-CABIN DOOR RH -----	1	B
	1717092-7	STRUCTURE ASSEMBLY-CABIN DOOR LH -----	1	C
	1717092-8	STRUCTURE ASSEMBLY-CABIN DOOR RH -----	1	C
	1717092-203	STRUCTURE ASSEMBLY-CABIN DOOR LH TINTED GLASS -----	1	B
	1717092-204	STRUCTURE ASSEMBLY-CABIN DOOR RH TINTED GLASS -----	1	B
	1717092-205	STRUCTURE ASSEMBLY-CABIN DOOR LH TINTED GLASS -----	1	C
	1717092-206	STRUCTURE ASSEMBLY-CABIN DOOR RH TINTED GLASS -----	1	C
-14	CM2692-24-1S	PLUG BUTTON -----	1	
	CM2692-32-1S	PLUG BUTTON -----	1	
-15	S1817-1	SEAL 156.50 IN LG BULK ITEM REF S1817-1-156.50-	1	B
	S1833-1	SEAL 156.50 IN LG BULK ITEM REF S1833-1-156.50-	1	C
-16	S1815-1	SEAL 24.50 IN LG BULK ITEM REF S1815-1-24.50 --	1	
-17	S1453-1	SEAL 9.97 IN LG BULK ITEM REF S1453-1-9.97 ----	1	
-18	S1082-1	SEAL-FELT 84.0 IN LG BULK ITEM REF S1082-1-84.0-	1	
-19	1717034-1	BRACKET ASSEMBLY-ARMREST -----	2	
	NAS680A3	NUTPLATE -----	1	
-20	1711025-5	HINGE ASSEMBLY-DOOR LWR LH -----	1	
	1711025-6	HINGE ASSEMBLY-DOOR LWR RH -----	1	
-21	1717002-1	HINGE-DOOR UPPER LH -----	1	
	1717002-2	HINGE-DOOR UPPER RH -----	1	
-22	SEE FIG 36	LATCH ASSEMBLY-CABIN DOOR -----	1	
		ATTACHING PARTS -----		
-23	S1021Z6-6	SCREW -----	9	
	NAS395-7-3	NUT -----	3	
-24	AN525-832R6	SCREW -----	2	
		---*---		
-25	1717047-5	STIFFENER ASSEMBLY-LH -----	1	
	1717047-6	STIFFENER ASSEMBLY-RH -----	1	
	A6195-6Z1	NUTPLATE TIN -----	6	
-26	1717038-7	STIFFENER ASSEMBLY-LH -----	1	
	1717038-8	STIFFENER ASSEMBLY-RH -----	1	
	A6195-6Z1	NUTPLATE TIN -----	5	
	1717035-1	MOUNTING ASSEMBLY-DOOR LATCH LH -----	1	
	1717035-2	MOUNTING ASSEMBLY-DOOR LATCH RH -----	1	
		ATTACHING PARTS -----		
-27	S1021Z6-6	SCREW -----	4	
		---*---		
-28	NAS1329506K120	RIVNUT -----	1	
-29	1717035-3	PLATE -----	1	
-30	0413195-5	BEARING PLATE -----	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
35A-31	1717086-1	SHAFT ASSEMBLY-DOOR HANDLE LH -----	1	
	1717086-2	SHAFT ASSEMBLY-DOOR HANDLE RH -----	1	
		ATTACHING PARTS -----		
-32	S1631-8	RING-RETAINER -----	1	
		-----*-----		
-33	C253001-0101	LOCK ASSEMBLY-DOOR LH -----	1	
-34	0711033-1	CAM-DOOR LOCK -----	1	
-35	0711034-1	STOP-CABIN DOOR HANDLE -----	1	
-36	1717071-1	PUSH ROD ASSEMBLY-DOOR LATCH -----	1	
		ATTACHING PARTS -----		
-37	MS20392-1C15	PIN -----	1	
	AN960PD4	WASHER -----	1	
-38	MS24665-132	COTTER PIN -----	2	
-39	MS20392-1C9	PIN -----	1	
		-----*-----		
-40	1717090-1	PUSH ROD ASSEMBLY-DOOR LATCH -----	1	
		ATTACHING PARTS -----		
-41	MS20392-1C9	PIN -----	1	
-42	MS20392-1C7	PIN -----	1	
-43	MS24665-132	PIN-COTTER -----	2	
		-----*-----		
-44	1717087-1	BRACKET ASSEMBLY-UPPER DOOR LATCH -----	1	
	NAS682A3K	NUTPLATE -----	1	
-45	1717089-1	TAB-UPPER DOOR LATCH -----	1	
	1717089-2	TAB-UPPER DOOR LATCH -----	1	
-46	1717085-1	BELLCRANK -----	1	
	1717085-2	BELLCRANK -----	1	
		ATTACHING PARTS -----		
-47	AN3-3A	BOLT -----	1	
-48	1717088-1	SPACER -----	1	
		-----*-----		
-49	1717091-1	ROD ASSEMBLY-UPPER DOOR LATCH -----	1	
		ATTACHING PARTS -----		
-50	MS20392-1C7	PIN -----	1	
-51	MS24665-132	PIN-COTTER -----	1	
		-----*-----		
-52	1717084-5	SLEEVE ASSY-ROD LH -----	1	
	1717084-6	SLEEVE ASSY-ROD RH -----	1	
		ATTACHING PARTS -----		
-53	AN515-8R6	SCREW OUTBOARD -----	2	
	AN507-832R6	SCREW INBOARD -----	2	
		-----*-----		
-54	1717054-1	STIFFENER-DOOR STOP LH -----	1	
	1717054-2	STIFFENER-DOOR STOP RH -----	1	
-55	1717055-1	STIFFENER-DOOR STOP LOWER LH -----	1	
	1717055-1	STIFFENER-DOOR STOP UPPER RH -----	1	
-56	1717055-2	STIFFENER-DOOR STOP UPPER LH -----	1	
	1717055-2	STIFFENER-DOOR STOP LOWER RH -----	1	
-57	1717056-3	BRACKET ASSEMBLY-LH -----	1	
	1717056-4	BRACKET ASSEMBLY-RH -----	1	
-58	1717057-1	SHIM-SPRING -----	1	
-59	1717060-5	WINDOW ASSEMBLY-LH VENT -----	1	
	1717060-6	WINDOW ASSEMBLY-RH VENT -----	1	
	1717060-205	WINDOW ASSEMBLY-LH VENT TINTED -----	1	
	1717060-204	WINDOW ASSEMBLY-RH VENT TINTED -----	1	
-60	2017004-1	STIFFENER-LH -----	1	
	2017004-2	STIFFENER-RH -----	1	

CONTINUED ON NEXT PAGE



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
35A-61	1717075-3	ACTUATOR ASSEMBLY-VENT WINDOW LH -----	1	
	1717075-4	ACTUATOR ASSEMBLY-VENT WINDOW RH -----	1	
		ATTACHING PARTS -----		
-62	AN515-8R5	SCREW -----	2	
		---*---		
-63	NAS682A08	NUTPLATE -----	2	
-64	1717076-1	SCREW-ACTUATING LH -----	1	
	1717076-2	SCREW-ACTUATING RH -----	1	
-65	MS16624-1031	RING-RETAINING -----	2	
-66	1717079-1	RETAINER-ACTUATOR ASSEMBLY-LH -----	1	
	1717079-2	RETAINER-ACTUATOR ASSEMBLY-RH -----	1	
		ATTACHING PARTS -----		
-67	AN515-8R4	SCREW -----	2	
-68	NAS679A08	NUT -----	2	
		---*---		
-69	1717076-3	NUT-ADJUSTING LH -----	1	
	1717076-4	NUT-ADJUSTING RH -----	1	
		ATTACHING PARTS -----		
-70	MS20392-2C17	PIN -----	1	
-71	MS24665-208	COTTER PIN -----	1	
		---*---		
-72	1717077-2	BELLCRANK ASSEMBLY-ACTUATOR LH -----	1	
	1717077-1	BELLCRANK ASSEMBLY-ACTUATOR RH -----	1	
		ATTACHING PARTS -----		
-73	MS20392-2C17	PIN -----	1	
-74	MS24665-208	COTTER PIN -----	1	
		---*---		
-75	1717079-3	BRACKET-BELLCRANK -----	1	
-76	1717080-1	RUB STRIP -----	1	
-77	1717077-6	LINK-CONTROL -----	1	
		ATTACHING PARTS -----		
-78	AN520-5	WASHER -----	1	
-79	MS20392-1C17	PIN -----	1	
-80	MS24665-132	COTTER PIN -----	1	
		---*---		
-81	1717017-1	RETAINER-WINDOW LH -----	1	
	1717017-2	RETAINER-WINDOW RH -----	1	
-82	1717031-9	GLASS-DOOR LH -----	1	
	1717031-10	GLASS-DOOR RH -----	1	
	1717031-11	GLASS-DOOR LH TINTED -----	1	
	1717031-12	GLASS-DOOR RH TINTED -----	1	
-83	1717053-3	SPRING-STOP -----	1	
-84	1713092-1	BRACKET-DOOR STOP -----	2	
		ATTACHING PARTS -----		
-85	NAS603-10	SCREW -----	2	
	MS21044N3	NUT -----	2	
		---*---		
-86	1717052-1	ARM-DOOR STOP -----	1	
		ATTACHING PARTS -----		
-87	NAS220-17	SCREW -----	1	
-88	1411206-1	SPACER -----	2	
-89	NAS679A08	NUT -----	1	
-90	MS20392-1C13	PIN -----	1	
-91	MS24665-69	COTTER PIN -----	1	
		---*---		
-92	1717070-1	CUP-LOWER HINGE SEAL LH -----	1	
	1717070-2	CUP-LOWER HINGE SEAL RH -----	1	
		A---177 SERIAL 17701774 & ON		
		B---177 SERIAL 17701774 THRU 17701973		
		C---177 SERIAL 17701974 & ON		

Door & Window (Cont)

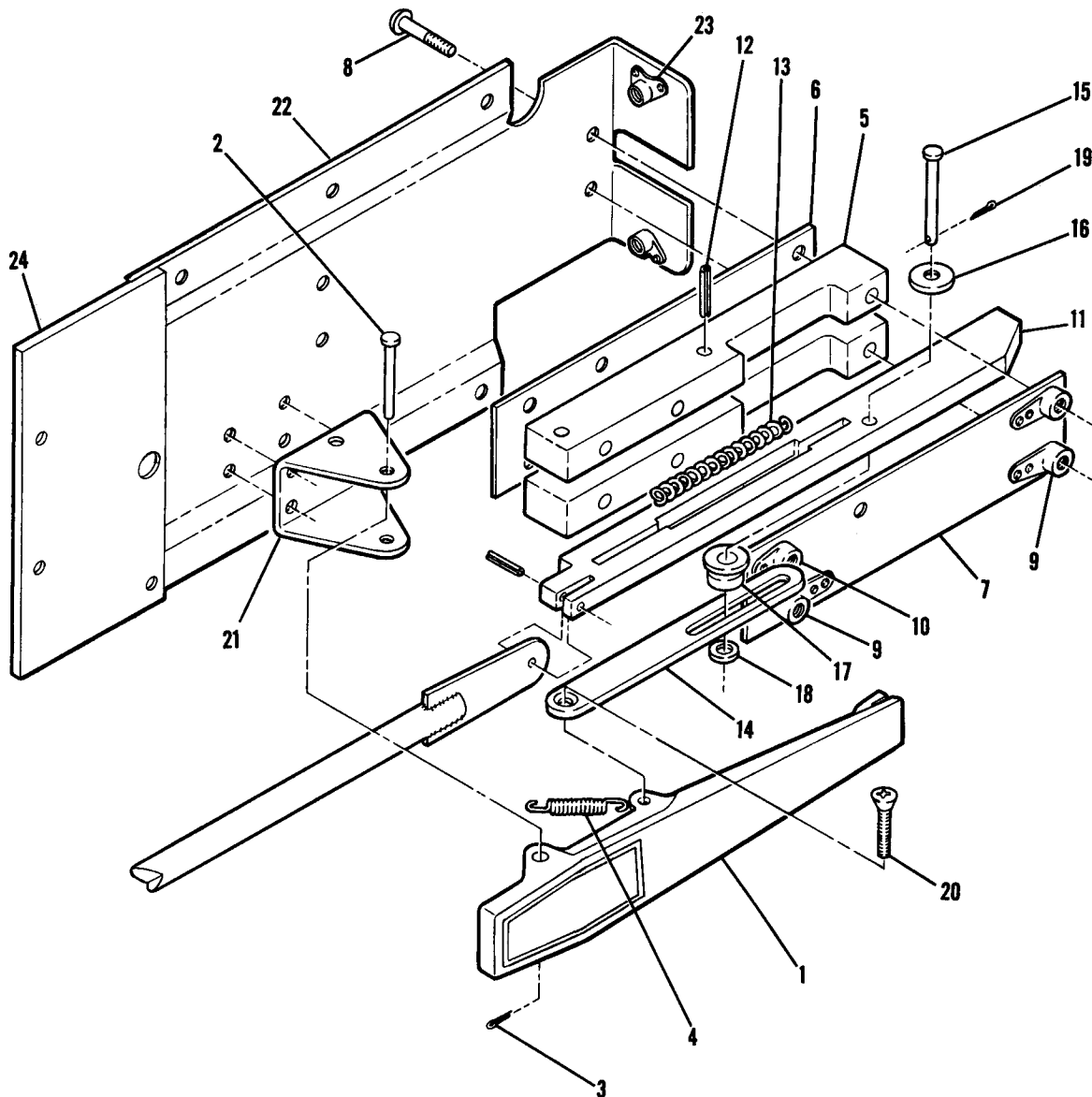


Figure 36. Cabin Door Latch Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
36 -	1717039-1	CABIN DOOR LATCH ASSEMBLY-LH -----	1	A
	1717039-3	CABIN DOOR LATCH ASSEMBLY-LH -----	1	B
	1717039-2	CABIN DOOR LATCH ASSEMBLY-RH -----	1	A
	1717039-4	CABIN DOOR LATCH ASSEMBLY-RH -----	1	B
- 1	1217005-2	HANDLE-DOOR OUTSIDE -----	1	A
	0517003-2	HANDLE-DOOR OUTSIDE -----	1	B
		ATTACHING PARTS -----		
- 2	MS20392-1C33	PIN -----	1	
- 3	MS24665-132	PIN-COTTER -----	1	
		-----*		
- 4	0711016-1	SPRING-DOOR HANDLE -----	1	
- 5	1511206-11	BOLT GUIDE -----	2	
- 6	1511206-4	BOLT GUIDE-BASE -----	1	
- 7	1511206-20	BOLT GUIDE ASSEMBLY -----	1	
		ATTACHING PARTS -----		
- 8	AN525-10R18	SCREW -----	4	
		-----*		
- 9	NAS682A3	NUTPLATE -----	3	
-10	NAS698A3	NUTPLATE -----	1	
-11	1717049-1	BOLT ASSEMBLY-DOOR LATCH LH -----	1	
	1717049-2	BOLT ASSEMBLY-DOOR LATCH RH -----	1	
		ATTACHING PARTS -----		
-12	NAS561P4-15	ROLL PIN -----	2	
-13	1511207-1	SPRING -----	1	
		-----*		
-14	1511209-12	PULL BAR-DOOR HANDLE -----	1	
		ATTACHING PARTS -----		
-15	MS20392-2C45	PIN -----	1	
-16	1511209-8	WASHER -----	2	
-17	NAS43DD3-12	SPACER -----	1	
-18	AN960D10L	WASHER -----	1	
-19	MS24665-132	COTTER PIN -----	1	
-20	AN507-632R16	SCREW -----	1	
		-----*		
-21	1511209-1	BRACKET -----	1	
-22	1717048-1	PLATE ASSEMBLY-LH -----	1	
	1717048-2	PLATE ASSEMBLY-RH -----	1	
-23	NAS698A08	NUTPLATE -----	2	
-24	1717069-1	PLATE-DOOR LATCH COVER -----	1	
		A---177 SERIAL 17700001 THRU 17701370		
		B---177 SERIAL 17701371 & ON		

Baggage Door

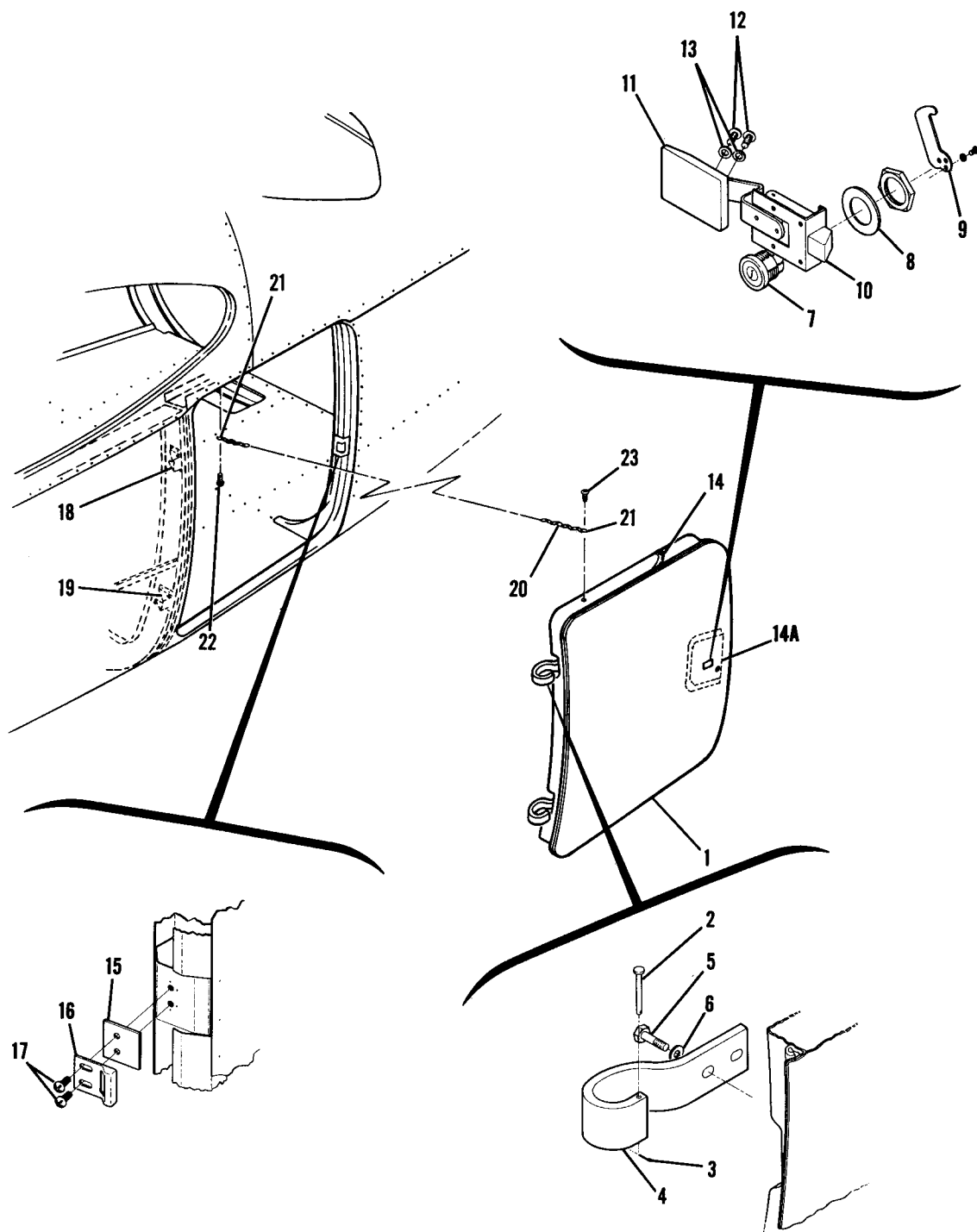


Figure 37. Baggage Door Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
37 -		BAGGAGE DOOR INSTALLATION-FUSELAGE -----	NP	
- 1	1717001-1	DOOR ASSEMBLY-BAGGAGE -----	1	C
	1717001-3	DOOR ASSEMBLY-BAGGAGE BONDED -----	1	D
		ATTACHING PARTS -----		
- 2	MS20392-1C45	PIN -----	2	
- 3	MS24665-132	COTTER PIN -----	2	
		---*---		
- 4	1717004-1	HINGE-BAGGAGE DOOR -----	2	
		ATTACHING PARTS -----		
- 5	AN3-6A	BOLT -----	2	
- 6	AN960D10	WASHER -----	2	
		---*---		
- 7	C253001-0101	LOCK ASSEMBLY-BAGGAGE DOOR -----	1	
- 8	AN960D1216	WASHER -----	1	
- 9	0711111-1	CAM-BAGGAGE DOOR LOCK -----	1	
-10	S1359-5	LATCH ASSEMBLY-BAGGAGE DOOR WHEN EXHAUSTED USE S1359-6-	1	A B E
	S1359-6	LATCH ASSEMBLY-BAGGAGE DOOR WHEN EXHAUSTED USE S1359-7-	1	
	S1359-7	LATCH ASSEMBLY-BAGGAGE DOOR WHEN EXHAUSTED USE S1359-8-	1	
	S1359-8	LATCH ASSEMBLY-BAGGAGE DOOR -----	1	
-11	0711705-1	HANDLE-BAGGAGE DOOR LATCH -----	1	
		ATTACHING PARTS -----		
-12	AN515-8-6	SCREW -----	2	
-13	AN936A8	WASHER -----	2	
	0711709-2	SHIM -----	AR	
		---*---		
-14	S1817-1	SEAL 73.50 IN LG BULK ITEM REF S1817-1-73.50 --	1	
	S1441-3	SEAL 3.00 IN LG BULK ITEM REF S1441-3-3.00 ----	4	
-14A	1717068-4	COVER ASSEMBLY-BAGGAGE DOOR LATCH -----	1	
		ATTACHING PARTS -----		
	S102176-6	SCREW -----	9	
		---*---		
-15	0311319-2	SHIM-STRIKER PLATE -----	AR	
-16	0311319-1	PLATE-STRIKER -----	1	
		ATTACHING PARTS -----		
-17	AN515-8R6	SCREW -----	2	
		---*---		
-18	1712053-1	BRACKET-UPPER HINGE ATTACH -----	1	
-19	1712053-2	BRACKET-LOWER HINGE ATTACH -----	1	
-20	0500210-50	CHAIN ASSEMBLY -----	1	
		ATTACHING PARTS -----		
-21	0541178-1	LINK -----	2	
-22	AN515-8R8	SCREW -----	1	
-23	S102178-5	SCREW -----	1	
		---*---		
NOTE. ▣THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.				
A---177 SERIAL 17700001 THRU 17701356 B---177 SERIAL 17701357 THRU 17701595 C---177 SERIAL 17700001 THRU 17701530 D---177 SERIAL 17701531 & ON E---177 SERIAL 17701596 & ON				

Upholstery

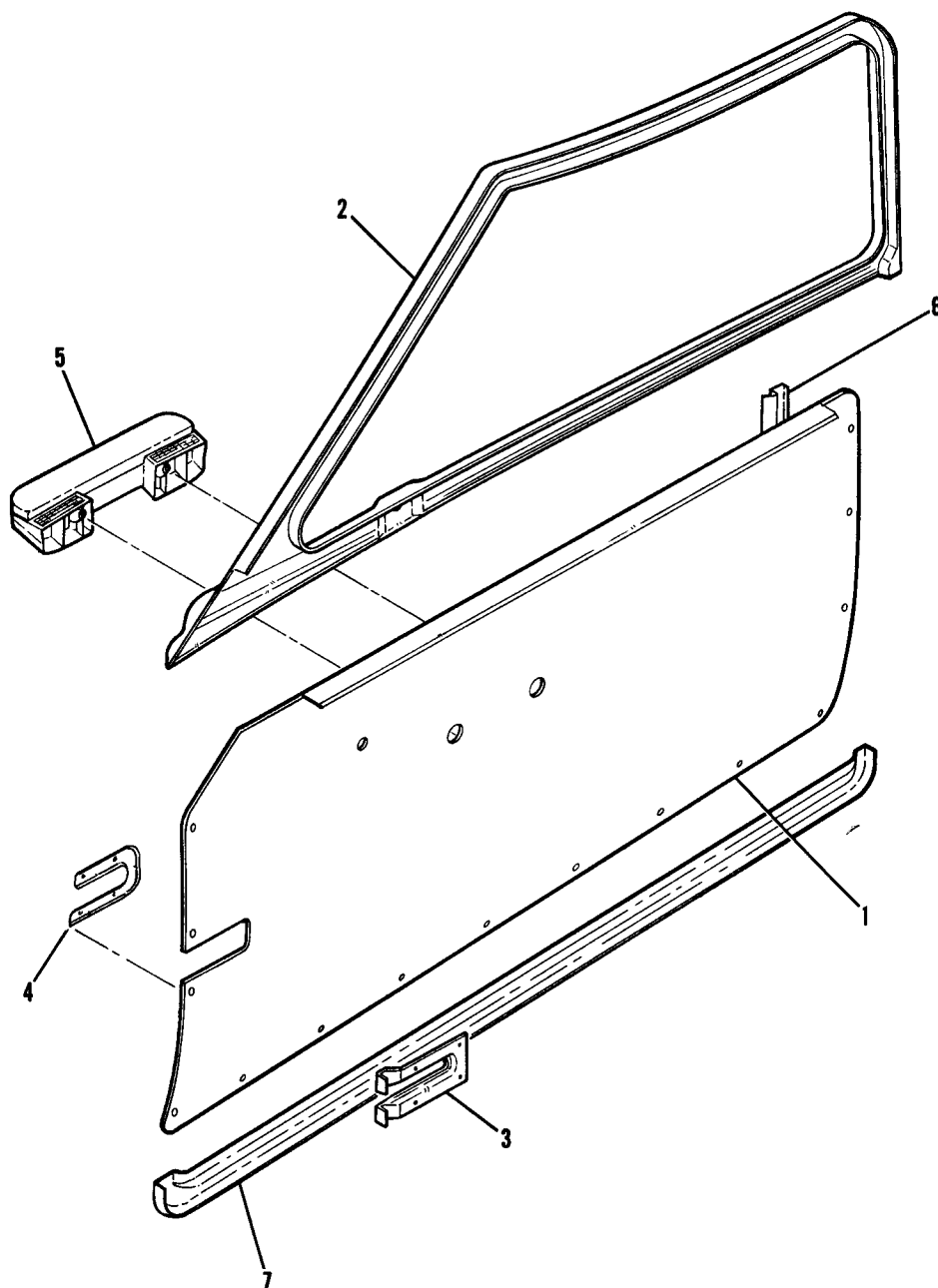


Figure 38. Cabin Door Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION						UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7							
38 -		CABIN DOOR UPHOLSTERY INSTALLATION						NP	
- 1	1715001-1	#	PANEL ASSEMBLY-DOOR	TRIM LH	CARDINAL	-----	-----	1	A
	1715001-2	#	PANEL ASSEMBLY-DOOR	TRIM RH	CARDINAL	-----	-----	1	A
	1715032-1	#	PANEL ASSEMBLY-DOOR	TRIM LH	CARDINAL	-----	-----	1	C
	1715032-2	#	PANEL ASSEMBLY-DOOR	TRIM RH	CARDINAL	-----	-----	1	C
	1715036-1	#	PANEL ASSEMBLY-DOOR	TRIM LH	CARDINAL	-----	-----	1	D
	1715036-2	#	PANEL ASSEMBLY-DOOR	TRIM RH	CARDINAL	-----	-----	1	D
	1715007-1	#	PANEL ASSEMBLY-DOOR	TRIM LH	CARDINAL	-----	-----	1	G
	1715007-2	#	PANEL ASSEMBLY-DOOR	TRIM RH	CARDINAL	-----	-----	1	G
	1715009-1	#	PANEL ASSEMBLY-DOOR	TRIM LH	CARDINAL	-----	-----	1	L
	1715009-2	#	PANEL ASSEMBLY-DOOR	TRIM RH	CARDINAL	-----	-----	1	L
	1715042-1	#	PANEL ASSEMBLY-DOOR	TRIM LH	CARDINAL	-----	-----	1	N
	1715042-2	#	PANEL ASSEMBLY-DOOR	TRIM RH	CARDINAL	-----	-----	1	N
	1715044-3	#	PANEL ASSEMBLY-DOOR	TRIM LH	CARDINAL	-----	-----	1	O
	1715044-4	#	PANEL ASSEMBLY-DOOR	TRIM RH	CARDINAL	-----	-----	1	O
	1715001-13	#	PANEL ASSEMBLY-DOOR	TRIM LH	177	-----	-----	1	A
	1715001-14	#	PANEL ASSEMBLY-DOOR	TRIM RH	177	-----	-----	1	A
	1715032-13	#	PANEL ASSEMBLY-DOOR	TRIM LH	177	-----	-----	1	C
	1715032-12	#	PANEL ASSEMBLY-DOOR	TRIM RH	177	-----	-----	1	C
	1715036-13	#	PANEL ASSEMBLY-DOOR	TRIM LH	177	-----	-----	1	D
	1715036-12	#	PANEL ASSEMBLY-DOOR	TRIM RH	177	-----	-----	1	D
	1715007-9	#	PANEL ASSEMBLY-DOOR	TRIM LH	177	-----	-----	1	G
	1715007-10	#	PANEL ASSEMBLY-DOOR	TRIM RH	177	-----	-----	1	G
	1715009-5	#	PANEL ASSEMBLY-DOOR	TRIM LH	177	-----	-----	1	L
	1715009-6	#	PANEL ASSEMBLY-DOOR	TRIM RH	177	-----	-----	1	L
	1715042-5	#	PANEL ASSEMBLY-DOOR	TRIM LH	177	-----	-----	1	N
	1715042-6	#	PANEL ASSEMBLY-DOOR	TRIM RH	177	-----	-----	1	N
	1715044-1	#	PANEL ASSEMBLY-DOOR	TRIM LH	177	-----	-----	1	O
	1715044-2	#	PANEL ASSEMBLY-DOOR	TRIM RH	177	-----	-----	1	O
	807		TRIM CLIP	AUV	-----	-----	-----	15	A
	S1881-1		TRIM CLIP	-----	-----	-----	-----	15	C
	S1933-1		TRIM CLIP	-----	-----	-----	-----	15	D
	S1933-1		TRIM CLIP	-----	-----	-----	-----	14	E
- 2	1715019-15	□	MOLDING ASSEMBLY-LH	DOOR WINDOW	-----	-----	-----	1	A
	1715019-14	□	MOLDING ASSEMBLY-RH	DOOR WINDOW	-----	-----	-----	1	A
	1715019-17	□	MOLDING ASSEMBLY-LH	DOOR WINDOW	-----	-----	-----	1	B
	1715019-18	□	MOLDING ASSEMBLY-RH	DOOR WINDOW	-----	-----	-----	1	B
	1715043-1	□	MOLDING ASSEMBLY-LH	DOOR WINDOW	-----	-----	-----	1	M
	1715043-2	□	MOLDING ASSEMBLY-RH	DOOR WINDOW	-----	-----	-----	1	M
			ATTACHING PARTS						
	S1023A4-6C		SCREW	-----	-----	-----	-----	AR	F
	S1066C1		WASHER	-----	-----	-----	-----	AR	F
	S1021A4-6		SCREW	-----	-----	-----	-----	AR	E
			*-----						
- 3	1715014-1	□	ESCUTCHEON-DOOR STOP	-----	-----	-----	-----	1	P
			ATTACHING PARTS						
	S1023A4-6C		SCREW	-----	-----	-----	-----	AR	
	S1066C1		WASHER	-----	-----	-----	-----	AR	
			*-----						
- 4	1715047-1	□	ESCUTCHEON-DOOR STOP	LH	-----	-----	-----	1	O
	1715047-2	□	ESCUTCHEON-DOOR STOP	RH	-----	-----	-----	1	O
- 5	1414082-18		ARMREST ASSEMBLY	-----	-----	-----	-----	1	A
	1414082-20		ARMREST ASSEMBLY	-----	-----	-----	-----	1	J
	0514078-5	□	ARMREST ASSEMBLY	-----	-----	-----	-----	1	H
			ATTACHING PARTS						
	AN520-10R20		SCREW	-----	-----	-----	-----	2	K
	AN520-10R12		SCREW	-----	-----	-----	-----	2	H
			*-----						
	1414082-13		PAD ASSEMBLY-ARMREST	-----	-----	-----	-----	1	A
	1414082-21		PAD ASSEMBLY-ARMREST	-----	-----	-----	-----	1	J
CONTINUED ON NEXT PAGE									

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
38 - 6	1715033-1	TRIM-LH LWR DOOR -----	1	P
	1715042-23	TRIM-LH LWR DOOR -----	1	O
	1715033-2	TRIM-RH LWR DOOR -----	1	P
	1715042-24	TRIM-RH LWR DOOR -----	1	O
		ATTACHING PARTS		
	S1023A4-6C	SCREW -----	AR	
	S1066C1	WASHER -----	AR	
		---*---		
- 7	1715042-27	TRIM-DOOR -----	2	O
NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI. NOTE. □THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. A---177 SERIAL 17700001 THRU 17701164 B---177 SERIAL 17701165 THRU 17701773 C---177 SERIAL 17701165 THRU 17701370 D---177 SERIAL 17701371 THRU 17701530 E---177 SERIAL 17701531 & ON F---177 SERIAL 17700001 THRU 17701530 G---177 SERIAL 17701531 THRU 17701633 H---177 SERIAL 17701634 & ON J---177 SERIAL 17701165 THRU 17701633 K---177 SERIAL 17700001 THRU 17701633 L---177 SERIAL 17701634 THRU 17701773 M---177 SERIAL 17701774 & ON N---177 SERIAL 17701774 THRU 17701973 O---177 SERIAL 17701974 & ON P---177 SERIAL 17700001 THRU 17701973				



FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
39 -			UPHOLSTERY INSTALLATION-CABIN TOP & FIREWALL -----	NP	
- 1	1715027-2	□	HEADLINER-AFT MOLDED -----	1	H
	1715027-7	□	HEADLINER-AFT MOLDED -----	1	C
- 2	1715027-3	□	TRIM-LH -----	1	
	1715027-4	□	TRIM-RH -----	1	
			ATTACHING PARTS		
	S1023A4-6C		SCREW -----	AR	
	S1066C1		WASHER -----	AR	
			---*---		
- 3	1715027-1	□	HEADLINER-FORWARD MOLDED -----	1	A
	1715027-5	□	HEADLINER-FORWARD MOLDED -----	1	J
	1715027-6	□	HEADLINER-FORWARD MOLDED -----	1	C
			ATTACHING PARTS		
	S1023A4-6C		SCREW -----	AR	
	S1066C1		WASHER -----	AR	
			---*---		
- 4	1715013-1	□	ESCUTCHEON-HEADLINER ACCESS -----	1	
			ATTACHING PARTS		
	S1023A4-6C		SCREW -----	AR	
	S1066C1		WASHER -----	AR	
			---*---		
- 5	1715019-7	□	MOLDING-UPPER DOOR & WINDSHIELD LH -----	1	H
	1715040-7	□	MOLDING-UPPER DOOR & WINDSHIELD LH -----	1	C
- 6	1715019-8	□	MOLDING-UPPER DOOR & WINDSHIELD RH -----	1	H
	1715040-8	□	MOLDING-UPPER DOOR & WINDSHIELD RH -----	1	C
			ATTACHING PARTS		
	S1023A4-6C		SCREW -----	AR	
	S1066C1		WASHER -----	AR	
			---*---		

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Upholstery

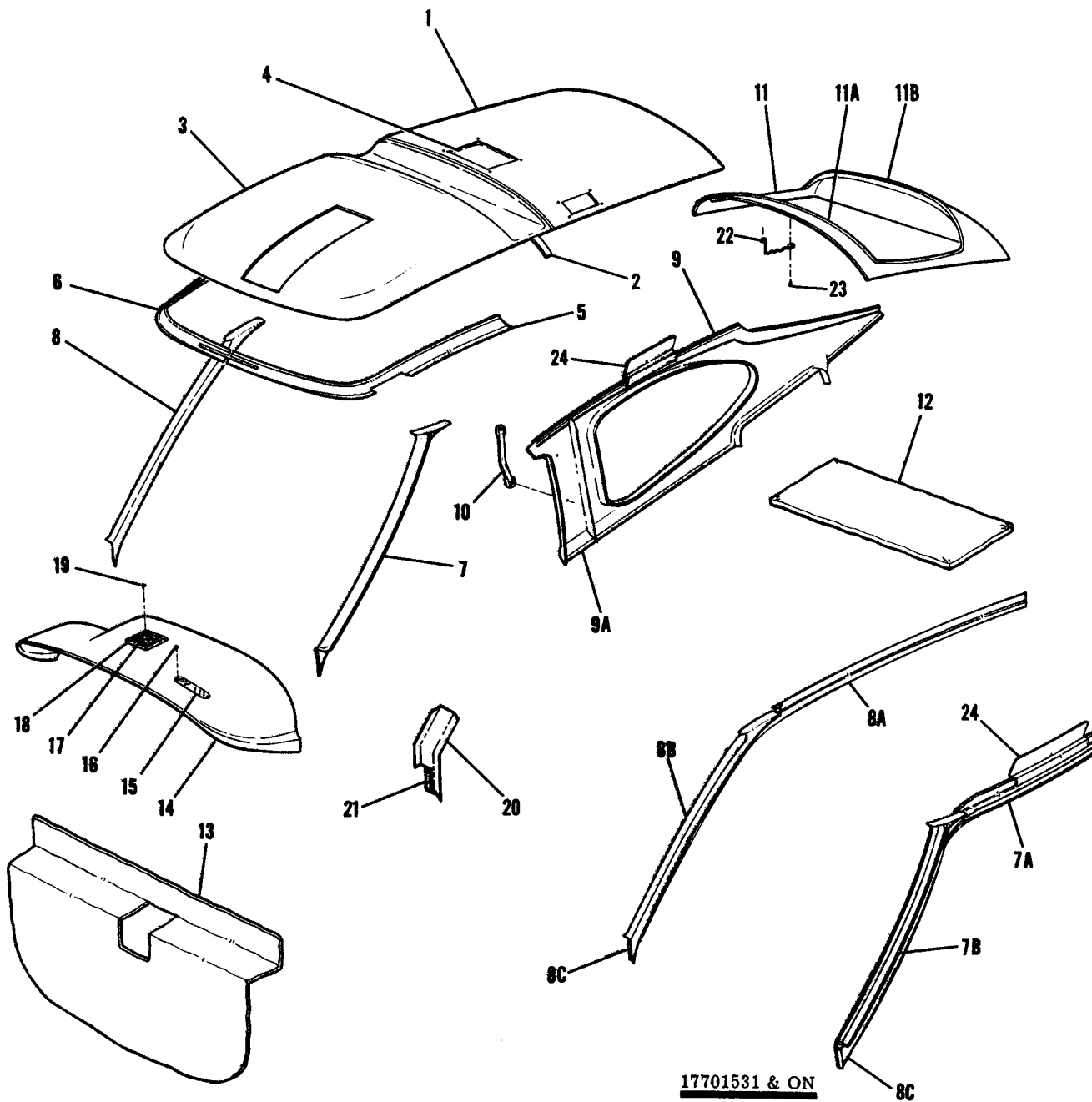


Figure 39. Cabin Top & Firewall Upholstery Installation



FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
39 - 7	1715019-9	□	MOLDING-LH DOORPOST -----	1	H
- 7A	1715040-5	□	MOLDING-LH DOORPOST -----	1	C
- 7B	1715040-9	□	MOLDING-LH DOORPOST -----	1	C
- 8	1715019-10	□	MOLDING-RH DOORPOST -----	1	H
- 8A	1715040-6	□	MOLDING-RH DOORPOST -----	1	C
- 8B	1715040-10	□	MOLDING-RH DOORPOST -----	1	C
			ATTACHING PARTS		
	S1020A4-6		SCREW -----	AR	
			-----*		
- 8C	1715040-11		CUSHION -----	2	C
- 9	1715019-3	□	MOLDING-WINDOW LH -----	1	H
	1715040-1	□	MOLDING-WINDOW LH -----	1	M
	1715040-19	□	MOLDING-WINDOW LH -----	1	T
	1715043-5	□	MOLDING-WINDOW LH -----	1	S
	1715019-16	□	MOLDING-WINDOW LH USE WITH COURTESY LIGHTS -----	1	F
	1715019-21	□	MOLDING-WINDOW LH USE WITH COURTESY LIGHT -----	1	G
	1715040-3	□	MOLDING-WINDOW LH USE WITH COURTESY LIGHT -----	1	M
	1715040-23	□	MOLDING-WINDOW LH USE WITH COURTESY LIGHT -----	1	U
	1715043-9	□	MOLDING-WINDOW LH USE WITH COURTESY LIGHT -----	1	V
	1715019-4	□	MOLDING-WINDOW RH -----	1	H
	1715040-2	□	MOLDING-WINDOW RH -----	1	M
	1715040-20	□	MOLDING-WINDOW RH -----	1	T
	1715043-6	□	MOLDING-WINDOW RH -----	1	S
			ATTACHING PARTS		
	S1023A4-6C		SCREW -----	AR	
	S1066C1		WASHER -----	AR	
			-----*		
- 9A	1715040-15	□	MOLDING-FWD LH -----	1	M
	1715040-25	□	MOLDING-FWD LH -----	1	T
	1715043-3	□	MOLDING-FWD LH -----	1	S
	1715040-14	□	MOLDING-FWD RH -----	1	M
	1715040-26	□	MOLDING-FWD RH -----	1	T
	1715043-4	□	MOLDING-FWD RH -----	1	S
-10	S1362-6		HANDLE ASSEMBLY-ASSIST -----	2	A
	S1362-12		HANDLE ASSEMBLY-ASSIST -----	2	P
			ATTACHING PARTS		
	AN509-10R17		SCREW -----	2	
			-----*		
-11	1715019-6	□	MOLDING-REAR WINDOW -----	1	Q
			ATTACHING PARTS		
	S1023A4-6C		SCREW -----	AR	
	S1066C1		WASHER -----	AR	
			-----*		
-11A	1715041-1	□	MOLDING-REAR WINDOW UPR -----	1	N
-11B	1715041-2	□	MOLDING-REAR WINDOW LWR -----	1	N
			ATTACHING PARTS		
	S1023A4-6C		SCREW -----	AR	
	S1066C1		WASHER -----	AR	
			-----*		
-12	1715010-7	#	COVER-BAGGAGE SHELF CARDINAL -----	1	W
	1715048-6	#	COVER-BAGGAGE SHELF CARDINAL -----	1	V
-13	1715010-8	#	COVER-FIREWALL -----	1	W
	1715048-7	#	COVER-FIREWALL -----	1	V
	1713301-1		RETAINER-FIREWALL COVER -----	2	B
			ATTACHING PARTS		
	S1021A8-6		SCREW -----	3	B
			-----*		
-14	1713081-1	□	COVER-DECK SKIN -----	1	
-15	0713253-1		DEFLECTOR PLATE-DEFROST OUTLET -----	1	
			ATTACHING PARTS		
-16	S1021Z4-6		SCREW -----	4	
	NAS446-1-3		NUT -----	4	
			-----*		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
39 -17	0500210-69	GRILL-VENT -----	1	A
	0500210-131	GRILL-VENT -----	1	B
	1713319-1	LOUVER -----	1	D
-18	0513348-1	RETAINER-GRILL -----	1	
		ATTACHING PARTS		
-19	S102174-6	SCREW -----	8	E
	S102174-8	SCREW -----	7	D
	NAS446-1-3	NUT -----	8	E
	NAS446-1-3	NUT -----	7	D
		-----*		
-20	S1430-3	HOOK-COAT -----	1	W
	1713136-1	FILLET-LH -----	1	K
	1713136-5 *	FILLET-LH -----	1	L
	1713136-2	FILLET-RH -----	1	K
	1713136-4 *	FILLET-RH -----	1	L
		ATTACHING PARTS		
	S102274-5C	SCREW -----	3	K
	S102174-5C	SCREW -----	2	K
	S102274-5C *	SCREW -----	2	L
	AN507-632R8 *	SCREW UPR OUTBD -----	1	L
	AN515-6R8 *	SCREW UPR INBD -----	1	L
	S102174-5C *	SCREW LWR OUTBD -----	1	L
		-----*		
-21	1713136-3	RETAINER -----	1	
		ATTACHING PARTS		
	S102274-5C	SCREW -----	2	
		-----*		
-22	0515008-1	HANGER-COAT -----	1	V
		ATTACHING PARTS		
-23	AN525-10R12	SCREW -----	2	
		-----*		
-24	0515010-1	TRAY-SHOULDER HARNESS FRONT -----	AR	V
	0515010-4	TRAY-SHOULDER HARNESS REAR -----	AR	V
		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.		
		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		NOTE. *REFER TO NOTE * ON FIG 15.		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701531 & ON		
		D---177 SERIAL 17701352, 17701353, 17701355 & ON		
		E---177 SERIAL 17700001 THRU 17701351, 17701354		
		F---177 SERIAL 17700001 THRU 17701370		
		G---177 SERIAL 17701371 THRU 17701530		
		H---177 SERIAL 17700001 THRU 17701530		
		J---177 SERIAL 17701165 THRU 17701530		
		K---177 SERIAL 17700001 THRU 17701784		
		L---177 SERIAL 17701785 & ON		
		M---177 SERIAL 17701531 THRU 17701633		
		N---177 SERIAL 17701634 & ON		
		P---177 SERIAL 17701165 THRU 17701633		
		Q---177 SERIAL 17700001 THRU 17701633		
		R---177 SERIAL 17701531 THRU 17701773		
		S---177 SERIAL 17701774 & ON		
		T---177 SERIAL 17701634 THRU 17701773		
		U---177 SERIAL 17701634 THRU 17701973		
		V---177 SERIAL 17701974 & ON		
		W---177 SERIAL 17700001 THRU 17701973		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
40 -		UPHOLSTERY INSTALLATION-CABIN SIDE & FLOORBOARD -----	NP	
- 1	1715001-5	# TRIM PANEL ASSEMBLY-LH CENTER CARDINAL -----	1	C
	1715032-5	# TRIM PANEL ASSEMBLY-LH CENTER CARDINAL -----	1	F
	1715036-5	# TRIM PANEL ASSEMBLY-LH CENTER CARDINAL -----	1	J
	1715007-5	# TRIM PANEL ASSEMBLY-LH CENTER CARDINAL -----	1	O
	1715009-3	# TRIM PANEL ASSEMBLY-LH CENTER CARDINAL -----	1	S
	1715042-3	# TRIM PANEL ASSEMBLY-LH CENTER CARDINAL -----	1	X
	1715044-9	# TRIM PANEL ASSEMBLY-LH CENTER CARDINAL -----	1	Y
	1715001-17	# TRIM PANEL ASSEMBLY-LH CENTER 177 -----	1	C
	1715032-17	# TRIM PANEL ASSEMBLY-LH CENTER 177 -----	1	F
	1715036-17	# TRIM PANEL ASSEMBLY-LH CENTER 177 -----	1	J
	1715007-13	# TRIM PANEL ASSEMBLY-LH CENTER 177 -----	1	O
	1715009-7	# TRIM PANEL ASSEMBLY-LH CENTER 177 -----	1	S
	1715042-7	# TRIM PANEL ASSEMBLY-LH CENTER 177 -----	1	X
	1715044-5	# TRIM PANEL ASSEMBLY-LH CENTER 177 -----	1	Y
	807	TRIM CLIP AUV -----	2	C
	S1881-1	TRIM CLIP -----	2	F
	S1933-1	TRIM CLIP -----	2	G
- 2	1715012-6	□ FILLET-BAGGAGE DOOR -----	1	L
	1715012-6	□ FILLET-BAGGAGE DOOR -----	1	K
		ATTACHING PARTS		
	S1023A4-6C	SCREW -----	AR	
	S1066C1	WASHER -----	AR	
		---*---		
- 3	1715001-6	# TRIM PANEL ASSEMBLY-RH CARDINAL -----	1	C
	1715032-6	# TRIM PANEL ASSEMBLY-RH CARDINAL -----	1	F
	1715036-6	# TRIM PANEL ASSEMBLY-RH CARDINAL -----	1	J
	1715007-6	# TRIM PANEL ASSEMBLY-RH CENTER CARDINAL -----	1	O
	1715009-4	# TRIM PANEL ASSEMBLY-RH CENTER CARDINAL -----	1	S
	1715042-4	# TRIM PANEL ASSEMBLY-RH CENTER CARDINAL -----	1	X
	1715044-10	# TRIM PANEL ASSEMBLY-RH FWD CARDINAL -----	1	Y
	1715012-4	□ TRIM PANEL ASSEMBLY-RH AFT CARDINAL -----	1	Y
	807	TRIM CLIP AUV -----	4	C
	S1881-1	TRIM CLIP -----	4	F
	S1933-1	TRIM CLIP -----	4	G
- 4	1715001-12	# TRIM PANEL ASSEMBLY-RH FWD 177 -----	1	C
	1715032-16	# TRIM PANEL ASSEMBLY-RH FWD 177 -----	1	F
	1715036-16	# TRIM PANEL ASSEMBLY-RH FWD 177 -----	1	J
	1715007-14	# TRIM PANEL ASSEMBLY-RH FWD 177 -----	1	O
	1715009-8	# TRIM PANEL ASSEMBLY-RH FWD 177 -----	1	S
	1715042-8	# TRIM PANEL ASSEMBLY-RH FWD 177 -----	1	X
	1715044-6	# TRIM PANEL ASSEMBLY-RH FWD 177 -----	1	Y
	807	TRIM CLIP AUV -----	4	C
	S1881-1	TRIM CLIP -----	4	F
	S1933-1	TRIM CLIP -----	4	G
- 5	1715012-4	□ TRIM PANEL-RH AFT 177 -----	1	
- 6	1414082-18	ARMREST ASSEMBLY CARDINAL -----	1	C
	1414082-20	ARM REST ASSEMBLY CARDINAL -----	2	Q
	0514079-1	ARM REST ASSEMBLY-LH -----	1	P
	0514079-2	ARMREST ASSEMBLY-RH -----	1	P
		ATTACHING PARTS		
	AN520-10R20	SCREW -----	2	R
	AN520-10R12	SCREW -----	2	P
		---*---		
	1414082-13	PAD ASSEMBLY-ARMREST -----	1	C
	1414082-21	PAD ASSEMBLY-ARM REST -----	1	Q
	S1957-2	ASH TRAY -----	1	P
- 6A	S1957-2	ASH TRAY -----	1	P
- 7	1715019-11	□ MOLDING-BAGGAGE DOOR -----	1	V
	1715019-24	□ MOLDING-BAGGAGE DOOR 177 & CARDINAL -----	1	T
		ATTACHING PARTS		
	S1023A4-6C	SCREW -----	AR	
	S1066C1	WASHER -----	AR	
		---*---		
- 8	1715001-9	# TRIM PANEL ASSEMBLY-BAGGAGE DOOR CARDINAL -----	1	C
	1715032-9	# TRIM PANEL ASSEMBLY-BAGGAGE DOOR CARDINAL -----	1	F
	1715036-9	# TRIM PANEL ASSEMBLY-BAGGAGE DOOR CARDINAL -----	1	U
- 9	1715019-5	□ MOULDING-BAGGAGE DOOR CARDINAL -----	1	V
		ATTACHING PARTS		
	S1023A4-6C	SCREW -----	AR	
	S1066C1	WASHER -----	AR	
		---*---		

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Upholstery (Cont)

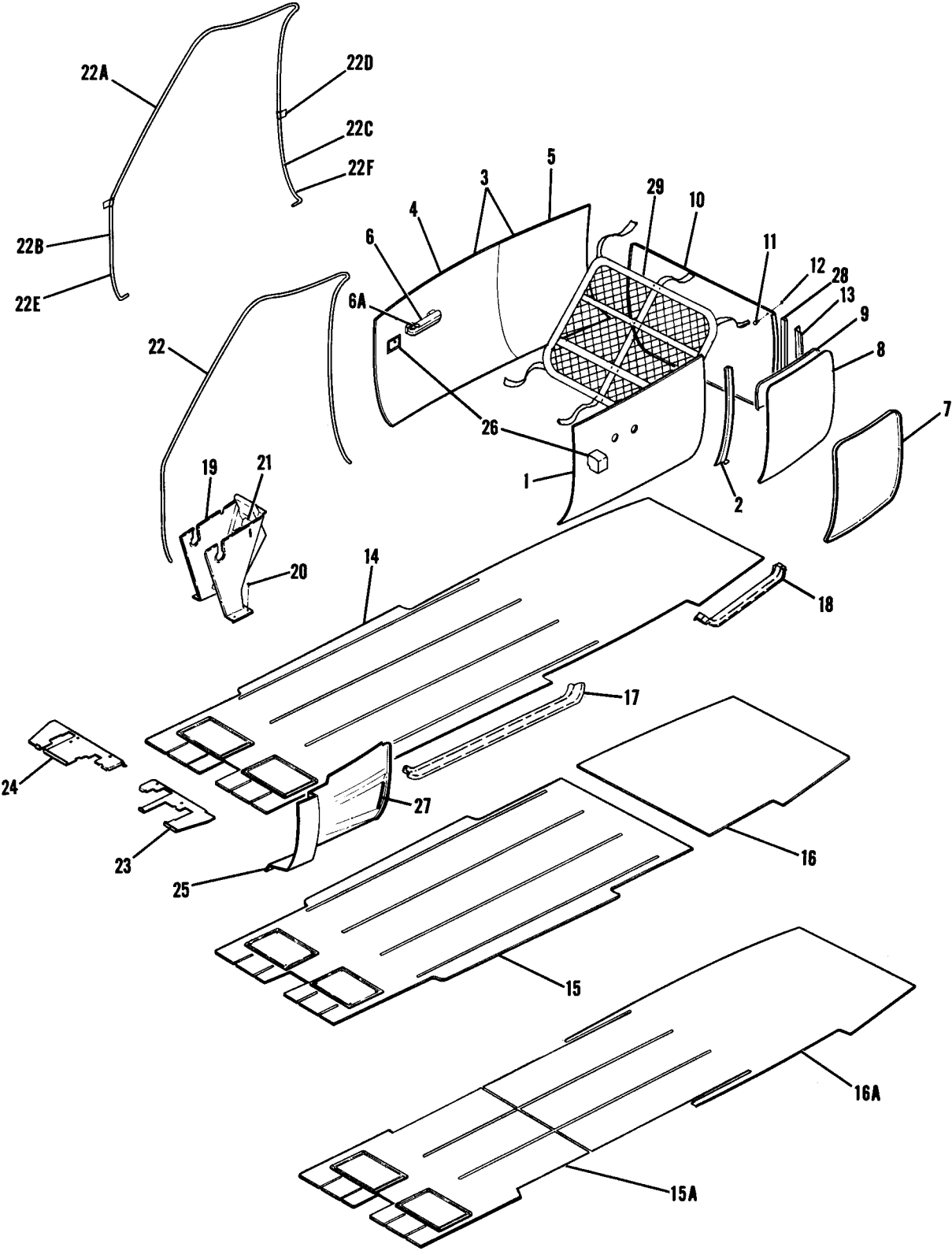


Figure 40. Cabin Side & Floorboard Upholstery Installation



FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
40 -10	1715017-1	□	TRIM PANEL ASSEMBLY-AFT WALL -----	1	A
	1715017-5	□	TRIM PANEL ASSEMBLY-AFT WALL -----	1	E
	1715017-6	□	TRIM PANEL ASSEMBLY-AFT WALL -----	1	M
	1715007-18	□	TRIM PANEL ASSEMBLY-AFT WALL -----	1	K
-11	S1115-16		STUD -----	8	A
	S1115-16		STUD -----	10	N
	S1115-36		FASTENER -----	10	K
-12	S1115-9		RING -----	8	A
	S1115-9		RING -----	10	B
-13	1715017-3	□	BULKHEAD COVER -----	1	
			ATTACHING PARTS -----		
	S1021A4-6C		SCREW -----	AR	
	S1066C1		WASHER -----	AR	
-14	1715010-3	#	CARPET ASSEMBLY CARDINAL -----	1	W
			ATTACHING PARTS -----		
	S1021A4-6		SCREW -----	AR	
-15	1715010-5	#	CARPET ASSEMBLY-FORWARD 177 -----	1	W
-15A	1715048-1	#	CARPET ASSEMBLY-FWD 177 & CARDINAL -----	1	Y
			ATTACHING PARTS -----		
	S1021A4-6		SCREW -----	AR	
-16	1715010-6	#	CARPET-AFT 177 -----	1	W
	1715048-2	#	CARPET ASSEMBLY-AFT 177 & CARDINAL -----	1	Y
			ATTACHING PARTS -----		
-16A	S1021A4-6		SCREW -----	AR	

-17	1715034-1	□	MOULDING-LH -----	1	
	1715034-2	□	MOULDING-RH -----	1	
			ATTACHING PARTS -----		
-17	S1021Z6-12		SCREW -----	12	

-18	1715035-1	□	MOULDING -----	1	
			ATTACHING PARTS -----		
	S1021Z6-12		SCREW -----	6	
-19	1713065-3	□	PEDESTAL ASSEMBLY -----	1	C
	1713065-7	□	PEDESTAL ASSEMBLY -----	1	F
	1713325-2	□	PEDESTAL ASSEMBLY -----	1	G
-19	1713065-200	□	PEDESTAL ASSEMBLY USE WITH COURTESY LIGHT -----	1	C
	1713065-201	□	PEDESTAL ASSEMBLY USE WITH COURTESY LIGHT -----	1	F
	1713325-200	□	PEDESTAL ASSEMBLY USE WITH COURTESY LIGHT -----	1	G
-20			ATTACHING PARTS -----		
	S1021Z6-8		SCREW -----	5	

-21	0811419-4		ASH TRAY -----	1	
			ATTACHING PARTS -----		
	S1021A6-6		SCREW -----	2	
-21	NAS395-1-3		NUT -----	2	

-22	1715000-11	#	WINDLACE-RH -----	1	H
	1715000-10	#	WINDLACE-LH -----	1	H
	1715000-15	#	WINDLACE-UPPER -----	2	J
-22A	1715000-15	#	WINDLACE-UPPER -----	2	J
-22B	1715000-16	#	WINDLACE-LOWER FORWARD -----	2	J
-22C	1715000-17	#	WINDLACE-LOWER AFT -----	2	J
-22D	1200675-20	□	SPLICE-WINDLACE -----	4	J
-22E	1715010-10	#	WINDLACE-LOWER FORWARD -----	2	Z
	1715048-3	#	WINDLACE-LOWER FWD -----	2	Y
	1715010-11	#	WINDLACE-LOWER AFT -----	2	Z
-22F	1715048-4	#	WINDLACE-LOWER AFT -----	2	Y
	1715048-5	□	SPLICE-WINDLACE AFT ONLY -----	2	Y
	1767059-1		SHIELD-LEFT RUDDER BAR -----	1	
-23	1767062-1		SHIELD-RIGHT RUDDER BAR -----	1	
	1767060-1		SHIELD-RIGHT RUDDER BAR USED WITH DUAL CONTROLS -----	1	

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
40 -25	1715018-3	□	TRIM PANEL ASSEMBLY-FWD LH -----	1	C
	1715018-2	□	TRIM PANEL-FWD RH -----	1	C
	1715018-6	□	TRIM PANEL ASSEMBLY-FWD LH -----	1	D
	1715018-5	□	TRIM PANEL-FWD RH -----	1	D
			ATTACHING PARTS		
	S1023A4-6C		SCREW -----	AR	
	S1066C1		WASHER -----	AR	
			-----*		
-26	0411030-4		ASH RECEIVER ASSEMBLY 177 ONLY -----	2	H
			ATTACHING PARTS		
	S1021Z6-8		SCREW -----	2	
			-----*		
-27	1715029-1		RETAINER-CABIN AIR VENT LH -----	1	
	1715029-2		RETAINER-CABIN AIR VENT RH -----	1	
			ATTACHING PARTS		
	S1021A4-4		SCREW -----	AR	
			-----*		
-28	S1047-2		SEALER 104.0 IN LG BULK ITEM REF S1047-2-104.0 --	1	
-29	2015009-3		RETAINING NET-BAGGAGE -----	1	
NOTE. □ THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. NOTE. # THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI. A---177 SERIAL 17700001 THRU 17700324 B---177 SERIAL 17700325 & ON C---177 SERIAL 17700001 THRU 17701164 D---177 SERIAL 17701165 & ON E---177 SERIAL 17700325 THRU 17701164 F---177 SERIAL 17701165 THRU 17701370 G---177 SERIAL 17701371 & ON H---177 SERIAL 17700001 THRU 17701370 J---177 SERIAL 17701371 THRU 17701530 K---177 SERIAL 17701531 & ON L---177 SERIAL 17700001 THRU 17701530 M---177 SERIAL 17701165 THRU 17701530 N---177 SERIAL 17700325 THRU 17701530 O---177 SERIAL 17701531 THRU 17701633 P---177 SERIAL 17701634 & ON Q---177 SERIAL 17701165 THRU 17701633 R---177 SERIAL 17700001 THRU 17701633 S---177 SERIAL 17701634 THRU 17701773 T---177 SERIAL 17701774 & ON U---177 SERIAL 17701371 THRU 17701773 V---177 SERIAL 17700001 THRU 17701773 W---177 SERIAL 17700001 THRU 17701973 X---177 SERIAL 17701774 THRU 17701973 Y---177 SERIAL 17701974 & ON Z---177 SERIAL 17701531 THRU 17701973					

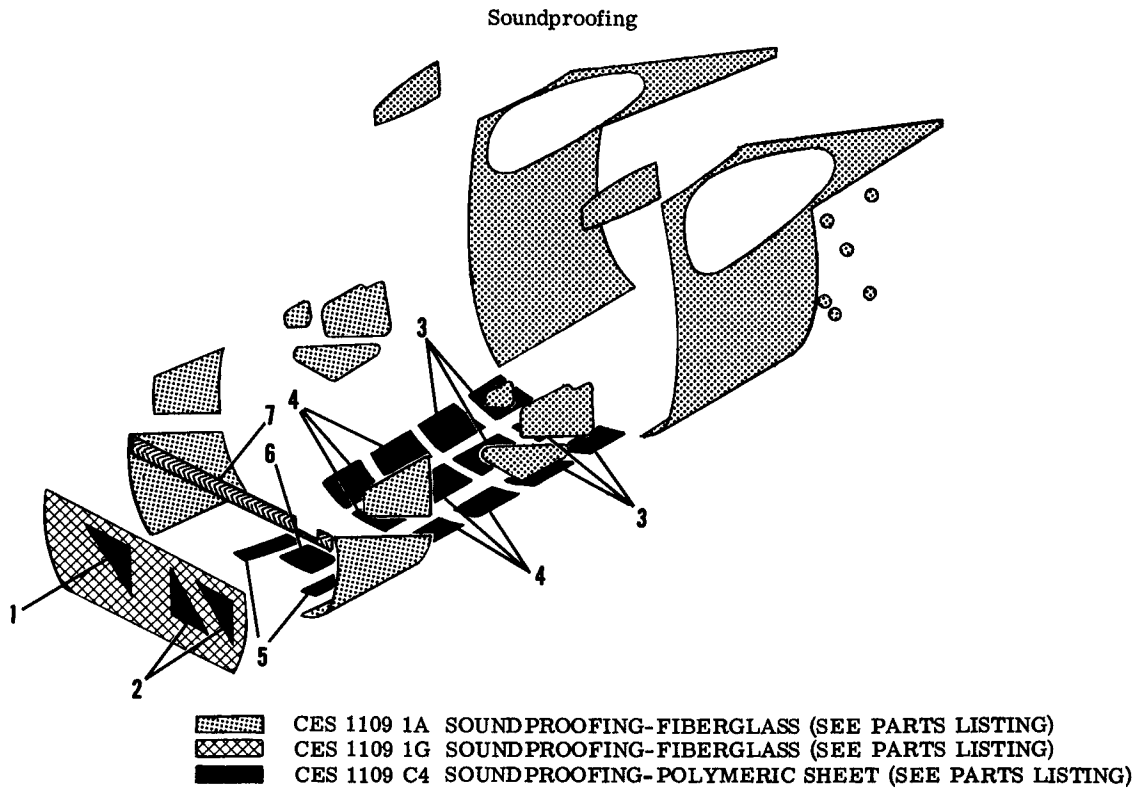


Figure 40A. Cabin Soundproofing Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
40A-		1 2 3 4 5 6 7 SOUNDPROOFING INSTALLATION-FUSELAGE ----- CES1109-1A * SOUNDPROOFING-FIBERGLASS MAT 1 IN THICK BULK ITEM --- CES1109-1G * SOUNDPROOFING-FIBERGLASS MAT 1 IN THICK BULK ITEM --- CES1109-C4 * SOUNDPROOFING-POLYMERIC SHEET BULK ITEM ----- NOTE. *GIVE DIMENSIONS WHEN ORDERING	NP AR AR AR	

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
41 -		FRONT SEATS INSTALLATION -----	NP	
	1715004-2	SEAT ASSEMBLY-FRONT -----	2	A
	1715004-1	SEAT ASSEMBLY-FRONT CARDINAL ONLY -----	2	A
	1715006-1	SEAT ASSEMBLY-FRONT -----	2	E
	1715006-8	SEAT ASSEMBLY-FRONT -----	2	F
	1714063-1	SEAT ASSEMBLY-FRONT -----	2	J
	1714063-11	SEAT ASSEMBLY-FRONT -----	2	Q
	1714092-1	SEAT ASSEMBLY-FRONT -----	2	P
		ATTACHING PARTS -----		
- 1	0511242-1	STOP-SEAT -----	1	
	AN500A8-7	SCREW -----	1	
		-----*		
- 2	1715004-203	BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	A
	1715004-202	BACK ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY -----	1	A
	1715006-200	BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	E
	1715006-204	BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	F
		BACK ASSEMBLY-UPHOLSTERED SEAT -----	NP	G
		ATTACHING PARTS -----		
- 3	AN24-18A	BOLT -----	2	
- 4	1714001-20	BUSHING -----	2	
- 5	1714001-22	BUSHING -----	2	
- 6	1714002-2	SPRING -----	2	
- 7	22K2-048	NUT EN -----	2	A
	S1914-11	NUT -----	2	B
		-----*		
- 8	1715002-6	COVER-SEAT BACK -----	1	A
	1715002-5	COVER-SEAT BACK CARDINAL ONLY -----	1	A
	1715006-2	COVER-SEAT BACK -----	1	E
	1715006-16	COVER-SEAT BACK -----	1	F
	1714063-3	COVER-SEAT BACK -----	1	J
	1714063-13	COVER-SEAT BACK -----	1	Q
	1714092-2	COVER-SEAT BACK -----	1	P
- 9	1715002-10	CUSHION-SEAT BACK -----	1	A
	1715006-4	CUSHION-SEAT BACK -----	1	E
	1715006-13	CUSHION-SEAT BACK -----	1	F
	0500210-155	CUSHION-SEAT BACK -----	1	R
	1714092-5	CUSHION-SEAT BACK -----	1	P
-10	1715023-1	TRIM ASSEMBLY-SEAT BACK CARDINAL ONLY -----	1	A
	0514055-1	TRIM ASSEMBLY-SEAT BACK -----	1	E
	0514055-11	TRIM ASSEMBLY-SEAT BACK -----	1	F
	0514076-3	TRIM ASSEMBLY-SEAT BACK -----	1	G
		ATTACHING PARTS -----		
-11	S1021A4-6	SCREW -----	AR	
		-----*		
-12	1715023-3	POCKET ASSEMBLY-MAGAZINE -----	1	A
	0514055-3	POCKET ASSEMBLY-MAGAZINE -----	1	H
	1214062-5	POCKET ASSEMBLY -----	1	G
-12A	1A1002X-1	ASH RECEIVER GDR CARDINAL ONLY -----	1	A
	S1957-2	ASH RECEIVER -----	1	B
-13	1715004-201	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	A
	1715004-200	BOTTOM ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY -----	1	A
	1715006-201	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	E
	1715006-203	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	F
		BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	NP	G
-14	1715002-4	COVER-SEAT BOTTOM -----	1	A
	1715002-3	COVER-SEAT BOTTOM CARDINAL ONLY -----	1	A
	1715006-3	COVER-SEAT BOTTOM -----	1	E
	1715006-12	COVER-SEAT BOTTOM -----	1	F
	1714063-2	COVER-SEAT BOTTOM -----	1	J
	1714063-12	COVER-SEAT BOTTOM -----	1	Q
	1714092-3	COVER-SEAT BOTTOM -----	1	P
-15	1715002-9	CUSHION-SEAT BOTTOM -----	1	A
	1715006-5	CUSHION-SEAT BOTTOM -----	1	E
	1715006-9	CUSHION-SEAT BOTTOM -----	1	F
-16	AN525-10-18	SCREW -----	2	
	MS21044N3	NUT -----	2	
-16A	1714027-3	COVER-SEAT SUPPORT LH SIDE CARDINAL ONLY -----	1	A
	1714027-4	COVER-SEAT SUPPORT RH SIDE CARDINAL ONLY -----	1	A
	1714027-3	COVER-SEAT SUPPORT LH SIDE -----	1	H
	1714027-5	COVER-SEAT SUPPORT LH SIDE -----	1	G
	1714027-4	COVER-SEAT SUPPORT RH SIDE -----	1	H
	1714027-6	COVER-SEAT SUPPORT RH SIDE -----	1	G
-17	1715028-3	TRIM-SEAT BOTTOM CARDINAL ONLY -----	1	A

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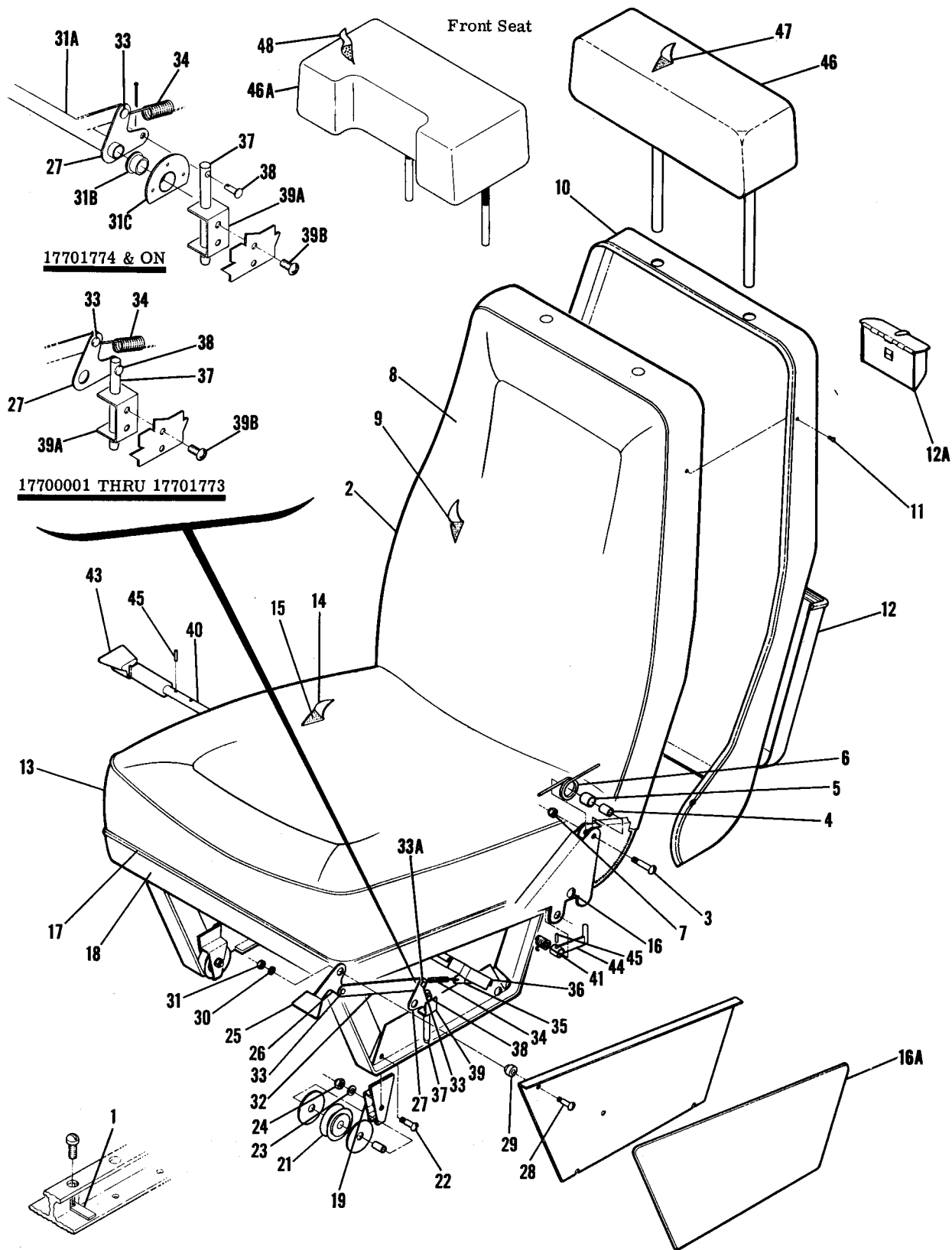


Figure 41. Front Seats Installation

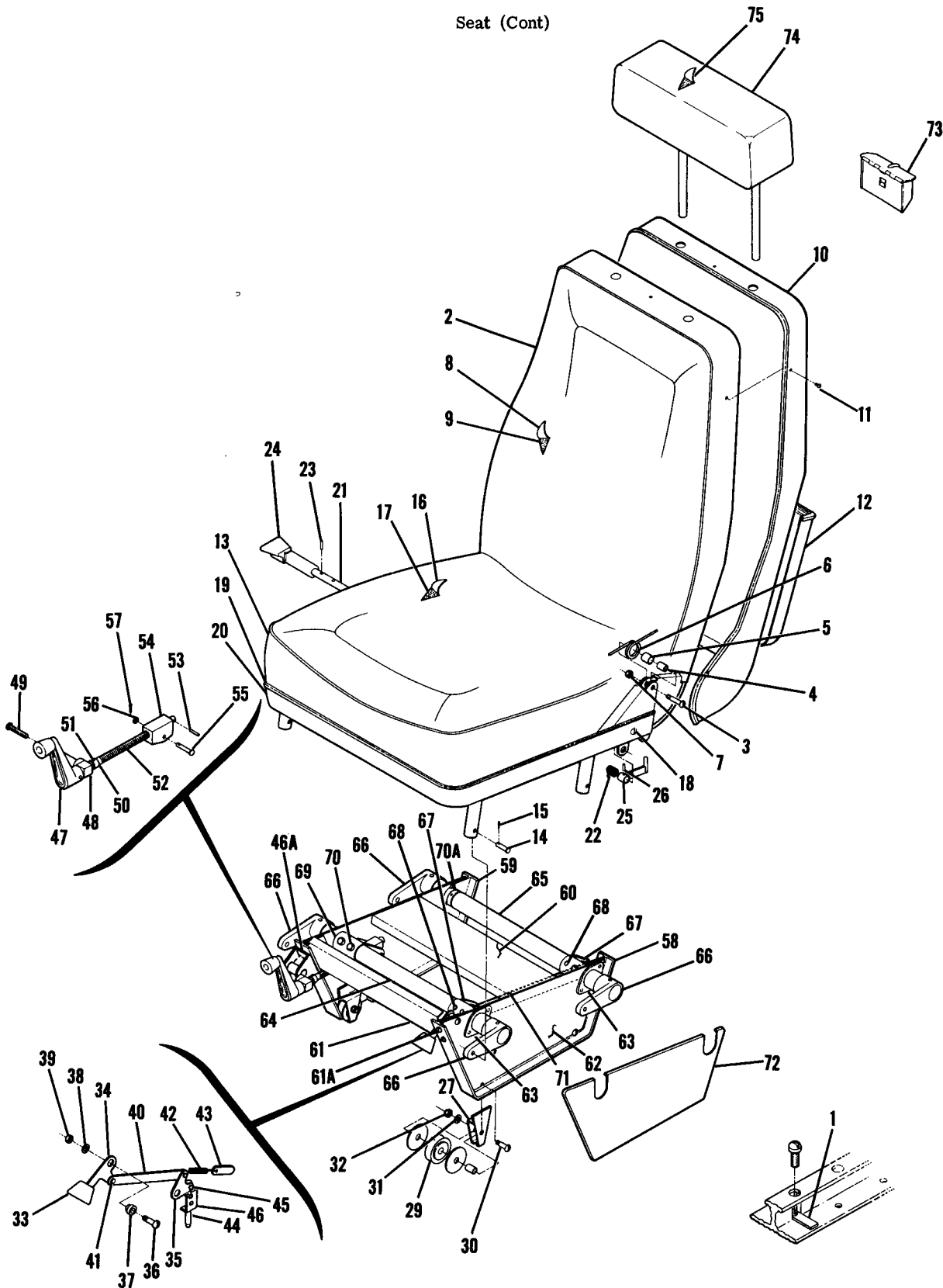


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
41 -18	1715028-1	MOULDING-SEAT BOTTOM CARDINAL ONLY -----	1	A
	0514058-1	RETAINER-SEAT BOTTOM -----	1	B
		ATTACHING PARTS -----		
	S1021A4-6	SCREW -----	AR	
		-----*		
-19	1714000-33	HOUSING-ASSEMBLY-ROLLER -----	4	
-20		DELETED-NEVER USED -----		
-21	1714000K200	ROLLER KIT-SEAT -----	4	
		ATTACHING PARTS -----		
-22	AN23-20A	BOLT -----	1	
-23	AN960-10L	WASHER -----	1	
-24	22K2-02	NUT EN -----	1	A
	S1914-8	NUT -----	1	B
		-----*		
-25	1714005-1	KNOB-FORE & AFT SEAT ADJUSTMENT -----	1	
		ATTACHING PARTS -----		
	NAS561P3-6	PIN -----	1	
		-----*		
-26	1714007-1	BELLCRANK-SEAT ADJUSTMENT -----	1	
-27	1714006-1	BELLCRANK-SEAT ADJUSTMENT -----	1	K
		ATTACHING PARTS -----		
-28	AN23-12A	BOLT -----	1	
-29	1714012-1	BUSHING -----	1	
-30	S1450-3-10-032	WASHER -----	1	
-31	MS21044N3	NUT -----	1	
		-----*		
-31A	1714086-1	TORQUE TUBE ASSY -----	1	M
		ATTACHING PARTS -----		
-31B	1714080-18	BEARING -----	2	M
		-----*		
-31C	0750113-3	HOUSING ASSY -----	2	M
	NAS295-5A	BEARING -----	1	M
-32	1714017-1	LINK-SEAT ADJUSTMENT -----	1	A
	1714068-1	LINK-SEAT ADJUSTMENT -----	1	B
		ATTACHING PARTS -----		
-33	MS20392-1C7	PIN -----	2	A
	MS20392-1C7	PIN -----	1	B
	AN960-4L	WASHER -----	2	
	MS24665-132	PIN-COTTER -----	1	
-33A	MS20392-1C13	PIN -----	1	B
		-----*		
-34	1414116-1	SPRING-SEAT ADJUSTMENT -----	1	
-35	1714017-2	BRACKET-SEAT ADJUSTMENT -----	1	
-36	1714000-27	FOOTREST -----	1	
-37	1714009-1	PIN-SEAT STOP -----	1	K
	1714009-1	PIN-SEAT STOP -----	1	M
		ATTACHING PARTS -----		
-38	MS20392-1C13	PIN -----	1	
	AN960-4L	WASHER -----	1	
	MS24665-132	PIN-COTTER -----	1	
		-----*		
-39	1714000-25	GUIDE-PIN -----	1	C
-39A	1714061-1	GUIDE-PIN -----	1	L
	1714061-1	GUIDE-PIN -----	2	M
		ATTACHING PARTS -----		
-39B	AN515-8R6	SCREW -----	2	D
	NAS679A08	NUT -----	2	D
		-----*		
-40	1714000-11	TUBE ASSEMBLY-SEAT BACK ADJUSTMENT TORQUE -----	1	
-41	1414107-1	SPRING-TORQUE TUBE LH SIDE -----	1	
-42		DELETED-NEVER USED -----		
-43	1714005-1	KNOB-SEAT BACK ADJUSTMENT -----	1	
		ATTACHING PARTS -----		
	NAS561P3-6	PIN -----	1	
		-----*		
-44	1714001-19	PAWL-SEAT BACK ADJUSTMENT -----	2	A
	1714001-36	PAWL-SEAT BACK ADJUSTMENT -----	2	B
		ATTACHING PARTS -----		
-45	NAS561P3-8	PIN -----	1	
		-----*		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION						UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6		
41 -46	1714040-1	#	HEADREST ASSEMBLY	177	-----	-----	-----	2	A
	1714040-5	#	HEADREST ASSEMBLY	CARDINAL ONLY	-----	-----	-----	2	A
-46A	0514048-1	#	HEADREST ASSEMBLY	-----	-----	-----	-----	2	N
	1215073-11	#	HEADREST ASSEMBLY	-----	-----	-----	-----	2	P
-47	1714040-2	#	COVER ASSEMBLY-HEADREST	-----	-----	-----	-----	1	A
	1714040-6	#	COVER ASSEMBLY-HEADREST	-----	-----	-----	-----	1	A
-48	0514048-9	#	COVER ASSEMBLY-HEADREST	-----	-----	-----	-----	1	N
	1215073-18	#	COVER ASSEMBLY-HEADREST	-----	-----	-----	-----	1	P
	SEE FIG 46		SEAT BELTS INSTALLATION	-----	-----	-----	-----	NP	
NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.									
A---177 SERIAL 17700001 THRU 17701370 B---177 SERIAL 17701371 & ON C---177 SERIAL 17700001 THRU 17701164 D---177 SERIAL 17701165 & ON E---177 SERIAL 17701371 THRU 17701530 F---177 SERIAL 17701531 THRU 17701633 G---177 SERIAL 17701634 & ON H---177 SERIAL 17701371 THRU 17701633 J---177 SERIAL 17701634 THRU 17701773 K---177 SERIAL 17700001 THRU 17701773 L---177 SERIAL 17701165 THRU 17701773 M---177 SERIAL 17701774 & ON N---177 SERIAL 17701371 THRU 17701973 P---177 SERIAL 17701974 & ON Q---177 SERIAL 17701774 THRU 17701973 R---177 SERIAL 17701634 THRU 17701973									

Seat (Cont)



177 SERIAL 17700001 THRU 17701370

Figure 42. Vertically Adjustable Seats Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
42 -		VERTICALLY ADJUSTABLE FRONT SEATS INSTALLATION -----	NP	A
	1715002-2	SEAT ASSEMBLY-FRONT VERTICALLY ADJUSTABLE -----	2	
	1715002-1	SEAT ASSEMBLY-FRONT VERTICALLY ADJUSTABLE CARDINAL ONLY -	2	
		ATTACHING PARTS -----		
- 1	0511242-1	STOP-SEAT -----	1	
	AN500A8-7	SCREW -----	1	
		-----*		
- 2	1715002-203	BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	
	1715002-202	BACK ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY -----	1	
		ATTACHING PARTS -----		
- 3	AN24-18A	BOLT -----	2	
- 4	1714001-20	BUSHING -----	2	
- 5	1714001-22	BUSHING -----	2	
- 6	1714002-2	SPRING -----	1	
- 7	22K2-048	NUT EN -----	2	
		-----*		
- 8	1715002-6	COVER-SEAT BACK -----	1	
	1715002-5	COVER-SEAT BACK CARDINAL ONLY -----	1	
- 9	1715002-10	CUSHION-SEAT BACK -----	1	
-10	1715023-1	TRIM ASSEMBLY-SEAT BACK CARDINAL ONLY -----	1	
		ATTACHING PARTS -----		
-11	S1021A4-6	SCREW -----	AR	
		-----*		
-12	1715023-3	POCKET ASSEMBLY-MAGAZINE -----	1	
-13	1715002-201	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	
	1715002-200	BOTTOM ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY -----	1	
		ATTACHING PARTS -----		
-14	MS20392-2C25	PIN -----	4	
-15	MS24665-132	PIN-COTTER -----	4	
		-----*		
-16	1715002-4	COVER-SEAT BOTTOM -----	1	
	1715002-3	COVER-SEAT BOTTOM CARDINAL ONLY -----	1	
-17	1715002-9	CUSHION-SEAT BOTTOM -----	1	
-18	AN525-10-18	SCREW-SEAT BACK STOP -----	2	
	MS21044N3	NUT -----	2	
-19	1715028-3	TRIM-SEAT BOTTOM CARDINAL ONLY -----	1	
-20	1715028-1	MOULDING-SEAT BOTTOM CARDINAL ONLY -----	1	
		ATTACHING PARTS -----		
	S1021A4-6	SCREW -----	AR	
		-----*		
-21	1714000-11	TUBE ASSEMBLY-SEAT BACK ADJUSTMENT TORQUE -----	1	
		ATTACHING PARTS -----		
-22	1414107-1	SPRING-TORQUE TUBE LH SIDE -----	1	
	1414107-2	SPRING-TORQUE TUBE RH SIDE -----	1	
-23	NAS561P3-8	PIN -----	2	
		-----*		
-24	1714005-1	KNOB-SEAT BACK ADJUSTMENT -----	1	
		ATTACHING PARTS -----		
	NAS561P3-6	PIN -----	1	
		-----*		
-25	1714001-19	PAWL-SEAT BACK ADJUSTMENT -----	2	
		ATTACHING PARTS -----		
-26	NAS561P3-6	PIN -----	1	
		-----*		
-27	1714003-2	FRAME ASSEMBLY-SEAT BOTTOM -----	1	
-28	1714000-33	HOUSING ASSEMBLY-ROLLER -----	4	
-29	1714000K200	DELETED-NEVER USED -----		
		ROLLER KIT-SEAT -----	4	
		ATTACHING PARTS -----		
-30	AN23-20A	BOLT -----	1	
-31	AN960-10L	WASHER -----	1	
-32	22K2-02	NUT EN -----	1	
		-----*		
-33	1714005-1	KNCB-FORE & AFT SEAT ADJUSTMENT -----	1	
		ATTACHING PARTS -----		
	NAS561P3-6	PIN -----	1	
		-----*		

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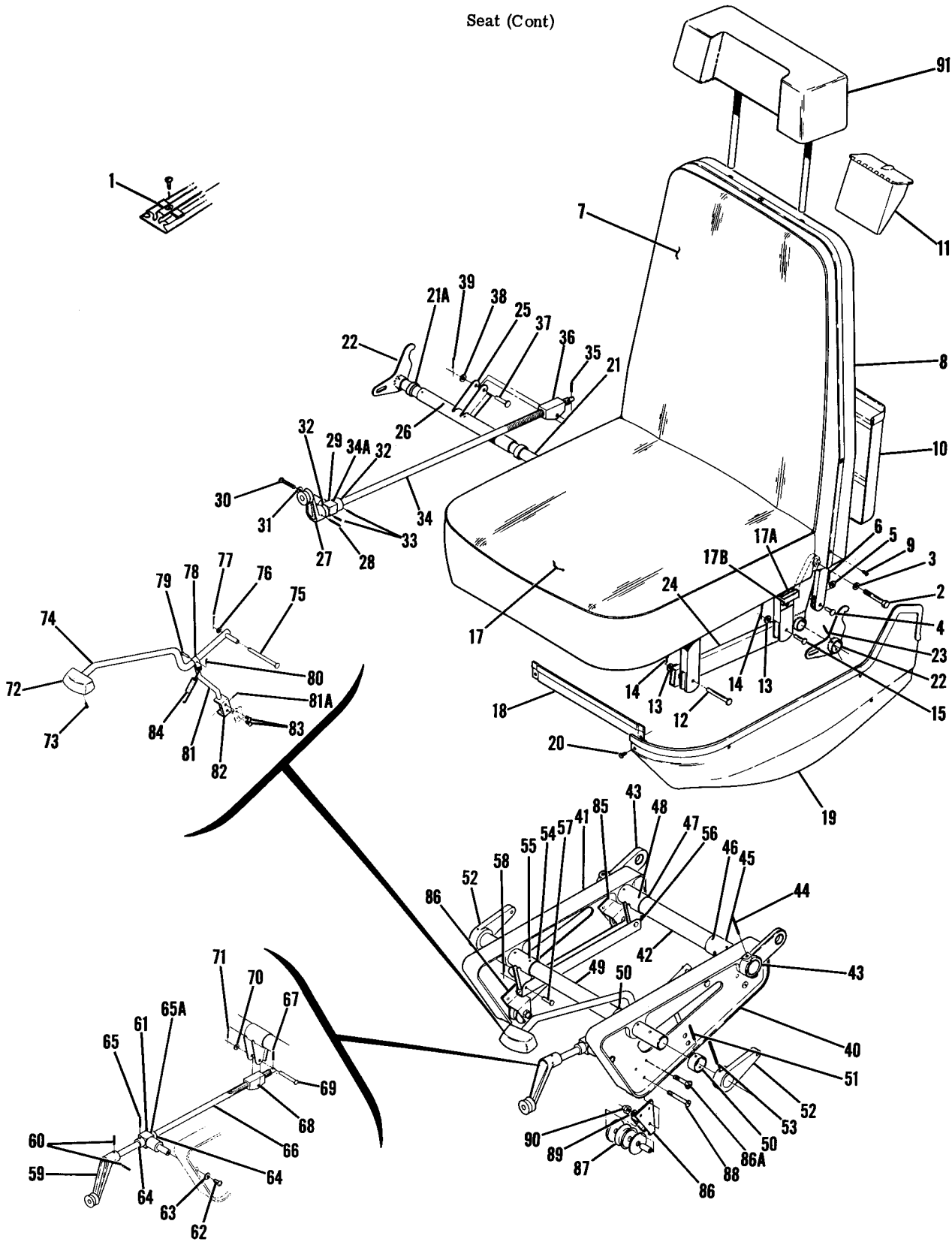
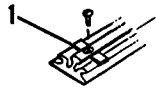
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
42 -34	1714007-1	BELLCRANK-SEAT ADJUSTMENT -----	1	
-35	1714006-1	BELLCRANK-SEAT ADJUSTMENT -----	1	
		ATTACHING PARTS -----		
-36	AN23-12A	BOLT -----	1	
-37	1714012-1	BUSHING -----	1	
-38	S1450-3-10-C32	WASHER -----	1	
-39	MS21044N3	NUT -----	1	
		-----*		
-40	1714017-1	LINK-SEAT ADJUSTMENT -----	1	
		ATTACHING PARTS -----		
-41	MS20392-1C7	PIN -----	2	
	AN960-4L	WASHER -----	2	
	MS24665-132	PIN-COTTER -----	1	
		-----*		
-42	1414116-1	SPRING-SEAT ADJUSTMENT -----	1	
-43	1714017-2	BRACKET-SEAT ADJUSTMENT -----	1	
-44	1714009-1	PIN-SEAT STOP -----	1	
		ATTACHING PARTS -----		
-45	MS20392-1C7	PIN -----	1	
	AN960-4L	WASHER -----	1	
	MS24665-132	PIN-COTTER -----	1	
		-----*		
-46	1714061-1	CHANNEL-FRAME SUPPORT -----	1	
		ATTACHING PARTS -----		
	AN515-8R6	SCREW -----	2	
	NAS679A08	NUT -----	2	
		-----*		
-46A	1714016-1	BRACKET-VERTICAL ADJUST SEAT -----	1	
		ATTACHING PARTS -----		
	NAS220-9	SCREW -----	4	
	AN340-8	NUT -----	4	
	AN936B8	WASHER -----	4	
		-----*		
-47	1200159-1	HANDLE ASSEMBLY-VERTICAL ADJUSTMENT -----	1	
		ATTACHING PARTS -----		
	NAS561P4-12	PIN -----	1	
	AN960-616	WASHER -----	1	
		-----*		
-48	1714015-1	BLOCK-VERTICAL ADJUSTMENT -----	1	
		ATTACHING PARTS -----		
-49	AN520-10R8	SCREW -----	1	
		-----*		
-50	1200138-1	COLLAR -----	1	
		ATTACHING PARTS -----		
-51	NAS561P4-10	PIN -----	1	
		-----*		
-52	1714014-1	SCREW ASSEMBLY -----	1	
-53	NAS561P4-10	PIN -----	1	
-54	1200139-1	NUT -----	1	
		ATTACHING PARTS -----		
-55	MS20392-2C27	PIN -----	1	
-56	AN960-10	WASHER -----	1	
-57	MS24665-132	PIN-COTTER -----	1	
		-----*		
-58	1714019-2	FRAME-SEAT BOTTOM LH -----	1	
-59	1714019-1	FRAME-SEAT BOTTOM RM -----	1	
-60	1714026-1	BRACKET-SEAT BOTTOM -----	1	
-61	1714021-1	SUPPORT-SEAT BOTTOM -----	1	
-61A	AN515-6R6	SCREW -----	2	
	NAS679A06	NUT -----	2	
-62	1714018-1	WEB-SEAT BOTTOM -----	2	
-63	1714010-1	BUSHING-TORQUE TUBE -----	4	
-64	1714011-1	TUBE ASSEMBLY-TORQUE FWD -----	1	
-65	1714011-2	TUBE ASSEMBLY-TORQUE AFT -----	1	
-66	0700633-2	BELLCRANK-VERTICAL ADJUSTMENT -----	4	
		ATTACHING PARTS -----		
	NAS561P6-22	PIN -----	2	
		-----*		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
42 -67	1714025-1	BELLCRANK ASSEMBLY -----							2		
		ATTACHING PARTS -----									
-68	NAS561P6-18	PIN-SLOTTED -----							4		
	MS21044N3	NUT -----							2		
		---*---									
-69	1200141-6	BELLCRANK ASSEMBLY -----							1		
		ATTACHING PARTS -----									
-70	AN4-13A	BOLT -----							2		
	NAS679A4	NUT -----							2		
		---*---									
-70A	1200136-1	COLLAR -----							1		
		ATTACHING PARTS -----									
	NAS561P6-18	PIN -----							1		
		---*---									
-71	0700634-1	CHANNEL-SEAT BOTTOM -----							1		
		ATTACHING PARTS -----									
	MS20392-2C17	PIN -----							2		
	MS24665-132	PIN-COTTER -----							2		
		---*---									
-72	1714027-1	□	COVER-SEAT SUPPORT					LH SIDE	CARDINAL ONLY	1	
	1714027-2	□	COVER-SEAT SUPPORT					RH SIDE	CARDINAL ONLY	1	
-73	1A1002X-1		ASH RECEIVER					GDR	CARDINAL ONLY	1	
-74	1714040-1	#	HEADREST ASSEMBLY					177 ONLY		1	
	1714040-5	#	HEADREST ASSEMBLY					CARDINAL ONLY		1	
-75	1714040-2	#	COVER ASSEMBLY-HEADREST					177 ONLY		1	
	1714040-6	#	COVER ASSEMBLY-HEADREST					CARDINAL ONLY		1	
	SEE FIG 46		SEAT BELTS INSTALLATION -----							NP	
NOTE. □THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI. A---177 SERIAL 17700001 THRU 17701370											

Seat (Cont)



177 SERIAL 17701371 THRU 17701773
Figure 42A. Infinitely Adjustable Front Seat Installation



FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
42A-			FRONT SEAT INSTALLATION-INFINITE ADJUST -----	NP	A
	0515001-4	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST -----	2	B
	0515001-29	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST -----	2	C
	1714064-1	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST -----	2	E
			ATTACHING PARTS		
- 1	0511242-1		STOP-SEAT -----	1	
	AN500A8-7		SCREW -----	1	
			-----*		
	0515001-200	#	BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	B
	0515001-214	#	BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	C
			BACK ASSEMBLY-UPHOLSTERED SEAT -----	NP	E
			ATTACHING PARTS		
- 2	AN3-17A		BOLT -----	2	
- 3	AN960-10L		WASHER -----	4	
	0514029-2		SPACER -----	2	
	MS21044N3		NUT -----	2	
- 4	MS20392-2C11		PIN -----	2	
- 5	AN960-10L		WASHER -----	2	
- 6	MS24665-132		COTTER PIN -----	2	
			-----*		
- 7	0515001-7	#	COVER ASSEMBLY-SEAT BACK -----	1	B
	0515001-39	#	COVER ASSEMBLY-SEAT BACK -----	1	C
	1714064-3	#	COVER ASSEMBLY-SEAT BACK -----	1	E
- 8	0514018-1	□	TRIM ASSEMBLY-SEAT BACK -----	1	B
	0514018-15	□	TRIM ASSEMBLY-SEAT BACK -----	1	C
	0514076-2	□	TRIM ASSEMBLY-SEAT BACK -----	1	E
			ATTACHING PARTS		
- 9	S1021A4-6		SCREW -----	3	
			-----*		
-10	0514018-3	□	POCKET ASSEMBLY-MAGAZINE -----	1	D
	1214062-5	#	POCKET ASSEMBLY-MAGAZINE -----	1	E
-11	S1957-2		ASH RECEIVER ASSEMBLY -----	1	
	0515001-201	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	B
	0515001-215	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	C
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	NP	E
			ATTACHING PARTS		
-12	MS20392-3C49		PIN -----	2	
-13	AN960-416L		WASHER -----	4	
-14	MS24665-134		PIN-COTTER -----	4	
-15	MS20392-3C17		PIN -----	2	
-16			DELETED, NEVER USED -----		
			-----*		
-17	0515001-10	#	COVER ASSEMBLY-SEAT BOTTOM -----	1	B
	0515001-35	#	COVER ASSEMBLY-SEAT BOTTOM -----	1	C
	1714064-2	#	COVER ASSEMBLY-SEAT BOTTOM -----	1	E
-17A	0514021-16		SUPPORT-SEAT TRIM -----	2	
			ATTACHING PARTS		
-17B	S1021A4-6		SCREW -----	2	
			-----*		
-18	0514017-3	□	TRIM -----	1	
-19	0514017-1	□	TRIM-LH -----	1	D
	0714010-1	□	TRIM-LH -----	1	E
	0514017-2	□	TRIM-RH -----	1	D
	0714010-2	□	TRIM-RH -----	1	E
			ATTACHING PARTS		
-20	S1021A4-6		SCREW -----	4	
			-----*		
-21	0514026-11		TUBE-TORQUE -----	1	
-21A	1714071-1		SPACER -----	2	
-22	0514030-4		BELLCRANK ASSEMBLY-SEAT BACK ADJUST -----	2	
			ATTACHING PARTS		
-23	NAS561P4-12		PIN -----	2	
			-----*		
-24	0514060-5		BRACKET ASSEMBLY-SEAT PILOT -----	2	
-25	0514028-10		BELLCRANK ASSEMBLY-SEAT ADJUST -----	1	D
	0514028-16		BELLCRANK ASSEMBLY-SEAT ADJUST -----	1	E
			ATTACHING PARTS		
-26	NAS561P6-12		PIN -----	5	
			-----*		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
42A-27	0514036-1	HANDLE ASSEMBLY-SEAT BACK ADJUST ----- ATTACHING PARTS -----	1	D E
-28	NAS561P4-12	PIN ----- -----*	1	
-29	0514033-1	BEARING BLOCK ----- ATTACHING PARTS -----	1	
-30	AN520-10R8	SCREW -----	1	
-31	AN960-10L	WASHER ----- -----*	1	
-32	1200138-2	COLLAR ----- ATTACHING PARTS -----	2	
-33	NAS561P4-12	PIN ----- -----*	1	
-34	0514027-6	SCREW ASSEMBLY -----	1	
	0514027-9	SCREW ASSEMBLY -----	1	
-34A	S2013L2	BEARING -----	1	
	S2014-2	RACE -----	2	
-35	NAS561P4-10	PIN -----	1	
-36	1200139-1	NUT-SEAT ADJUST ----- ATTACHING PARTS -----	1	
-37	MS20392-2C37	PIN -----	1	
-38	AN960-10	WASHER -----	1	
-39	MS24665-132	PIN-COTTER ----- -----*	1	
	1714070-1	PEDESTAL ASSEMBLY-SEAT -----	1	
-40	1714065-3	PEDESTAL-LH -----	1	
-41	1714065-4	PEDESTAL-RH -----	1	
-42	0514026-3	TORQUE TUBE-REAR -----	1	
-43	0514034-1	BELLCRANK-VERTICAL ADJUSTMENT REAR ----- ATTACHING PARTS -----	2	
-44	NAS561P6-28	PIN ----- -----*	1	
-45	0514028-6	BELLCRANK ASSEMBLY-REAR TORQUE TUBE LH ----- ATTACHING PARTS -----	1	
-46	NAS561P8-18	PIN ----- -----*	2	
-47	0514028-5	BELLCRANK ASSEMBLY-REAR TORQUE TUBE RH ----- ATTACHING PARTS -----	1	
-48	NAS561P6-18	PIN ----- -----*	2	
-49	0514026-5	TORQUE TUBE-FORWARD -----	1	
-50	1200136-1	COLLAR-FRONT TORQUE TUBE ----- ATTACHING PARTS -----	3	
-51	NAS561P6-18	PIN ----- -----*	1	
-52	0700633-5	BELLCRANK ASSEMBLY-VERTICAL ADJUSTMENT FRONT ----- ATTACHING PARTS -----	2	
-53	NAS561P6-22	PIN ----- -----*	1	
-54	0514028-5	BELLCRANK ASSEMBLY-FRONT TORQUE TUBE ----- ATTACHING PARTS -----	1	
-55	NAS561P6-18	PIN ----- -----*	2	
-56	0514032-1	CHANNEL-TORQUE TUBE INTERCONNECT ----- ATTACHING PARTS -----	1	
-57	MS20392-2C17	PIN -----	2	
-58	MS24665-132	PIN-COTTER ----- -----*	2	
-59	1200159-3	HANDLE ASSEMBLY-VERTICAL ADJUSTMENT ----- ATTACHING PARTS -----	1	
-60	NAS561P4-12	PIN ----- -----*	2	
-61	0514033-2	BEARING BLOCK ----- ATTACHING PARTS -----	1	
-62	AN520-10R8	SCREW -----	1	
-63	AN960-10L	WASHER ----- -----*	1	
-64	1200138-2	COLLAR ----- ATTACHING PARTS -----	2	
-65	NAS561P4-10	PIN ----- -----*	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
42A-65A	S2013L2							BEARING -----	1	
	S2014-2							RACE -----	2	
-66	0514025-5 *							SCREW ASSEMBLY-VERTICAL ADJUSTMENT -----	1	
-67	NAS561P4-10							PIN -----	1	
-68	0514037-1							NUT-SEAT ADJUST -----	1	
								ATTACHING PARTS		
-69	MS20392-2C37							PIN -----	1	
-70	AN960-10							WASHER -----	1	
-71	MS24665-132							PIN-COTTER -----	1	
								-----*		
-72	0700113-1							KNOB-SEAT ADJUST -----	1	
								ATTACHING PARTS		
-73	S102126-8							SCREW -----	1	
								-----*		
-74	0514047-2							ARM ASSEMBLY-SEAT ADJUST -----	1	
								ATTACHING PARTS		
-75	MS20392-2C83							PIN -----	1	
-76	AN960-10L							WASHER -----	1	
-77	MS24665-132							PIN-COTTER -----	1	
								-----*		
-78	1414104-56							CLAMP -----	1	
								ATTACHING PARTS		
-79	MS20392-1C15							PIN -----	2	
-80	MS24665-132							PIN-COTTER -----	2	
								-----*		
-81	1714067-1							PIN-SEAT ADJUST -----	1	
-81A	NAS561-3-16							PIN -----	1	
-82	1714061-1							GUIDE-PIN -----	1	
								ATTACHING PARTS		
-83	AN515-8R6							SCREW -----	2	
	NAS679A08							NUT -----	2	
								-----*		
-84	1414116-1							SPRING -----	1	
-85	1714066-1							HOUSING ASSEMBLY-AFT ROLLER -----	2	
-86	1714000-33							HOUSING ASSEMBLY-FWD ROLLER -----	2	
								ATTACHING PARTS		
-86A	NAS220-11							SCREW -----	2	
	AN960-8							WASHER -----	2	
	NAS679A08							NUT -----	2	
								-----*		
-87	1714000K200							ROLLER KIT-SEAT -----	4	
								ATTACHING PARTS		
-88	AN23-20A							SCREW -----	1	
-89	AN960-10L							WASHER -----	1	
-90	S1914-8							NUT -----	1	
								-----*		
-91	0514048-1	#						HEADREST ASSEMBLY -----	2	
	0514048-9	#						COVER-HEADREST -----	1	
	SEE FIG 46							SEAT BELTS INSTALLATION -----	NP	
NOTE. □THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS. PAGE VI. NOTE. *WHEN ORDERING THIS PART FOR AIRCRAFT PRIOR TO SERIAL 17701633 ALSO ORDER ONE S2013L2 BEARING & TWO S2014-2 RACES. A---177 SERIAL 17701371 THRU 17701773 B---177 SERIAL 17701371 THRU 17701530 C---177 SERIAL 17701531 THRU 17701633 D---177 SERIAL 17701371 THRU 17701633 E---177 SERIAL 17701634 THRU 17701773										

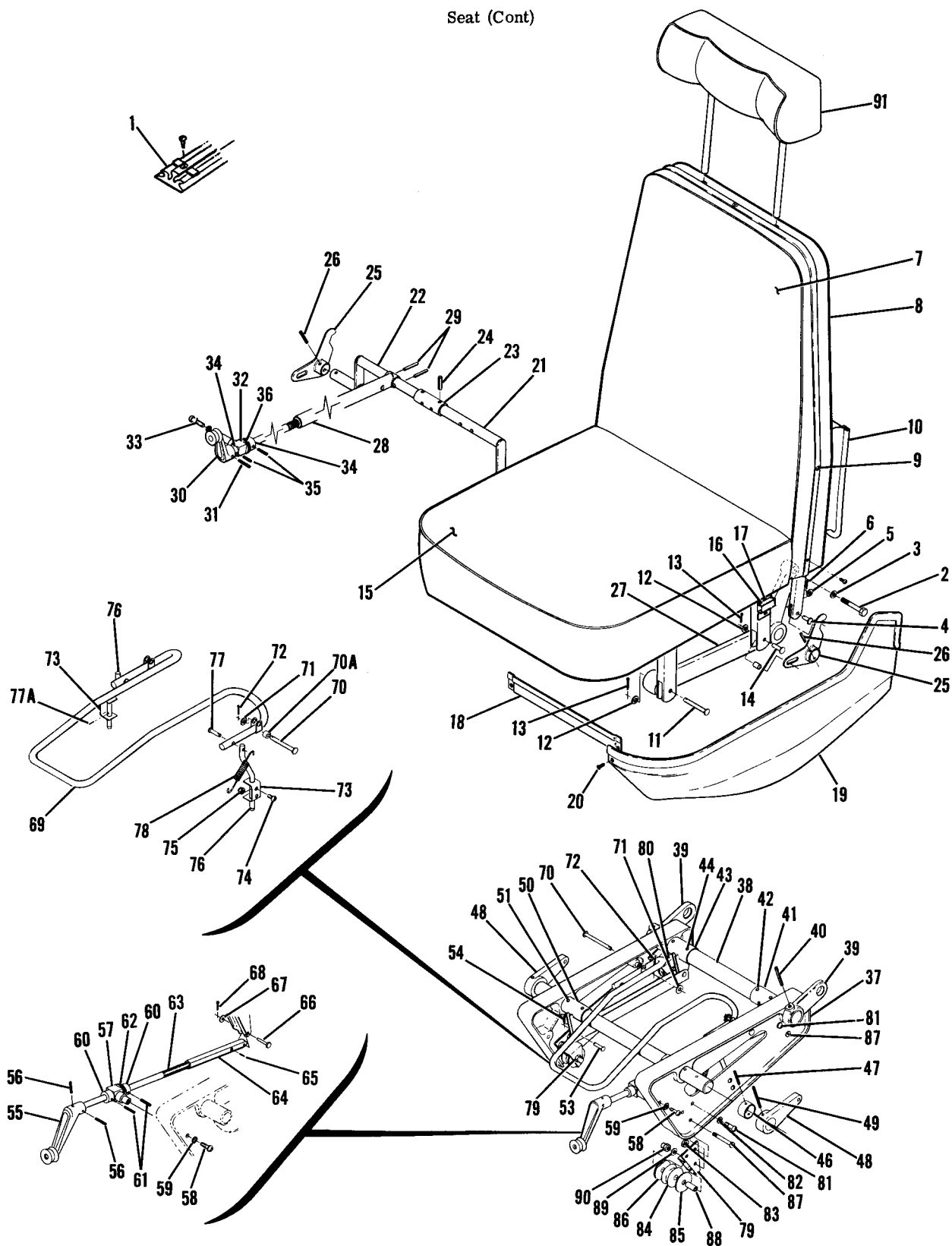


Figure 42B. Infinitely Adjustable Front Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
42B-			FRONT SEAT INSTALLATION-INFINITE ADJUST -----	NP	A
	1714064-9	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST -----	2	F
	0514094-8	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST -----	2	G
			ATTACHING PARTS		
- 1	0511242-1		STOP-SEAT -----	1	
	AN500A8-7		SCREW -----	1	
			-----*		
			BACK ASSEMBLY-UPHOLSTERED SEAT -----	NP	
			ATTACHING PARTS		
- 2	AN3-17A		BOLT -----	2	
- 3	AN960-10L		WASHER -----	4	
	0514029-2		SPACER -----	2	
	MS21044N3		NUT -----	2	
- 4	MS20392-2C11		PIN -----	2	
- 5	AN960-10L		WASHER -----	2	
- 6	MS24665-132		COTTER PIN -----	2	
			-----*		
- 7	1714064-10	#	COVER ASSEMBLY-SEAT BACK -----	1	F
	0514094-7	#	COVER ASSEMBLY-SEAT BACK -----	1	G
- 8	0514083-1	□	TRIM ASSEMBLY-SEAT BACK -----	1	
			ATTACHING PARTS		
- 9	S1021A4-6		SCREW -----	5	
			-----*		
-10	1214062-5	#	POCKET ASSEMBLY-MAGAZINE -----	1	
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	NP	
			ATTACHING PARTS		
-11	MS20392-3C49		PIN -----	2	
-12	AN960-416L		WASHER -----	4	
-13	MS24665-134		PIN-COTTER -----	4	
-14	MS20392-3C17		PIN -----	2	
			-----*		
-15	1714064-11	#	COVER ASSEMBLY-SEAT BOTTOM -----	1	F
	0514094-6	#	COVER ASSEMBLY-SEAT BOTTOM -----	1	G
-16	0514021-16		SUPPORT-SEAT TRIM -----	2	D
	0514021-24		SUPPORT-SEAT TRIM -----	2	E
			ATTACHING PARTS		
-17	S1021A4-6		SCREW -----	2	
			-----*		
-18	0514017-3	□	TRIM -----	1	
-19	0714010-1	□	TRIM-LH -----	1	
	0714010-2	□	TRIM-RH -----	1	
			ATTACHING PARTS		
-20	S1021A4-6		SCREW -----	4	
			-----*		
-21	1714074-13		WELDMENT -----	1	
-22	1714074-14		WELDMENT -----	1	
-23	1714074-6		SPLICE -----	1	
			ATTACHING PARTS		
-24	NAS561P6-12		PIN -----	1	
			-----*		
-25	0514030-4		BELLCRANK ASSEMBLY-SEAT BACK ADJUST -----	2	
			ATTACHING PARTS		
-26	NAS561P4-12		PIN -----	2	
			-----*		
-27	0514060-5		BRACKET ASSEMBLY-SEAT PILOT -----	2	
-28	0514089-1		SCREW JACK ASSEMBLY -----	1	
			ATTACHING PARTS		
-29	NAS561P4-15		PIN -----	2	
			-----*		
-30	0514036-1		HANDLE ASSEMBLY-SEAT BACK ADJUST -----	1	
			ATTACHING PARTS		
-31	NAS561P4-12		PIN -----	1	
			-----*		
-32	0514033-1		BEARING BLOCK -----	1	
			ATTACHING PARTS		
-33	AN520-10R8		SCREW -----	1	
	AN960-10L		WASHER -----	1	
			-----*		
-34	1200138-2		COLLAR -----	2	
			ATTACHING PARTS		
-35	NAS561P4-12		PIN -----	1	
			-----*		

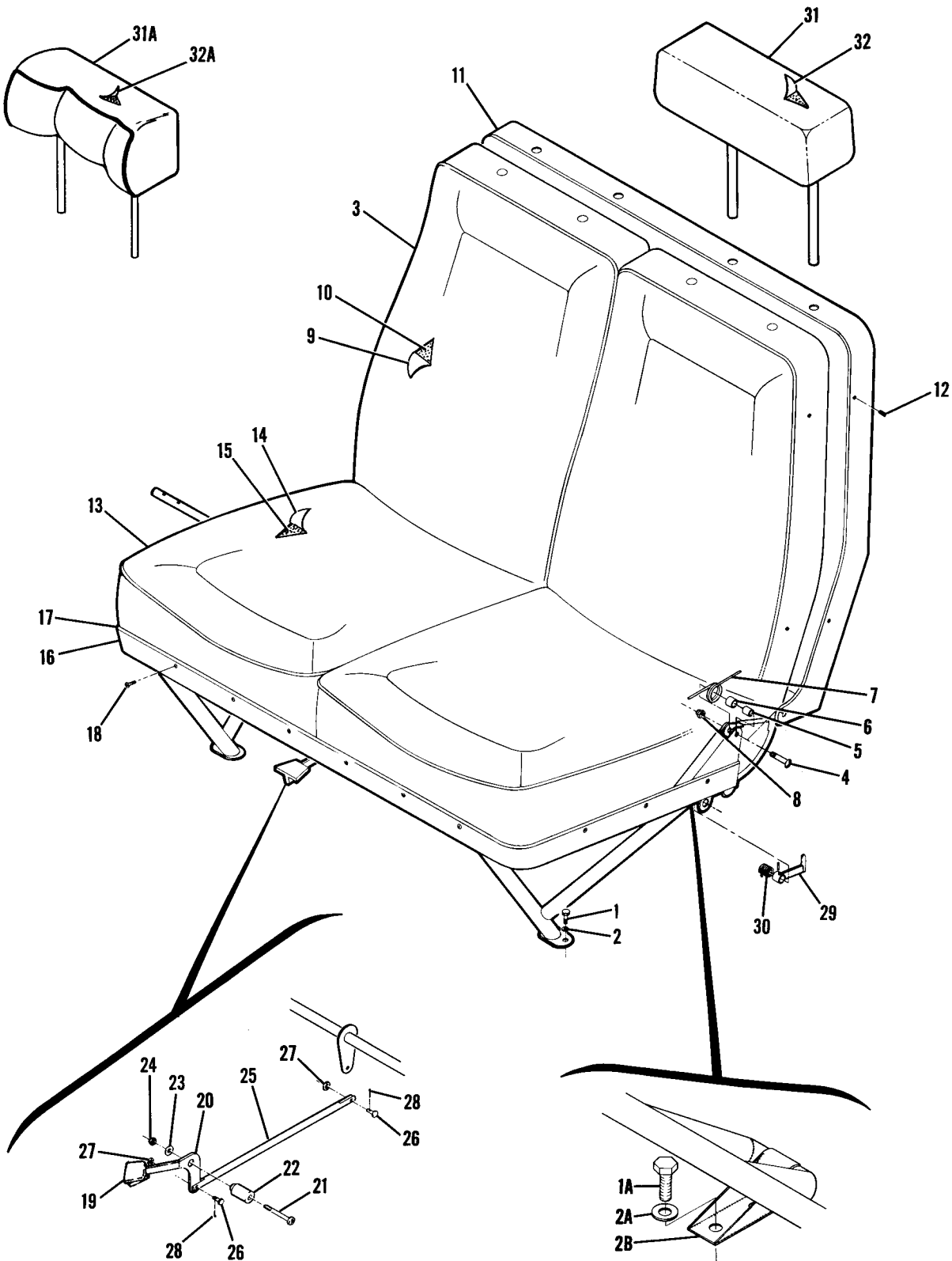
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
42B-36	S2013L2	BEARING -----	1	
	S2014-2	RACE -----	2	
	0514051-4	PEDESTAL ASSEMBLY-SEAT -----	1	
-37	1714065-7	PEDESTAL-LH -----	1	
	1714065-8	PEDESTAL-RH -----	1	
-38	0514026-3	TORQUE TUBE-REAR -----	1	
-39	0514034-1	BELLCRANK-VERTICAL ADJUSTMENT REAR -----	2	
		ATTACHING PARTS -----		
-40	NAS561P6-28	PIN -----	1	
		-----*		
-41	0514028-6	BELLCRANK ASSEMBLY-REAR TORQUE TUBE LH -----	1	
		ATTACHING PARTS -----		
-42	NAS561P8-18	PIN -----	2	
		-----*		
-43	0514028-5	BELLCRANK ASSEMBLY-REAR TORQUE TUBE RH -----	1	
		ATTACHING PARTS -----		
-44	NAS561P6-18	PIN -----	1	
		-----*		
-45	0514026-5	TORQUE TUBE-FWD -----	1	
-46	1200136-1	COLLAR-FRONT TORQUE TUBE -----	3	
		ATTACHING PARTS -----		
-47	NAS561P6-18	PIN -----	1	
		-----*		
-48	0700633-5	BELLCRANK ASSEMBLY-VERTICAL ADJUSTMENT FRONT -----	2	
		ATTACHING PARTS -----		
-49	NAS561P6-22	PIN -----	1	
		-----*		
-50	0514028-5	BELLCRANK ASSEMBLY-FRONT TORQUE TUBE -----	1	
		ATTACHING PARTS -----		
-51	NAS561P6-18	PIN -----	2	
		-----*		
-52	0514032-1	CHANNEL-TORQUE TUBE INTERCONNECT -----	1	
		ATTACHING PARTS -----		
-53	MS20392-2C17	PIN -----	2	
	AN960-10L	WASHER -----	2	
-54	MS24665-132	PIN-COTTER -----	2	
		-----*		
-55	1200159-3	HANDLE ASSEMBLY-VERTICAL ADJUSTMENT -----	1	
		ATTACHING PARTS -----		
-56	NAS561P4-12	PIN -----	2	
		-----*		
-57	0514033-2	BEARING BLOCK -----	1	
		ATTACHING PARTS -----		
-58	AN520-10R8	SCREW -----	1	
-59	AN960-10L	WASHER -----	1	
		-----*		
-60	1200138-2	COLLAR -----	2	
		ATTACHING PARTS -----		
-61	NAS561P4	PIN -----	1	
		-----*		
-62	S2013L2	BEARING -----	1	
	S2014-2	RACE -----	2	
-63	0514027-19	SCREW ASSEMBLY-VERTICAL ADJUSTMENT -----	1	
-64	1514119-3	NUT-SEAT ADJUST -----	1	
		ATTACHING PARTS -----		
-65	NAS561P4-8	PIN -----	1	
-66	MS20392-2C	PIN -----	1	
-67	AN960-10	WASHER -----	1	
-68	MS24665-132	PIN-COTTER -----	1	
		-----*		
-69	0514050-7	HANDLE ASSEMBLY-SEAT LATCH RELEASE 1714087-3 -----	1	B
	1714087-3	HANDLE ASSEMBLY-SEAT LATCH RELEASE -----	1	C
		ATTACHING PARTS -----		
-70	MS20392-2C59	PIN -----	2	B
		PIN -----	2	C
-70A		SPACER -----	2	C
-71	AN960-10L	WASHER -----	2	
-72	MS24665-132	PIN-COTTER -----	2	
		-----*		
-73	1714061-1	GUIDE -----	2	
		ATTACHING PARTS -----		
-74	AN515-8R6	SCREW -----	2	
-75	NAS679A08	NUT -----	2	
		-----*		

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103H

Seat (Cont)



17701774 & ON

Figure 43. Rear Seat Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
43 -		REAR SEAT INSTALLATION -----	NP	
	1715003-2 #	SEAT ASSEMBLY-REAR -----	1	A
	1715003-1 #	SEAT ASSEMBLY-REAR CARDINAL ONLY -----	1	A
	1715003-15 #	SEAT ASSEMBLY-REAR -----	1	C
	1715003-16 #	SEAT ASSEMBLY-REAR -----	1	D
	1714082-1 #	SEAT ASSEMBLY-REAR -----	1	F
	1714082-14 #	SEAT ASSEMBLY-REAR -----	1	K
	1714094-1 #	SEAT ASSEMBLY-REAR -----	1	N
		ATTACHING PARTS -----		
- 1	AN4-7A	BOLT FRONT ATTACH -----	2	
	AN4-5A	BOLT REAR ATTACH -----	6	A
	AN4-5A	BOLT REAR ATTACH -----	8	G
- 1A	AN5-6A	BOLT REAR ATTACH -----	8	H
- 2	AN960-416	WASHER -----	6	A
	AN960-416	WASHER -----	10	G
	AN960-416	WASHER FRONT ATTACH -----	2	H
- 2A	AN960-516	WASHER REAR ATTACH -----	8	H
- 2B	1714077-1	RETAINER ASSY-REAR ATTACH -----	4	H
		-----*		
- 3	1715003-203 #	BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	A
	1715003-202 #	BACK ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY -----	1	C
	1715003-205 #	BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	D
	1715003-207 #	BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	E
		ATTACHING PARTS -----	NP	
- 4	AN24-18A	BOLT -----	2	
- 5	1714001-20	BUSHING -----	2	
- 6	1714001-22	BUSHING -----	2	
- 7	1714002-1	SPRING -----	2	
- 8	S1914-11	NUT -----	2	
		-----*		
- 9	1715003-6 #	COVER ASSEMBLY-SEAT BACK -----	1	A
	1715003-5 #	COVER ASSEMBLY-SEAT BACK CARDINAL ONLY -----	1	C
	1715003-5 #	COVER ASSEMBLY-SEAT BACK -----	1	D
	1715003-24 #	COVER ASSEMBLY-SEAT BACK -----	1	F
	1714082-13 #	COVER ASSEMBLY-SEAT BACK LH -----	1	K
	1714082-6 #	COVER ASSEMBLY-SEAT BACK RH -----	1	M
	1714082-17 #	COVER ASSEMBLY-SEAT BACK LH -----	1	N
	1714082-16 #	COVER ASSEMBLY-SEAT BACK RH -----	1	A
	1714094-2 #	COVER ASSEMBLY-SEAT BACK -----	1	B
-10	1715003-10	CUSHION-SEAT BACK -----	1	
	1715003-11	CUSHION-LH SEAT BACK -----	1	A
	1715003-12	CUSHION-RH SEAT BACK CARDINAL ONLY -----	1	C
	1715003-11	CUSHION-LH SEAT BACK -----	1	D
	1715003-12	CUSHION-RH SEAT BACK -----	1	M
	1715003-21	CUSHION-LH SEAT BACK -----	1	N
	1715003-26	CUSHION-RH SEAT BACK -----	1	A
	1714082-5	CUSHION-LH SEAT BACK -----	1	B
	1714082-4	CUSHION-RH SEAT BACK -----	1	
	1714094-5	CUSHION-SEAT BACK -----	1	
-11	1715020-1	TRIM ASSEMBLY CARDINAL ONLY -----	1	
	1715038-1	TRIM ASSEMBLY -----	1	
		ATTACHING PARTS -----		
-12	S1021A4-6	SCREW -----	AR	
		-----*		
-13	1715003-201 #	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	A
	1715003-200 #	BOTTOM ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY -----	1	C
	1715003-204 #	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	D
	1715003-206 #	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	E
-14	1715003-4 #	COVER ASSEMBLY-SEAT BOTTOM -----	1	A
	1715003-3 #	COVER ASSEMBLY-SEAT BOTTOM CARDINAL ONLY -----	1	C
	1715003-3 #	COVER ASSEMBLY-SEAT BOTTOM -----	1	D
	1715003-20 #	COVER ASSEMBLY-SEAT BOTTOM -----	1	F
	1714082-7 #	COVER ASSEMBLY-SEAT BOTTOM -----	2	K
	1714082-15 #	COVER ASSEMBLY-SEAT BOTTOM -----	2	N
	1714094-3 #	COVER ASSEMBLY-SEAT BOTTOM -----	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION						UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6		
43 -15	1715003-9						CUSHION-SEAT BOTTOM	1	A
	1715003-13						CUSHION-LH SEAT BOTTOM	1	A
	1715003-14						CUSHION-RH SEAT BOTTOM	1	A
	1715003-13						CUSHION-LH SEAT BOTTOM	1	C
	1715003-14						CUSHION-RH SEAT BOTTOM	1	C
	1715003-17						CUSHION-LH SEAT BOTTOM	1	D
	1715003-25						CUSHION-RH SEAT BOTTOM	1	D
	1714082-3						CUSHION-LH SEAT BOTTOM	1	M
	1714082-2						CUSHION-RH SEAT BOTTOM	1	M
	1714094-6						CUSHION-SEAT BOTTOM	1	N
	-16 1715028-2	□					MOULDING-SEAT BOTTOM	1	A
	-17 1715028-4						TRIM-SEAT BOTTOM	1	A
	1715037-1	□					RETAINER-SEAT BOTTOM	1	B
							ATTACHING PARTS		
	-18 S1021A4-6						SCREW	AR	
-19	1714005-1						KNOB-SEAT ADJUSTMENT	1	
							ATTACHING PARTS		
	NAS561P3-6						PIN	1	
							ATTACHING PARTS		
	-20 1714033-1						BELLCRANK	1	
							ATTACHING PARTS		
	-21 AN24-31A						BOLT	1	
	-22 1714036-1						BUSHING	1	J
	1714036-3						BUSHING	1	H
	-23 S1450-4-10-032						WASHER	1	
	-24 NAS679A4						NUT	1	
							ATTACHING PARTS		
	-25 1714034-1						LINK-SEAT BACK ADJUST	1	
							ATTACHING PARTS		
	-26 MS20392-1C7						PIN	2	
-27	AN960-4L						WASHER	2	
	-28 MS24665-132						PIN-COTTER	2	
							ATTACHING PARTS		
	-29 1714001-19						PAWL-SEAT BACK	2	
	-30 1414107-1						SPRING-PAWL	1	
	-31 1714040-1	#					HEADREST ASSEMBLY	2	A
	1714040-5	#					HEADREST ASSEMBLY	2	A
	-31A 0514048-1	#					HEADREST ASSEMBLY	2	P
	1215073-11	#					HEADREST ASSEMBLY	2	N
	-32 1714040-2	#					COVER ASSEMBLY-HEADREST	1	A
	1714040-6	#					COVER ASSEMBLY-HEADREST	1	A
	-32A 0514048-9	#					COVER ASSEMBLY-HEADREST	1	P
	1215073-18	#					COVER ASSEMBLY-HEADREST	1	N
	SEE FIG 46						SEAT BELTS INSTALLATION	NP	

NOTE. □THIS PART MUST HAVE A SECOND DASH
NUMBER ADDED TO DENOTE COLOR. REFER TO
HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. #THIS PART MUST HAVE A SECOND DASH
NUMBER ADDED TO DENOTE COLOR. REFER TO
HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 & ON
C---177 SERIAL 17701371 THRU 17701530
D---177 SERIAL 17701531 THRU 17701633
E---177 SERIAL 17701634 & ON
F---177 SERIAL 17701634 THRU 17701773
G---177 SERIAL 17701371 THRU 17701773
H---177 SERIAL 17701774 & ON
J---177 SERIAL 17700001 THRU 17701773
K---177 SERIAL 17701774 THRU 17701973
L---177 SERIAL 17700001 THRU 17701973
M---177 SERIAL 17701634 THRU 17701973
N---177 SERIAL 17701974 & ON
P---177 SERIAL 17701371 THRU 17701973



FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7			
43A-			REAR SEAT INSTALLATION-INDIVIDUALLY RECLINING BACK -----	NP	A
	1715005-2	#	SEAT ASSEMBLY-REAR -----	1	B
	1715005-1	#	SEAT ASSEMBLY-REAR CARDINAL ONLY -----	1	B
	1715005-19	#	SEAT ASSEMBLY-REAR -----	1	O
	1715005-20	#	SEAT ASSEMBLY-REAR -----	1	F
	1714083-1	#	SEAT ASSEMBLY-REAR -----	1	G
	1714083-9	#	SEAT ASSEMBLY-REAR -----	1	L
	1714093-1	#	SEAT ASSEMBLY-REAR -----	1	M
			ATTACHING PARTS		
- 1	AN4-7A		BOLT FRONT ATTACH -----	2	
	AN4-5A		BOLT REAR ATTACH -----	4	J
- 1A	AN5-6A		BOLT REAR ATTACH -----	4	K
- 2	AN960-416		WASHER -----	6	J
	AN960-416		WASHER FRONT ATTACH -----	2	K
- 2A	AN960-516		WASHER REAR ATTACH -----	4	K
- 2B	1714077-1		RETAINER ASSY REAR ATTACH -----	2	K
			-----*		
- 3	1715005-202	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH CARDINAL -----	1	B
	1715005-203	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH 177 -----	1	B
	1715005-204	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH CARDINAL -----	1	B
	1715005-205	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH 177 -----	1	B
	1715005-207	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH -----	1	D
	1715005-208	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH -----	1	D
	1715005-211	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH -----	1	F
	1715005-210	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH -----	1	F
			BACK ASSEMBLY-UPHOLSTERED SEAT -----	1	H
			ATTACHING PARTS		
- 4	AN24-18A		BOLT -----	4	
- 5	1714001-20		BUSHING -----	4	
- 6	1714001-22		BUSHING -----	4	
- 7	1714002-2		SPRING -----	4	
- 8	S1914-11		NUT -----	4	
			-----*		
- 9	1715005-6	#	COVER ASSEMBLY-SEAT BACK RH CARDINAL -----	1	B
	1715005-8	#	COVER ASSEMBLY-SEAT BACK RH 177 -----	1	B
	1715005-5	#	COVER ASSEMBLY-SEAT BACK LH CARDINAL -----	1	B
	1715005-7	#	COVER ASSEMBLY-SEAT BACK LH 177 -----	1	B
	1715005-6	#	COVER ASSEMBLY-SEAT BACK RH -----	1	D
	1715005-5	#	COVER ASSEMBLY-SEAT BACK LH -----	1	D
	1715005-32	#	COVER ASSEMBLY-SEAT BACK RH -----	1	F
	1715005-33	#	COVER ASSEMBLY-SEAT BACK LH -----	1	F
	1714083-8	#	COVER ASSEMBLY-SEAT BACK RH -----	1	G
	1714083-7	#	COVER ASSEMBLY-SEAT BACK LH -----	1	G
	1714083-12	#	COVER ASSEMBLY-SEAT BACK RH -----	1	L
	1714083-11	#	COVER ASSEMBLY-SEAT BACK LH -----	1	L
	1714093-8	#	COVER ASSEMBLY-SEAT BACK RH -----	1	M
	1714093-9	#	COVER ASSEMBLY-SEAT BACK LH -----	1	M
-10	1715005-16		CUSHION-SEAT BACK RH CARDINAL -----	1	B
	1715005-18		CUSHION-SEAT BACK RH 177 -----	1	B
	1715005-15		CUSHION-SEAT BACK LH CARDINAL -----	1	B
	1715005-17		CUSHION-SEAT BACK LH 177 -----	1	B
	1715005-16		CUSHION-SEAT BACK RH -----	1	D
	1715005-15		CUSHION-SEAT BACK LH -----	1	D
	1715005-28		CUSHION-SEAT BACK RH -----	1	F
	1715005-27		CUSHION-SEAT BACK LH -----	1	F
	1714083-4		CUSHION-SEAT BACK RH -----	1	N
	1714083-5		CUSHION-SEAT BACK LH -----	1	N
	1714093-4		CUSHION-SEAT BACK RH -----	1	M
	1714093-5		CUSHION-SEAT BACK LH -----	1	M
-11	1715020-3	□	TRIM ASSEMBLY-LH CARDINAL ONLY -----	1	B
	1715039-1	□	TRIM ASSEMBLY-LH -----	1	C
-12	1715020-4	□	TRIM ASSEMBLY-RH CARDINAL ONLY -----	1	B
	1715039-2	□	TRIM ASSEMBLY-RH -----	1	C
			ATTACHING PARTS		
	S1021A4-6		SCREW -----	AR	
			-----*		
-13	1715005-201	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT 177 -----	1	B
	1715005-200	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT CARDINAL -----	1	B
	1715005-206	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	D
	1715005-209	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	F
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT -----	1	H
-14	1715005-3	#	COVER ASSEMBLY-SEAT BOTTOM CARDINAL -----	1	B
	1715005-4	#	COVER ASSEMBLY-SEAT BOTTOM 177 -----	1	B
	1715005-3	#	COVER ASSEMBLY-SEAT BOTTOM -----	1	D

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Seat (Cont)

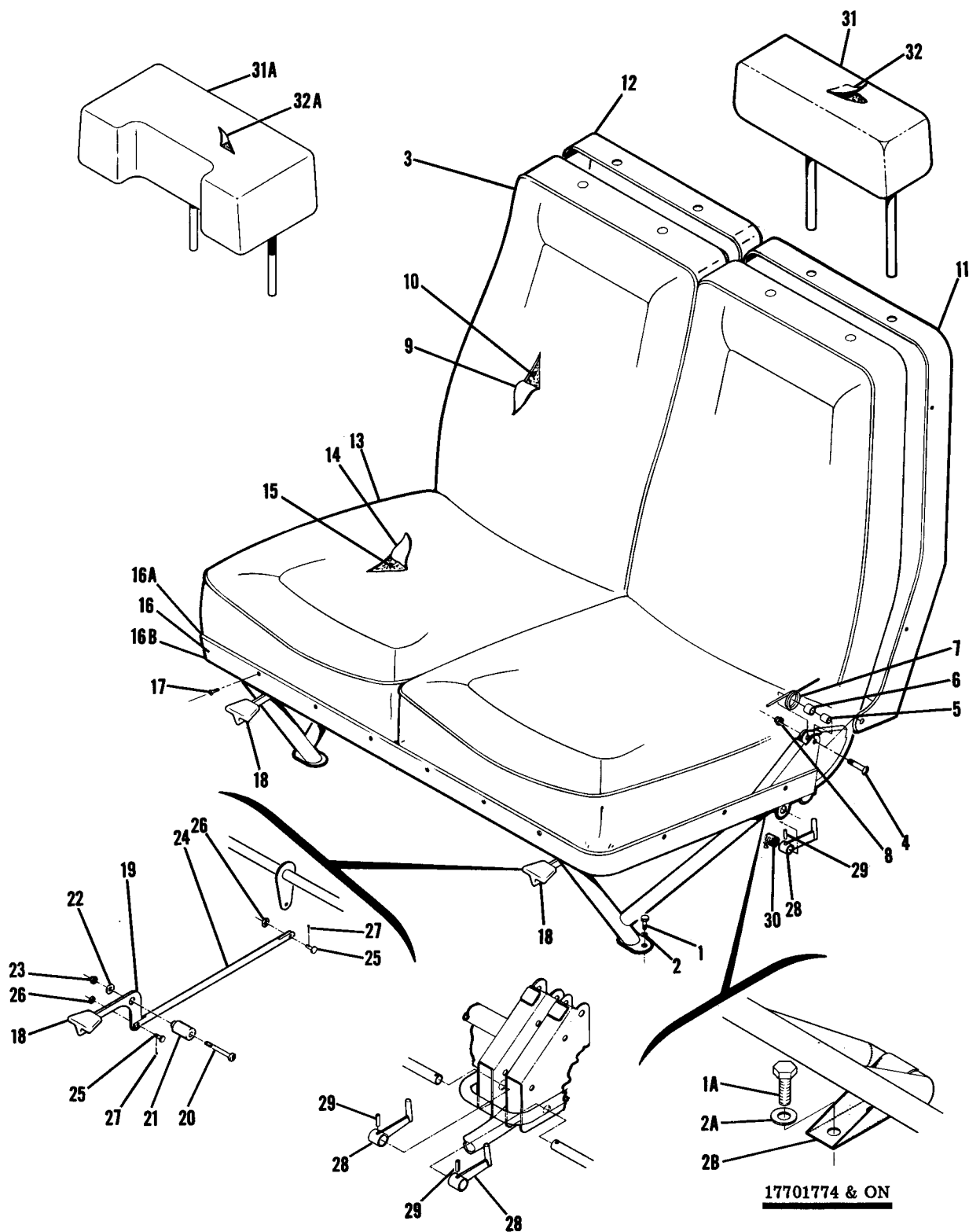
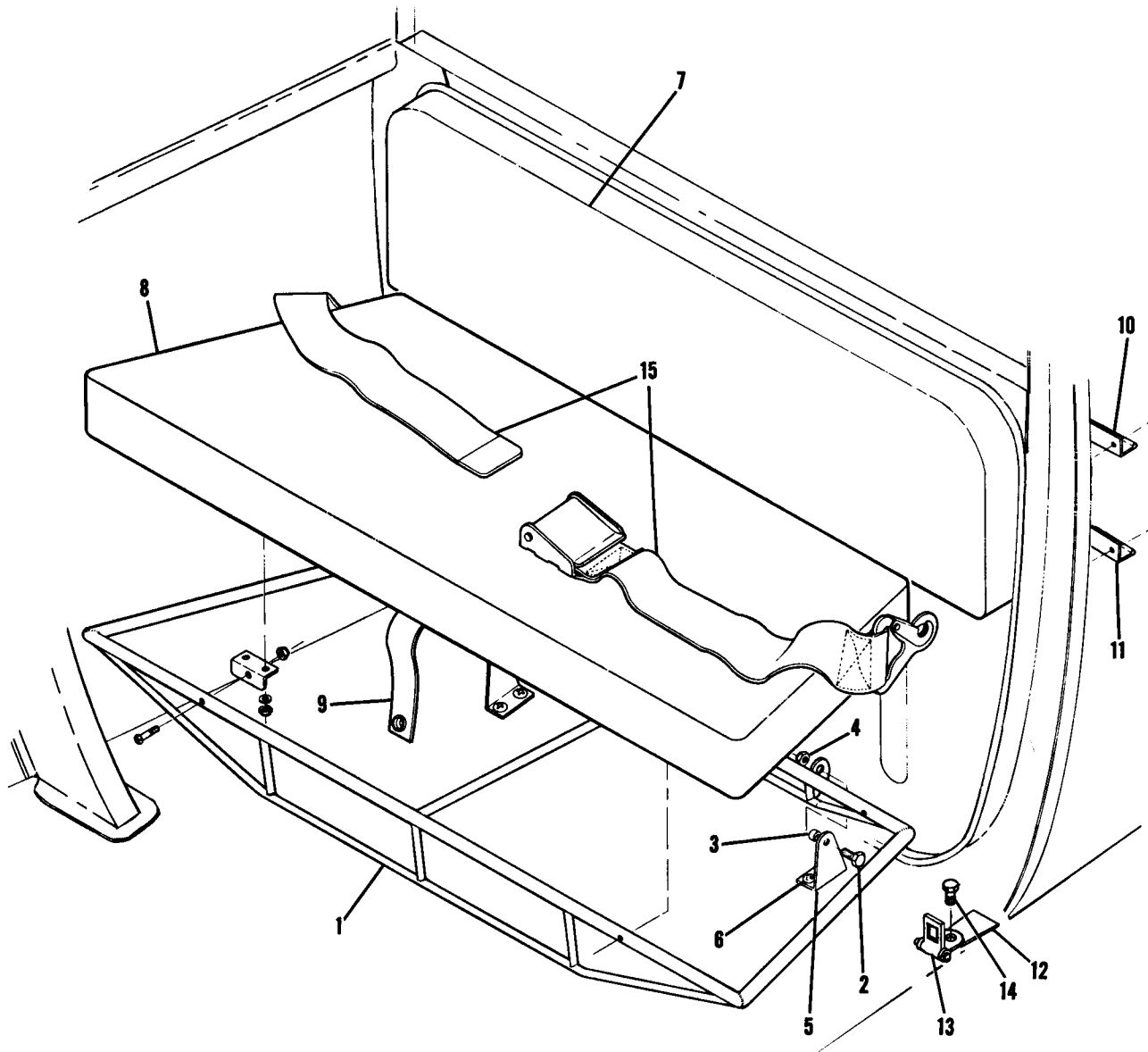
**177 SERIAL 17700339 & ON**

Figure 43A. Rear Seat Installation-Individually Reclining Back



FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
43A-	1715005-26	#	COVER ASSEMBLY-SEAT BOTTOM -----	1	F
	1714083-6	#	COVER ASSEMBLY-SEAT BOTTOM -----	1	G
	1714083-10	#	COVER ASSEMBLY-SEAT BOTTOM -----	1	L
	1714093-10	#	COVER ASSEMBLY-SEAT BOTTOM RH -----	1	M
	1714093-11	#	COVER ASSEMBLY-SEAT BOTTOM LH -----	1	M
	1715005-11		CUSHION-BOTTOM LH CARDINAL -----	1	B
-15	1715005-13		CUSHION-BOTTOM LH 177 -----	1	B
	1715005-12		CUSHION-BOTTOM RH CARDINAL -----	1	B
	1715005-14		CUSHION-BOTTOM RH 177 -----	1	B
	1715005-11		CUSHION-BOTTOM LH -----	1	D
	1715005-12		CUSHION-BOTTOM RH -----	1	D
	1715005-21		CUSHION-BOTTOM LH -----	1	F
	1715005-20		CUSHION-BOTTOM RH -----	1	F
	1714083-3		CUSHION-BOTTOM LH -----	1	N
	1714083-2		CUSHION-BOTTOM RH -----	1	N
	1714093-7		CUSHION-BOTTOM LH -----	1	M
	1714093-6		CUSHION-BOTTOM RH -----	1	M
	1715028-2	□	MOULDING-SEAT BOTTOM CARDINAL ONLY -----	1	B
-16	1715028-4		TRIM-SEAT BOTTOM CARDINAL ONLY -----	1	B
-16A	1715037-1	□	RETAINER-SEAT BOTTOM -----	1	C
-16B			ATTACHING PARTS		
-17	S1021A4-6		SCREW -----	AR	
-18			-----*		
	1714005-1		KNOB-SEAT ADJUSTMENT -----	2	
			ATTACHING PARTS		
	NAS561P3-6		PIN -----	1	
-19			-----*		
	1714033-1		BELLCRANK -----	2	
-20			ATTACHING PARTS		
	AN23-12A		BOLT -----	1	
-21	1714036-2		BUSHING -----	1	
-22	S1450-3-10-032		WASHER -----	1	
-23	MS21044N3		NUT -----	1	
-24			-----*		
	1714034-1		LINK-SEAT BACK ADJUST -----	2	
-25			ATTACHING PARTS		
	MS20392-1C7		PIN -----	2	
-26	AN960-4L		WASHER -----	2	
-27	MS24665-132		PIN-COTTER -----	2	
-28			-----*		
	1714001-19		PAWL ASSEMBLY -----	4	
-29			ATTACHING PARTS		
	NAS561P3-8		PIN -----	1	
-30			-----*		
	1414107-1		SPRING-TORSION LH -----	1	
-31	1414107-2		SPRING-TORSION RH -----	1	
	1714040-1	#	HEADREST ASSEMBLY 177 -----	2	B
-31A	1714040-5	#	HEADREST ASSEMBLY CARDINAL -----	2	B
	0514048-1	#	HEADREST ASSEMBLY -----	2	P
-32	1215073-11	#	HEADREST ASSEMBLY -----	2	M
	1714040-2	#	COVER ASSEMBLY-HEADREST 177 -----	1	B
-32A	1714040-6	#	COVER ASSEMBLY-HEADREST CARDINAL ONLY -----	1	B
	0514048-9	#	COVER ASSEMBLY-HEADREST -----	1	P
	1215073-18	#	COVER ASSEMBLY-HEADREST -----	1	M
	SEE FIG 46		SEAT BELT INSTALLATION -----	NP	
NOTE. □THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLGR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.					
NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLCR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.					
A---177 SERIAL 17700339 & ON					
B---177 SERIAL 17700339 THRU 17701370					
C---177 SERIAL 17701371 & ON					
D---177 SERIAL 17701371 THRU 17701530					
E---177 SERIAL 17701531 & ON					
F---177 SERIAL 17701531 THRU 17701633					
G---177 SERIAL 17701634 THRU 17701773					
H---177 SERIAL 17701634 & ON					
J---177 SERIAL 17700339 THRU 17701773					
K---177 SERIAL 17701774 & ON					
L---177 SERIAL 17701774 THRU 17701973					
M---177 SERIAL 17701974 & ON					
N---177 SERIAL 17701634 THRU 17701973					
P---177 SERIAL 17701371 THRU 17701973					

Seat (Cont)

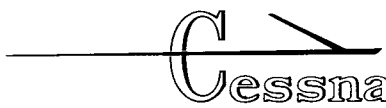


177 SERIAL 17700001 THRU 17701370

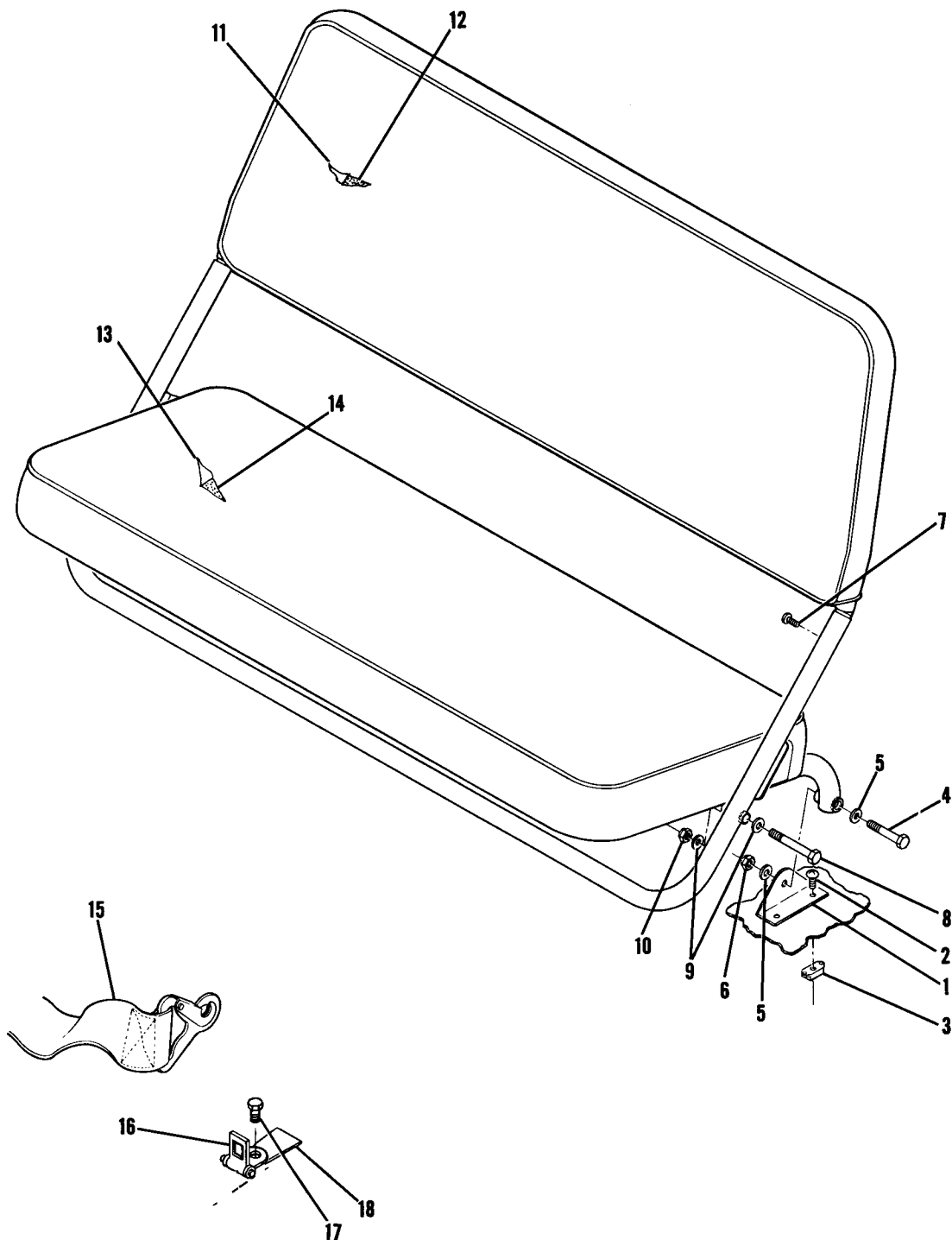
Figure 44. Auxiliary Seat Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
44 -		AUXILIARY SEAT INSTALLATION -----	NP	C
- 1	0711097-2	□ FRAME ASSEMBLY-AUXILIARY SEAT -----	1	
		ATTACHING PARTS -----		
- 2	AN3-4A	BOLT -----	2	
- 3	NAS43HT3-6	SPACER -----	2	
- 4	MS21044N3	NUT -----	2	
		---*---		
- 5	0711098-3	HINGE-FLOOR FITTING -----	1	
	0711098-4	HINGE-FLOOR FITTING -----	1	
		ATTACHING PARTS -----		
- 6	AN515-8R8	SCREW -----	2	
	NAS679A08	NUT -----	2	
		---*---		
- 7	0711080-1	# BACKREST ASSEMBLY -----	1	
	AN227-7	SOCKET -----	5	
	AN227-6	BUTTON -----	5	
- 8	0711097-4	# CUSHION ASSEMBLY -----	1	A
	0711097-25	# CUSHION ASSEMBLY -----	1	B
		ATTACHING PARTS -----		
	AN515-8R14	SCREW -----	4	
	NAS679A08	NUT -----	4	
		---*---		
- 9	0711097-21	STRAP ASSEMBLY -----	1	
-10	0511491-3	ANGLE ASSEMBLY -----	1	
-11	0511491-4	ANGLE ASSEMBLY -----	1	
-12	1714032-1	DOUBLER -----	2	
-13	0711083-1	LATCH ASSEMBLY -----	2	
		ATTACHING PARTS -----		
-14	AN4-6A	BOLT -----	1	
	NAS680A4	NUT -----	1	
	AN960-416	WASHER -----	1	
		---*---		
-15	S1746-5	BELT ASSEMBLY-SAFETY -----	1	
NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI. NOTE. □THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. A---177 SERIAL 17700001 THRU 17701164 B---177 SERIAL 17701165 THRU 17701370 C---177 SERIAL 17700001 THRU 17701370				



Seat (Cont)



177 SERIAL 17701371 & ON

Figure 44A. Auxiliary Seat Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
44A-		AUXILIARY SEAT INSTALLATION -----	NP	A
	0515002-1 #	SEAT ASSEMBLY-AUXILIARY -----	1	B
	0714005-2 #	SEAT ASSEMBLY-AUXILIARY -----	1	C
		ATTACHING PARTS -----		
- 1	0514042-1	BRACKET-SEAT MOUNTING -----	2	
- 2	AN515-8R8	SCREW -----	4	
- 3	NAS686A08	NUTPLATE -----	4	
- 4	AN4-13A	BOLT -----	2	
- 5	AN960-416	WASHER -----	4	
- 6	NAS679A4	NUT -----	2	
		---*---		
- 7	S102128-8C	SCREW -----	2	
- 8	AN4-17A	BOLT -----	2	
- 9	AN960-416	WASHER -----	4	
-10	NAS679A4	NUT -----	2	
-11	0515002-4 #	COVER ASSEMBLY-SEAT BACK -----	1	B
	0714005-3 #	COVER ASSEMBLY-SEAT BACK -----	1	C
-12	0515002-9	CUSHION-SEAT BACK -----	1	
	0515002-7	DIAPHRAGHM-SEAT BACK -----	1	
-13	0515002-6 #	COVER ASSEMBLY-SEAT BOTTOM -----	1	B
	0714005-4 #	COVER ASSEMBLY-SEAT BOTTOM -----	1	C
-14	0515002-10	CUSHION-SEAT BOTTOM -----	1	
	0515002-8	DIAPHRAGHM-SEAT BOTTOM -----	1	
-15	S1746-5	BELT ASSEMBLY-SAFETY -----	1	
		ATTACHING PARTS -----		
-16	0711083-1	LATCH ASSEMBLY-SEAT BELT -----	2	
-17	AN4-6A	BOLT -----	2	
	AN960-416	WASHER -----	2	
	NAS680A4	NUT -----	2	
-18	1714032-1	DOUBLER -----	2	
		---*---		
		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.		
		A---177 SERIAL 17701371 & ON B---177 SERIAL 17701371 THRU 17701633 C---177 SERIAL 17701634 & ON		

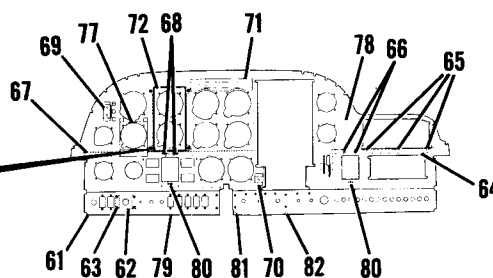
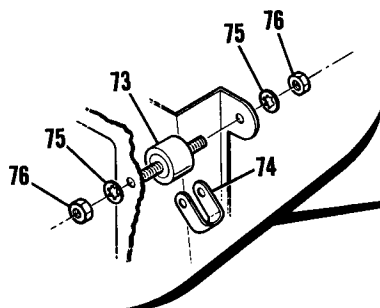
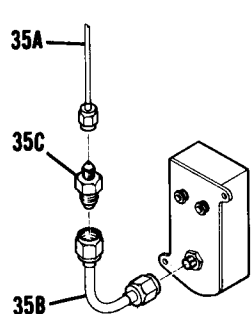
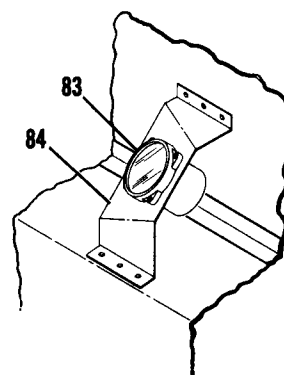


Figure 45. Instrument Panel Equipment Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45 -		INSTRUMENT PANEL EQUIPMENT INSTALLATION -----	NP	A
- 1	1713233-2	COVER ASSEMBLY-SHOCK PANEL -----	1	
		ATTACHING PARTS		
- 2	0513351-1	SCREW POST -----	4	
- 3	AN34088	NUT -----	4	
- 4	NAS43DD3-5	SPACER -----	4	
- 5	AN515-8R6	SCREW -----	4	
- 5A	CM2692-8-1S	PLUG BUTTON -----	2	
		---*---		
- 6	1213004-1	RETAINER-CALL LETTER -----	1	
		ATTACHING PARTS		
- 7	S1022Z6-10B	SCREW -----	2	
	NAS446-2-1	NUT -----	2	
		---*---		
- 8	1713214-2	COVER-RADIO CUTOUT -----	1	
- 9	1713214-1	COVER-RADIO CUTOUT -----	1	
-10	1713232-1	COVER-STATIONARY INSTRUMENT PANEL -----	1	
		ATTACHING PARTS		
-11	0513351-1	SCREW POST -----	3	
	AN34088	NUT -----	3	
	NAS43DD3-5	SPACER -----	3	
	AN515-8R6	SCREW -----	3	
		---*---		
-12	1713226-1	RETAINER-INSTRUMENT PANEL COVER -----	1	
-13	1713231-1	COVER-STATIONARY INSTRUMENT PANEL LOWER -----	1	
	1713231-4	COVER-STATIONARY INSTRUMENT PANEL LOWER LH CARDINAL -----	1	
	1713231-5	COVER-STATIONARY INSTRUMENT PANEL LOWER RH CARDINAL -----	1	
	1713231-6	COVER-STATIONARY INSTRUMENT PANEL UPPER LH CARDINAL -----	1	
		ATTACHING PARTS		
-14	0513351-1	SCREW POST -----	6	
	AN34088	NUT -----	6	
	NAS43DD3-5	SPACER -----	6	
	AN515-8R6	SCREW -----	6	
-15	AN515-8R10	SCREW -----	5	
	AN960-8	WASHER -----	5	
	NAS679A08	NUT -----	5	
		---*---		
-15A	1713230-3	COVER-LOWER LH & RH MATCHED SET CARDINAL -----	1	
-16	S1317N2	CLOCK ASSEMBLY-ELECTRIC WEU C664508-0101 -----	1	
	C664508-0101	CLOCK ASSEMBLY-ELECTRIC -----	1	
		ATTACHING PARTS		
	AN515B6R10	SCREW -----	2	
		---*---		
-17	S1413N1	INDICATOR-TURN & BANK WEU S1413N2 -----	1	
	S1413N2	INDICATOR-TURN & BANK -----	1	
	C661003-0501	TURN COORDINATOR WEU C661003-0504 -----	1	
	C661003-0504	TURN COORDINATOR -----	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW -----	4	
		---*---		
	SEE FIG 75	TURN COORDINATOR BTID USE WITH WING LEVELER -----	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW -----	3	
	AN936A6B	WASHER -----	3	
	AN340B6	NUT -----	3	
		---*---		
-18	TVA-1315	CAPACITOR USED WITH TURN COORDINATOR -----	1	
	C661010-1001	INDICATOR-AIRSPPEED -----	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW -----	3	
		---*---		
-19	C661010-0103	TRUE AIRSPEED INDICATOR INSTALLATION -----	NP	
-20	C700162-6	INDICATOR-AIRSPPEED -----	1	
-21	0700189-10	SPACER-TRUE AIRSPEED -----	1	
-22	0700162-1	RING ASSEMBLY-TRUE AIRSPEED -----	1	
		RETAINER ASSEMBLY-TRUE AIRSPEED -----	1	
		ATTACHING PARTS		
-23	AN515B6R16	SCREW -----	4	
		---*---		
		CONTINUED ON NEXT PAGE		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION						UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6		
45 -24	C661001-0501	*	GYRO-HORIZONTAL	WEU C661001-0505	-----			1	
	C661001-0505		GYRO-HORIZONTAL	WEU C661076-0104	-----			1	
	C661076-0104	*	GYRO-HORIZONTAL	-----				1	
	C661001-0503	*	GYRO-HORIZONTAL	WEU C661076-0102	-----			1	
	C661076-0102	*	GYRO-HORIZONTAL	-----				1	
	C661001-0502	*	GYRO-HORIZONTAL	WEU C661076-0101	-----			1	
	C661076-0101	*	GYRO-HORIZONTAL	-----				1	
	C661001-0504		GYRO-HORIZONTAL	WEU C661076-0103	-----			1	
	C661076-0103	*	GYRO-HORIZONTAL	-----				1	
	37570-0001		GYRO-HORIZONTAL	ARC USED WITH NAV-O-MATIC 400	-----			1	
	AN515-6R6		ATTACHING PARTS						
			SCREW	-----				4	
-25	C661002-0501	**	GYRO-DIRECTIONAL	WEU C661002-0505	-----			1	
	C661002-0505	**	GYRO-DIRECTIONAL	WEU C661075-0102	-----			1	
	C661075-0102	**	GYRO-DIRECTIONAL	-----				1	
	C661002-0503	**	GYRO-DIRECTIONAL	WEU C661002-0506	-----			1	
	C661002-0506	**	GYRO-DIRECTIONAL	WEU C661075-0103	-----			1	
	C661075-0103	**	GYRO-DIRECTIONAL	-----				1	
	C661002-0301	**	GYRO-DIRECTIONAL	WEU C661075-0104	-----			1	
	C661075-0104	**	GYRO-DIRECTIONAL	-----				1	
	C661002-0504	**	GYRO-DIRECTIONAL	WEU C661075-0101	-----			1	
	C661075-0101	**	GYRO-DIRECTIONAL	-----				1	
	30370-0100		GYRO-DIRECTIONAL	ARC WEU 30370-0102	-----			1	
	30370-0102		GYRO-DIRECTIONAL	ARC USED WITH NAV-O-MATIC	-----			1	
	AN515-6R6		ATTACHING PARTS						
			SCREW	-----				4	
-26	S1314N1		ALTIMETER	WEU C661012-0101	-----			1	
	C661012-0101		ALTIMETER	-----				1	
	C661011-0105		ALTIMETER-SENSITIVE	WEU C661071-0101	-----			1	
	C661071-0101		ALTIMETER-SENSITIVE	-----				1	
	C661011-0106		ALTIMETER-SENSITIVE	FT & MILLIBARS	-----			1	
	AN515B6R16		ATTACHING PARTS						
			SCREW	-----				3	
-27	S1392N2		INDICATOR-RATE OF CLIMB	WEU C661080-0101	-----			1	
	C661080-0101		INDICATOR-RATE OF CLIMB	-----				1	
	AN515B6R16		ATTACHING PARTS						
			SCREW	-----				3	
-28			RADIO INSTALLATIONS	SEE CESSNA ELECTRONICS MANUAL	-----			AR	
-29	S1305-6		TACHOMETER	-----				1	
	AN515B6R12		ATTACHING PARTS						
			SCREW	-----				4	
-30	C669505-0101		INSTRUMENT CLUSTER	-----				1	
	AN515-6R22		ATTACHING PARTS						
	NAS42DD5-69		SCREW	-----				2	
	AN960PD6L		SPACER	-----				2	
	AN341-6		WASHER	-----				2	
			NUT	-----				2	
-31	441346		RECEIVER UNIT-FUEL	SW	-----			1	
-32	442792		INDICATOR-OIL TEMPERATURE	SW	-----			1	
-33	C669504-C101		INSTRUMENT CLUSTER	WEU C669504-0103	-----			1	
	C669504-C103		INSTRUMENT CLUSTER	-----				1	
	AN515-6R22		ATTACHING PARTS						
	NAS42DD5-69		SCREW	-----				2	
	AN960PD6L		SPACER	-----				2	
	AN341-6		WASHER	-----				2	
			NUT	-----				2	
-34	441347		RECEIVER UNIT-FUEL	SW	-----			1	
-35	444643		GAGE-OIL PRESSURE	SW USED ON -0101	-----			1	
	444678		GAGE-OIL PRESSURE	SW USED ON -0103	-----			1	
-35A	1700121-67		LINE-OIL PRESSURE	REDUCER TO FIREWALL	-----			1	
	AN832-2D		ATTACHING PARTS						
	AN960D516		UNION	AT FIREWALL	-----			1	
	AN924-2D		WASHER	-----				2	
			NUT	-----				1	
-35B	1700121-66		LINE-OIL PRESSURE	REDUCER TO GAGE	-----			1	
-35C	AN919-1D		REDUCER	-----				1	
-36	S1320-5		AMMETER	-----				1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45 -37	C662009-0101	GAGE-FUEL PRESSURE -----	1	
	1700121-50	LINE-FUEL PRESSURE GAGE TO FIREWALL -----	1	
		ATTACHING PARTS -----		
	AN837-30	ELBOW AT FIREWALL -----	1	
	AN894D3-2	BUSHING AT FIREWALL -----	1	
-38	AN816-2D	NIPPLE AT GAGE -----	1	
	AN916-1D	COUPLING AT GAGE -----	1	
		-----*		
	C291502-0101	PRIMER ASSEMBLY -----	1	
	S1159-1-1	SWITCH-MASTER -----	1	
-39		ATTACHING PARTS -----		
	AN507-6R6	SCREW -----	2	
		-----*		
	S1158-2-2	SWITCH -----	5	
		ATTACHING PARTS -----		
-40	AN507-6R6	SCREW -----	2	
		-----*		
	S1160-1-3	SWITCH-LANDING LIGHT -----	1	
		ATTACHING PARTS -----		
	AN507-6R6	SCREW -----	2	
-41		-----*		
	C292501-0104	KIT-IGNITION SWITCH -----	1	
	XR6085	RHEOSTAT-PANEL LIGHTS TRTA -----	1	
	S1753-7	KNOB -----	1	
	S1780-4	INSERT -----	1	
-42	0413126-5	RHEOSTAT-RADIO LIGHTS -----	1	
	S1753-6	KNOB -----	1	
	S1780-4	INSERT -----	1	
	SEE FIG 64	STABILATOR TRIM ASSEMBLY -----	1	
	S1788-2	CONTROL ASSEMBLY-CARB HEAT -----	1	
-43	S1222-19	CONTROL ASSEMBLY-THROTTLE -----	1	
	S1777-2	CONTROL ASSEMBLY-MIXTURE -----	1	
	1713131-1	CONTROL ASSEMBLY-CABIN HEAT -----	1	
	S1239-35	CONTROL ASSEMBLY-DEFROST -----	1	
	0513039-7	LIGHTER ASSEMBLY-CIGAR CUNO -----	1	
-44	L4858-1	PLUG-HEATING CUNO -----	1	
	S1752-1	KNOB-CIGAR LIGHTER -----	1	
	S1780-4	INSERT-CIGAR LIGHTER -----	1	
	S1360-10	CIRCUIT BREAKER 10 AMP -----	5	
	S1360-15	CIRCUIT BREAKER 15 AMP -----	1	
-45	S1360-20	CIRCUIT BREAKER 20 AMP -----	1	
	S1360-60	CIRCUIT BREAKER 60 AMP -----	1	
	S1414N1	GAGE-SUCTION -----	1	
		ATTACHING PARTS -----		
	AN515-8R6	SCREW -----	4	
-46		-----*		
	S1311N1	GAGE-CARBURETOR AIR TEMPERATURE WEU S1311-3 -----	1	
	S1311-3	GAGE-CARBURETOR AIR TEMPERATURE -----	1	
		ATTACHING PARTS -----		
	AN515B6R12	SCREW -----	4	
-47	AN340B6	NUT -----	4	
		-----*		
	MS3106A14S7S	PLUG USED WITH CARB AIR TEMP GAGE -----	1	
	SEE FIG 65	FLAP INDICATOR ASSEMBLY -----	1	
	1713132-1	COVER-INSTRUMENT PANEL FLAP POSITION -----	1	
-48		ATTACHING PARTS -----		
	S1021A4-8	SCREW -----	4	
		-----*		
	1713212-1	DOOR ASSEMBLY-GLOVE BOX -----	1	
		ATTACHING PARTS -----		
-49	1713225-2	HINGE HALF -----	1	
	MS20253P2-7.50	PIN -----	1	
	1713235-2	SHIM -----	1	
	NAS514P440-6	SCREW -----	3	
		-----*		
-50	S1895-1	CATCH-GLOVE BOX DOOR -----	1	
	1713080-2	GLARE SHIELD -----	1	
		ATTACHING PARTS -----		
	1713086-1	RETAINER -----	1	
	S1021Z6-4	SCREW -----	9	
-51		-----*		
-52				
-53				
-54				
-55				
-56				
-57				
-58				
-58A				
-59				
-60				

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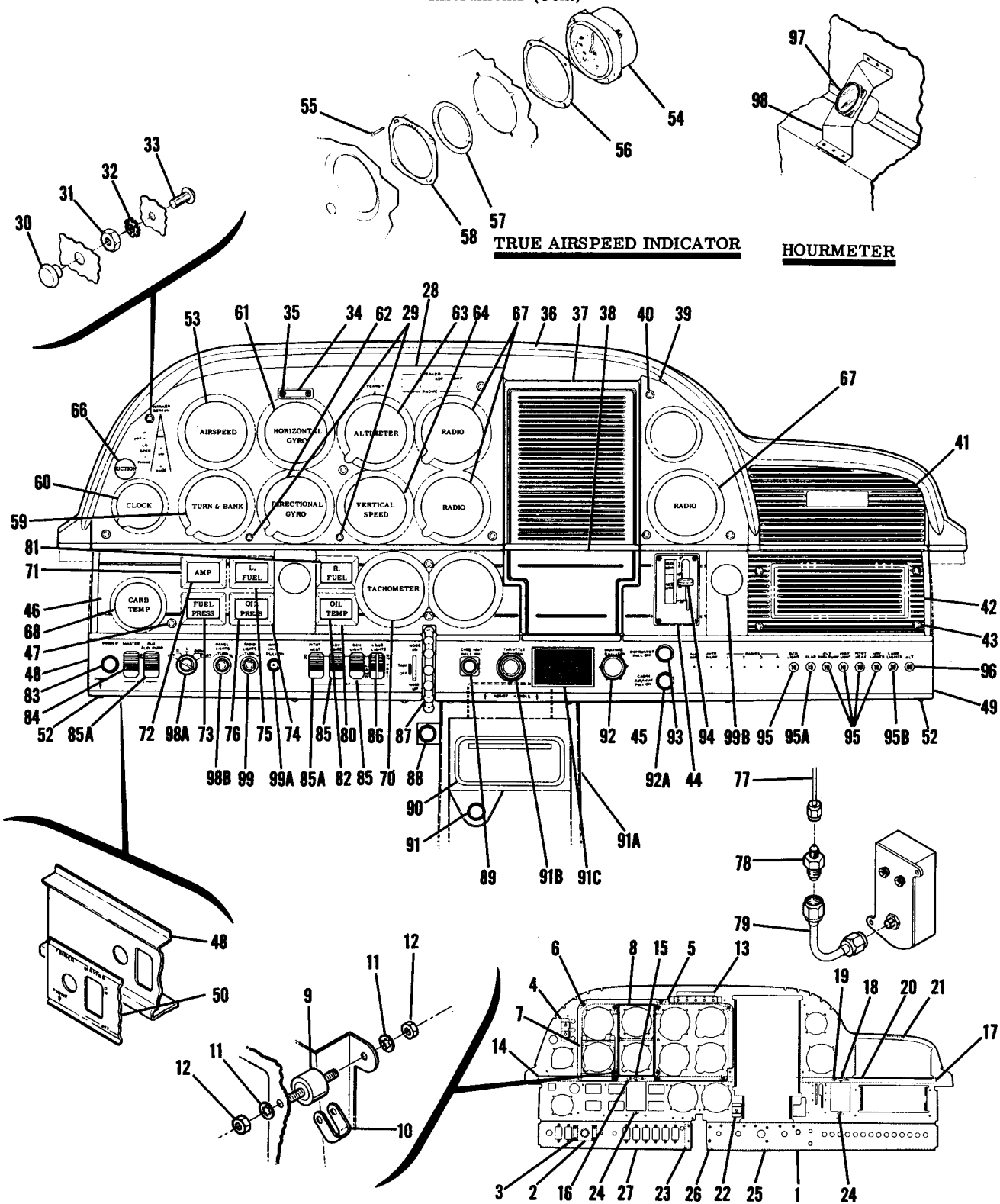
MODEL 177

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45 -61	1713200-200	PANEL ASSEMBLY-STATIONARY -----	1	
-62	1713200-4	BRACKET-IGNITION SWITCH ----- ATTACHING PARTS	1	
-63	AN507-632R8	SCREW -----	4	
	AN340-6	NUT -----	4	
	AN960PD6L	WASHER ----- ---*---	4	
-64	1713200-5	STIFFENER ASSEMBLY -----	1	
-65	NAS697A04L	NUTPLATE -----	3	
-66	NAS697A08	NUTPLATE -----	2	
-67	1713200-7	STIFFENER ASSEMBLY -----	1	
-68	NAS697A08	NUTPLATE -----	2	
-69	1713200-9	BRACKET -----	1	
-70	1713200-10	BRACKET -----	1	
-71	1713200-11	BRACKET -----	1	
-72	1713200-13	BRACKET-MOUNTING ----- ATTACHING PARTS	1	
-73	0411059-3	MOUNT -----	4	
-74	0413247	GROUND -----	2	
-75	AN936A8	WASHER -----	8	
-76	AN340B8	NUT ----- ---*---	8	
-77	1713200-14	BRACKET-MOUNTING -----	1	
-78	0713856-4	BRACKET ASSEMBLY-SPLIT BUS BAR RELAY MOUNTING -----	1	
-79	NAS697A3	NUTPLATE -----	1	
-80	NAS697A08	NUTPLATE -----	2	
-81	NAS682A08	NUTPLATE -----	1	
-82	NAS680A08	NUTPLATE -----	1	
-83	C664501-0101	HOURLY METER INSTALLATION -----	NP	
	C664501-0103	GAGE-HOURLY METER WEU C664501-0103 -----	1	
		GAGE-HOURLY METER -----	1	
		ATTACHING PARTS		
	AN505-6-6	SCREW -----	4	
	NAS487-18	NUT ----- ---*---	4	
-84	1713113-1	BRACKET -----	1	
NOTE. □THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.				
NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.				
NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE				
A---177 SERIAL 17700001 THRU 17701164				

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45A-		INSTRUMENT PANEL EQUIPMENT INSTALLATION -----	NP	A
- 1	1713265-2	PANEL ASSEMBLY-STATIONARY -----	1	
- 2	1713200-4	BRACKET -----	1	
		ATTACHING PARTS		
- 3	AN507-632R8	SCREW -----	4	
	AN960PD6L	WASHER -----	4	
	AN340-6	NUT -----	4	
		---*---		
- 4	1713200-9	BRACKET -----	1	
- 5	1713264-1	PANEL ASSEMBLY-REMOVABLE -----	1	
		ATTACHING PARTS		
- 6	AN515-8R7	SCREW -----	6	
	NAS680A08	NUTPLATE -----	3	
		---*---		
- 7	1713200-16	BRACKET-MOUNTING -----	1	
- 8	1713200-13	BRACKET-SHOCK MOUNTED -----	1	
		ATTACHING PARTS		
- 9	0411059-3	MOUNT -----	4	
-10	0413247	GROUND -----	2	
-11	AN936A8	WASHER -----	8	
-12	AN340B8	NUT -----	8	
		---*---		
-13	1713272-1	BRACKET-RADIO SWITCHES -----	1	
-14	1713273-1	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	
-15	NAS698A08	NUTPLATE -----	1	
-16	NAS697A08	NUTPLATE -----	5	
-17	1713273-3	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	
-18	NAS698A08	NUTPLATE -----	1	
-19	NAS697A08	NUTPLATE -----	2	
-20	NAS697A04L	NUTPLATE -----	3	
-21	1713200-15	BRACKET -----	1	
-22	1713200-10	BRACKET -----	1	
-23	1913053-1	SUPPORT -----	1	
-24	NAS697A08	NUTPLATE -----	2	
-25	NAS680A08	NUTPLATE -----	1	
-26	NAS682A08	NUTPLATE -----	1	
-27	NAS697A3	NUTPLATE -----	1	
-28	1713262-1	COVER ASSY-UPPER LH INSTRUMENT PANEL WEU 1713262-9 -----	1	
	1713262-9	COVER ASSY-UPPER LH INSTRUMENT PANEL -----	1	
		ATTACHING PARTS		
-29	0513351-1	SCREW POST -----	2	
-30	0513351-1	SCREW POST -----	5	
-31	AN340B8	NUT -----	5	
-32	AN936A8	WASHER -----	5	
-33	AN515-8R6	SCREW -----	5	
		---*---		
-34	1213004-1	RETAINER-AIRCRAFT IDENTIFICATION NUMBER -----	1	
		ATTACHING PARTS		
-35	S102276-10B	SCREW -----	2	
	NAS446-2-3	NUT -----	2	
		---*---		
-36	1713080-4	SHIELD-GLARE -----	1	
		ATTACHING PARTS		
	1713086-1	RETAINER-GLARE SHIELD -----	1	
	S102176-4	SCREW -----	7	
		---*---		
-37	1713279-4	COVER-RADIO CUTOUT UPPER -----	1	
-38	1713279-3	COVER-RADIO CUTOUT LOWER -----	1	
-39	1713274-2	COVER-UPPER RH INSTRUMENT PANEL -----	1	
		ATTACHING PARTS		
-40	0513351-1	SCREW POST -----	3	
	AN340B8	NUT -----	3	
	AN936A8	WASHER -----	3	
	AN515-8R6	SCREW -----	3	
		---*---		
-41	1713278-2	DOOR ASSEMBLY-GLOVE BOX -----	1	
		ATTACHING PARTS		
	1713225-3	HINGE HALF -----	1	
	1713277-1	SPACER -----	2	
	MS20253P1-750	PIN -----	1	
	NAS514P440-10	SCREW -----	3	
		---*---		
	S1895-1	CATCH-GLOVE BOX DOOR -----	1	

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Instruments (Cont)



177 SERIAL 17701165 THRU 17701370

Figure 45A. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
45A-42	1713260-2	□	COVER-INSTRUMENT PANEL LOWER RH ----- ATTACHING PARTS -----	1	
-43	0513351-1		SCREW POST -----	4	
	AN340B8		NUT -----	4	
	AN936A8		WASHER -----	4	
	AN515-8R6		SCREW -----	4	
			---*---		
-44	1713132-2		COVER-INSTRUMENT PANEL FLAP POSITION ----- ATTACHING PARTS -----	1	
-45	S1021A4-8		SCREW -----	4	
			---*---		
-46	1713270-2	□	COVER-INSTRUMENT PANEL LOWER LH ----- ATTACHING PARTS -----	1	
-47	0513351-1		SCREW POST -----	3	
	AN340B8		NUT -----	3	
	AN936A8		WASHER -----	3	
	AN515-8R6		SCREW -----	3	
			---*---		
-48	1713275-3	□	COVER-SWITCH PANEL LH -----	1	
-49	1713275-4	□	COVER-SWITCH PANEL RH -----	1	
-50	1713230-6		COVER-INST PANEL CONTROLS & CIRCUIT BREAKERS MATCHED SET-----	1	
-51			DELETED-NEVER USED -----	4	
-52	AN515-8R10		SCREW -----	4	
	AN960-8		WASHER -----	4	
	NAS679A08		NUT -----	4	
-53	C661010-1002		INDICATOR-AIRSPEED WEU C661060-0104 -----	1	
	C661060-0104		INDICATOR-AIRSPEED -----	1	
			ATTACHING PARTS -----	3	
	AN515B6R16		SCREW -----		
			---*---		
			TRUE AIRSPEED INDICATOR INSTALLATION -----	NP	
-54	C661010-0104		INDICATOR-AIRSPEED -----	1	
			ATTACHING PARTS -----		
-55	AN515B6R16		SCREW -----	4	
			---*---		
-56	0700162-6		SPACER-TRUE AIRSPEED -----	1	
-57	0700189-10		RING ASSEMBLY-TRUE AIRSPEED -----	1	
-58	0700162-1		RETAINER ASSEMBLY-TRUE AIRSPEED -----	1	
-59	S1413N1		INDICATOR-TURN & BANK WEU S1413N2 -----	1	
	S1413N2		INDICATOR-TURN & BANK -----	1	
	C661003-0501		TURN COORDINATOR WEU C661003-0504 -----	1	
	C661003-0504		TURN COORDINATOR -----	1	
	35060-0014		TURN COORDINATOR ARC NAVOMATIC 300 WEU 35060-0114 -----	1	
	35060-0114		TURN COORDINATOR ARC NAVOMATIC 300 -----	1	
			ATTACHING PARTS -----		
	AN515B6R12		SCREW -----	4	
			---*---		
	SEE FIG 75		TURN COORDINATOR BTID USE WITH WING LEVELER -----	1	
			ATTACHING PARTS -----		
	AN515B6R16		SCREW -----	3	
	AN340B6		NUT -----	3	
	AN936A68		WASHER -----	3	
			---*---		
-60	S1317N2		CLOCK ASSEMBLY-ELECTRIC WEU C664508-0101 -----	1	
	C664508-0101		CLOCK ASSEMBLY-ELECTRIC -----	1	
			ATTACHING PARTS -----		
	AN515B6R10		SCREW -----	2	
			---*---		
-61	C661001-0501	*	GYRO-HORIZONTAL WEU C661002-0505 -----	1	
	C661001-0505	*	GYRO-HORIZONTAL WEU C661076-0104 -----	1	
	C661076-0104	*	GYRO-HORIZONTAL -----	1	
	C661001-0502	*	GYRO-HORIZONTAL WEU C661076-0101 -----	1	
	C661076-0101	*	GYRO-HORIZONTAL -----	1	
	C661001-0503	*	GYRO-HORIZONTAL WEU C661076-0102 -----	1	
	C661076-0102	*	GYRO-HORIZONTAL -----	1	
	C661001-0504	*	GYRO-HORIZONTAL WEU C661076-0103 -----	1	
	C661076-0103	*	GYRO-HORIZONTAL -----	1	
			ATTACHING PARTS -----		
	AN515-6R6		SCREW -----	4	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45A-62	C661002-0501 **	GYRO-DIRECTIONAL WEU C661002-0505 -----	1	
	C661002-0505 **	GYRO-DIRECTIONAL WEU C661075-0102 -----	1	
	C661075-0102 **	GYRO-DIRECTIONAL -----	1	
	C661002-0301 **	GYRO-DIRECTIONAL WEU C661075-0104 -----	1	
	C661075-0104 **	GYRO-DIRECTIONAL -----	1	
	C661002-0503 **	GYRO-DIRECTIONAL WEU C661002-0506 -----	1	
	C661002-0506 **	GYRO-DIRECTIONAL WEU C661075-0103 -----	1	
	C661075-0103 **	GYRO-DIRECTIONAL -----	1	
	C661002-0504 **	GYRO-DIRECTIONAL WEU C661075-0101 -----	1	
	C661075-0101 **	GYRO-DIRECTIONAL -----	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW -----	4	
		-----*		
	30370-0100	GYRO-DIRECTIONAL ARC NAVOMATIC WEU 30370-0102 ---	1	
	30370-0102	GYRO-DIRECTIONAL ARC NAVOMATIC -----	1	
-63		ATTACHING PARTS		
	AN515-6R7	SCREW -----	4	
		-----*		
	S1314N1	ALTIMETER WEU C661012-0101 -----	1	
	C661012-0101	ALTIMETER -----	1	
	C661011-0105	ALTIMETER-SENSITIVE WEU C661071-0101 -----	1	
	C661071-0101	ALTIMETER-SENSITIVE -----	1	
	C661011-0106	ALTIMETER-SENSITIVE FT & MILLIBARS -----	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW -----	3	
-64		-----*		
	S1392N2	INDICATOR-RATE OF CLIMB C668021-0101 -----	1	
	C668021-0101	INDICATOR-RATE OF CLIMB -----	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW -----	3	
-65 -66 -67 -68		-----*		
		DELETED-NEVER USED -----		
	C668509-0101	GAGE-SUCTION -----	1	
		RADIO INSTALLATIONS SEE CESSNA ELECTRONICS MANUAL -----	AR	
	S1311-1	GAGE-CARBURETOR AIR TEMPERATURE WEU S1311-3 -----	1	
	S1311-3	GAGE-CARBURETOR AIR TEMPERATURE -----	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW -----	4	
		-----*		
	MS310GA14S7S	PLUG USED WITH CARB AIR TEMP GAGE -----	1	
		DELETED-NEVER USED -----	1	
	-69	S1305-6	TACHOMETER -----	1
	-70		ATTACHING PARTS	
	AN515B6R12	SCREW -----	4	
-71		-----*		
	S1605-2	SHAFT-TACHOMETER -----	1	
	C669508-0101	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW -----	2	
	NAS430D3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
	-72	440451	AMMETER -----	1
-73		444651	GAGE-FUEL PRESSURE -----	1
	1700121-81	LINE-FUEL PRESSURE GAGE TO FIREWALL WHEN -----	1	
		EXHAUSTED USE 1700121-98		
	1700121-98	LINE-FUEL PRESSURE REDUCER TO FIREWALL -----	1	
		ATTACHING PARTS		
	1700121-66	LINE-FUEL PRESSURE GAGE TO REDUCER -----	1	
	AN919-1D	REDUCER ATTACH 1700121-81 TO 1700121-66 -----	1	
	AN894D3-2	BUSHING AT FIREWALL -----	1	
	AN924-3D	NUT AT FIREWALL -----	1	
	MS29512-03	PACKING AT FIREWALL -----	1	
	AN960D616	WASHER AT FIREWALL -----	4	
	AN837-2D	ELBOW AT FIREWALL -----	1	
		-----*		
	-74	C669504-C101	INSTRUMENT CLUSTER WEU C669504-0103 -----	1
	C669504-0103	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW -----	2	
	NAS430D3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45A-75	441347	RECEIVER UNIT-FUEL SW -----	1	
-76	444643	GAGE-OIL PRESSURE SW USED ON -0101 -----	1	
	444678	GAGE-OIL PRESSURE SW USED ON -0103 -----	1	
-77	1700121-79	LINE-OIL PRESSURE REDUCER TO FIREWALL WHEN -----	1	
	1700121-97	EXHAUSTED USE 1700121-97 LINE-OIL PRESSURE REDUCER TO FIREWALL -----	1	
		ATTACHING PARTS -----		
	1450024-3	UNION AT FIREWALL -----	1	
	AN960PD616	WASHER AT FIREWALL -----	2	
	AN924-3D	NUT AT FIREWALL -----	1	
		-----*		
-78	AN919-1D	REDUCER -----	1	
-79	1700121-66	LINE-OIL PRESSURE GAGE TO REDUCER -----	1	
-80	C669505-0101	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS -----		
	AN515-6R22	SCREW -----	2	
	NAS43DD3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
-81	441346	RECEIVER UNIT-FUEL SW -----	1	
-82	442792	INDICATOR-OIL TEMPERATURE SW -----	1	
-83	C291502-0101	PRIMER ASSEMBLY -----	1	
-84	S1844-1-1	SWITCH-MASTER -----	1	
		ATTACHING PARTS -----		
	AN507-6R6	SCREW -----	2	
		-----*		
-85	S1158-2-2	SWITCH -----	2	
		ATTACHING PARTS -----		
	AN507-6R6	SCREW -----	2	
		-----*		
-85A	S1845-1-1	SWITCH -----	1	
		ATTACHING PARTS -----		
	S1843-1	BRACKET-MOUNTING -----	1	
		-----*		
-86	1913035-3	COVER ASSEMBLY USED WITHOUT PITOT HEAT -----	1	
	S1846-1-1	SWITCH-LANDING LIGHT -----	1	
		ATTACHING PARTS -----		
	S1843-1	BRACKET-MOUNTING -----	1	
		-----*		
-87	1913035-3	COVER ASSEMBLY USED WITHOUT LANDING LIGHTS -----	1	
-88	SEE FIG 64	STABILATOR TRIM ASSEMBLY -----	1	
-89	S1239-31	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE -----	1	
-90	S1230-18	CONTROL ASSEMBLY-CARBURETOR HEAT -----	1	
-91	SEE FIG 40	ASH RECEIVER -----	1	
	0513039-7	LIGHTER ASSEMBLY-CIGAR -----	1	
	L4858-1	PLUG-HEATING CUND -----	1	
	S1752-2	KNOB-CIGAR LIGHTER -----	1	
	S1780-4	INSERT-CIGAR LIGHTER -----	1	
	1770011-1	GROUND STRAP -----	1	
-91A	SEE FIG 40	PEDESTAL ASSEMBLY -----	1	
-91B	C299505-0301	CONTROL ASSEMBLY-THROTTLE -----	1	
-91C	1705011-1	PLACARD-PILOT CHECKLIST -----	1	
-92	S1777-5	CONTROL ASSEMBLY-MIXTURE -----	1	
-92A	1713131-1	CONTROL ASSEMBLY-CABIN AIR & HEAT -----	1	
-93	S1239-40	CONTROL ASSEMBLY-DEFROSTER -----	1	
-94	SEE FIG 65	FLAP INDICATOR ASSEMBLY -----	1	
-95	S1360-10	CIRCUIT BREAKER 10 AMP -----	5	
-95A	S1360-15	CIRCUIT BREAKER 15 AMP -----	1	
-95B	S1360-20	CIRCUIT BREAKER 20 AMP -----	1	
	CM2692-15H1B	PLUG BUTTON USED WITHOUT LANDING LIGHTS -----	1	
-96	S1596-60	CIRCUIT BREAKER 60 AMP -----	1	
		HOURLY METER INSTALLATION -----	NP	
-97	C664501-0101	GAGE-HOURLY METER WEU C664501-0103 -----	1	
	C664501-0103	GAGE-HOURLY METER -----	1	
		ATTACHING PARTS -----		
	AN505-6-6	SCREW -----	4	
	NAS487-18	NUT -----	4	
		-----*		
-98	1713113-2	BRACKET-HOURLY METER -----	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45A-98A	C292501-0104	SWITCH KIT-IGNITION -----	1	
-98B	S1880-3	RHEOSTAT-PANEL LIGHTS -----	1	
	S1163-6	KNOB-PANEL LIGHTS -----	1	
	S1780-7	INSERT-PANEL LIGHTS KNOB -----	1	
-99	S1880-1	RHEOSTAT-RADIO LIGHTS -----	1	
	S1163-6	KNOB-RADIO LIGHTS -----	1	
	S1780-7	INSERT-RADIO LIGHTS KNOB -----	1	
-99A	S1760-1	KNOB ASSEMBLY-WING LEVELER -----	1	
	AN960PD616	WASHER -----	AR	
-99B	CM2692-48-1S	PLUG BUTTON USED WITHOUT DUAL CONTROLS -----	1	
		NOTE. THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		A---177 SERIAL 17701165 THRU 17701370		

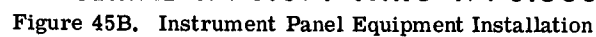




FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45B-		INSTRUMENT PANEL EQUIPMENT INSTALLATION -----	NP	A
- 1	1713265-5	PANEL ASSEMBLY-STATIONARY -----	1	
- 2	1713200-4	BRACKET -----	1	
		ATTACHING PARTS -----		
- 3	AN507-632R8	SCREW -----	4	
	AN960PD6L	WASHER -----	4	
	AN340-6	NUT -----	4	
		-----*		
- 4	1713200-9	BRACKET -----	1	
- 5	1713264-1	PANEL ASSEMBLY-REMOVABLE -----	1	
		ATTACHING PARTS -----		
- 6	AN515-8R7	SCREW -----	6	
	NAS680A08	NUTPLATE -----	3	
		-----*		
- 7	1713200-16	BRACKET-MOUNTING -----	1	
- 8	1713200-13	BRACKET-SHOCK MOUNTED -----	1	
		ATTACHING PARTS -----		
- 9	0411059-3	MOUNT -----	4	
-10	0413247	GROUND -----	2	
-11	AN936A8	WASHER -----	8	
-12	AN340B8	NUT -----	8	
		-----*		
-13	1713272-1	BRACKET-RADIO SWITCHES -----	1	
-14	1713273-1	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	
-15	NAS698A08	NUTPLATE -----	1	
-16	NAS697A08	NUTPLATE -----	5	
-17	1713273-3	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	
-18	NAS698A08	NUTPLATE -----	1	
-19	NAS697A08	NUTPLATE -----	2	
-20	NAS697A04L	NUTPLATE -----	3	
-21	1713200-15	BRACKET -----	1	
-22	1713200-10	BRACKET -----	1	
-23	1913053-1	SUPPORT -----	1	
-24	NAS697A08	NUTPLATE -----	2	
-25		DELETED, NEVER USED -----		
-26		DELETED, NEVER USED -----		
-27	NAS697A3	NUTPLATE -----	1	
-28	1713262-1	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL WEU 1713262-9 --	1	
	1713262-9	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL -----	1	
	1713262-5	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL USED WITH -----	1	
		NARCO MK12B/VOA-50M WEU 1713262-10		
	1713262-10	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL USED WITH -----	1	
		NARCO MK12B/VOA-50M		
		ATTACHING PARTS -----		
-29	0513351-1	SCREW POST -----	2	
-30	0513351-1	SCREW POST -----	5	
-31	AN340B8	NUT -----	5	
-32	AN936B8B	WASHER -----	5	
-33	AN515-8R6	SCREW -----	5	
		-----*		
-34	1213004-1	RETAINER-AIRCRAFT IDENTIFICATION NUMBER -----	1	
		ATTACHING PARTS -----		
-35	S1022Z6-10B	SCREW -----	2	
	NAS446-2-3	NUT -----	2	
		-----*		
-36	1713080-4	SHIELD-GLARE -----	1	
		ATTACHING PARTS -----		
	1713086-1	RETAINER-GLARE SHIELD -----	1	
	S1021Z6-4	SCREW -----	7	
		-----*		
-37	1713279-4	COVER-RADIO CUTOUT UPPER -----	1	
-38	1713279-3	COVER-RADIO CUTOUT LOWER -----	1	
-39	1713274-2	COVER-UPPER RH INSTRUMENT PANEL -----	1	
		ATTACHING PARTS -----		
-40	0513351-2	SCREW POST -----	3	
	AN340B8	NUT -----	3	
	AN936B8B	WASHER -----	3	
	AN515-8R6	SCREW -----	3	
		-----*		
		CONTINUED ON NEXT PAGE		



FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
45B-41	1713278-2	□	DOOR ASSEMBLY-GLOVE BOX ----- ATTACHING PARTS -----	1	
	1713225-3		HINGE HALF -----	1	
	1713277-1		SPACER -----	2	
	MS20253P1-750		PIN -----	1	
	NAS514P440-10		SCREW ----- -----*	3	
	S1895-1		CATCH-GLOVE BOX DOOR -----	1	
-42	1713260-2	□	COVER-INSTRUMENT PANEL LOWER RH ----- ATTACHING PARTS -----	1	
-43	0513351-1		SCREW POST -----	4	
	AN340B8		NUT -----	4	
	AN936B8B		WASHER -----	4	
	AN515-8R6		SCREW ----- -----*	4	
-44	1713132-2		COVER-INSTRUMENT PANEL FLAP POSITION ----- ATTACHING PARTS -----	1	
-45	S1021A4-8		SCREW ----- -----*	4	
-45A	CM2692-48-1S		PLUG BUTTON USED WHEN DUAL CONTROLS IS NOT INSTALLED -----	1	
-46	1713270-4	□	COVER-INSTRUMENT PANEL LOWER LH ----- ATTACHING PARTS -----	1	
-47	0513351-1		SCREW POST -----	3	
	AN340B8		NUT -----	3	
	AN936B8B		WASHER -----	3	
	AN515-8R6		SCREW ----- -----*	3	
-48	0505020-2		PLACARD-MASTER SWITCH -----	1	
-49	1713275-3	□	COVER-SWITCH PANEL LH -----	1	
-50	1713275-6	□	COVER-SWITCH PANEL RH -----	1	
-51	1713230-8		COVER-INST PANEL CONTROLS & CIRCUIT BREAKERS MATCHED SET-----	1	
-52	AN515-8R10		SCREW -----	4	
	AN960-8		WASHER -----	4	
	NAS679A08		NUT -----	4	
-53	C661010-1005		INDICATOR-AIR SPEED WEU C661060-0104 -----	1	
	C661060-0104		INDICATOR-AIR SPEED ----- ATTACHING PARTS -----	1	
	AN515B6R16		SCREW ----- -----*	3	
			TRUE AIRSPEED INDICATOR INSTALLATION -----	NP	
-54	C661010-0106		INDICATOR-AIR SPEED WEU C661061-0104 -----	1	
	C661061-0104		INDICATOR-AIR SPEED ----- ATTACHING PARTS -----	1	
-55	AN515B6R16		SCREW ----- -----*	4	
-56	0700162-6		SPACER-TRUE AIRSPEED -----	1	
-57	0700189-10		RING ASSEMBLY-TRUE AIRSPEED -----	1	B
-58	0700162-1		RETAINER ASSEMBLY-TRUE AIRSPEED -----	1	
-59	S1413N1		INDICATOR-TURN & BANK WEU S1413N2 -----	1	
	S1413N2		INDICATOR-TURN & BANK -----	1	
	C661003-C501		TURN COORDINATOR WEU C661003-0504 -----	1	
	C661003-0504		TURN COORDINATOR -----	1	
	35060-0014		TURN COORDINATOR ARC NAVOMATIC WEU 35060-0114 -----	1	F
	35060-0114		TURN COORDINATOR ARC NAVOMATIC 300 -----	1	G
			ATTACHING PARTS -----		
	AN515B6R12		SCREW ----- -----*	4	
	SEE FIG 75		TURN COORDINATOR BTID USE WITH WING LEVELER ----- ATTACHING PARTS -----	1	
	AN515B6R16		SCREW -----	3	
	AN340B6		NUT -----	3	
	AN936A6B		WASHER ----- -----*	3	
-60	S1317N2		CLOCK ASSEMBLY-ELECTRIC WEU C664508-0101 -----	1	
	C664508-0101		CLOCK ASSEMBLY-ELECTRIC ----- ATTACHING PARTS -----	1	
	AN515B6R10		SCREW ----- -----*	2	
-61	C661001-0501	*	GYRO-HORIZONTAL WEU C661001-0505 -----	1	
	C661001-0505	*	GYRO-HORIZONTAL WEU C661076-0104 -----	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45B--	C661076-0104 *	GYRO-HORIZONTAL -----	1	
	C661001-0502 *	GYRO-HORIZONTAL WEU C661076-0101 -----	1	
	C661076-0101 *	GYRO-HORIZONTAL -----	1	
	C661001-0503 *	GYRO-HORIZONTAL WEU C661076-0102 -----	1	
	C661076-0102 *	GYRO-HORIZONTAL -----	1	
	C661001-0504 *	GYRO-HORIZONTAL WEU C661076-0103 -----	1	
	C661076-0103 *	GYRO-HORIZONTAL -----	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW -----	4	
		-----*		
-62	C661002-0501 **	GYRO-DIRECTIONAL WEU C661002-0505 -----	1	
	C661002-0505 **	GYRO-DIRECTIONAL WEU C661075-0102 -----	1	
	C661075-0102 **	GYRO-DIRECTIONAL -----	1	
	C661002-0502 **	GYRO-DIRECTIONAL WEU C661075-0104 -----	1	
	C661075-0104 **	GYRO-DIRECTIONAL -----	1	
	C661002-0503 **	GYRO-DIRECTIONAL WEU C661002-0506 -----	1	
	C661002-0506 **	GYRO-DIRECTIONAL WEU C661075-0103 -----	1	
	C661075-0103 **	GYRO-DIRECTIONAL -----	1	
	C661002-0504 **	GYRO-DIRECTIONAL WEU C661075-0101 -----	1	
	C661075-0101 **	GYRO-DIRECTIONAL -----	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW -----	4	
		-----*		
	30370-0100	GYRO-DIRECTIONAL ARC NAVOMATIC WEU 30370-0102 -----	1	
	30370-0102	GYRO-DIRECTIONAL ARC NAVOMATIC -----	1	
		ATTACHING PARTS		
	AN515-6R7	SCREW -----	4	
		-----*		
-63	S1314N1	ALTIMETER WEU C661012-0101 -----	1	
	C661012-0101	ALTIMETER -----	1	
	C661011-0105	ALTIMETER-SENSITIVE WEU C661071-0101 -----	1	
	C661071-0101	ALTIMETER-SENSITIVE -----	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW -----	3	
		-----*		
-64	S1392N2	INDICATOR-RATE OF CLIMB WEU C661080-0101 -----	1	
	C661080-0101	INDICATOR-RATE OF CLIMB -----	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW -----	3	
		-----*		
-65	C668509-0101	GAGE-SUCTION -----	1	
-66		RADIO INSTALLATIONS SEE CESSNA ELECTRONICS MANUAL -----	AR	
-67	S1311-1	GAGE-CARBURETOR AIR TEMPERATURE WEU S1311-3 -----	1	
	S1311-3	GAGE-CARBURETOR AIR TEMPERATURE -----	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW -----	4	
	AN340B6	NUT -----	4	
		-----*		
	MS3106A14S7S	PLUG USED WITH CARB AIR TEMP GAGE -----	1	
-68	S1305N16	TACHOMETER WEU C668020-0103 -----	1	
	C668020-0103	TACHOMETER -----	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW -----	4	
		-----*		
	S1605-2	SHAFT-TACHOMETER -----	1	
-68A	C662023-0101	GAGE-FUEL PRESSURE WEU C662023-0102 -----	1	
	C662023-0102	GAGE-FUEL PRESSURE -----	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW -----	2	
		-----*		
	1700121-102	LINE-FUEL PRESSURE GAGE TO FIREWALL -----	1	
	AN894D3-2	BUSHING AT FIREWALL -----	1	
	AN960D616	WASHER AT FIREWALL -----	3	
	MS29512-03	PACKING AT FIREWALL -----	1	
	AN924-3D	NUT AT FIREWALL -----	1	
-68B	C668501-0207	INDICATOR-ECONOMY POWER WEU C668501-0211 -----	1	
	C668501-0211	INDICATOR-ECONOMY POWER -----	1	
		ATTACHING PARTS		
	AN515-B6R10	SCREW -----	4	
	AN936A6B	WASHER -----	4	
	AN340B6	NUT -----	4	
		-----*		
	C668501-0206	LEAD-ECONOMY POWER INDICATOR -----	1	
	C668501-0210	PROBE-ECONOMY POWER INDICATOR -----	1	

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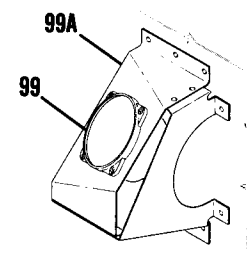
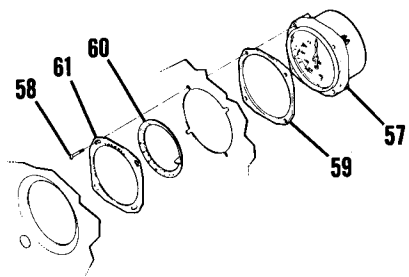
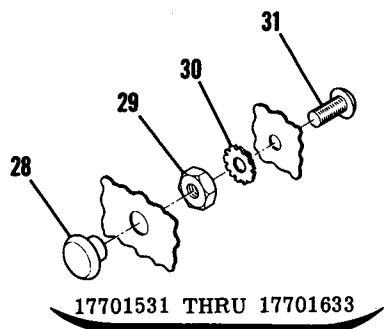
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45B-68C	S1301N2	GAGE-MANIFOLD PRESSURE WEU C662035-0102 -----	1	
	C662035-0102	GAGE-MANIFOLD PRESSURE -----	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW -----	4	
		-----*		
	1700121-75	LINE-MANIFOLD PRESSURE GAGE TO FIREWALL -----	1	
	AN816-2D	NIPPLE AT GAGE -----	1	
	AN833-2D	ELBOW AT FIREWALL -----	1	
	AN924-2D	NUT AT FIREWALL -----	1	
	1705017-1	PLACARD-MANIFOLD PRESSURE GAGE -----	1	
	1700121-74	LINE-MANIFOLD PRESSURE FIREWALL TO ENGINE -----	1	
		ATTACHING PARTS		
	AN816-2D	NIPPLE AT ENGINE -----	1	
	MS21919G2	CLAMP -----	1	
-69	AN742D12	CLAMP -----	1	
	S1021Z10-10	SCREW -----	1	
	NAS446-5	NUT -----	1	
		-----*		
	C669509-0102	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW -----	2	
	NAS43DD3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
	440451	GAGE-AMMETER SW -----	1	
	442860	GAGE-CYLINDER HEAD TEMPERATURE SW -----	1	
	811542	POTENTIOMETER SW -----	1	
-70 -71	S1372-1	SENDING UNIT-CYLINDER HEAT TEMP -----	1	
	110691	WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT 90 IN LG BULK ITEM -----	AR	
		-----*		
	C669504-C101	INSTRUMENT CLUSTER WEU C669504-0103 -----	1	
	C669504-C103	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW -----	2	
	NAS43DD3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
	441347	RECEIVER UNIT-FUEL SW -----	1	
	444643	GAGE-OIL PRESSURE SW USED ON -0101 -----	1	
	444678	GAGE-OIL PRESSURE SW USED ON -0103 -----	1	
-72 -73 -74 -75 -75A	1700121-97	LINE-OIL PRESSURE REDUCER TO FIREWALL WEU 1700121-103- -----	1	
	1700121-103	LINE-OIL PRESSURE FIREWALL TO GAGE -----	1	
		ATTACHING PARTS		
	1450024-3	UNION AT FIREWALL -----	1	
	AN960PD616	WASHER AT FIREWALL -----	2	
	AN924-3D	NUT AT FIREWALL -----	1	
		-----*		
	AN919-1D	REDUCER USED WITH C669504-0101 ONLY -----	1	
	1700121-66	LINE-OIL PRESSURE USED WITH C669504-0101 ONLY -----	1	
	C669505-0101	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW -----	2	
	NAS43DD3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
-76 -77 -78 -79 -80 -81 -82 -83 -84		-----*		
	441346	RECEIVER UNIT-FUEL SW -----	1	
	442792	INDICATOR-OIL TEMPERATURE SW -----	1	
	C291502-C103	PRIMER ASSEMBLY -----	1	
	S1994-1-1	SWITCH-MASTER -----	1	
	0770719-2	DIODE ASSEMBLY LOCATED ON BACK OF MASTER SWITCH -----	1	
	S1845-1-2	SWITCH -----	2	
		ATTACHING PARTS		
	AN507-6R6	SCREW -----	2	
		-----*		
	S1845-1-2	SWITCH -----	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING -----	1	
		-----*		

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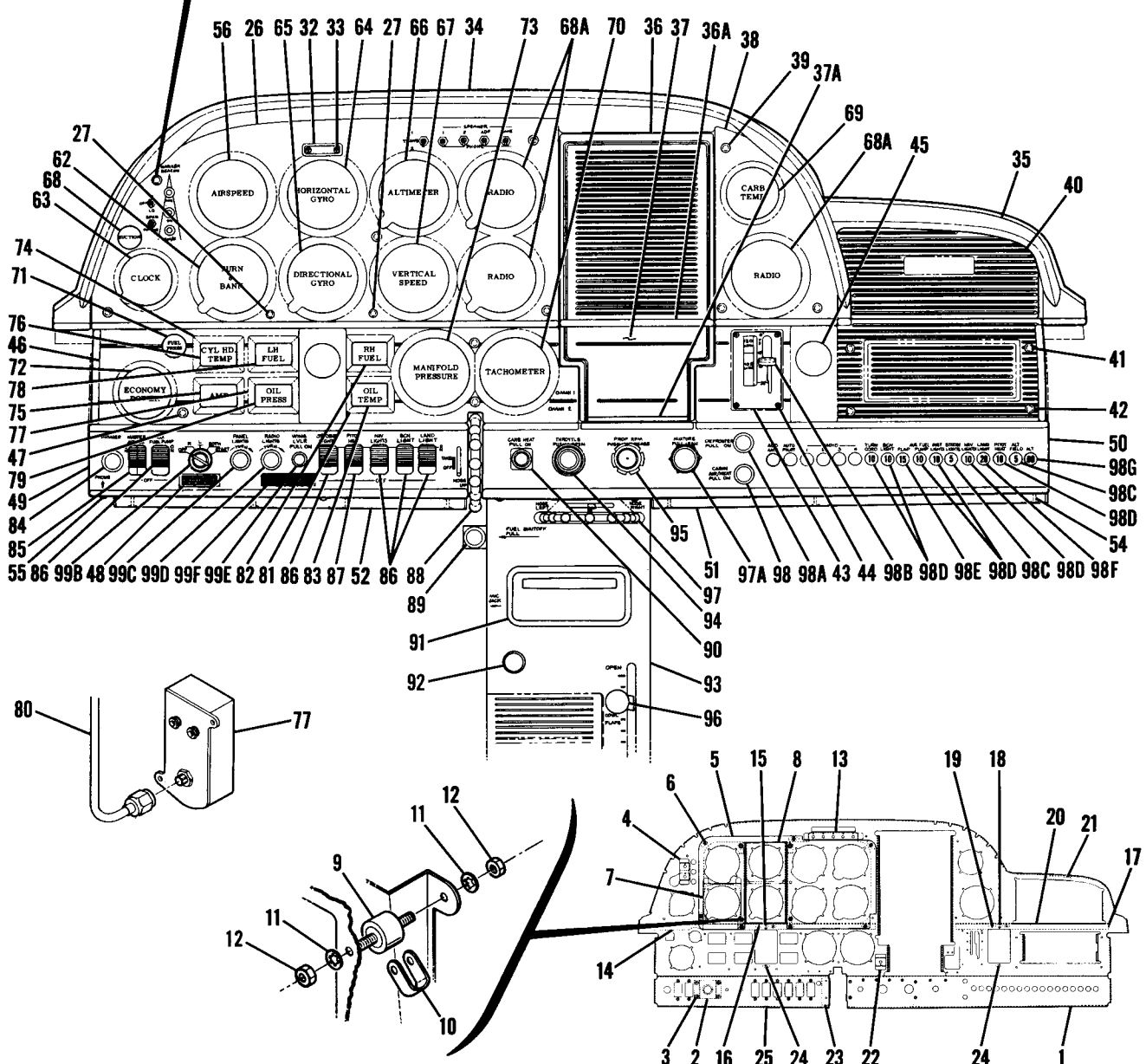
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45B-85	S1845-1-2	SWITCH -----	1	
	S1843-1	ATTACHING PARTS -----	1	
	1913035-3	BRACKET-MOUNTING -----	1	
-86	S1846-1-3	-----*	1	
	S1843-1	COVER ASSEMBLY USED WITHOUT PITOT HEAT -----	1	
	1913035-3	SWITCH-LANDING LIGHTS -----	1	
-87	SEE FIG 64	ATTACHING PARTS -----	1	
-88	S2113-1	BRACKET-MOUNTING BRACKET -----	1	
-89	S1230-18	-----*	1	
-90	SEE FIG 40	COVER ASSEMBLY USED WITHOUT LANDING LIGHTS -----	1	
-91	0513039-7	STABILATOR TRIM ASSEMBLY -----	1	
	L4858-1	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE -----	1	
	S1982-1	CONTROL ASSEMBLY-CARBURETOR HEAT -----	1	
-91A	SEE FIG 40	ASH RECEIVER -----	1	
-91B	C299505-0301	LIGHTER ASSEMBLY-CIGAR -----	1	
-91C	S1223-11	PLUG-HEATING CUNO -----	1	
	C299506-0105	KNOB-CIGAR LIGHTER -----	1	
	AN742D5	PEDESTAL ASSEMBLY -----	1	
	NAS430D3-24	CONTROL ASSEMBLY-THROTTLE -----	1	
	AN520-10R12	CONTROL ASSEMBLY-PROPELLER -----	1	
	AN742D5	CONTROL ASSEMBLY-PROPELLER -----	1	
	S1021Z10-8	ATTACHING PARTS -----	1	
	S1487-5	CLAMP AT FIREWALL LOWER -----	1	
		SPACER AT FIREWALL LOWER -----	1	
		SCREW AT FIREWALL LOWER -----	1	
		CLAMP AT FIREWALL UPPER -----	1	
		SCREW AT FIREWALL UPPER -----	1	
		NUT AT FIREWALL UPPER -----	1	
		-----*		
-91D	SEE FIG 50A	CONTROL-COWL FLAP -----	1	
-91E	SEE FIG 66A	CONTROL-RUDDER TRIM -----	1	
-92	S1777-5	CONTROL ASSEMBLY-MIXTURE -----	1	
-92A	1713131-2	CONTROL ASSEMBLY-CABIN AIR & HEAT -----	1	
-93	S1239-45	CONTROL ASSEMBLY-DEFROSTER -----	1	
-94	SEE FIG 65	FLAP INDICATOR ASSEMBLY -----	1	
-94A	S1360-5	CIRCUIT BREAKER 5 AMP -----	2	
-95	S1360-10	CIRCUIT BREAKER 10 AMP -----	5	
-95A	S1360-15	CIRCUIT BREAKER 15 AMP -----	1	
-95B	S1360-20	CIRCUIT BREAKER 20 AMP -----	1	
-96	S1596-60	CIRCUIT BREAKER 60 AMP -----	1	
		HOURLY METER INSTALLATION -----	NP	
-97	C664501-0101	GAGE-HOURLY METER WEU C664501-0103 -----	1	
	C664501-0103	GAGE-HOURLY METER -----	1	
	AN505-6-6	ATTACHING PARTS -----	4	
	NAS487-18	SCREW -----	4	
		NUT -----	4	
		-----*		
-98	1713321-1	BRACKET ASSEMBLY-HOURLY METER -----	1	
-98A	C292501-0104	SWITCH KIT-IGNITION -----	1	
-98B	S1880-3	RHEOSTAT-PANEL LIGHTS -----	1	
	S1980-3	KNOB-PANEL LIGHTS -----	1	
	S1780-5	INSERT-PANEL LIGHTS KNOB -----	1	
-99	S1880-1	RHEOSTAT-RADIO LIGHTS -----	1	
	S1980-3	KNOB-RADIO LIGHTS -----	1	
	S1780-5	INSERT-RADIO LIGHTS KNOB -----	1	
-99A	S1981-1	KNOB ASSEMBLY-WING LEVELER -----	1	
	AN960PD61L	WASHER -----	AR	
NOTE. □THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE. NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE A---177 SERIAL 17701371 THRU 17701530 B---177 SERIAL 17701371 THRU 17701455 C---177 SERIAL 17701456 THRU 17701530 D---177 SERIAL 17701371 THRU 17701486 E---177 SERIAL 17701487 THRU 17701530 F---177 SERIAL 17701371 THRU 17701425 G---177 SERIAL 17701426 THRU 17701530				

Instruments (Cont)



TRUE AIRSPEED INDICATOR

HOURLMETER



177 SERIAL 17701531 THRU 17701973

Figure 45C. Instrument Panel Equipment Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45C-		INSTRUMENT PANEL EQUIPMENT INSTALLATION -----	NP	A
- 1	1713265-6	PANEL ASSY-STATIONARY -----	1	B
	1713265-9	PANEL ASSY-STATIONARY -----	1	C
- 2	1713200-4	BRACKET -----	1	
		ATTACHING PARTS -----		
- 3	AN507-632R8	SCREW -----	4	
	AN960PD6L	WASHER -----	4	
	AN340-6	NUT -----	4	
		---*---		
- 4	1713200-9	BRACKET -----	1	
- 5	1713264-1	PANEL ASSEMBLY-REMOVABLE -----	1	B
	1713264-3	PANEL ASSEMBLY-REMOVABLE -----	1	C
		ATTACHING PARTS -----		
- 6	AN515-8R7	SCREW -----	7	
	NAS680A08	NUTPLATE -----	4	
		---*---		
- 7	1713200-19	BRACKET-MOUNTING -----	1	
- 8	1713200-18	BRACKET-SHOCK MOUNTED -----	1	
		ATTACHING PARTS -----		
- 9	0411059-3	MOUNT -----	4	
-10	0413247	GROUND -----	2	
-11	AN936A8	WASHER -----	8	
-12	AN340B8	NUT -----	8	
		---*---		
-13	1713272-1	BRACKET-RADIO SWITCHES -----	1	
-14	1713273-1	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	B
	1713273-6	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	C
-15	NAS698A08	NUTPLATE -----	1	B
-16	NAS697A08	NUTPLATE -----	5	
-17	1713273-3	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	B
	1713273-7	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	C
-18	NAS698A08	NUTPLATE -----	1	B
-19	NAS697A08	NUTPLATE -----	2	
-20	NAS697A04L	NUTPLATE -----	3	
-21	1713200-15	BRACKET -----	1	
-22	1713200-10	BRACKET -----	1	
-23	1913053-1	SUPPORT -----	1	
-24	NAS697A08	NUTPLATE -----	2	
-25	NAS697A3	NUTPLATE -----	1	
-26	1713262-12	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL -----	1	B
	1713262-15	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL -----	1	F
	1713262-19	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL -----	1	G
	1713262-14	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL -----	1	B
		USED WITH NARCO MK12B/VOA-50M		
		ATTACHING PARTS -----		
-27	0513351-1	SCREW POST -----	2	B
-28	0513351-1	SCREW POST -----	5	B
-29	AN340B8	NUT -----	5	B
-30	AN936B8B	WASHER -----	5	B
-31	AN515-8R6	SCREW -----	5	B
		---*---		
-32	1213004-1	RETAINER-AIRCRAFT IDENTIFICATION NUMBER -----	1	B
	1213004-2	RETAINER-AIRCRAFT IDENTIFICATION NUMBER -----	1	C
		ATTACHING PARTS -----		
-33	S1022Z6-10B	SCREW -----	2	
	NAS446-2-3	NUT -----	2	
		---*---		
-34	1715008-2	EYEBROW ASSEMBLY -----	1	
		ATTACHING PARTS -----		
	S1023A6-12B	SCREW -----	6	
	S1067B1	WASHER -----	6	
		---*---		
-35	1713080-6	SHIELD-GLARE -----	1	
		ATTACHING PARTS -----		
	S1023A6-6B	SCREW -----	3	
	S1067B1	WASHER -----	3	
		---*---		
-36	1713279-4	COVER-RADIO CUTOUT UPPER -----	1	B
	1713279-10	COVER-RADIO CUTOUT UPPER -----	1	C
-36A	1713361-1	MOULDING -----	AR	C
-37	1713279-3	COVER-RADIO CUTOUT LOWER -----	1	B
	1713279-9	COVER-RADIO CUTOUT LOWER -----	1	C
-37A	1713361-2	MOULDING -----	AR	C
CONTINUED ON NEXT PAGE				

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
45C-38	1713274-2	□	COVER-UPPER RH INSTRUMENT PANEL	-----					1	B
	1713274-3	□	COVER ASSY-UPPER RH INSTRUMENT PANEL	-----					1	C
			ATTACHING PARTS							
-39	0513351-2		SCREW POST	-----					3	B
	AN34088		NUT	-----					3	B
	AN936888		WASHER	-----					3	B
	AN515-8R6		SCREW	-----					3	B
			-----*							
-40	1713278-2	□	DOOR ASSEMBLY-GLOVE BOX	-----					1	H
	1713355-1	□	DOOR ASSEMBLY-GLOVE BOX	-----					1	G
			ATTACHING PARTS							
	1713225-3		HINGE HALF	-----					1	
	1713277-1		SPACER	-----					2	
	MS20253P1-750		PIN	-----					1	
	NAS514P440-10		SCREW	-----					3	
			-----*							
	S1895-1		CATCH-GLOVE BOX DOOR	-----					1	
-41	1713260-2	□	COVER-INSTRUMENT PANEL LOWER RH	-----					1	B
	1713260-4	□	COVER ASSY-INSTRUMENT PANEL LOWER RH	-----					1	C
			ATTACHING PARTS							
-42	0513351-1		SCREW POST	-----					4	B
	AN34088		NUT	-----					4	B
	AN936888		WASHER	-----					4	B
	AN515-8R6		SCREW	-----					4	B
			-----*							
-43	1713132-2		COVER-INSTRUMENT PANEL FLAP POSITION	-----					1	
			ATTACHING PARTS							
-44	S1021A4-8		SCREW	-----					4	
			-----*							
-45	CM2692-48-1S		PLUG BUTTON USED WITHOUT DUAL CONTROLS	-----					1	
-46	1713270-6	□	COVER-INSTRUMENT PANEL LOWER LH	-----					1	B
	1713270-9	□	COVER ASSY-INSTRUMENT PANEL LOWER LH	-----					1	C
			ATTACHING PARTS							
-47	0513351-1		SCREW POST	-----					3	B
	AN34088		NUT	-----					3	B
	AN936888		WASHER	-----					3	B
	AN515-8R6		SCREW	-----					3	B
			-----*							
-48	0505020-2		PLACARD-MASTER SWITCH	-----					1	
-49	1713275-7	□	COVER-SWITCH PANEL LH	-----					1	
-50	1713275-8	□	COVER-SWITCH PANEL RH	-----					1	
-51	1713337-2		PAD-LOWER INSTRUMENT PANEL RH	-----					1	B
	1714062-2		PAD-LOWER INSTRUMENT PANEL RH	-----					1	C
-52	1713337-5		PAD-LOWER INSTRUMENT PANEL LH	-----					1	B
	1714062-1		PAD-LOWER INSTRUMENT PANEL LH	-----					1	C
-53			DELETED NEVER USED	-----						
-54	S1898-1		FASTENER	-----					5	
-55	AN515-8R10		SCREW	-----					1	
	AN960-8		WASHER	-----					1	
	NAS679A08		NUT	-----					1	
-56	C661010-1005		INDICATOR-AIRSPEED WEU C661060-0104	-----					1	B
	C661060-0104		INDICATOR-AIRSPEED	-----					1	C
			ATTACHING PARTS							
	AN515B6R16		SCREW	-----					3	
			-----*							
			TRUE AIRSPEED INDICATOR INSTALLATION	-----					NP	
-57	C661010-0106		INDICATOR-AIRSPEED WEU C661061-0104	-----					1	B
	C661061-0104		INDICATOR-AIRSPEED	-----					1	C
			ATTACHING PARTS							
-58	AN515B6R16		SCREW	-----					4	
			-----*							
-59	0700162-6		SPACER-TRUE AIRSPEED	-----					1	
-60	0700189-10		RING ASSEMBLY-TRUE AIRSPEED	-----					1	
-61	0700162-1		RETAINER ASSEMBLY-TRUE AIRSPEED	-----					1	
-62	S1413N1		INDICATOR-TURN & BANK WEU S1413N2	-----					1	B
	S1413N2		INDICATOR-TURN & BANK	-----					1	C
	C661003-0501		TURN COORDINATOR WEU C661003-0504	-----					1	B
	C661003-0504		TURN COORDINATOR	-----					1	C
	35060-0114		TURN COORDINATOR ARC NAVOMATIC 300	-----					1	
			ATTACHING PARTS							
	AN515B6R12		SCREW	-----					4	
			-----*							
CONTINUED ON NEXT PAGE										



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION						UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6 7			
45C-	SEE FIG 75	TURN COORDINATOR BTID USE WITH WING LEVELER -----						1		
	AN515B6R16	ATTACHING PARTS						3		
	AN340B6	SCREW -----						3		
	AN936A6B	NUT -----						3		
-63	S1317N2	CLOCK ASSEMBLY-ELECTRIC WEU C664508-0101 -----						1	B	
	C664508-0101	CLOCK ASSEMBLY-ELECTRIC -----						1	C	
	AN515B6R10	ATTACHING PARTS						2		
		SCREW -----								
-64	C661001-0502	*	GYRO-HORIZON	ALT	WEU C661076-0101	----		1	B	
	C661076-0101	*	GYRO-HORIZON	ALT				1	C	
	C661001-0503	*	GYRO-HORIZON	ALT	WEU C661076-0102	----		1	B	
	C661076-0102	*	GYRO-HORIZON	ALT				1	C	
	C661001-0504	*	GYRO-HORIZON	ALT	WEU C661076-0103	----		1	B	
	C661076-0103	*	GYRO-HORIZON	ALT				1	C	
	C661001-0505	*	GYRO-HORIZON					1	B	
			ATTACHING PARTS							
	AN515-6R6		SCREW -----					4		

	-65	C661002-0301	**	GYRO-DIRECTIONAL		WEU C661075-0104	----		1	B
		C661075-0104	**	GYRO-DIRECTIONAL					1	C
C661002-0504		**	GYRO-DIRECTIONAL		WEU C661075-0101	----		1	B	
C661075-0101		**	GYRO-DIRECTIONAL					1	C	
C661002-0505		**	GYRO-DIRECTIONAL					1	B	
C661002-0506		**	GYRO-DIRECTIONAL		WEU C661075-0103	----		1	B	
C661075-0103		**	GYRO-DIRECTIONAL					1	C	
			ATTACHING PARTS							
AN515-6R6			SCREW -----					4		

30370-0100			GYRO-DIRECTIONAL	ARC	WEU 30370-0102	----		1	B	
30370-0102			GYRO-DIRECTIONAL	ARC	WEU 40760-0104	----		1	F	
40760-0104		GYRO-DIRECTIONAL	ARC	USED WITH NAV-O-MATIC	----		1	G		
		ATTACHING PARTS								
AN515-6R7		SCREW -----					4			

-66	C661012-0101		ALTIMETER -----					1		
	C661011-0105		ALTIMETER-SENSITIVE		WEU C661071-0101	----		1	B	
	C661071-0101		ALTIMETER-SENSITIVE					1	C	
	C661025-0102		ALTIMETER-SENSITIVE		20 FT INTERVALS MILLIBARS	----		1	J	
			ATTACHING PARTS							
	AN515B6R16		SCREW -----					3		

-67	S1392N2		INDICATOR-RATE OF CLIMB WEU C661080-0101 -----					1	B	
	C661080-0101		INDICATOR-RATE OF CLIMB -----					1	C	
	AN515B6R16		ATTACHING PARTS							
		SCREWS -----					1			

-68	C668509-0101		GAGE-SUCTION -----					1		
			RADIO INSTALLATION SEE CESSNA ELECTRONICS MANUAL -----					AR		
	S1311-1		GAGE-CARBURETOR AIR TEMPERATURE WEU S1311-3 -----					1	B	
	S1311-3		GAGE-CARBURETOR AIR TEMPERATURE -----					1	C	
		ATTACHING PARTS								
	AN515B6R12		SCREW -----					4		
	AN340B6		NUT -----					4		

-70	MS3106A14S7S		PLUG USED WITH CARB AIR TEMP GAGE -----					1		
	S1305N16		TACHOMETER WEU C668020-0103 -----					1	B	
	C668020-0103		TACHOMETER -----					1	D	
	C668020-0110		TACHOMETER -----					1	E	
		ATTACHING PARTS								
AN515B6R12		SCREW -----					4			

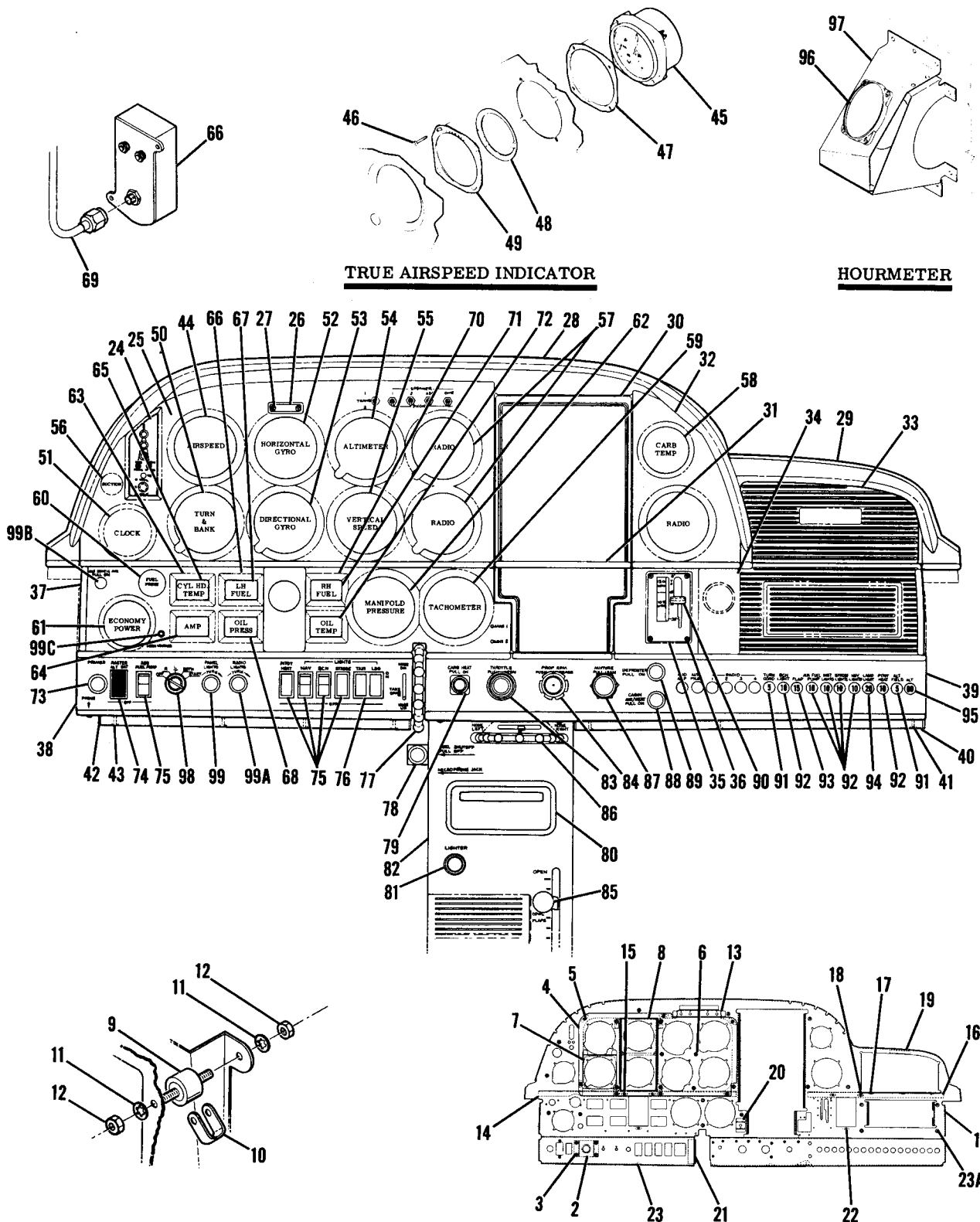
-71	S1605-2		SHAFT-TACHOMETER -----					1		
	C662023-0101		GAGE-FUEL PRESSURE WEU C662023-0102 -----					1	B	
	C662023-0102		GAGE-FUEL PRESSURE -----					1	C	
		ATTACHING PARTS								
AN515-6R6		SCREW -----					2			

	1700121-102		LINE-FUEL PRESSURE GAGE TO FIREWALL -----					1		
	AN894D3-2		BUSHING AT FIREWALL -----					1		
	AN960D616		WASHER AT FIREWALL -----					3		
	MS29512-03		PACKING AT FIREWALL -----					1		
	AN924-3D		NUT AT FIREWALL -----					1		
CONTINUED ON NEXT PAGE										

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45C-72	C668501-0207	INDICATOR-ECONOMY POWER WEU C668501-0211 -----	1	B
	C668501-0211	INDICATOR-ECONOMY POWER -----	1	C
		ATTACHING PARTS		
	AN515B6R10	SCREW -----	4	
	AN936A6B	WASHER -----	4	
	AN340B6	NUT -----	4	
		-----*		
	C668501-0206	LEAD-ECONOMY POWER INDICATOR -----	1	
	C668501-0210	PROBE-ECONOMY POWER INDICATOR -----	1	
-73	S1301N2	GAGE-MANIFOLD PRESSURE WEU C662035-0102 -----	1	B
	C662035-0102	GAGE-MANIFOLD PRESSURE -----	1	C
		ATTACHING PARTS		
	AN515B6R12	SCREW -----	4	
		-----*		
	1700121-75	LINE-MANIFOLD PRESSURE GAGE TO FIREWALL -----	1	
	AN816-2D	NIPPLE AT GAGE -----	1	
	AN833-2D	ELBOW AT FIREWALL -----	1	
	AN924-2D	NUT AT FIREWALL -----	1	
	1705017-1	PLACARD-MANIFOLD PRESSURE GAGE -----	1	
	1700121-74	LINE-MANIFOLD PRESSURE FIREWALL TO ENGINE -----	1	
		ATTACHING PARTS		
	AN816-2D	NIPPLE AT ENGINE -----	1	
	MS21919DG2	CLAMP -----	1	
	AN742D12	CLAMP -----	1	
	S1021Z10-10	SCREW -----	1	
	NAS446-5	NUT -----	1	
		-----*		
-74	C669509-0102	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW -----	2	
	NAS43DD3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
-75	440451	GAGE-AMMETER SW -----	1	
-76	442860	GAGE-CYLINDER HEAD TEMPERATURE SW -----	1	
	811542	POTENTIOMETER SW -----	1	
	S1372-1	SENDING UNIT-CYLINDER HEAD TEMP -----	1	
	110691	WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT -----	AR	
		90 IN LG BULK ITEM		
-77	C669504-C103	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW -----	2	
	NAS43DD3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
-78	441347	RECEIVER UNIT-FUEL SW -----	1	
-79	444678	GAGE-OIL PRESSURE SW -----	1	
-80	1700121-103	LINE-OIL PRESSURE -----	1	
		ATTACHING PARTS		
	1450024-3	UNION AT FIREWALL -----	1	
	AN960PD616	WASHER AT FIREWALL -----	2	
	AN924-3D	NUT AT FIREWALL -----	1	
		-----*		
-81	C669505-0101	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW -----	2	
	NAS43DD3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
-82	441346	RECEIVER UNIT-FUEL SW -----	1	
-83	442792	INDICATOR-OIL TEMPERATURE SW -----	1	
-84	C291502-0103	PRIMER ASSEMBLY -----	1	
-85	S1994-1-1	SWITCH-MASTER -----	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING -----	1	
		-----*		
-86	0770719-2	DIODE ASSEMBLY LOCATED ON BACK OF MASTER SWITCH -----	1	B
	S1845-1-2	SWITCH -----	5	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING -----	1	
		-----*		
		CONTINUED ON NEXT PAGE		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45C-87	S1845-1-1	SWITCH-PITOT HEAT -----	1	
		ATTACHING PARTS -----		
	S1843-1	BRACKET-MOUNTING -----	1	
		-----*		
	1913035-3	COVER ASSEMBLY -----	AR	
-88	SEE FIG 64	STABILATOR TRIM ASSEMBLY -----	1	
-89	S2113-1	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE -----	1	
-90	S1230-18	CONTROL ASSEMBLY-CARBURETOR HEAT -----	1	
-91	SEE FIG 40	ASH RECEIVER -----	1	
-92	0513039-7	LIGHTER ASSEMBLY-CIGAR -----	1	
	L4858-1	PLUG-HEATING CUNO -----	1	
	S1982-1	KNOB-CIGAR LIGHTER -----	1	
-93	SEE FIG 40	PEDESTAL ASSEMBLY -----	1	
-94	C299505-0301	CONTROL ASSEMBLY-THROTTLE -----	1	
-95	C299506-0105	CONTROL ASSEMBLY-PROPELLER -----	1	
		ATTACHING PARTS -----		
	AN742D5	CLAMP AT FIREWALL -----	1	
	NAS43DD3-24	SPACER AT FIREWALL -----	1	
	AN520-10R12	SCREW AT FIREWALL -----	1	
	AN742D5	CLAMP AT FIREWALL -----	1	
	S1021Z10-8	SCREW AT FIREWALL -----	1	
	S1487-5	NUT AT FIREWALL -----	1	
		-----*		
-96	SEE FIG 50A	CONTROL-COWL FLAP -----	1	
-97	SEE FIG 66A	CONTROL-RUDDER TRIM -----	1	
-97A	S1777-5	CONTROL ASSEMBLY-MIXTURE -----	1	
-98	1713131-2	CONTROL ASSEMBLY-CABIN AIR & HEAT -----	1	
-98A	S1239-45	CONTROL ASSEMBLY-DEFROSTER -----	1	
-98B	SEE FIG 65	FLAP INDICATOR ASSEMBLY -----	1	
-98C	S1360-5L	CIRCUIT BREAKER 5 AMP -----	2	
-98D	S1360-10L	CIRCUIT BREAKER 10 AMP -----	6	
-98E	S1360-15L	CIRCUIT BREAKER 15 AMP -----	1	
-98F	S1360-20L	CIRCUIT BREAKER 20 AMP -----	1	
-98G	S1360-60L	CIRCUIT BREAKER 60 AMP -----	1	
	S2122-1	NUT-CIRCUIT BREAKER BLACK -----	AR	C
	S2122-2	NUT-CIRCUIT BREAKER BRIGHT -----	AR	B
		HOURLY INSTALLATION -----	NP	
-99	C664501-0101	GAGE-HOURLY WEU C664501-0103 -----	1	B
	C664501-0103	GAGE-HOURLY -----	1	C
		ATTACHING PARTS -----		
	AN505-6-6	SCREW -----	4	
	NAS478-18	NUT -----	4	
		-----*		
-99A	1713321-1	BRACKET ASSEMBLY-HOURLY -----	1	
-99B	C292501-0104	SWITCH-IGNITION -----	1	
-99C	S1880-3	RHEOSTAT-PANEL LIGHTS -----	1	
	S1880-2	KNOB-PANEL LIGHTS -----	1	
	S1780-5	INSERT-PANEL LIGHTS KNOB -----	1	
-99D	S1880-1	RHEOSTAT-RADIO LIGHTS -----	1	
	S1980-3	KNOB-RADIO LIGHTS -----	1	
	S1780-5	INSERT-RADIO LIGHTS KNOB -----	1	
-99E	S1981-1	KNOB ASSEMBLY-WING LEVELER -----	1	
	AN960PD61L	WASHER -----	AR	
-99F	C622003-0103	PLACARD-STROBE LIGHT -----	1	
NOTE. THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE. NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE A---177 SERIAL 17701531 THRU 17701973 B---177 SERIAL 17701531 THRU 17701633 C---177 SERIAL 17701634 THRU 17701973 D---177 SERIAL 17701634 THRU 17701658 & 17701666 THRU 17701973 E---177 SERIAL 17701659 THRU 17701665 F---177 SERIAL 17701635 THRU 17701773 G---177 SERIAL 17701774 THRU 17701973 H---177 SERIAL 17701531 THRU 17701773 J---177 SERIAL 17701919 THRU 17701973				

Instruments (Cont)



177 SERIAL 17701974 & ON

Figure 45D. Instrument Panel Equipment Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45D-		INSTRUMENT PANEL EQUIPMENT INSTALLATION -----	NP	A
- 1	1713360-1	PANEL ASSY-STATIONARY -----	1	
- 2	1713200-4	BRACKET -----	1	
		ATTACHING PARTS -----		
- 3	AN507-632R8	SCREW -----	4	
	AN960PD6L	WASHER -----	4	
	AN340-6	NUT -----	4	
		-----*		
- 4	1713264-6	PANEL ASSEMBLY-REMOVABLE -----	1	
		ATTACHING PARTS -----		
- 5	AN515-8R7	SCREW -----	7	
	NAS680A08	NUTPLATE -----	4	
		-----*		
- 6	MS35489-4	GROMMET -----	3	
- 7	1713200-19	BRACKET-MOUNTING -----	1	
- 8	1713200-18	BRACKET-SHOCK MOUNTED -----	1	
		ATTACHING PARTS -----		
- 9	0411059-3	MOUNT -----	4	
-10	0413247	GROUND -----	2	
-11	AN936A8	WASHER -----	8	
-12	AN340B8	NUT -----	8	
		-----*		
-13	1713272-1	BRACKET-RADIO SWITCHES -----	1	
-14	1713273-6	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	
-15	NAS697A08	NUTPLATE -----	5	
-16	1713273-7	STIFFENER ASSEMBLY-STATIONARY PANEL -----	1	
-17	NAS697A04L	NUTPLATE -----	3	
-18	NAS697A08	NUTPLATE -----	2	
-19	1713200-15	BRACKET -----	1	
-20	1713200-10	BRACKET -----	1	
-21	1913053-1	SUPPORT -----	1	
-22	NAS697A08	NUTPLATE -----	2	
-23	NAS697A3	NUTPLATE -----	1	
-23A	MS35489-4	GROMMET -----	17	
-24	1705028-1	PLACARD -----	AR	
-25	1713262-21	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL -----	1	
	0513839-3	GUIDE -----	8	
-26	1213004-2	RETAINER-AIRCRAFT IDENTIFICATION NUMBER -----	1	
		ATTACHING PARTS -----		
-27	S1022Z6-10B	SCREW -----	2	
	NAS446-2-3	NUT -----	2	
		-----*		
-28	1715008-1	EYEBROW ASSEMBLY -----	1	
		ATTACHING PARTS -----		
	S1023A6-12B	SCREW -----	6	
	S1067B1	WASHER -----	6	
		-----*		
-29	1713080-6	SHIELD-GLARE -----	1	
		ATTACHING PARTS -----		
	S1023A6-6B	SCREW -----	3	
	S1067B1	WASHER -----	3	
		-----*		
-30	1713279-10	COVER-RADIO CUTOUT UPPER -----	1	
	1713361-1	MOLDING -----	1	
-31	1713279-9	COVER-RADIO CUTOUT LOWER -----	1	
	1713361-2	MOLDING -----	1	
-32	1713274-5	COVER-UPPER RH INSTRUMENT PANEL -----	1	
	1513839-3	GUIDE -----	3	
-33	1713355-1	DOOR ASSEMBLY-GLOVE BOX -----	1	
		ATTACHING PARTS -----		
	1713225-3	HINGE HALF -----	1	
	MS20253P1-750	PIN -----	1	
	NAS514P440-10	SCREW -----	3	
		-----*		
	S1895-1	CATCH-GLOVE BOX DOOR -----	1	
		ATTACHING PARTS -----		
	AN515-6R8	SCREW -----	2	
	AN936B6	WASHER -----	2	
	AN340-6	NUT -----	2	
		-----*		
CONTINUED ON NEXT PAGE				

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
45D-34	1713260-5	□	COVER ASSY-RH USED WITH DUAL CONTROLS -----	1	
	1713260-8	□	COVER ASSY-RH USED WITHOUT DUAL CONTROLS -----	1	
	1513839-3		GUIDE -----	4	
-35	1713132-2		COVER-INSTRUMENT PANEL FLAP POSITION -----	1	
			ATTACHING PARTS -----		
-36	S1021A4-8		SCREW -----	4	
			-----*		
-37	1713270-12	□	COVER-INSTRUMENT PANEL LH -----	1	
	1513839-3		GUIDE -----	5	
-38	1713275-13	□	COVER-INSTRUMENT PANEL LOWER LH -----	1	
-39	1713275-8	□	COVER-INSTRUMENT PANEL LOWER RH -----	1	
-40	1714062-2		PAD-LOWER INSTRUMENT PANEL RH -----	1	
			ATTACHING PARTS -----		
-41	S1898-1		FASTENER -----	4	
			-----*		
-42	1714062-3		PAD-LOWER INSTRUMENT PANEL LH -----	1	
			ATTACHING PARTS -----		
-43	S1898-1		FASTENER -----	4	
			-----*		
-44	C661060-0104		INDICATOR-AIRSPPEED -----	1	
			ATTACHING PARTS -----		
	AN515B6R16		SCREW -----	3	
			-----*		
			TRUE AIRSPEED INDICATOR INSTALLATION -----	NP	
-45	C661061-0104		INDICATOR-AIRSPPEED -----	1	
			ATTACHING PARTS -----		
-46	AN515B6R16		SCREW -----	4	
			-----*		
-47	0700162-6		SPACER-TRUE AIRSPEED -----	1	
-48	0700189-10		RING ASSEMBLY-TRUE AIRSPEED -----	1	
-49	0700162-1		RETAINER ASSEMBLY-TRUE AIRSPEED -----	1	
-50	S1413N2		INDICATOR-TURN & BANK -----	1	
	C661003-0504		TURN COORDINATOR -----	1	
	35060-0114		TURN COORDINATOR ARC NAV-O-MATIC 300 -----	1	
			ATTACHING PARTS -----		
	AN515B6R12		SCREW -----	4	
			-----*		
	SEE FIG 75		TURN COORDINATOR BTID USE WITH WING LEVELER -----	1	
			ATTACHING PARTS -----		
	AN515B6R16		SCREW -----	3	
	AN340B6		NUT -----	3	
	AN936A6B		WASHER -----	3	
			-----*		
-51	C664508-0101		CLOCK ASSEMBLY-ELECTRIC -----	1	
			ATTACHING PARTS -----		
	AN515B6R10		SCREW -----	2	
			-----*		
-52	C661076-0101	*	GYRO-HORIZON -----	1	
	C661076-0102	*	GYRO-HORIZON -----	1	
	C661076-0103	*	GYRO-HORIZON -----	1	
			ATTACHING PARTS -----		
	AN515-6R6		SCREW -----	4	
			-----*		
-53	C661075-0101	**	GYRO-DIRECTIONAL -----	1	
	C661075-0103	**	GYRO-DIRECTIONAL -----	1	
	C661075-0104	**	GYRO DIRECTIONAL -----	1	
	C661075-0105	**	GYRO DIRECTIONAL -----	1	
			ATTACHING PARTS -----		
	AN515-6R6		SCREW -----	4	
			-----*		
	40760-0104		GYRO-DIRECTIONAL ARC USE WITH NAV-O-MATIC -----	1	
			ATTACHING PARTS -----		
	AN515-6R7		SCREW -----	4	
			-----*		
-54	C661012-0101		ALTIMETER -----	1	
	C661071-0101		ALTIMETER-SENSITIVE FEET & INCHES -----	1	
	C661071-0102		ALTIMETER-SENSITIVE MILLIBARS -----	1	
	C661025-0102		ALTIMETER-20 FOOT INTERVALS MILLIBARS -----	1	
			ATTACHING PARTS -----		
	AN515B6R16		SCREW -----	3	
			-----*		
			CONTINUED ON NEXT PAGE		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45D-55	C661080-0101	INDICATOR-RATE OF CLIMB -----	1	
	AN515B6R16	ATTACHING PARTS -----		
		SCREW -----	3	
		-----*		
-56	C668509-0101	GAGE-SUCTION -----	1	
-57		RADIO INSTALLATION SEE CESSNA ELECTRONICS MANUAL -----	AR	
-58	S1311-3	GAGE-CARBURETOR AIR TEMPERATURE -----	1	
		ATTACHING PARTS -----		
	AN515B6R12	SCREW -----	4	
	AN340B6	NUT -----	4	
		-----*		
	MS3106A14S7S	PLUG USED WITH CARB AIR TEMP GAGE -----	1	
-59	C668020-0103	TACHOMETER -----	1	
		ATTACHING PARTS -----		
	AN515B6R12	SCREW -----	4	
		-----*		
	S1605-2	SHAFT-TACHOMETER -----	1	
-60	C662023-0102	GAGEFUEL PRESSURE -----	1	
		ATTACHING PARTS -----		
	AN515-6R6	SCREW -----	2	
		-----*		
	1700121-102	LINE-FUEL PRESSURE GAGE TO FIREWALL -----	1	
	AN894D3-2	BUSHING AT FIREWALL -----	1	
	AN960D616	WASHER AT FIREWALL -----	3	
	MS29512-03	PACKING AT FIREWALL -----	1	
	AN924-3D	NUT AT FIREWALL -----	1	
-61	C668501-0211	INDICATOR-ECONOMY POWER -----	1	
		ATTACHING PARTS -----		
	AN515B6R10	SCREW -----	4	
	AN936A6B	WASHER -----	4	
	AN340B6	NUT -----	4	
		-----*		
	C668501-0206	LEAD-ECONOMY POWER INDICATOR -----	1	
	C668501-0210	PROBE-ECONOMY POWER INDICATOR -----	1	
-62	C662035-0102	GAGE-MANIFOLD PRESSURE -----	1	
		ATTACHING PARTS -----		
	AN515B6R12	SCREW -----	4	
		-----*		
	1700121-75	LINE-MANIFOLD PRESSURE GAGE TO FIREWALL -----	1	
	AN816-2D	NIPPLE AT GAGE -----	1	
	AN833-2D	ELBOW AT FIREWALL -----	1	
	AN924-2D	NUT AT FIREWALL -----	1	
	1705017-1	PLACARD-MANIFOLD PRESSURE GAGE -----	1	
	1700121-74	LINE-MANIFOLD PRESSURE FIREWALL TO ENGINE -----	1	
		ATTACHING PARTS -----		
	AN816-2D	NIPPLE AT ENGINE -----	1	
	MS21919DG2	CLAMP -----	1	
	AN742D12	CLAMP -----	1	
	S1021Z10-10	SCREW -----	1	
	NAS446-5	NUT -----	1	
		-----*		
-63	C669509-0102	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS -----		
	AN515-6R22	SCREW -----	2	
	NAS42DD3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
-64	440451	GAGE-AMMETER SW -----	1	
-65	442860	GAGE-CYLINDER HEAD TEMPERATURE SW -----	1	
	811542	POTENTIOMETER SW -----	1	
	S1372-1	SENDING UNIT-CYLINDER HEAD TEMP -----	1	
	110691	WIRE CYLINDER HEAD TEMP GAGE TO SENDING UNIT -----	AR	
		90 IN LG BULK ITEM -----		
		CONTINUED ON NEXT PAGE		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45D-66	C669504-C103	INSTRUMENT CLUSTER ----- ATTACHING PARTS -----	1	
	AN515-6R22	SCREW -----	2	
	NAS420D3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
-67	441347	RECEIVER UNIT-FUEL SW -----	1	
-68	444678	GAGE-OIL PRESSURE SW -----	1	
-69	1700121-103	LINE-OIL PRESSURE -----	1	
		ATTACHING PARTS -----		
	1450024-3	UNION AT FIREWALL -----	1	
	AN960D616	WASHER AT FIREWALL -----	2	
	AN924-3D	NUT AT FIREWALL -----	1	
		-----*		
-70	C669505-0101	INSTRUMENT CLUSTER -----	1	
		ATTACHING PARTS -----		
	AN515-6R22	SCREW -----	2	
	NAS420D3-64	SPACER -----	2	
	AN960PD6L	WASHER -----	2	
	AN341-6	NUT -----	2	
		-----*		
-71	441346	RECEIVER UNIT-FUEL SW -----	1	
-72	442792	INDICATOR-OIL TEMPERATURE SW -----	1	
-73	C291502-0103	PRIMER ASSEMBLY -----	1	
-74	S1994-1-1	SWITCH-MASTER -----	1	
		ATTACHING PARTS -----		
	S1843-1	BRACKET-MOUNTING -----	1	
		-----*		
-75	S2160-1	SWITCH -----	5	
	S2161-1	COVER -----	AR	
-76	S2160-4	SWITCH-LANDING & TAXI LIGHTS DUAL -----	1	
	S2160-5	SWITCH-LANDING LIGHT SINGLE -----	1	
	S2161-2	COVER -----	AR	
-77	SEE FIG 64	STABILATOR TRIM ASSEMBLY -----	1	
-78	S1239-46	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE -----	1	
-79	S1230-18	CONTROL ASSEMBLY-CARBURETOR HEAT -----	1	
-80	SEE FIG 40	ASH RECEIVER -----	1	
-81	0513039-7	LIGHTER ASSEMBLY-CIGAR -----	1	
	L4858-1	PLUG-HEATING -----	1	
	S1982-1	KNOB-CIGAR LIGHTER -----	1	
-82	SEE FIG 40	PEDESTAL ASSEMBLY -----	1	
-83	C299505-0301	CONTROL ASSEMBLY-THROTTLE -----	1	
		ATTACHING PARTS -----		
	S1095-3	SHIELD -----	2	
	NAS557-6A	GROMMET -----	1	
	S1021Z8-6	SCREW -----	2	
	NAS446-4-3	NUT -----	2	
		-----*		
-84	C299506-C105	CONTROL ASSEMBLY-PROPELLER -----	1	
		ATTACHING PARTS -----		
	AN742D5	CLAMP -----	1	
	S1021Z10-8	SCREW -----	1	
	S1487-5	NUT -----	1	
		-----*		
-85	SEE FIG 50A	CONTROL-COWL FLAP -----	1	
-86	SEE FIG 66A	CONTROL-RUDDER TRIM -----	1	
-87	S1777-5	CONTROL ASSEMBLY-MIXTURE -----	1	
-88	1713131-2	CONTROL ASSEMBLY-CABIN AIR & HEAT -----	1	
-89	S1239-45	CONTROL ASSEMBLY-DEFROSTER -----	1	
-90	SEE FIG 65	FLAP INDICATOR ASSEMBLY -----	1	
-91	S1360-5L	CIRCUIT BREAKER 5AMP -----	2	
-92	S1360-10L	CIRCUIT BREAKER 10AMP -----	6	
-93	S1360-15L	CIRCUIT BREAKER 15AMP -----	1	
-94	S1360-20L	CIRCUIT BREAKER 20AMP -----	1	
-95	S1596-60L	CIRCUIT BREAKER 60AMP -----	1	
	S2122-1	NUT-CIRCUIT BREAKER BLACK -----	AR	
CONTINUED ON NEXT PAGE				



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
45D-		HOURLY METER INSTALLATION -----	NP	
-96	C664501-0103	GAGE-HOURLY METER -----	1	
		ATTACHING PARTS -----		
	AN505-6-6	SCREW -----	4	
	NAS478-18	NUT -----	4	
		-----*		
-97	1713321-1	BRACKET ASSEMBLY-HOURLY METER -----	1	
-98	C292501-0104	SWITCH KIT-IGNITION -----	1	
-99	S1880-2	RHEOSTAT-PANEL LIGHTS -----	1	
	S1980-3	KNOB-PANEL LIGHTS -----	1	
	S1780-5	INSERT-PANEL LIGHTS KNOB -----	1	
-99A	S1880-1	RHEOSTAT-RADIO LIGHTS -----	1	
	S1980-3	KNOB-RADIO LIGHTS -----	1	
	S1780-5	INSERT-RADIO LIGHTS KNOB -----	1	
-99B	SEE FIG 67A	ALTERNATE STATIC AIR CONTROL -----	1	
-99C	S2135-1	OVERVOLT LIGHT ASSY -----	1	
		NOTE. THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		A---177 SERIAL 17701974 & ON		

Fuselage Equipment

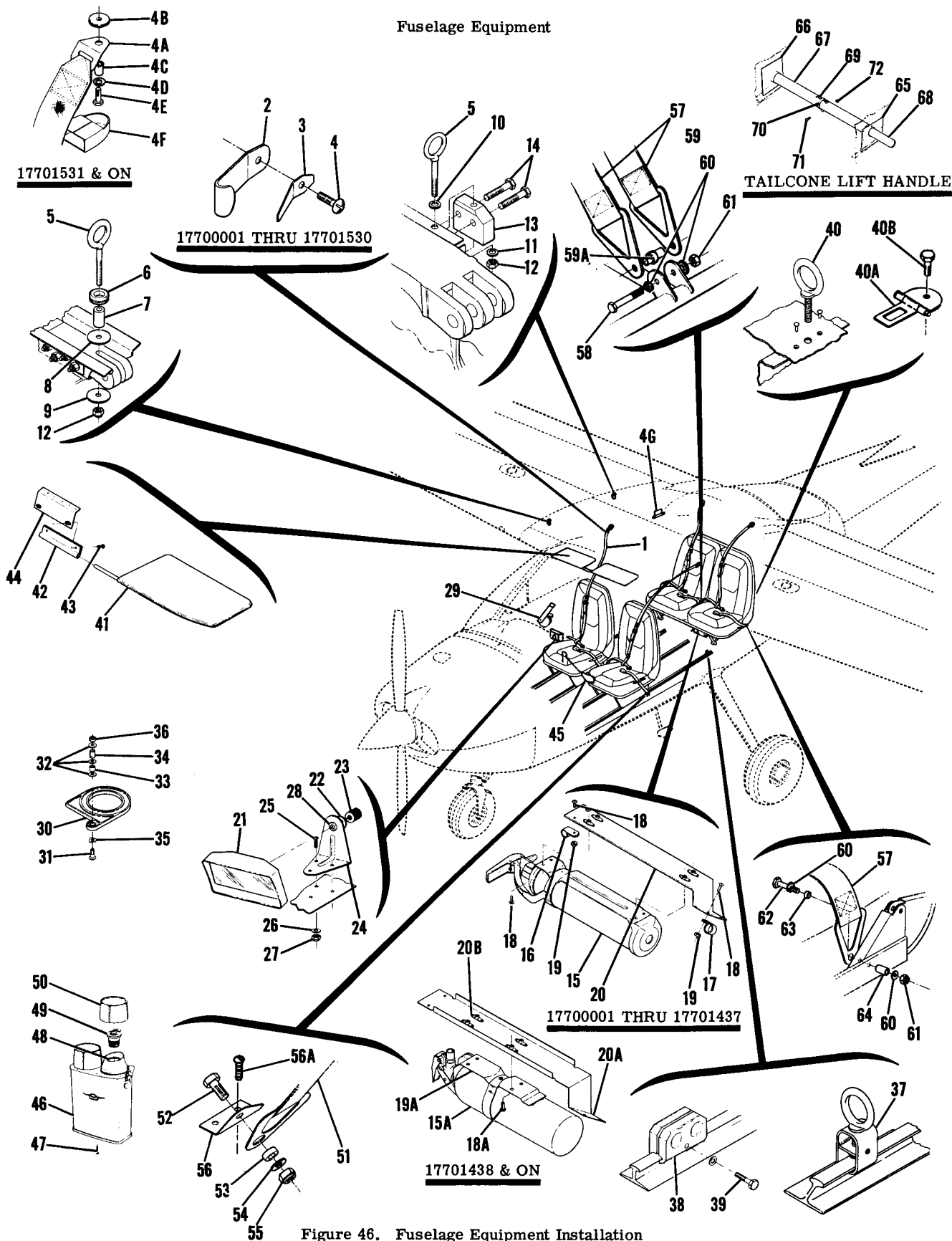


Figure 46. Fuselage Equipment Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
46 -		FUSELAGE EQUIPMENT INSTALLATION -----	NP	
- 1	S2029-1	HARNESS ASSEMBLY-SHOULDER -----	4	L
- 2	1414025-1	HOOK-SHOULDER HARNESS -----	4	L
- 3	1414025-2	SPRING-LOCK -----	4	L
- 4	NAS221-10	SCREW -----	4	L
- 4A	S2070W201	SHOULDER HARNESS ASSY-REAR BROWN -----	2	U
	S2070H201	SHOULDER HARNESS ASSY-REAR BLUE -----	2	U
	S2070G201	SHOULDER HARNESS ASSY-REAR GREEN -----	2	P
	S2070F201	SHOULDER HARNESS ASSY-REAR RED -----	2	P
	S2070B201	SHOULDER HARNESS ASSY-REAR BLACK -----	2	M
	S2070A201	SHOULDER HARNESS ASSY-REAR RED -----	2	S
	S2070C201	SHOULDER HARNESS ASSY-REAR GREEN -----	2	S
	S2070W201	SHOULDER HARNESS ASSY-REAR GOLD -----	2	V
	S2070U201	SHOULDER HARNESS ASSY-REAR BLUE -----	2	V
	S2070Z201	SHOULDER HARNESS ASSY-REAR RED -----	2	V
	S2070AA201	SHOULDER HARNESS ASSY-REAR GOLDEN OLIVE -----	2	V
	S2070CC201	SHOULDER HARNESS ASSY-REAR BROWN -----	2	W
	S2070BB201	SHOULDER HARNESS ASSY-REAR BLUE -----	2	W
	S2070AA201	SHOULDER HARNESS ASSY-REAR OLIVE GREEN -----	2	W
	S2070T201	SHOULDER HARNESS ASSY-REAR RED -----	2	W
	S2070DD201	SHOULDER HARNESS ASSY-REAR GOLD -----	2	W
	S2070W205	SHOULDER HARNESS ASSY-FRONT BROWN -----	2	U
	S2070H205	SHOULDER HARNESS ASSY-FRONT BLUE -----	2	U
	S2070G205	SHOULDER HARNESS ASSY-FRONT GREEN -----	2	P
	S2070F205	SHOULDER HARNESS ASSY-FRONT RED -----	2	P
	S2070B205	SHOULDER HARNESS ASSY-FRONT BLACK -----	3	M
	S2070A205	SHOULDER HARNESS ASSY-FRONT RED -----	2	S
	S2070C205	SHOULDER HARNESS ASSY-FRONT GREEN -----	2	S
	S2070W205	SHOULDER HARNESS ASSY-FRONT GOLD -----	2	V
	S2070U205	SHOULDER HARNESS ASSY-FRONT BLUE -----	2	V
	S2070Z205	SHOULDER HARNESS ASSY-FRONT RED -----	2	V
	S2070AA205	SHOULDER HARNESS ASSY-FRONT GOLDEN OLIVE -----	2	V
	S2070CC205	SHOULDER HARNESS ASSY-FRONT BROWN -----	2	W
	S2070BB205	SHOULDER HARNESS ASSY-FRONT BLUE -----	2	W
	S2070AA205	SHOULDER HARNESS ASSY-FRONT OLIVE GREEN -----	2	W
	S2070T205	SHOULDER HARNESS ASSY-FRONT RED -----	2	W
	S2070DD205	SHOULDER HARNESS ASSY-FRONT GOLD -----	2	W
		ATTACHING PARTS -----		
- 4B	2013131-1	SPACER -----	2	
- 4C	NAS43DD4-12	SPACER -----	2	
- 4D	AN960-416L	WASHER -----	2	
- 4E	NAS464P4A8	BOLT -----	2	
		---*---		
- 4F	S2076-1	COVER-SHOULDER HARNESS -----	4	M
- 4G	S2081-1	CLIP SHOULDER HARNESS STORAGE -----	4	M
		ATTACHING PARTS -----		
	S2081-2	COVER -----	1	M
	S1023A6-8C	SCREW -----	1	M
		---*---		
- 5	0541115-3	EYE BOLT-HOISTING -----	4	
		ATTACHING PARTS -----		
- 6	MS35489-17	GROMMET FORWARD ONLY -----	2	
- 7	1200190-3	SPACER FORWARD ONLY -----	2	
- 8	S1450-5-14-C63	WASHER FORWARD ONLY -----	2	
- 9	AN970-5	WASHER FORWARD ONLY -----	2	
-10	AN960-616	WASHER AFT ONLY -----	2	
-11	AN960PD616	WASHER AFT ONLY -----	2	
-12	NAS679A5	NUT -----	4	
		---*---		
-13	1712093-1	ATTACH BLOCK-REAR HOIST LH -----	1	
	1712093-2	ATTACH BLOCK-REAR HOIST RH -----	1	
		ATTACHING PARTS -----		
-14	AN6-17A	BOLT -----	2	
	AN960C616	WASHER -----	2	
	NAS679A6	NUT -----	2	
		---*---		
-15	0800111-2	FIRE EXTINGUISHER -----	1	F
-15A	C421001-0101	FIRE EXTINGUISHER -----	1	H
		ATTACHING PARTS -----		
-16	MS21919DG10	CLAMP -----	2	
-17	MS21919DG12	CLAMP -----	2	
-18	AN515-8R8	SCREW -----	8	F
	AN515-8R8	SCREW -----	4	H
-18A	AN520-10R8	SCREW -----	4	H
-19	AN340-8	NUT -----	4	
		---*---		
		CONTINUED ON NEXT PAGE		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
46 -19A	C421001-0102	BRACKET ASSEMBLY-FIRE EXTINGUISHER -----	1	H
-20	1701011-1	SUPPORT ASSEMBLY-FIRE EXTINGUISHER MOUNTING -----	1	F
-20A	1701011-3	SUPPORT ASSY-FIRE EXTINGUISHER MOUNTING WEU 1701011-5 -----	1	J
	1701011-5	SUPPORT ASSEMBLY-FIRE EXTINGUISHER MOUNTING -----	1	K
	NAS680A08	NUTPLATE -----	4	F
-20B	NAS680A03	NUTPLATE -----	4	H
		REAR VIEW MIRROR INSTALLATION -----	NP	
-21	0500312-2	MIRROR & COVER ASSEMBLY -----	1	
		ATTACHING PARTS -----		
-22	S1450-4A11-.063	WASHER -----	1	
-23	0500313-1	NUT -----	1	
		-----*-----		
-24	0500310-1	BRACKET ASSEMBLY -----	1	
		ATTACHING PARTS -----		
-25	AN507B832R8	SCREW -----	3	
-26	AN960PD10	WASHER -----	2	
-27	NAS679A08	NUT -----	3	
		-----*-----		
-28	MS35489-6	GROMMET -----	1	
-29	SEE FIG 47A	COMPASS & OUTSIDE AIR TEMPERATURE INSTALLATION -----	NP	
-30	0501022-1	CUP HOLDER -----	2	Q
		ATTACHING PARTS -----		
-31	AN525-10R20	SCREW -----	1	
-32	AN960-10L	WASHER -----	3	
-33	NAS43DD3-16	SPACER -----	1	
-34	NAS43DD3-28	SPACER -----	1	
-35	S1357-3	WASHER -----	1	
-36	MS21044N3	NUT -----	1	
		-----*-----		
-37	0711121-2	SLIDE ASSY-CARGO TIE DOWN -----	2	R
-38	1201039-1	TIE DOWN ASSY-SEAT RAIL -----	2	Q
-39	AN4-7A	BOLT -----	1	
	AN960-416	WASHER -----	1	
-40	0511165	EYEBOLT-CARGO TIE DOWN -----	6	R
-40A	0711083-1	LATCH ASSY -----	6	S
	0711083-6	LATCH ASSY -----	6	T
-40B	AN4-4A	BOLT -----	6	S
	AN5-4A	BOLT -----	6	T
-41	1414087-10	SUN VISOR ASSEMBLY -----	2	
		ATTACHING PARTS -----		
-42	1414087-5	CLAMP -----	1	
-43	NAS603-8	SCREW -----	2	
		-----*-----		
-44	1713057-1	BRACKET ASSEMBLY-SUN VISOR -----	1	
	SEE FIG 47	PORTABLE STRETCHER INSTALLATION -----	NP	
-45	1760022-1	LOCK ASSEMBLY-CONTROL -----	1	L
	1760024-1	LOCK ASSEMBLY-CONTROL -----	1	P
	1760024-3	LOCK ASSEMBLY-CONTROL -----	1	Q
	1700125-1	JACK POINT -----	1	
-46	C733001-0101	TWIN PACK ASSEMBLY-BEVERAGE -----	1	
-47	S1021A10-16	SCREW -----	1	
-48	01	FILLER LFC -----	2	
-49	C733001-0103	STOPPER -----	2	
-50	1195-0061	CAP LFC -----	2	
	0501019-1	TOW BAR ASSEMBLY -----	1	
-51	S1746D17	BELT ASSEMBLY-FRONT SEAT TAN -----	2	D
	S1746M17	BELT ASSEMBLY-FRONT SEAT BLUE -----	2	D
	S1746J17	BELT ASSEMBLY-FRONT SEAT RED -----	2	D
	S1746K17	BELT ASSEMBLY-FRONT SEAT AVOCADO -----	2	D
	S1746D26	BELT ASSEMBLY-FRONT SEAT TAN -----	2	E
	S1746P26	BELT ASSEMBLY-FRONT SEAT BLUE -----	2	E
	S1746R26	BELT ASSEMBLY-FRONT SEAT MAROON -----	2	E
	S1746S26	BELT ASSEMBLY-FRONT SEAT GOLD -----	2	E
	S1746W26	BELT ASSEMBLY-FRONT SEAT BROWN -----	2	N
	S1746Y26	BELT ASSEMBLY-FRONT SEAT BLUE -----	2	N
	S1746T26	BELT ASSEMBLY-FRONT SEAT MARIGOLD -----	2	N
	S1746V26	BELT ASSEMBLY-FRONT SEAT OLIVE -----	2	N

CONTINUED ON NEXT PAGE



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
46 -	S2070W115	*	BELT ASSEMBLY-FRONT SEAT	BROWN	----				2	U
	S2070H115	*	BELT ASSEMBLY-FRONT SEAT	BLUE	----				2	U
	S2070G115	*	BELT ASSEMBLY-FRONT SEAT	GREEN	----				2	P
	S2070F115	*	BELT ASSEMBLY-FRONT SEAT	RED	----				2	P
	S2070B115	*	BELT ASSEMBLY-FRONT SEAT	BLACK	----				2	M
	S2070A115	*	BELT ASSEMBLY-FRONT SEAT	RED	----				2	S
	S2070C115	*	BELT ASSEMBLY-FRONT SEAT	GREEN	----				2	S
	S2070W115	*	BELT ASSEMBLY-FRONT SEAT	GOLD	----				2	V
	S2070U115	*	BELT ASSEMBLY-FRONT SEAT	BLUE	----				2	V
	S2070Z115	*	BELT ASSEMBLY-FRONT SEAT	RED	----				2	V
	S2070AA115	*	BELT ASSEMBLY-FRONT SEAT	GOLDEN OLIVE	----				2	V
	S2070CC115	*	BELT ASSEMBLY-FRONT SEAT	BROWN	----				2	W
	S2070BB115	*	BELT ASSEMBLY-FRONT SEAT	BLUE	----				2	W
	S2070AA115	*	BELT ASSEMBLY-FRONT SEAT	OLIVE GREEN	----				2	W
	S2070T115	*	BELT ASSEMBLY-FRONT SEAT	RED	----				2	W
	S2070DD201	*	BELT ASSEMBLY-FRONT SEAT	GOLD	----				2	W
			ATTACHING PARTS							
	-52	AN4-4A	BOLT	----					2	
	-53	NAS43HT4-10	SPACER	----					2	
	-54	AN960-416	WASHER	----					2	
	-55	NAS679A4	NUT	----					2	
	-56	0511791-5	FITTING-LH	----					1	L
		2011028-1	FITTING-LH	----					1	M
		0511791-6	FITTING-RH	----					1	L
		2011028-2	FITTING-RH	----					1	M
	-56A	AN525-10R10	SCREW	----					4	
			--							
-57	S1746D16		BELT ASSEMBLY-REAR SEAT	TAN	----				2	G
	S1746M16		BELT ASSEMBLY-REAR SEAT	BLUE	----				2	D
	S1746J16		BELT ASSEMBLY-REAR SEAT	RED	----				2	D
	S1746K16		BELT ASSEMBLY-REAR SEAT	AVOCADO	----				2	D
	S1746D16		BELT ASSEMBLY-REAR SEAT	BLUE	----				2	E
	S1746R16		BELT ASSEMBLY-REAR SEAT	MAROON	----				2	E
	S1746S16		BELT ASSEMBLY-REAR SEAT	GOLD	----				2	E
	S1746W16		BELT ASSEMBLY-REAR SEAT	BROWN	----				2	N
	S1746Y16		BELT ASSEMBLY-REAR SEAT	BLUE	----				2	N
	S1746T16		BELT ASSEMBLY-REAR SEAT	MARIGOLD	----				2	N
	S1746V16		BELT ASSEMBLY-REAR SEAT	OLIVE	----				2	N
	S1746W16		BELT ASSEMBLY-REAR SEAT	BROWN	----				2	U
	S1746H16		BELT ASSEMBLY-REAR SEAT	BLUE	----				2	U
	S1746G16		BELT ASSEMBLY-REAR SEAT	GREEN	----				2	P
	S1746F16		BELT ASSEMBLY-REAR SEAT	RED	----				2	P
	S1746B16		BELT ASSEMBLY-REAR SEAT	BLACK	----				2	M
	S1746A16		BELT ASSEMBLY-REAR SEAT	RED	----				2	S
	S1746C16		BELT ASSEMBLY-REAR SEAT	GREEN	----				2	S
	S1746W16		BELT ASSEMBLY-REAR SEAT	GOLD	----				2	V
	S1746U16		BELT ASSEMBLY-REAR SEAT	BLUE	----				2	V
	S1746Z16		BELT ASSEMBLY-REAR SEAT	RED	----				2	V
	S1746AA16		BELT ASSEMBLY-REAR SEAT	GOLDEN OLIVE	----				2	V
	S1746CC16		BELT ASSEMBLY-REAR SEAT	BROWN	----				2	W
	S1746BB16		BELT ASSEMBLY-REAR SEAT	BLUE	----				2	W
	S1746AA16		BELT ASSEMBLY-REAR SEAT	OLIVE GREEN	----				2	W
	S1746T16		BELT ASSEMBLY-REAR SEAT	RED	----				2	W
	S1746DD201		BELT ASSEMBLY-REAR SEAT	GOLD	----				2	W
	S2070W111	**	BELT ASSEMBLY-REAR SEAT	BROWN	----				2	U
	S2070H111	**	BELT ASSEMBLY-REAR SEAT	BLUE	----				2	U
	S2070G111	**	BELT ASSEMBLY-REAR SEAT	GREEN	----				2	P
	S2070F111	**	BELT ASSEMBLY-REAR SEAT	RED	----				2	P
	S2070B111	**	BELT ASSEMBLY-REAR SEAT	BLACK	----				2	M

CONTINUED ON NEXT PAGE



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
46 -	S2070A111 **	BELT ASSEMBLY-REAR SEAT RED -----	2	S
	S2070C111 **	BELT ASSEMBLY-REAR SEAT GREEN -----	2	S
	S2070W111 **	BELT ASSEMBLY-REAR SEAT GOLD -----	2	V
	S2070U111 **	BELT ASSEMBLY-REAR SEAT BLUE -----	2	V
	S2070Z111 **	BELT ASSEMBLY-REAR SEAT RED -----	2	V
	S2070AA111 **	BELT ASSEMBLY-REAR SEAT GOLDEN OLIVE -----	2	V
	S2070CC111 **	BELT ASSEMBLY-REAR SEAT BROWN -----	2	W
	S2070BB111 **	BELT ASSEMBLY-REAR SEAT BLUE -----	2	W
	S2070AA111 **	BELT ASSEMBLY-REAR SEAT OLIVE GREEN -----	2	W
	S2070T111 **	BELT ASSEMBLY-REAR SEAT RED -----	2	W
	S2070DD111 **	BELT ASSEMBLY-REAR SEAT GOLD -----	2	W
		ATTACHING PARTS		
-58	AN4-12A	BOLT -----	1	
	AN4-31A	BOLT USED ON INDIVIDUAL RECLINING SEAT ONLY -----	1	M
-59	NAS43HT4-40	SPACER -----	1	
	NAS43HT4-48	SPACER USED ON INDIVIDUAL RECLINING SEAT ONLY -----	1	M
-59A	NAS43HT7-19	SPACER -----	1	M
	NAS43HT7-28	SPACER USED ON INDIVIDUAL RECLINING SEAT ONLY -----	1	M
-60	AN960-416	WASHER -----	2	L
	AN960-416	WASHER -----	4	M
-61	NAS679A4	NUT -----	2	
-62	AN4-13A	BOLT -----	1	
-63	NAS43T4-16	SPACER -----	1	L
	NAS43H4-12	SPACER -----	1	M
-64	NAS43HT4-48	SPACER -----	1	
	SEE FIG 5A	CUP-FUEL SAMPLER -----	1	
		TAILCONE LIFT HANDLE INSTALLATION -----	NP	C
-65	1712152-1	BRACKET ASSEMBLY-LIFT HANDLE LH -----	1	
-66	1712152-2	BRACKET ASSEMBLY-LIFT HANDLE RH -----	1	
-67	1712151-1	GUIDE-LIFT HANDLE -----	1	
-68	1612030-1	HANDLE ASSEMBLY-LIFT -----	2	
	1612031-1	STOP-LIFT HANDLE -----	1	
-69	1612028-1	SPRING-LIFT HANDLE -----	1	
-70	AN735D20	CLAMP-TUBE -----	1	
		ATTACHING PARTS		
-71	AN515-8R10	SCREW -----	1	
-72	AN340-8	NUT -----	1	
		NOTE. *WHEN ORDERING SEAT BELTS FOR AUSTRALIAN USE, ADD VH TO PART NUMBER. EXAMPLE S2070W115VH		
		NOTE. **FOR USE WITH SHOULDER HARNESS		
		A---177 SERIAL 17700001 THRU 17701324		
		B---177 SERIAL 17701325 & ON		
		C---177 SERIAL 17701371 & ON		
		D---177 SERIAL 17700001 THRU 17701164		
		E---177 SERIAL 17701165 THRU 17701370		
		F---177 SERIAL 17700001 THRU 17701437		
		G---177 SERIAL 17700001 THRU 17701370		
		H---177 SERIAL 17701438 & ON		
		J---177 SERIAL 17701438 THRU 17701479		
		K---177 SERIAL 17701480 & ON		
		L---177 SERIAL 17700001 THRU 17701530		
		M---177 SERIAL 17701531 & ON		
		N---177 SERIAL 17701371 THRU 17701530		
		P---177 SERIAL 17701531 THRU 17701633		
		Q---177 SERIAL 17701634 & ON		
		R---177 SERIAL 17700001 THRU 17701633		
		S---177 SERIAL 17701634 THRU 17701773		
		T---177 SERIAL 17701774		

Fuselage Equipment (Cont)

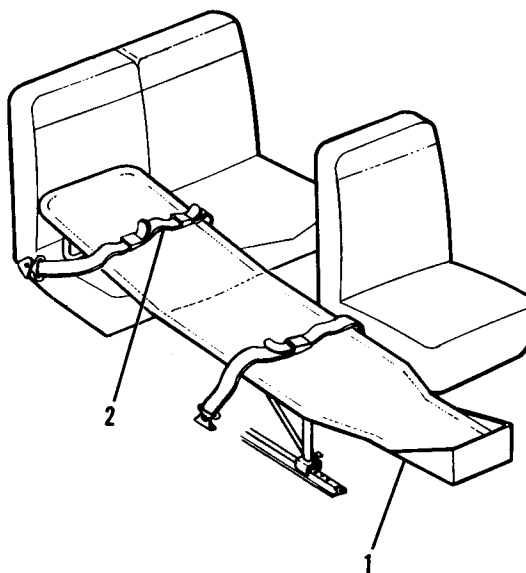


Figure 47. Stretcher Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
47 -		STRETCHER INSTALLATION -----	NP	
- 1	0700164-7	STRETCHER -----	1	
- 2	S1809-1	EXTENSION-SEAT BELT -----	1	

Fuselage Equipment (Cont)

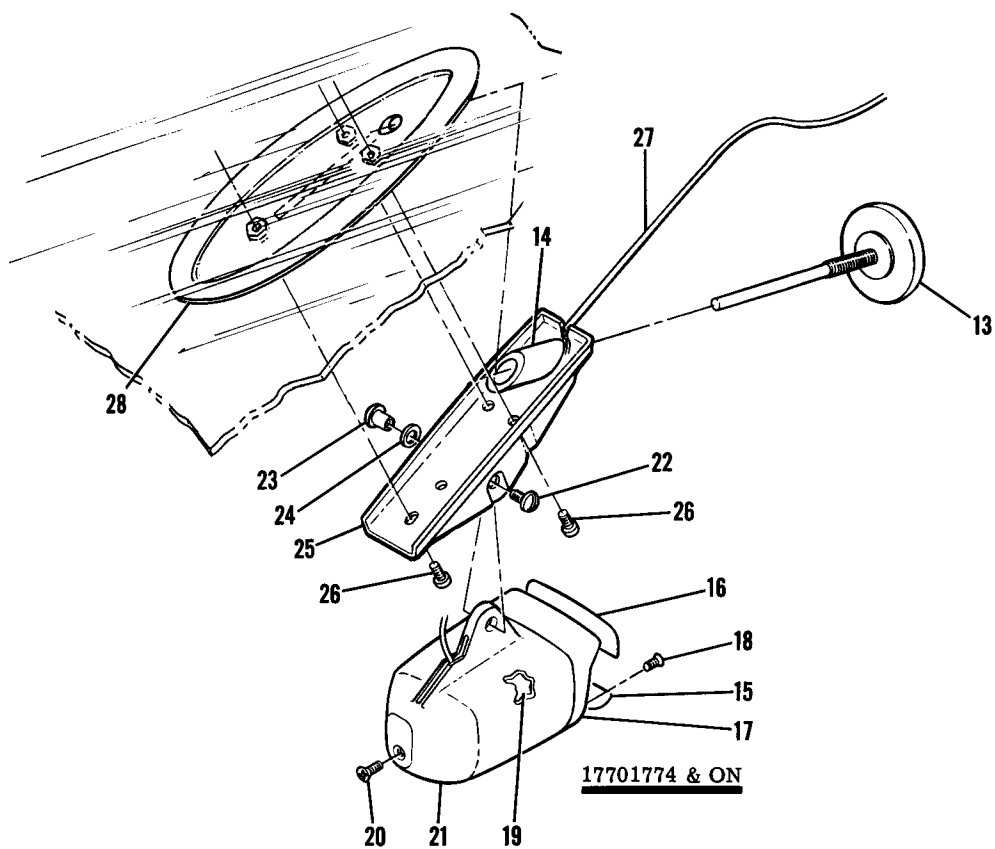
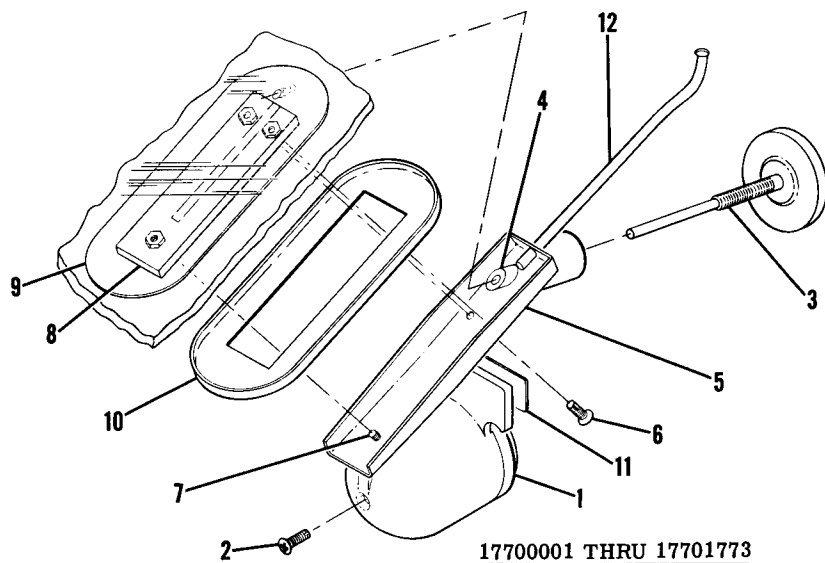
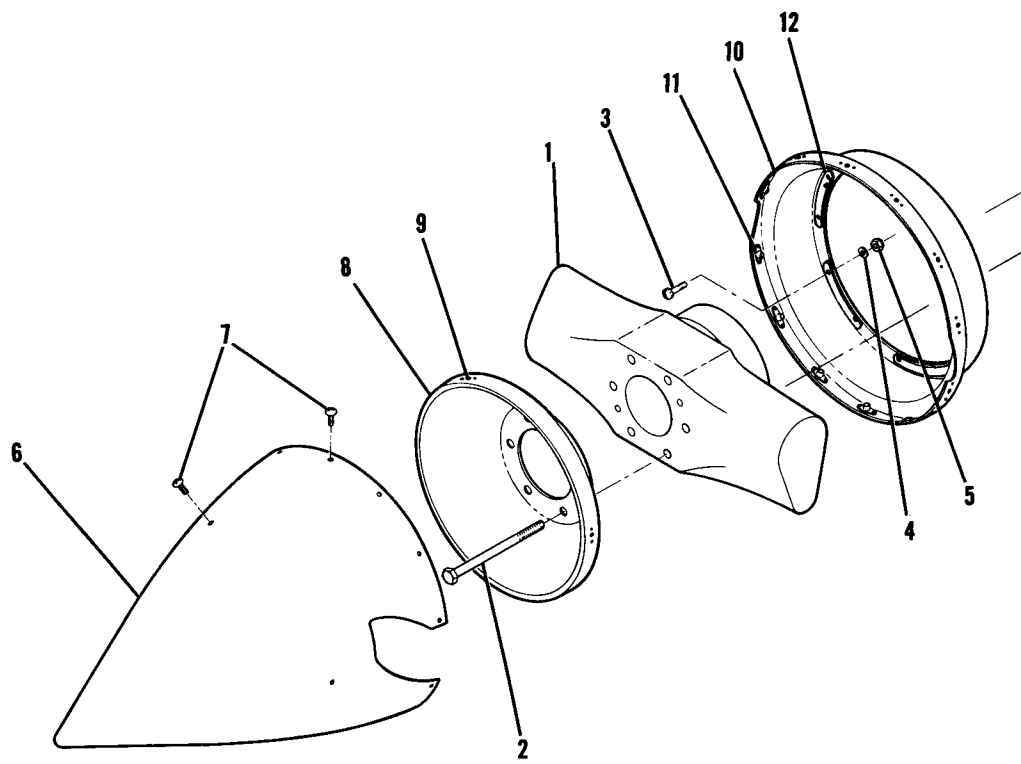


Figure 47A. Compass & Outside Air Temperature Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
47A-		COMPASS & OUTSIDE AIR TEMPERATURE INSTALLATION -----	NP	A
- 1	C660501-C101	COMPASS -----	1	
		ATTACHING PARTS -----		
- 2	S1571-8-10	SCREW -----	1	
		-----*		
- 3	S1322-1	OUTSIDE AIR TEMP GAGE WEU C668507-0101 -----	1	
	C668507-0101	OUTSIDE AIR TEMP GAGE -----	1	
- 4	S307-7-0023	TUBE -----	1	
- 5	1713116-1	BASE-COMPAS & OUTSIDE AIR TEMPERATURE MOUNTING -----	1	
		ATTACHING PARTS -----		
- 6	S1570-8-6	SCREW -----	2	B
	AN507B832R6	SCREW -----	2	C
- 7	S1570-8-12	SCREW -----	1	B
	AN51588R12	SCREW -----	1	C
- 8	1713115-4	PLATE-COMPASS MOUNTING BASE WEU 1713142-1 -----	1	B
- 9	1713140-2	DOUBLER-COMPASS MOUNTING WEU 1713142-1 -----	1	B
- 10	1713141-1	COVER-COMPASS MOUNT WEU 1713142-1 -----	1	B
	1713142-1	BASE PLATE ASSY-COMPASS MOUNTING -----	1	C
		-----*		
-11	0400210-1	PLACARD-COMPASS CORRECTION -----	1	
-12	1713234-1	TUBE-COMPASS WIRE -----	1	
		COMPASS & OUTSIDE AIR TEMPERATURE INSTALLATION -----	NP	D
-13	C668507-0101	OUTSIDE AIR TEMP GAGE -----	1	
-14	S307-7-0023	TUBE -----	1	
-15	0400213-4	PLACARD-COMPASS CORRECTION -----	1	
-16	0400213-5	PLACARD-COMPASS CORRECTION -----	1	
-17	0413517-15	BEZEL-COMPASS -----	1	
		ATTACHING PARTS -----		
-18	AN510B4R8	SCREW -----	2	
		-----*		
-19	C660501-0101	COMPASS -----	1	
		ATTACHING PARTS -----		
-20	AN507B832R14	SCREW -----		
		-----*		
-21	0413517-5	CUP-COMPASS -----	1	
		ATTACHING PARTS -----		
-22	D366	SCREW -----	1	
-23	D4023X.375	POST -----	1	
-24	AN960010	WASHER -----	1	
		-----*		
-25	0413517-4	BASE -----	1	
		ATTACHING PARTS -----		
-26	AN500B8-7	SCREW -----	3	
		-----*		
-27	1713234-1	TUBE -----	1	
-28	1713142-1	BASE PLATE ASSY-COMPASS MOUNTING -----	1	
		 A---177 SERIAL 17700001 THRU 17701773 B---177 SERIAL 17700001 THRU 17701324 C---177 SERIAL 17701324 THRU 17701773 D---177 SERIAL 17701774 & ON		

Propeller



177 SERIAL 17700001 THRU 17701370

Figure 48. Propeller & Spinner Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
48 -		PROPELLER & SPINNER INSTALLATION -----	NP	C
- 1	C161001-0301	PROPELLER -----	1	A
	C161001-0303	PROPELLER -----	1	B
		ATTACHING PARTS		
- 2	A2513-35	BOLT MCL -----	6	A
	A2513-39	BOLT MCL -----	6	B
		-----*		
	1750040-1	SPINNER ASSEMBLY WHEN EXHAUSTED USE 1750040-2 -----	1	A
	1750040-2	SPINNER ASSEMBLY -----	1	B
		ATTACHING PARTS		
- 3	AN4-10A	BOLT -----	12	
- 4	AN960-416L	WASHER -----	12	
- 5	NAS679A4	NUT -----	12	
		-----*		
- 6	1750041-1	DOVE ASSEMBLY-SPINNER WEU 1750041-4 -----	1	A
	1750041-4	DOVE ASSEMBLY-SPINNER -----	1	B
		ATTACHING PARTS		
- 7	AN520-10R5	SCREW -----	15	
		-----*		
- 8	1750044-1	BULKHEAD ASSEMBLY-FWD -----	1	A
	1750044-3	BULKHEAD ASSEMBLY-FWD -----	1	B
- 9	NAS680A3	NUTPLATE -----	3	
-10	1750043-1	BULKHEAD ASSEMBLY-AFT -----	1	A
	1750043-4	BULKHEAD ASSEMBLY-AFT -----	1	B
-11	NAS680A3	NUTPLATE -----	12	
-12	1750042-1	SHIM-REAR SPINNER BULKHEAD -----	6	
		 A---177 SERIAL 17700001 THRU 17701164 B---177 SERIAL 17701165 THRU 17701370 C---177 SERIAL 17700001 THRU 17701370		

Propeller (Cont)

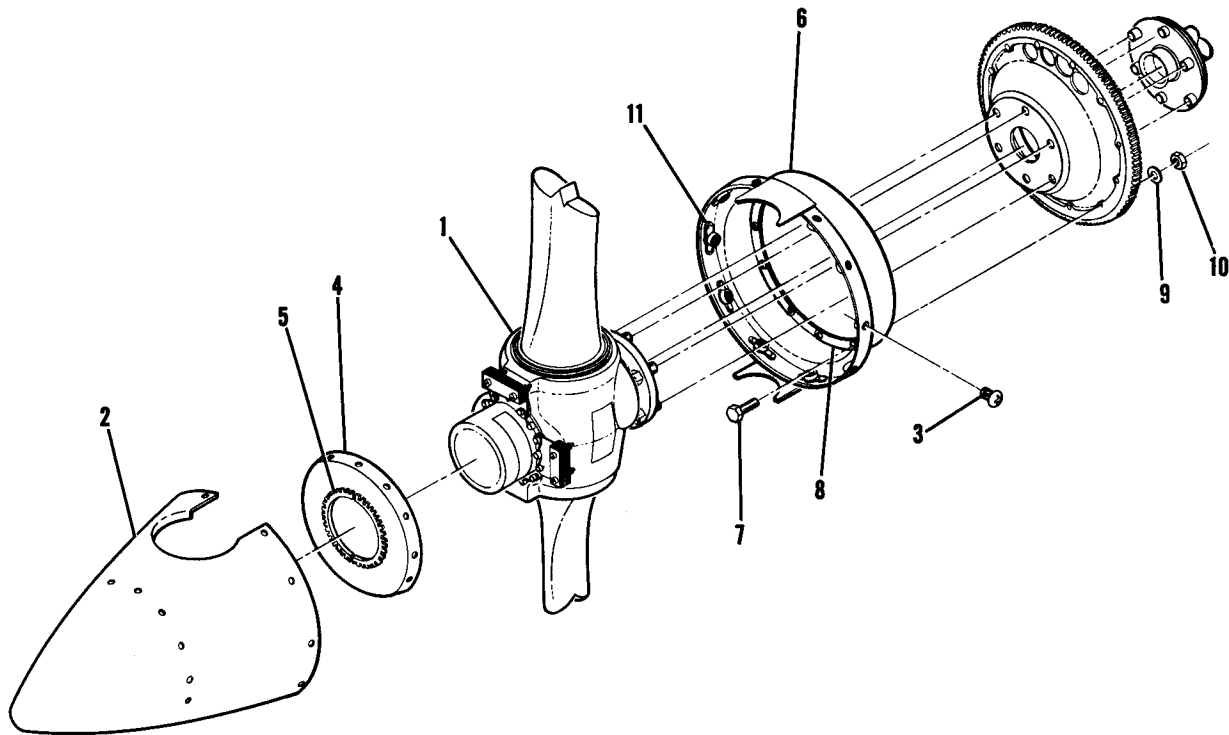
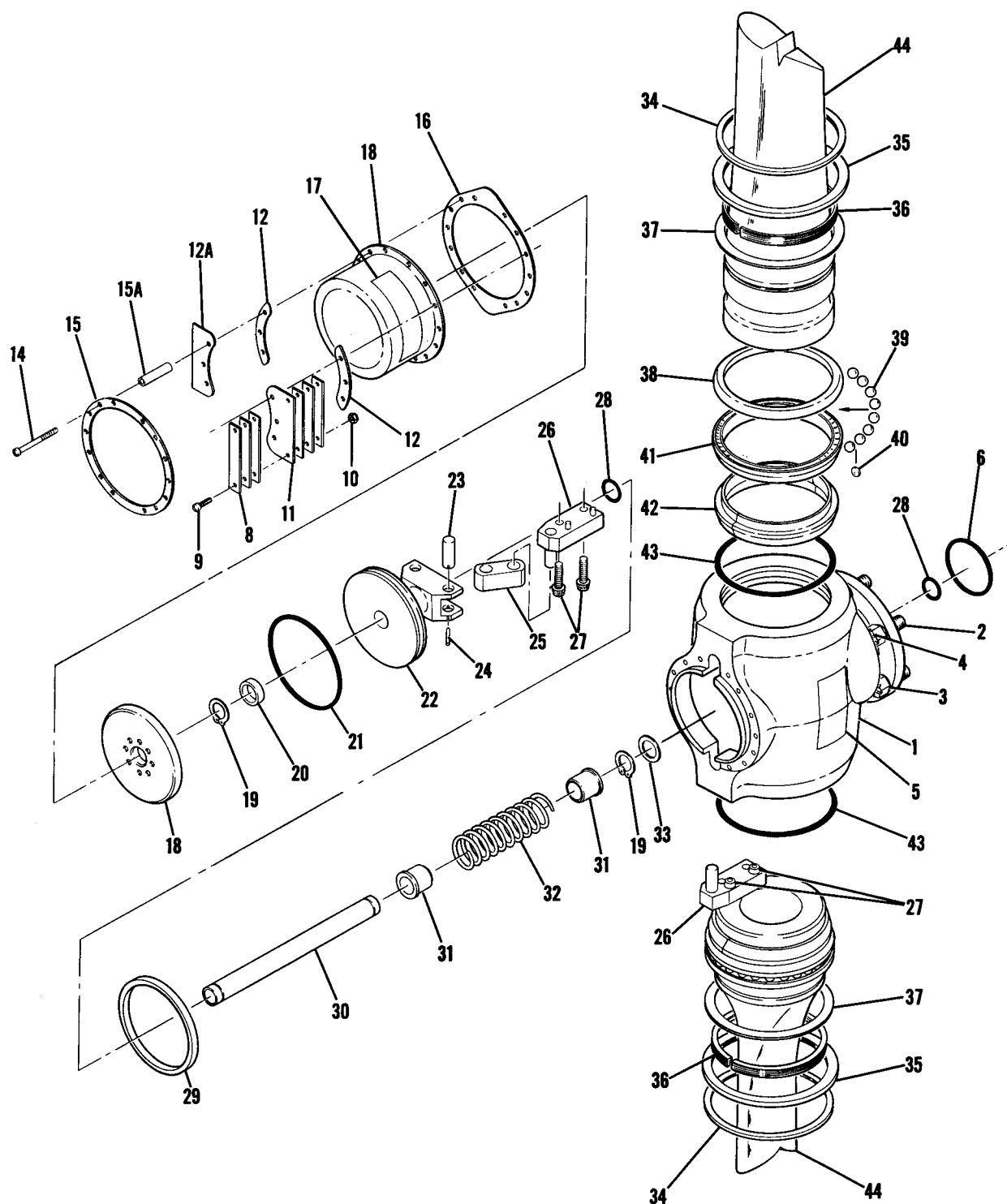
**177 SERIAL 17701371 & ON**

Figure 48A. Propeller Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
48A-		PROPELLER INSTALLATION -----	NP	A
- 1	C161008-0104	PROPELLER ASSY-MCCAULEY 2D34C206/78TA-0 78 IN DIA -----	1	B
	SEE FIG 48B	PROPELLER ASSEMBLY -----	1	B
	C161008-0105 *	PROPELLER ASSY MCL 82D34C208/82PA-6 76 IN DIA -----	1	C
- 2	0752637-16	SPINNER ASSEMBLY-PROPELLER -----	NP	
- 3	NAS221-8	DOMES ASSEMBLY-PROPELLER -----	1	
- 4		ATTACHING PARTS -----	10	
- 5	S1050-1-14.14	SCREW -----		
- 6	1750051-1	-----*-----		
- 7	AN4-10A	DELETED NOT AVAILABLE -----	1	
- 8	1750042-1	GROMMET -----	1	
- 9	AN960-416L	BULKHEAD ASSEMBLY-PROPELLER -----		
-10	NAS679A4	ATTACHING PARTS -----	12	
-11	NAS680A3	BOLT -----	6	
		SHIM -----	12	
		WASHER -----	12	
		NUT -----	10	
		-----*-----		
		NUTPLATE -----		
		NOTE. *FOR DETAILS OF THIS PROPELLER REFER TO APPLICABLE MCCAULEY MANUAL		
		A---177 SERIAL 17701371 & ON		
		B---177 SERIAL 17701371 THRU 17701701		
		C---177 SERIAL 17701702, 17701703, 17701705 & ON		

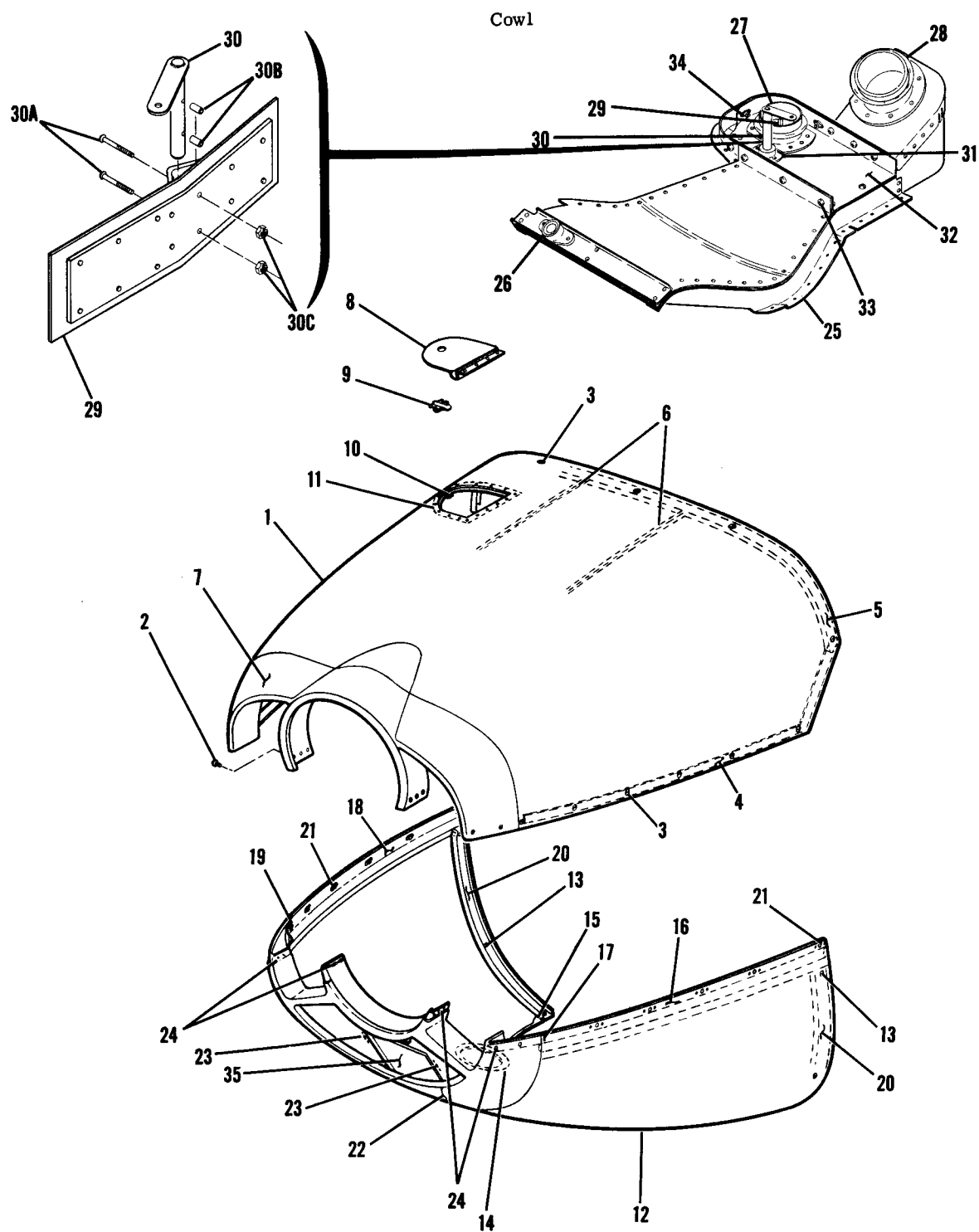
Propeller (Cont)



177 SERIAL SEE CODE A

Figure 48B. McCauley Propeller Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
48B-	C161008-0101	PROPELLER ASSEMBLY-MCCAULEY 2D34C202/82PA-6 76 IN DIA ----- WEU C161008-0105 *	1	A
- 1	C4149	HUB ASSEMBLY MCL -----	1	A
	C4326	HUB ASSEMBLY MCL -----	1	B
- 2	B3121	STUD-HUB MOUNTING MCL -----	6	
- 3	A1639-9	NUT-HUB MOUNTING MCL -----	6	
- 4	A3150-1	ROLL PIN MCL -----	6	
	A1638-10	WASHER MCL -----	6	
- 5	A2330	PLACARD MCL -----	1	
- 6	A1633-11	O-RING MCL -----	1	
- 7	B4026	WEIGHT-BALANCE MCL -----	AR	
- 8	A3906	WEIGHT-BALANCE MCL -----	AR	
		ATTACHING PARTS		
- 9	A1635-36	SCREW ATTACH ONE WEIGHT MCL -----	2	
	A1635-37	SCREW ATTACH TWO WEIGHTS MCL -----	2	
	A1635-40	SCREW ATTACH THREE WEIGHTS MCL -----	2	
	A1635-67	SCREW ATTACH FOUR WEIGHTS MCL -----	2	
	A1635-56	SCREW ATTACH FIVE WEIGHTS MCL -----	2	
	A1635-68	SCREW ATTACH SIX WEIGHTS MCL -----	2	
-10	A1639-23	NUT MCL -----	2	
-11	B3908	BRACKET-BALANCE WEIGHT USE WITH A3906 ONLY MCL -----	AR	
-12	B4016	GASKET MCL -----	AR	
-12A	B4026	WEIGHT-BALANCE 2 MAX MCL -----	AR	
-13	C4129	CYLINDER MCL -----	1	
		ATTACHING PARTS		
-14	A1635-70	SCREW MCL -----	14	
-15	B4342	RING-CYLINDER MCL -----	1	
-15A	B4354-2	TUBE-CYLINDER MOUNT LONG MCL -----	AR	
	B4354-3	TUBE-CYLINDER MOUNT SHORT MCL -----	AR	
-16	B4138	GASKET-CYLINDER MCL -----	1	
		---*---		
-17	A2356	PLACARD MCL -----	1	
-18	B3526	SUPPORT-SPACER MCL -----	1	
-19	A1636-7	RING-RETAINING MCL -----	2	
-20	A2108	SPACER-LOW PITCH STOP MCL -----	1	
-21	A1633-12	O-RING MCL -----	1	
-22	C3418	PISTON-BLADE ACTUATING MCL -----	1	
-23	B3414	PIN-PISTON ROD MCL -----	2	
-24	A3150-5	ROLL PIN MCL -----	2	
-25	A3902	LINK-BLADE ACTUATOR MCL -----	2	
-26	B3905	ACTUATING PIN & BASE ASSEMBLY MCL -----	2	
		ATTACHING PARTS		
-27	A1635-66	CAP SCREW MCL -----	2	
		---*---		
-28	A1633-9	O-RING MCL -----	2	
-29	A1937	SPACER-HIGH PITCH STOP MCL -----	1	
-30	B2345	TUBE-PISTON ROD MCL -----	1	
-31	A3124	GUIDE-SPRING MCL -----	2	
-32	A3125	SPRING-PITCH RETURN MCL -----	1	
-33	A2351	WASHER-FIBER MCL -----	1	
-34	B4024	NUT-LOCK MCL -----	2	
-35	B4023	NUT-BLADE MCL -----	2	
-36	B4022	RING-BLADE MCL -----	2	
-37	B4017	SHIM MCL -----	2	
-38	C3411-2	RACE-OUTER MCL -----	2	
-39	A1634-6	BALL BEARING MCL -----	80	
-40	B4014	SEPERATOR-BALL MCL -----	80	
-41	C3411-1	RACE-INNER MCL -----	1	
-42	C3903	RETAINER-SPLIT MATCHED SET MCL -----	2	
-43	A1633-37	O-RING MCL -----	2	
-44	82PA-6	BLADE MCL -----	2	A
	78TA-0	BLADE MCL -----	2	B
NOTE. *FOR DETAIL PARTS OF THIS PROPELLER REFER TO APPLICABLE MCCAULEY MANUAL				
A---177 SERIAL 17701371 THRU 17701658 & 17701666 THRU 17701701 & 17701704				
B---177 SERIAL 17701659 THRU 17701665				



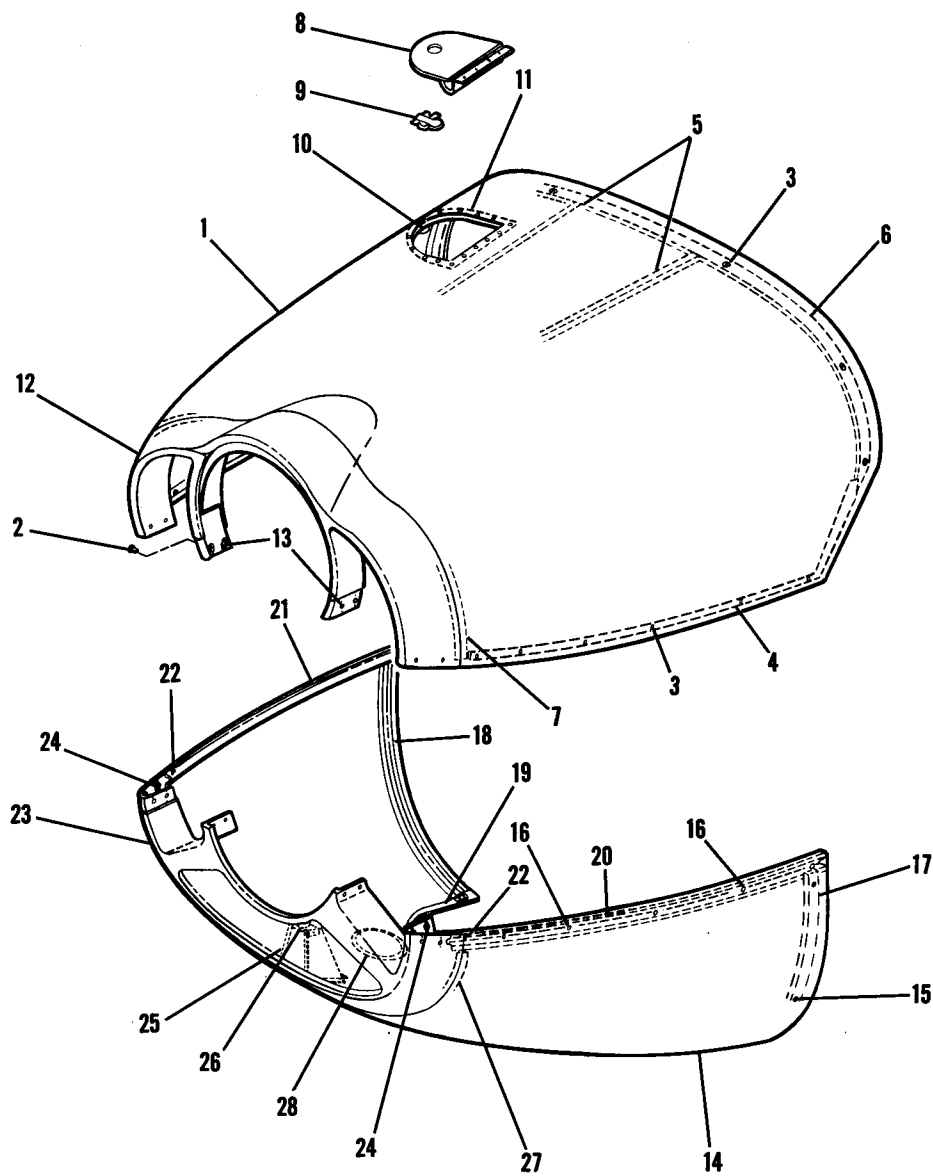
177 SERIAL 17700001 THRU 17701164

Figure 49. Engine Cowl Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
49 -		COWL ASSEMBLY-ENGINE -----	NP	A
- 1	1752002-1	COWL ASSEMBLY-UPPER -----	1	
		ATTACHING PARTS -----		
- 2	AN515-8R8	SCREW -----	16	
		---*---		
- 3	S1115-12	STUD -----	16	
	S1115-9	RING -----	15	
- 4	1752006-1	DOUBLER-LH WHEN EXHAUSTED USE 1752006-3 -----	1	B
	1752006-2	DOUBLER-RH WHEN EXHAUSTED USE 1752006-4 -----	1	B
	1752006-3	DOUBLER-LH -----	1	C
	1752006-4	DOUBLER-RH -----	1	C
- 5	1752005-1	STIFFENER-AFT -----	1	
- 6	1752004-1	STIFFENER-UPPER COWL -----	2	
- 7	1752075-2	NOSECAP ASSEMBLY-UPPER COWL -----	1	
- 8	1552004-28	DOOR ASSEMBLY-UPPER COWL -----	1	
- 9	KM610-.051	LATCH-DOOR CLC -----	1	
-10	1552004-25	STRIKER -----	1	
-11	1552004-32	DOUBLER -----	1	
	1752002-3	SHIM -----	1	
-12	1752001-1	COWL ASSEMBLY-LOWER -----	1	
-13	S1115-12	STUD -----	6	
	S1115-9	RING -----	6	
-14	1752001-3	DOUBLER-EXHAUST OPENING -----	1	
-15	1752009-2	DOUBLER-LOWER COWL RH -----	1	B
	1752009-1	DOUBLER-LOWER COWL LH -----	1	B
-16	1752007-1	STIFFENER-LOWER COWL LH -----	1	
-17	NAS697A08K	NUTPLATE -----	1	
-18	1752007-2	STIFFENER-LOWER COWL RH -----	1	
-19	NAS697A08K	NUTPLATE -----	1	
-20	1752008-3	CHANNEL-LOWER COWL LH -----	1	
	1752008-4	CHANNEL-LOWER COWL RH -----	1	
-21	S1115-19	RECEPTACLE -----	10	
-22	1752075-1	NOSECAP ASSEMBLY-LOWER COWL -----	1	
-23	S1853-1	FASTENER -----	2	
-24	NAS679A08	NUTPLATE -----	14	
-25	1752045-2	AIRBOX ASSEMBLY-CARBURETOR -----	1	
-26	S1115-29	SHOCK MOUNT-SNUBBER -----	1	
-27	1752012-1	DUCT ASSEMBLY -----	1	
-28	1752071-1	UNION ASSEMBLY -----	1	
-29	1752052-200	VALVE ASSEMBLY -----	1	
-30	1752027-1	SHAFT ASSEMBLY-VALVE -----	1	
		ATTACHING PARTS -----		
-30A	NAS601-16	SCREW -----	2	
-30B	NAS43DD1-22	SPACER -----	2	
-30C	NAS679A06	NUT -----	2	
		---*---		
-31	0750113-3	HOUSING-UPPER -----	1	
	1752048-1	HOUSING-LOWER -----	1	
-32	1752043-3	COVER ASSEMBLY -----	1	
		ATTACHING PARTS -----		
-33	NAS602-6	SCREW -----	11	
-34	NAS679A08	NUTPLATE -----	11	
		---*---		
-35	C294510-0601	FILTER ASSEMBLY-CARBURETOR AIRBOX -----	1	
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17700001 THRU 17701119		
		C---177 SERIAL 17701120 THRU 17701164		

Cowl (Cont)



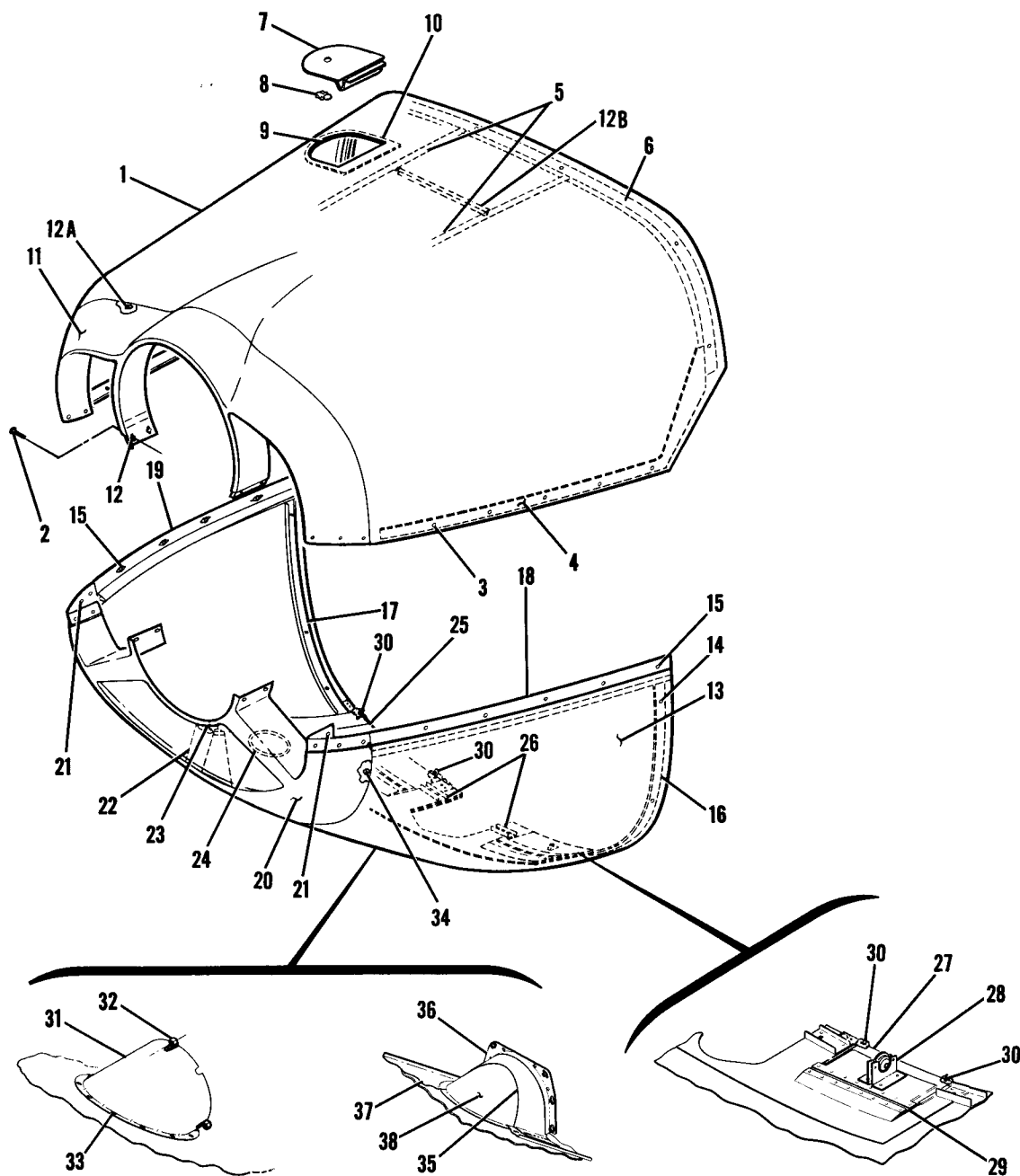
177 SERIAL 17701165 THRU 17701370

Figure 49A. Engine Cowl Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
49A-		COWL ASSEMBLY-ENGINE -----	NP	A
- 1	1752081-1	COWL ASSEMBLY-UPPER -----	1	
		ATTACHING PARTS -----		
- 2	AN515-8R8	SCREW -----	14	
		---*---		
- 3	S1115-32	STUD -----	16	
	S1115-9	RING -----	16	
- 4	1752006-3	DOUBLER-LH -----	1	
	1752006-4	DOUBLER-RH -----	1	
- 5	1752004-1	STIFFENER-COWL UPPER -----	2	
- 6	1752005-1	STIFFENER-COWL AFT -----	1	
- 7	1752081-3	SPLICE-UPPER COWL -----	1	
- 8	1552004-28	DOOR ASSEMBLY-UPPER COWL -----	1	
- 9	KM610-.051	LATCH-DOOR CLC -----	1	
-10	1552004-25	STRIKER -----	1	
-11	1552004-32	DOUBLER -----	1	
	1752002-3	SHIM -----	1	
-12	1752085-2	NOSECAP ASSEMBLY-UPPER COWL -----	1	
-13	NAS697A08	NUTPLATE -----	4	
-14	1752080-1	COWL ASSEMBLY-LOWER -----	1	
-15	S1115-32	STUD -----	6	
	S1115-9	RING -----	6	
-16	S1115-19	RECEPTACLE -----	10	
-17	1752008-3	STIFFENER-COWL LH -----	1	
-18	1752008-4	STIFFENER-COWL RH -----	1	
-19	1752087-2	LIP -----	1	
-20	1752007-5	STIFFENER-LH -----	1	
-21	1752007-6	STIFFENER-RH -----	1	
-22	NAS697A08K	NUTPLATE -----	1	
-23	1752085-1	NOSE CAP ASSEMBLY-LOWER COWL -----	1	
-24	NAS697A08	NUTPLATE -----	8	
-25	1752084-1	SUPPORT ASSEMBLY-SNUBBER -----	1	
-26	S1115-29	SHOCK MOUNT -----	1	
-27	1752080-3	SPLICE-LOWER COWL -----	1	
-28	1752080-4	DOUBLER-TAIL PIPE OPENING -----	1	
A---177 SERIAL 17701165 THRU 17701370				

Cowl (Cont)



USED ON 1752090-200

USED ON 1752090-9

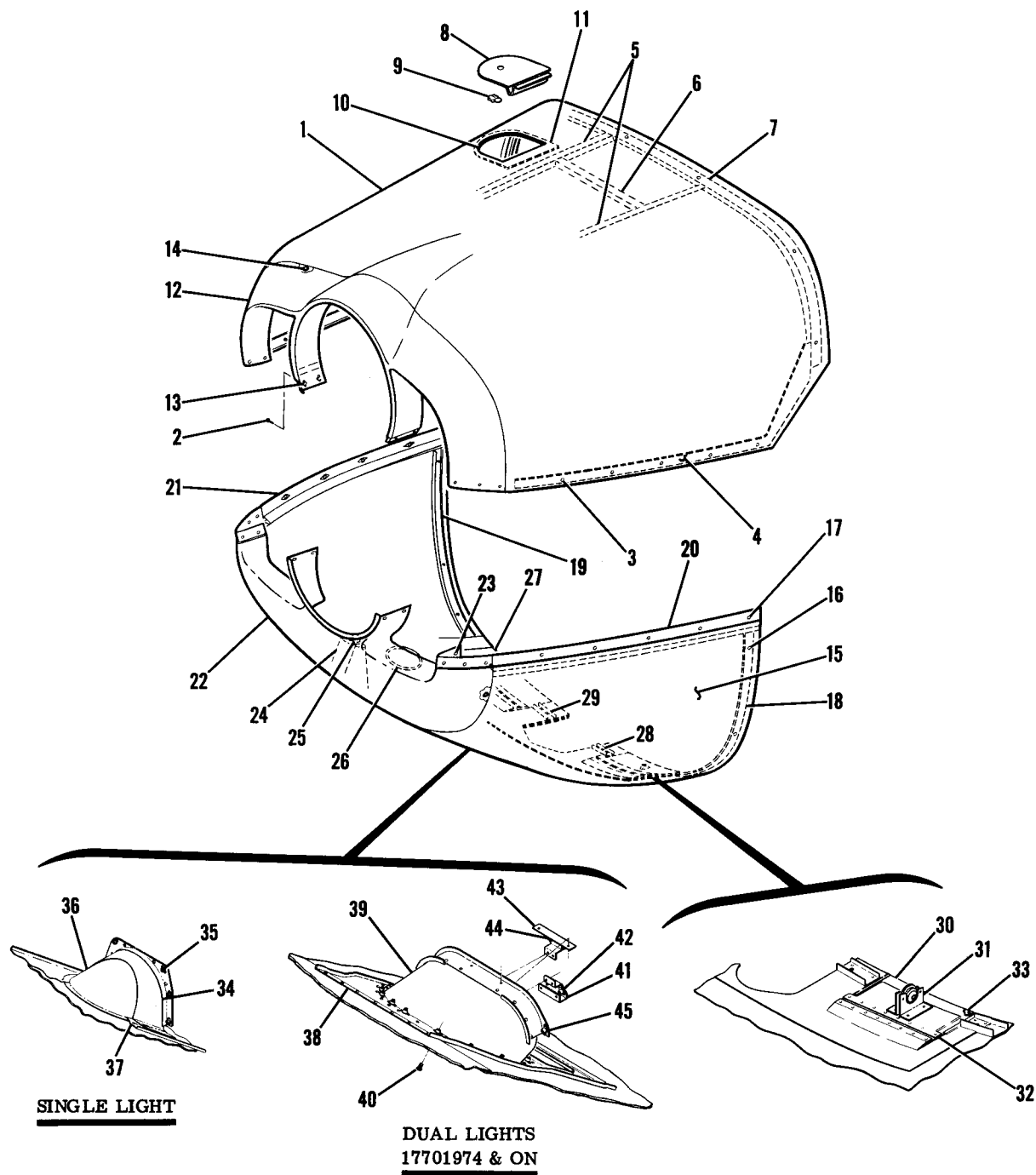
177 SERIAL 17701371 THRU 17701773

Figure 49B. Engine Cowl Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
49B-		COWL ASSEMBLY-ENGINE -----	NP	A
- 1	1752081-5	COWL ASSEMBLY-UPPER WEU 1752081-9 -----	1	C
	1752081-9	COWL ASSEMBLY-UPPER BONDED -----	1	D
		ATTACHING PARTS -----		
- 2	AN515-8R8	SCREW -----	14	
		-----*		
- 3	S1115-32	STUD -----	16	
	S1115-9	RING -----	16	
- 4	1752006-3	DOUBLER-LH -----	1	
	1752006-4	DOUBLER-RH -----	1	
- 5	1752004-1	STIFFENER-UPPER COWL -----	2	
- 6	1752005-1	STIFFENER-COWL AFT -----	1	
- 7	1552004-28	DOOR ASSEMBLY-UPPER COWL -----	1	
- 8	KM610-.051	LATCH-DOOR CLC -----	1	
- 9	1552004-25	STRIKER -----	1	
-10	1552004-32	DOUBLER -----	1	
	1752002-3	SHIM -----	1	
-11	1752085-2	NOSE CAP ASSEMBLY-UPPER COWL -----	1	
-12	NAS697A08	NUTPLATE -----	4	
-12A	AN960P 4L	WASHER -----	AR	
-12B	1752098-1	STIFFENER-UPPER COWL -----	2	
-13	1752090-1	COWL ASSEMBLY-LOWER -----	1	
	1752090-200	COWL ASSEMBLY-LOWER USED WITH LANDING LIGHT -----	1	B
		WEU 1752090-9 -----		
	1752090-9	COWL ASSY-LOWER USED WITH LANDING LIGHT -----	1	B
-14	S1115-32	STUD -----	8	
	S1115-9	RING -----	8	
-15	S1115-19	RECEPTACLE -----	10	
-16	1752008-5	STIFFENER-LH -----	1	
-17	1752008-6	STIFFENER-RH -----	1	
-18	1752007-11	STIFFENER-LH -----	1	
-19	1752007-12	STIFFENER-RH -----	1	
-20	1752085-1	NOSECAP ASSEMBLY-LOWER COWL -----	1	
-21	NAS697A08	NUTPLATE -----	8	
-22	1752084-1	SUPPORT ASSEMBLY-SNUBBER -----	1	
-23	S1115-29	SHOCK MOUNT -----	1	
-24	1752090-3	DOUBLER-TAIL PIPE OPENING -----	1	
-25	1752094-1	PAN-COWL -----	1	
-26	1752090-4	STIFFENER -----	2	
-27	1752091-1	FLAP ASSEMBLY-LH COWL -----	1	
	1752091-2	FLAP ASSEMBLY-RH COWL -----	1	
-28	1752092-1	BRACKET ASSEMBLY-COWL FLAP LH -----	1	
	1752092-2	BRACKET ASSEMBLY-COWL FLAP RH -----	1	
-29	1752091-13	HINGE ASSEMBLY-COWL FLAP -----	1	
-30	1752097-1	BUMPER ASSEMBLY-COWL FLAP -----	4	
	S1929-1	BUMPER -----	1	
-31	1752108-3	SUPPORT ASSY-LANDING LIGHT ATTACH USED WITH 1752090-200 -	1	B
-32	AN256F8	NUT-ANGLE -----	3	
-33	AN960PD46	WASHER USED WITH 1752090-200 -----	21	B
-34	AN960PD46	WASHER -----	AR	
-35	1752109-1	SUPPORT DOUBLER ASSY USED WITH 1752090-9 -----	1	B
-36	NAS697A3	NUTPLATE -----	6	B
-37	1752112-1	COWL DOUBLER-LANDING LIGHT USED WITH 1752090-9 -----	1	B
-38	1752108-4	SUPPORT-LANDING LIGHT ATTACHMENT USED WITH 1752090-9 --	1	B
A---177 SERIAL 17701371 THRU 17701773				
B---177 SERIAL 17701531 THRU 17701773				
C---177 SERIAL 17701371 THRU 17701633				
D---177 SERIAL 17701634 THRU 17701773				

Cowl (Cont)



177 SERIAL 17701774 & ON

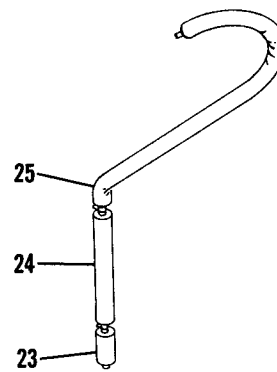
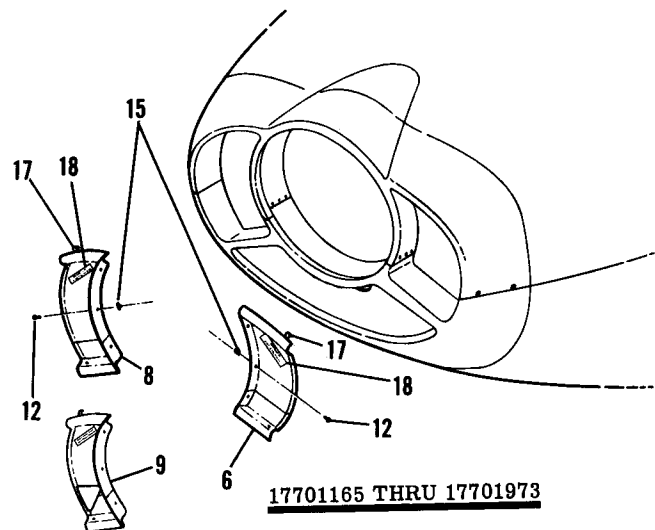
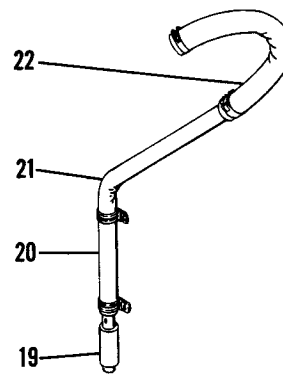
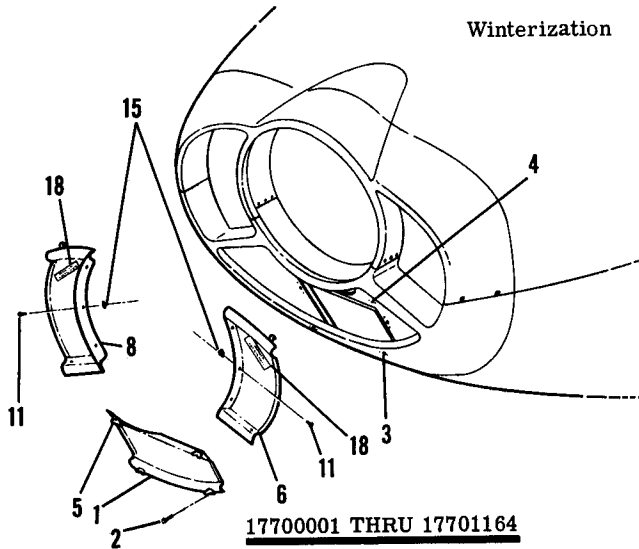
Figure 49C. Engine Cowl Assembly



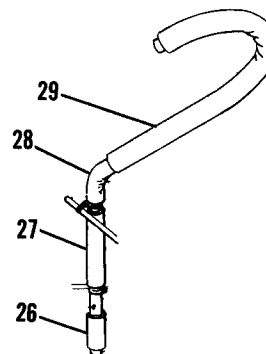
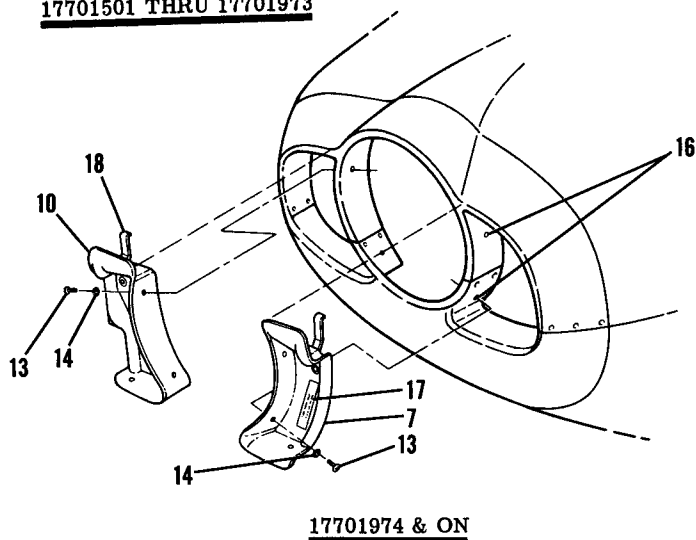
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
49C-		COWL ASSEMBLY-ENGINE -----	NP	A
- 1	1752114-5	COWL ASSEMBLY-UPPER -----	1	
		ATTACHING PARTS -----		
- 2	AN520-8R7	SCREW -----	14	
		---*---		
- 3	S1115-32	STUD -----	16	
	S1115-9	RING -----	16	
- 4	1752006-5	DOUBLER-LH -----	1	
	1752006-6	DOUBLER-RH -----	1	
- 5	1752004-3	STIFFENER-UPPER COWL -----	2	
- 6	1752098-2	STIFFENER-UPPER COWL -----	2	
- 7	1752005-1	STIFFENER-COWL AFT -----	1	
- 8	1552004-28	DOOR ASSEMBLY-UPPER COWL -----	1	
- 9	KM610-.051	LATCH-DOOR CLC -----	1	
-10	1552004-25	STRIKER -----	1	
-11	1552004-32	DOUBLER -----	1	
	1752002-3	SHIM -----	1	
-12	1752115-1	NOSE CAP ASSEMBLY-UPPER COWL -----	1	
-13	NAS697A08	NUTPLATE -----	4	
-14	S1550-1	WASHER -----	AR	
-15	1752114-3	COWL ASSEMBLY-LOWER -----	1	
	1752114-4	COWL ASSEMBLY-LOWER USED WITH LANDING LIGHT -----	1	
	1752114-15	COWL ASSEMBLY-LOWER USED WITH LANDING & TAXI LIGHTS -----	1	B
-16	S1115-32	STUD -----	8	
	S1115-9	RING -----	8	
-17	S1115-19	RECEPTACLE -----	10	
-18	1752008-7	STIFFENER-LH -----	1	
-19	1752008-8	STIFFENER-RH -----	1	
-20	1752007-13	STIFFENER-LH -----	1	
-21	1752007-14	STIFFENER-RH -----	1	
-22	1752115-2	NOSECAP ASSEMBLY-LOWER COWL -----	1	
-23	NAS697A08	NUTPLATE -----	8	
-24	1752116-1	SUPPORT ASSEMBLY-SNUBBER -----	1	
-25	S1115-29	SHOCK MOUNT -----	1	
-26	1752114-8	DOUBLER-TAIL PIPE OPENING -----	1	
-27	1752094-1	PAN-COWL -----	1	
-28	1752114-9	STIFFENER -----	1	
-29	1752114-10	STIFFENER -----	1	
-30	1752091-1	FLAP ASSEMBLY-LH COWL -----	1	
	1752091-2	FLAP ASSEMBLY-RH COWL -----	1	
-31	1752092-1	BRACKET ASSEMBLY-COWL FLAP LH -----	1	
	1752092-2	BRACKET ASSEMBLY-COWL FLAP RH -----	1	
-32	1752091-13	HINGE ASSEMBLY-COWL FLAP -----	1	
-33	1752097-1	BUMPER ASSEMBLY-COWL FLAP -----	4	
	S1929-1	BUMPER -----	1	
-34	1752109-6	SUPPORT DOUBLER ASSY-LANDING LIGHT SINGLE LIGHT -----	1	
-35	NAS697A3	NUTPLATE -----	6	
-36	1752108-5	SUPPORT SINGLE LIGHT -----	1	
-37	1752112-2	DOUBLER SINGLE LIGHT -----	1	
-38	1752122-4	DOUBLER ASSY DUAL LIGHTS -----	1	B
	NAS681A08	NUTPLATE -----	14	B
-39	1752120-1	SUPPORT ASSY-LANDING LIGHT DUAL LIGHTS -----	1	B
		ATTACHING PARTS -----		
-40	NAS514P832-8	SCREW -----	14	
		---*---		
-41	1752119-7	BRACKET ASSY -----	1	
-42	NAS697A08	NUTPLATE -----	2	
-43	1752119-4	BRACKET ASSY -----	1	
-44	NAS697A08	NUTPLATE -----	2	
-45	NAS697A08	NUTPLATE -----	2	

A---177 SERIAL 17701774 & ON
B---177 SERIAL 17701974 & ON

Winterization



17701501 THRU 17701973

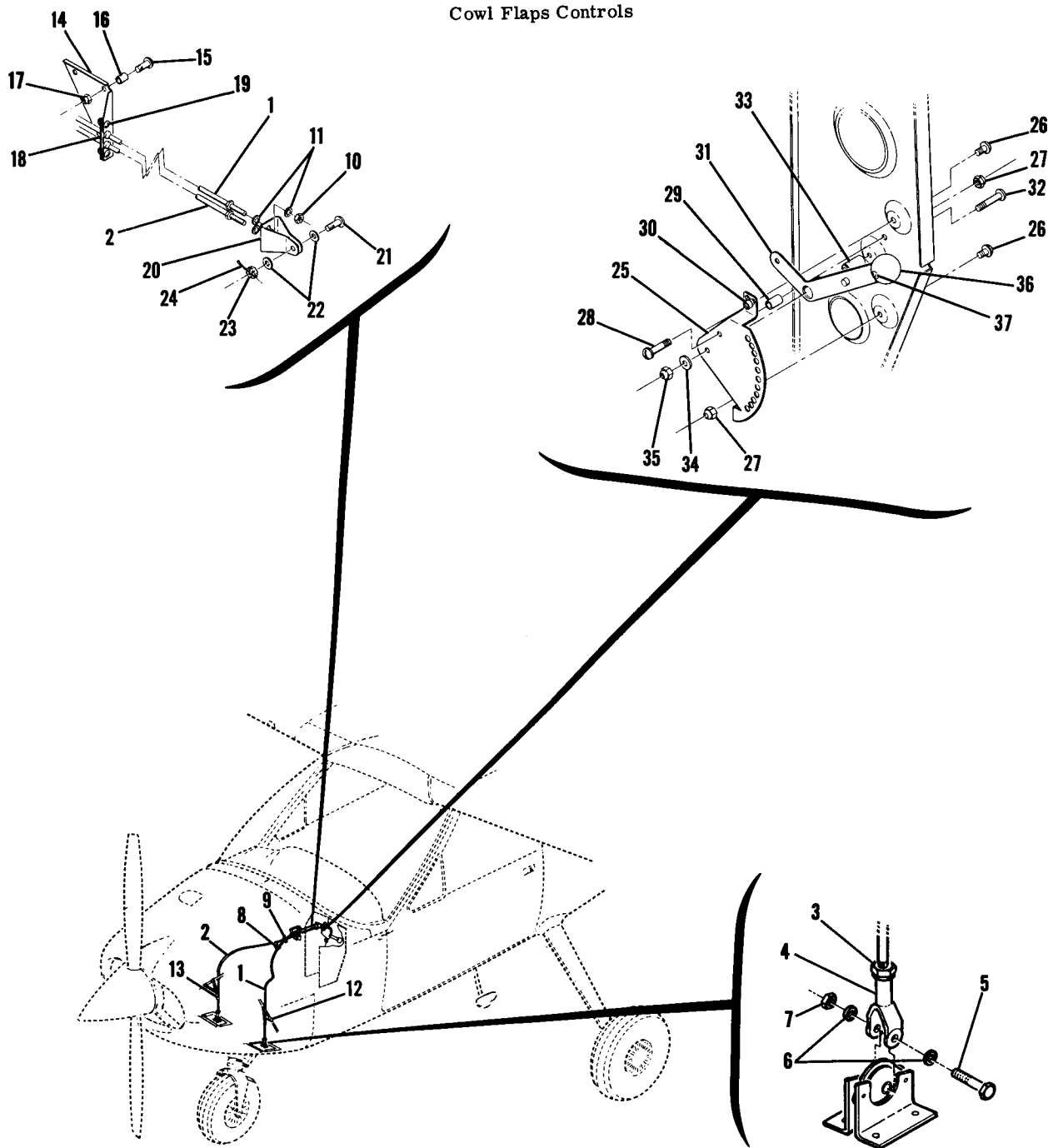


17701974 & ON

Figure 50. Winterization Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
50 -		EQUIPMENT INSTALLATION-WINTERIZATION -----	NP	
- 1	1752105-1	COVER ASSEMBLY-COWL LOWER -----	1	B
		ATTACHING PARTS -----		
- 2	AN515-8R8	SCREW -----	2	B
- 3	NAS1329A08K	NUT -----	2	B
- 4	212-2N	RECEPTACLE CLC -----	2	B
		-----*		
- 5	2600-5W	STUD CLC -----	2	B
	2600SW2	SPLIT WASHER CLC -----	2	B
- 6	1752106-9	COVER ASSEMBLY-COWL LH -----	1	F
- 7	1752121-3	COVER ASSEMBLY-COWL LH -----	1	H
- 8	1752106-10	COVER ASSEMBLY-COWL RH -----	1	D
- 9	1752106-30	COVER ASSEMBLY-COWL RH -----	1	G
-10	1752121-4	COVER ASSEMBLY-COWL RH -----	1	H
		ATTACHING PARTS -----		
-11	AN515-8-6	SCREW -----	4	B
-12	AN515-8R8	SCREW -----	4	C
-13	AN520-10R10	SCREW -----	3	H
-14	AN960-10L	WASHER -----	3	H
-15	NAS697A08	NUTPLATE -----	4	F
-16	NAS680A3	NUTPLATE -----	3	H
		-----*		
-17	1752107-1	CLIP -----	1	
-18	0552110-3	PLACARD -----	1	
	0552110-3	PLACARD -----	1	H
-19	1750016-2	TUBE-INSULATION -----	1	A
-20	1750016-3	TUBE-INSULATION -----	1	A
-21	1750016-4	TUBE-INSULATION -----	1	A
-22	1750016-5	TUBE-INSULATION -----	1	A
-23	1752101-4	TUBE-FLEX -----	1	C
-24	1752101-3	TUBE-FLEX -----	1	C
-25	1752101-2	TUBE-FLEX -----	1	C
-26	1752121-11	TUBE-FLEX -----	1	H
-27	1752121-10	TUBE-FLEX -----	1	H
-28	1752121-9	TUBE-FLEX -----	1	H
-29	1752121-8	TUBE-FLEX -----	1	H
	SEE FIG 54A	DEFLECTOR ASSEMBLY-CABIN HEAT -----	1	E
		A---177 SERIAL 17701140 THRU 17701164		
		B---177 SERIAL 17700001 THRU 17701164		
		C---177 SERIAL 17701165 THRU 17701773		
		D---177 SERIAL 17700001 THRU 17701500		
		E---177 SERIAL 17701501 & ON		
		F---177 SERIAL 17700001 THRU 17701773		
		G---177 SERIAL 17701501 THRU 17701773		
		H---177 SERIAL 17701774 & ON		

Cowl Flaps Controls

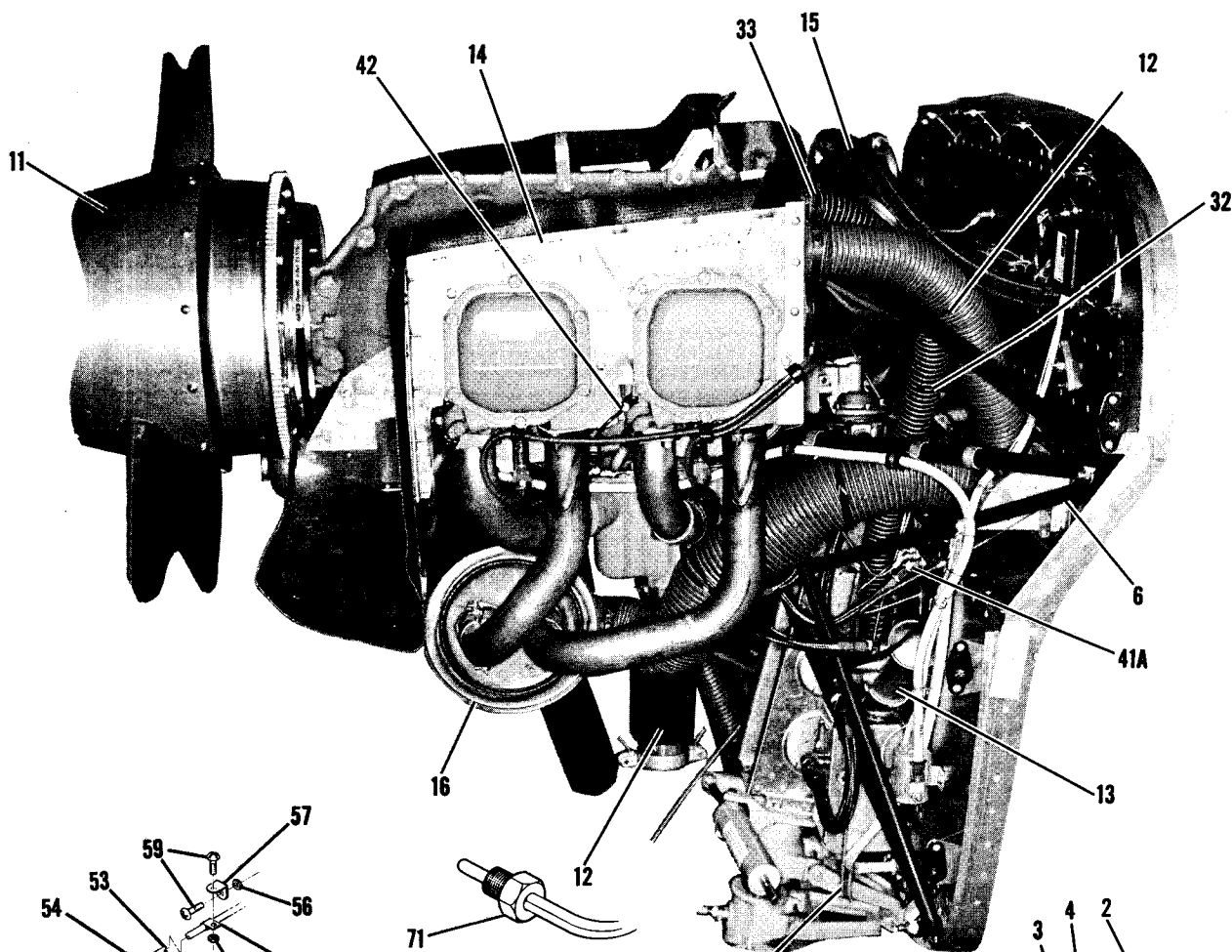


177 SERIAL 17701371 & ON
Figure 50A. Cowl Flaps Controls Installation

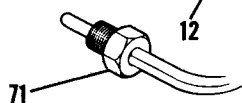


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
50A-		COWL FLAPS CONTROLS INSTALLATION -----	NP	A
- 1	S1391-25	CONTROL-COWL FLAP LH -----	1	
- 2	S1391-26	CONTROL-COWL FLAP RH -----	1	
		ATTACHING PARTS		
- 3	AN345-10	NUT -----	1	
- 4	1513768-2	CLEVIS -----	1	
- 5	AN3-10A	BOLT -----	1	
- 6	AN960-10	WASHER -----	2	
- 7	MS21044N3	NUT -----	1	
- 8	S1486DG5L	CLAMP LH CONTROL -----	1	
	S1021Z8-8	SCREW LH CONTROL -----	1	
- 9	S1742-1	STRAP -----	1	
	S1021Z8-6	SCREW -----	1	
	NAS446-4-1	NUT -----	1	
-10	AN345C10	NUT -----	1	
-11	AN936A10	WASHER -----	2	
		-----*		
-12	1752095-1	SUPPORT ASSEMBLY-LH -----	1	
-13	1752095-2	SUPPORT ASSEMBLY-RH -----	1	
		ATTACHING PARTS		
	NAS464P4-7	BOLT -----	2	
	AN320C4	NUT -----	2	
		-----*		
-14	1713323-1	BRACKET-CONTROL CABLE -----	1	
		ATTACHING PARTS		
-15	AN525-10R11	SCREW -----	2	
-16	NAS42DD6-23	SPACER -----	2	
-17	MS21044N3	NUT -----	2	
		-----*		
-18	1713323-2	CLAMP-CONTROL CABLE -----	1	
		ATTACHING PARTS		
-19	AN515-8R8	SCREW -----	2	
	NAS679A08	NUT -----	2	
		-----*		
-20	0713701-3	CLEVIS -----	1	
		ATTACHING PARTS		
-21	AN24-11	BOLT -----	1	
-22	AN960C416L	WASHER -----	2	
-23	AN320D4	NUT -----	1	
-24	MS24665-134	COTTER PIN -----	1	
		-----*		
-25	0713314-3	BRACKET ASSEMBLY-CONTROL ARM POSITIONING -----	1	
		ATTACHING PARTS		
-26	AN525-10R6	SCREW -----	2	
-27	MS21044N3	NUT -----	2	
-28	AN525-10R16	SCREW -----	1	
-29	NAS42DD6-32	SPACER -----	1	
		-----*		
-30	NAS698A3	NUTPLATE -----	1	
-31	0713315-10	LEVER ASSEMBLY-COWL FLAP -----	1	
		ATTACHING PARTS		
-32	AN525-10R18	SCREW -----	1	
-33	NAS43HT3-42	SPACER -----	1	
-34	NAS708328-563	WASHER -----	1	
-35	MS21044N3	NUT -----	1	
		-----*		
-36	S1249-2	KNOB -----	1	
		ATTACHING PARTS		
-37	AN507-1032R8	SCREW -----	1	
	S1196-1	WASHER -----	1	
		-----*		
		A---177 SERIAL 17701371 & ON		

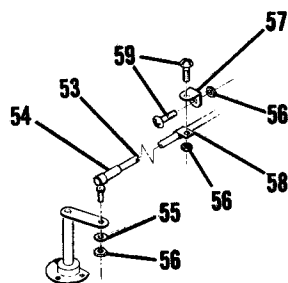
Engine



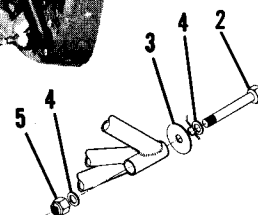
CARBURETOR AIR TEMP PROBE



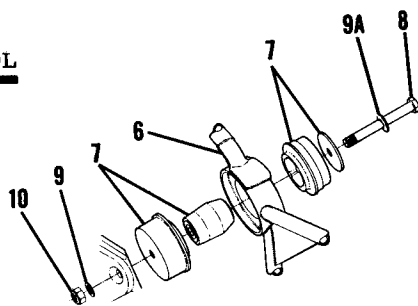
CARBURETOR HEAT CONTROL



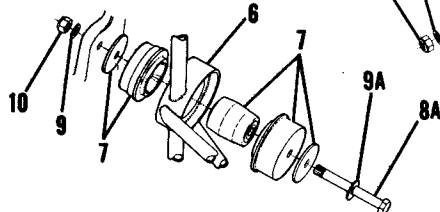
ENGINE MOUNT



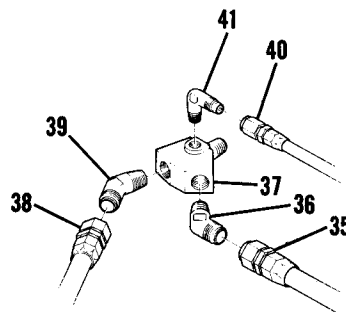
UPR SHOCK MOUNT



LWR SHOCK MOUNT



CARBURETOR FITTING



177 SERIAL 17700001
THRU 17701164

Figure 51. Engine Installation (Sheet 1 of 2)

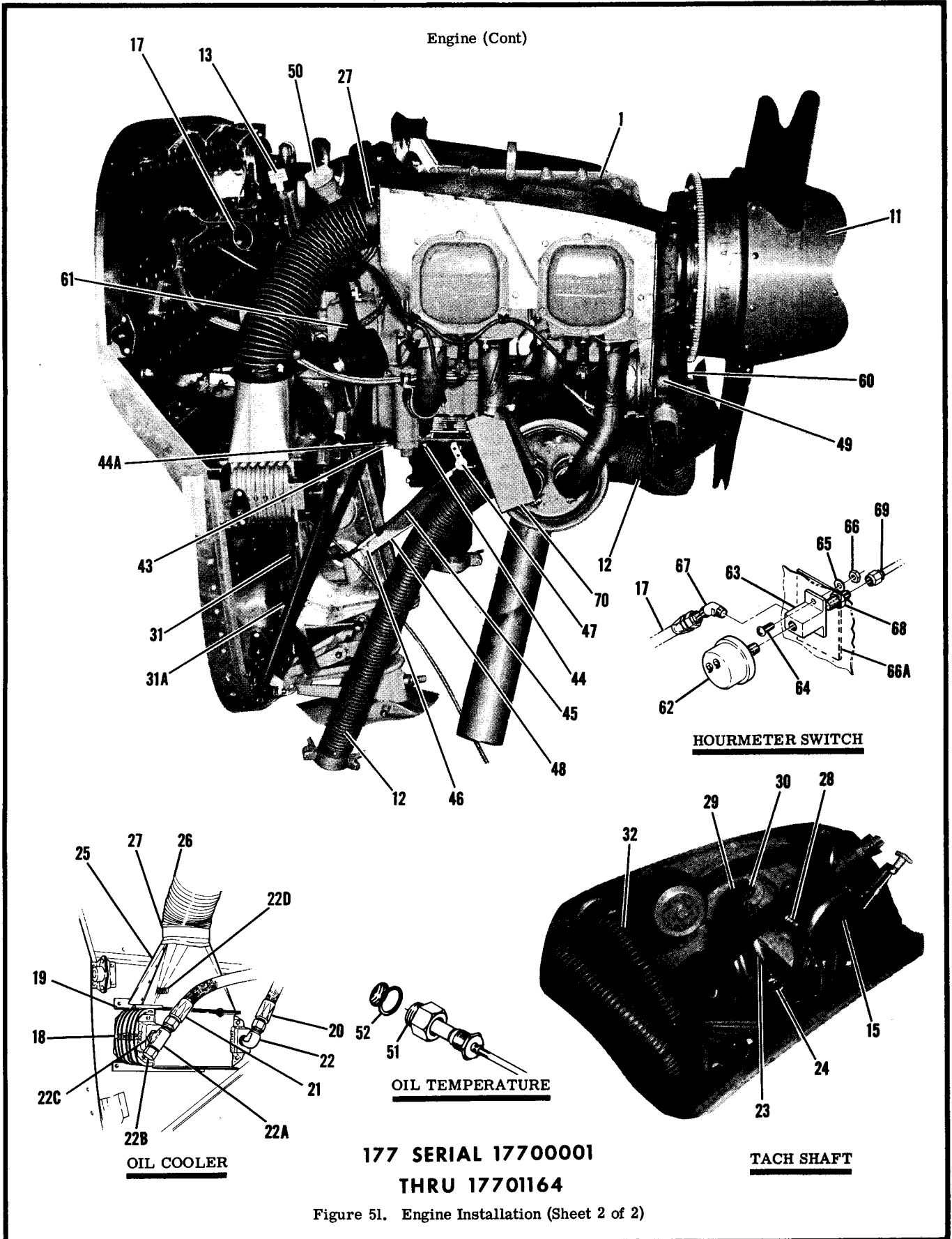


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
51 -		ENGINE INSTALLATION -----	NP	A
- 1	0320E2D-ENPL 2698	ENGINE LY -----	1	
- 2	AN6-6A	ATTACHING PARTS -----	2	
- 3	AN6-21A	BOLT-UPPER -----	2	
- 4	0550156	BOLT-LOWER -----	4	
- 5	AN960-616	WASHER -----	8	
- 6	NAS679A6	WASHER -----	4	
- 7	1751000-1	NUT -----	1	
- 8	J9613-49	MOUNT ASSEMBLY-ENGINE -----	4	
- 8A	AN7-43A	KIT-SHOCK MOUNT LO -----	2	
- 9	AN7-44A	BOLT-UPPER -----	2	
- 9A	AN960-716	BOLT-LOWER -----	1	
-10	AN960-716	WASHER -----	AR	
-11	MS20365-720C	WASHER -----	4	
-12		NUT -----		
-13		-----*		
-14	SEE FIG 48	PROPELLER & SPINNER INSTALLATION -----	1	
-15	SEE FIG 57	HEATING & DEFROSTING SYSTEM -----	1	
-16	SEE FIG 69	FUEL SYSTEM -----	1	
-17	SEE FIG 54	BAFFLES INSTALLATION-ENGINE -----	1	
-18	SEE FIG 74	VACUUM SYSTEM -----	1	
-19	SEE FIG 53	EXHAUST STACK ASSEMBLY -----	1	
-20	S1236-3-0125	HOSE ASSEMBLY -----	1	
-21		ATTACHING PARTS -----		
-22	MS21919DG8	CLAMP AT VACUUM PUMP EXHAUST TUBE -----	1	
-23	MS21919DG6	CLAMP AT VACUUM PUMP EXHAUST TUBE -----	1	
-24	S1021210-12	SCREW AT VACUUM PUMP EXHAUST TUBE -----	1	
-25	NAS446-5-1	NUT AT VACUUM PUMP EXHAUST TUBE -----	1	
-26		-----*		
-27	0752037-3	ELBOW ASSEMBLY -----	1	
-28	0750139	ADAPTER OIL TEMPERATURE -----	1	
-29	AN900-10	GASKET -----	1	
-30	8406E	OIL COOLER SW -----	1	
-31	8526250	OIL COOLER ALTERNATE HR -----	1	
-32		ATTACHING PARTS -----		
-33	AN520-1032R6	SCREW -----	4	
-34		-----*		
-35	S1167-6-*	HOSE ASSEMBLY ENGINE TO COOLER -----	1	
-36	S1167-6-0290	HOSE ASSEMBLY COOLER TO ENGINE -----	1	
-37		ATTACHING PARTS -----		
-38	MS20822-6-6	ELBOW -----	1	
-39	MS20825-6	TEE -----	1	
-40		-----*		
-41	0556018-1	CAP ASSEMBLY -----	1	
-42	AN912-2D	BUSHING -----	1	
-43	0505011-1	PLACARD -----	1	
-44	1700121-16	LINE ASSEMBLY-OIL COOLER -----	1	
-45	AN815-6D	UNION -----	1	
-46	1756001-1	DUCT ASSEMBLY-OIL COOLER -----	1	
-47	S1053E24T	HOSE * IN LG BULK ITEM REF S1053E24T* -----	1	
-48		ATTACHING PARTS -----		
-49	NAS398-50	CLAMP -----	2	
-50		-----*		
-51	S1605-4	TACHOMETER SHAFT -----	1	
-52	S1495-12	HOSE-CRKC BREATHER 16.0 IN LG BULK ITEM REF S1495-12-16.0- -----	1	
-53		ATTACHING PARTS -----		
-54	NAS397-18	CLAMP -----	2	
-55		-----*		
-56	1700121-70	LINE-BREATHER -----	1	
-57		ATTACHING PARTS -----		
-58	MS21919DG12	CLAMP -----	2	
-59	S1021210-10	SCREW -----	2	
-60		-----*		
-61	S1053K12T	HOSE 29.0 IN LG BULK ITEM REF S1053K12T29.0 -----	1	
-62		ATTACHING PARTS -----		
-63	NAS397-24	CLAMP -----	2	
-64		-----*		
-65	1700121-1	LINE-FUEL PUMP VENT LOWER -----	1	
-66	1700121-52	LINE ASSEMBLY-FUEL PUMP VENT UPPER -----	1	
-67		ATTACHING PARTS -----		
-68	AN742D3	CLAMP -----	1	
-69	S51-4	HOSE 3.0 IN LG BULK ITEM REF S51-4-24 -----	1	
-70	NAS397-10	CLAMP -----	2	
-71	MS20822-4D	ELBOW -----	1	
-72		-----*		
CONTINUED ON NEXT PAGE				



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
51 -35	S1236-6-0094	HOSE ASSEMBLY ENGINE FUEL PUMP TO CARBURETOR ----- ATTACHING PARTS	1	
	AN837-6D	ELBOW AT FUEL PUMP -----	1	
	MS29512-06	O RING AT FUEL PUMP -----	1	
	AN924-6D	NUT AT FUEL PUMP -----	1	
-36	MS20823-6D	ELBOW ----- -----*	1	
-37	1750010-2	FITTING-CARBURETOR -----	1	
-38	S1236-6-0094	HOSE ASSEMBLY AUX FUEL PUMP TO CARBURETOR ----- ATTACHING PARTS	1	
-39	MS20823-6D	ELBOW -----	1	
	AN816-6-2D	NIPPLE AT AUX FUEL PUMP ----- -----*	1	
-40	S1236-3-0092	HOSE ASSEMBLY FUEL PRESSURE ----- ATTACHING PARTS	1	
-41	0756003-1	ELBOW ASSEMBLY-RESTRICTOR -----	1	
-41A	AN837-3D	ELBOW -----	1	
	AN924-3D	NUT ----- -----*	1	
-42	SEE FIG 73	PRIMING SYSTEM-3 CYLINDER -----	1	
-43	SEE FIG 45	CONTROL ASSEMBLY-MIXTURE ----- ATTACHING PARTS	1	
-44	0450311-2	CLAMP -----	1	
	AN960-416	WASHER -----	2	
	NAS679A4	NUT -----	1	
	S1104-3	ROD END -----		
	AN315-4R	NUT -----		
-44A	MS21919DG12	CLAMP ATTACHES TO ENGINE MOUNT -----	1	
	AN742D3	CLAMP -----	1	
	AN520-10R8	SCREW -----	1	
	MS21044N3	NUT ----- -----*	1	
-45	SEE FIG 45	CONTROL ASSEMBLY-THROTTLE ----- ATTACHING PARTS	1	
-46	0450191-1	CLAMP -----	1	
	AN3-6A	BOLT -----	1	
	NAS1022A3	NUT -----	1	
-47	AN3-16A	BOLT -----	1	
	AN970-3	WASHER -----	1	
	AN960-10	WASHER -----	2	
	MS21044N3	NUT -----	1	
	NAS430D3-24	SPACER -----	1	
	S1104-3	ROD END -----	1	
	AN315-3R	NUT ----- -----*	1	
-48	1756006-1	BRACKET-THROTTLE CONTROL SUPPORT -----	1	
-49	SEE FIG 76	ALTERNATOR -----	1	
-50	SEE FIG 52	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES -----	NP	
-51	0750139	ADAPTER-OIL TEMP GAGE -----	1	
-52	AN900-10	GASKET-OIL TEMP GAGE -----	1	
-53	SEE FIG 45	CONTROL-CARBURETOR HEAT ----- ATTACHING PARTS	1	
-54	S1442-1	QUICK DISCONNECT -----	1	
-55	AN960PD10L	WASHER -----	1	
-56	MS21044N3	NUT -----	3	
-57	AN743-12	BRACKET -----	1	
-58	AN742D3	CLAMP -----	1	
-59	NAS221-6	SCREW ----- -----*	2	
-60	1752032-1	BRACKET-AIRBOX SNUBBER -----	1	
-61	0412007-8	STRAP-GROUND ----- ATTACHING PARTS	1	
	AN4-11A	BOLT -----	1	
	AN4-4A	BOLT -----	1	
	AN960-10L	WASHER -----	2	
	NAS679A4	NUT ----- -----*	2	

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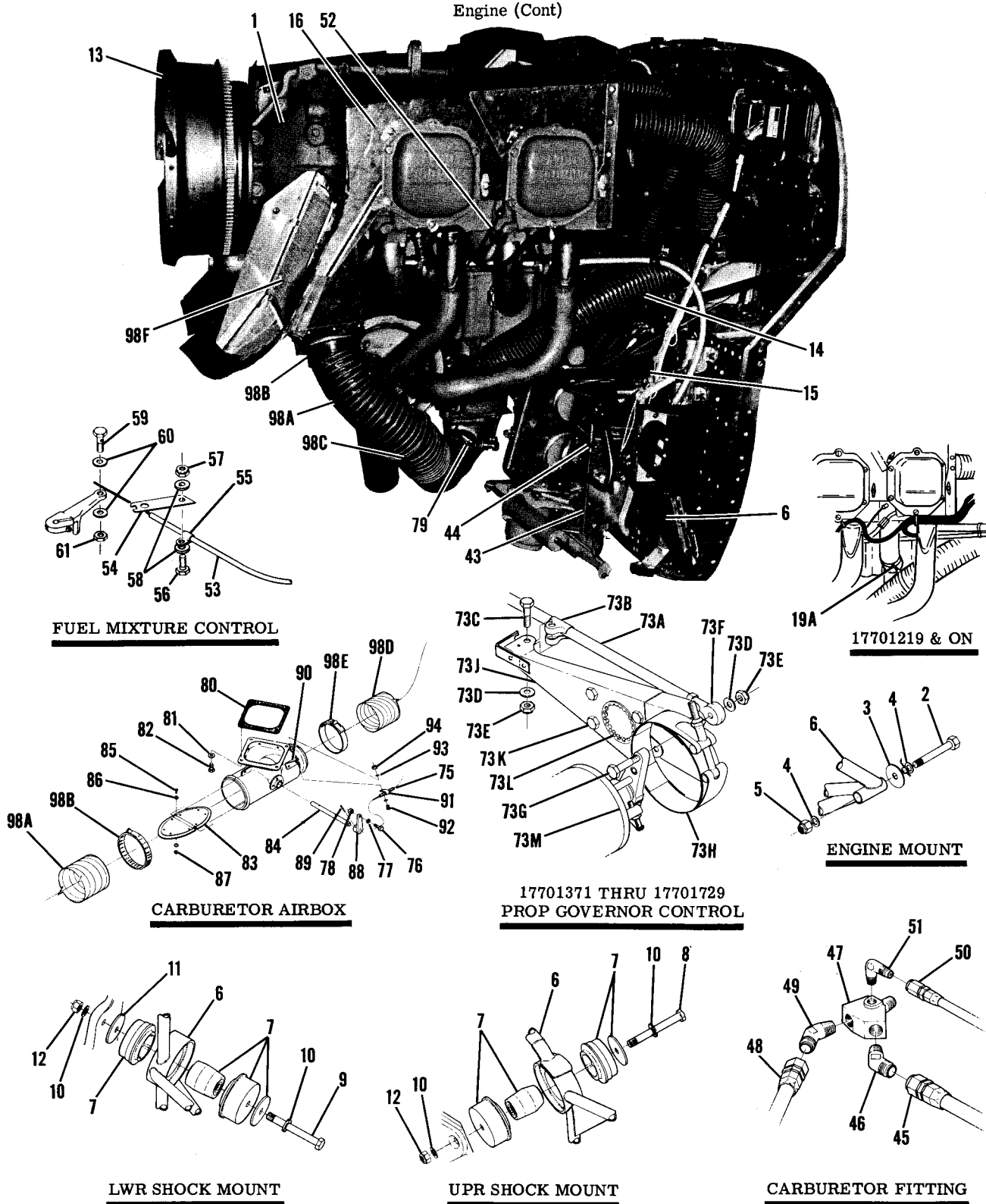
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
51 -62	S1711-1	SWITCH-OIL PRESSURE -----	1	
-63	1713303-1	FITTING -----	1	
		ATTACHING PARTS		
-64	AN520C10-8	SCREW -----	2	
-65	S1450-3-10-032	WASHER -----	2	
-66	MS21044N3	NUT -----	2	
		-----*		
-66A	1709011-3	REINFORCEMENT -----	1	
-67	MS20823-3D	ELBOW -----	1	
-68	AN816-2D	NIPPLE -----	1	
-69	1700121-67	LINE ASSEMBLY-OIL PRESSURE -----	1	
-70	1750011-1	SHROUD ASSEMBLY-CARBURETOR HEAT WEU 1750011-3 -----	1	
	1750011-3	SHROUD ASSEMBLY-CARBURETOR HEAT WEU 1750011-5 -----	1	
	1750011-5	SHROUD ASSEMBLY-CARBURETOR HEAT -----	1	
-71	0550209-1	PROBE-CARBURETOR AIR TEMP -----	1	
NOTE. *HOSE LENGTHS TO BE ADDED LATER				
A---177 SERIAL 17700001 THRU 17701164				



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
51A-		ENGINE INSTALLATION -----	NP	A
- 1	0-360-A2F	ENGINE LY -----	1	E
	0-360-A1F6	ENGINE LY -----	1	M
	0-360-A1F6D	ENGINE LY -----	1	L
		ATTACHING PARTS		
- 2	AN6-27A	BOLT-UPPER -----	2	
	AN6-22A	BOLT-LOWER -----	2	
- 3	0550156	WASHER -----	4	
- 4	AN960-616	WASHER -----	8	
	MS1919DG10	CLAMP -----	2	L
- 5	MS20365-624C	NUT -----	4	
- 6	1751000-21	MOUNT ASSEMBLY-ENGINE -----	1	
- 7	C299501-0101	KIT-SHOCK MOUNT -----	4	
- 8	AN7-43A	BOLT-UPPER -----	2	
- 9	AN7-44A	BOLT-LOWER -----	2	
-10	AN960-716	WASHER -----	AR	
	AN960-716L	WASHER ALTERNATE -----	AR	
-11	1450001-1	WASHER -----	2	
-12	MS20365-720C	NUT -----	4	
		---*---		
-13	SEE FIG 48	PROPELLER & SPINNER INSTALLATION -----	1	
-14	SEE FIG 57	HEATING & DEFROSTING SYSTEM -----	1	
-15	SEE FIG 69	FUEL SYSTEM -----	1	
-16	SEE FIG 54A	BAFFLES INSTALLATION-ENGINE -----	1	
-17	SEE FIG 74	VACUUM SYSTEM -----	1	
-18	SEE FIG 53	EXHAUST STACK ASSEMBLY -----	1	
-19	S1236-3-0184	LINE ASSEMBLY-OIL PRESSURE -----	1	H
	S1236C3-0250	LINE ASSEMBLY-OIL PRESSURE -----	1	J
		ATTACHING PARTS		
	MS21919DG8	CLAMP -----	1	H
	AN742D12	CLAMP -----	1	J
	MS21919DG6	CLAMP -----	1	
	S1021Z10-12	SCREW -----	1	H
	S1021Z10-8	SCREW -----	1	J
	NAS446-5-1	NUT -----	1	
		---*---		
	S292-14	SLEEVING-OIL PRESSURE LINE 5.00 IN LG BULK ITEM -----	1	H
		REF S292-14-5.00		
	0752037-3	ELBOW ASSEMBLY ATTACH TO ENGINE -----	1	
	AN832-2D	UNION ATTACH TO FIREWALL -----	1	
	AN960D516	WASHER ATTACH TO FIREWALL -----	2	
	AN924-2D	NUT ATTACH TO FIREWALL -----	1	
-19A	MS21919DG26	CLAMP -----	1	B
	S1599-48	CLAMP -----	1	B
	S1021Z8-10	SCREW -----	1	B
	NAS395-22-3	NUT -----	1	B
-20	8406E	OIL COOLER SW -----	1	
	8526250	OIL COOLER ALTERNATE HR -----	1	
		ATTACHING PARTS		
-21	AN520-10R6	SCREW -----	4	
		---*---		

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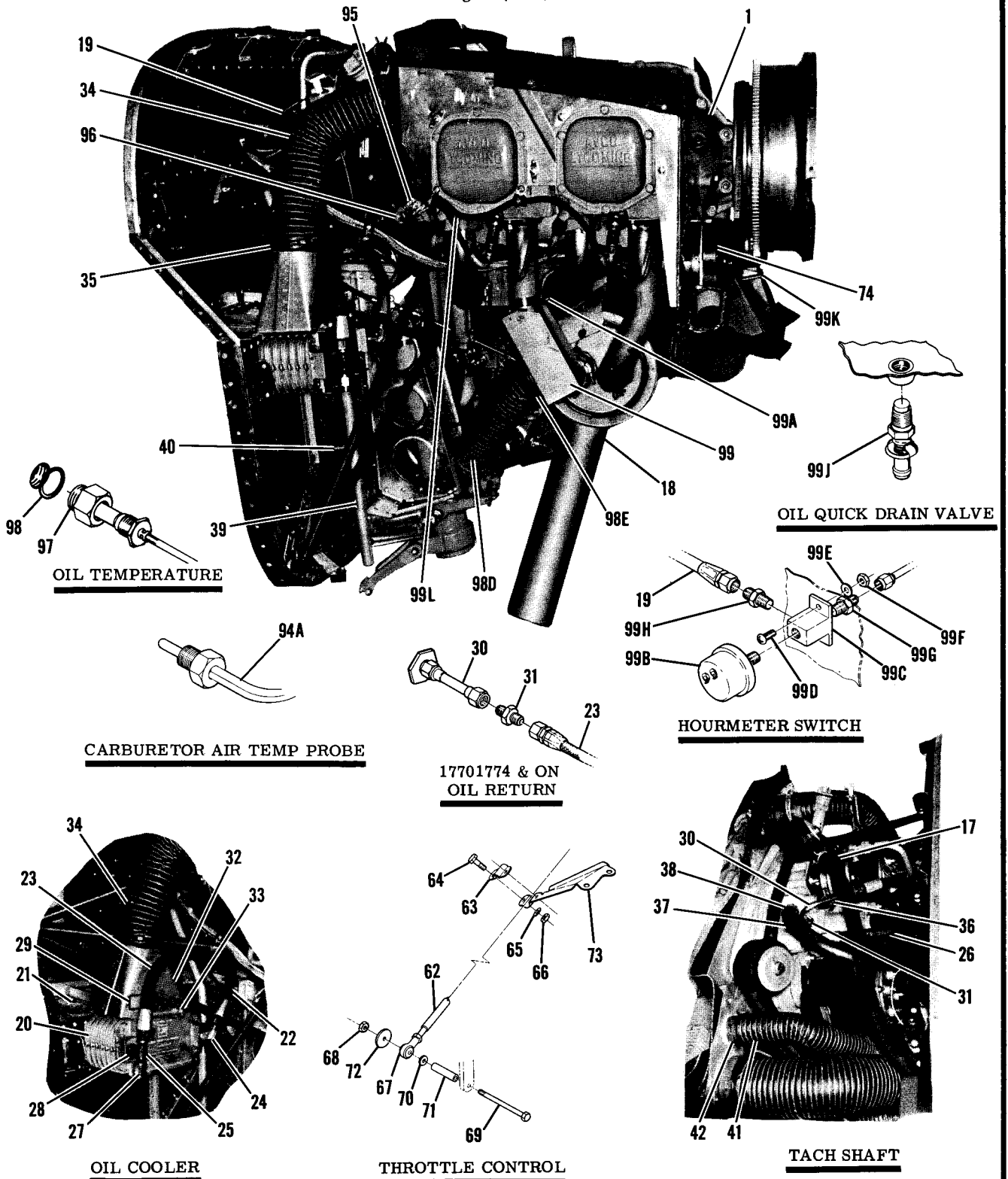
Engine (Cont)



177 SERIAL 17701165 & ON

Figure 51A. Engine Installation (Sheet 1 of 2)

Engine (Cont)



177 SERIAL 17701165 & ON

Figure 51A. Engine Installation (Sheet 2 of 2)



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION						UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6 7		
51A-22	S1167-6-0260	HOSE ASSEMBLY	ENGINE TO COOLER	-----				1	K
	S1167-6-0220	HOSE ASSEMBLY	ENGINE TO COOLER	-----				1	L
-23	S1167-6-0290	HOSE ASSEMBLY	COOLER TO ENGINE	-----				1	K
	S1236-6-0120	HOSE ASSEMBLY	OIL RETURN	-----				1	L
		ATTACHING PARTS							
	MS21919DG10	CLAMP	-----					1	J
	MS21919DG6	CLAMP	-----					1	J
	S1021Z10-8	SCREW	-----					1	J
	NAS446-5-1	NUT	-----					1	J
-24	MS20822-6-6	ELBOW	-----					1	
-25	MS20825-6	TEE	-----					1	
-26	AN816-6-6D	NIPPLE	-----					1	
		*-----							
-27	0556018-1	CAP ASSEMBLY-DRAIN OIL COOLER	-----					1	
-28	AN912-2D	BUSHING	-----					1	
-29	0505011-1	PLACARD-DRAIN OIL COOLER	-----					1	
-30	1700121-16	LINE ASSEMBLY-OIL COOLER	-----					1	K
	1700121-108	LINE ASSEMBLY-OIL COOLER	-----					1	L
		ATTACHING PARTS							
-31	AN815-6D	UNION	-----					1	
		*-----							
-32	1756001-1	DUCT ASSEMBLY-OIL COOLER	-----					1	
		ATTACHING PARTS							
-33	AN515-10R8	SCREW	-----					2	
	MS21044N3	NUT	-----					2	
		*-----							
-34	S1053K24T	DUCT	14.50 IN LG	BULK ITEM	REF S1053K24T14.50	---		1	
		ATTACHING PARTS							
-35	NAS398-50	CLAMP	-----					2	
		*-----							
-36	S1605-2	TACHOMETER SHAFT	-----					1	
-37	S1495-12-18	HOSE	-----					1	K
	S1495-10-23	HOSE	-----					1	L
		ATTACHING PARTS							
-38	NAS397-18	CLAMP	-----					2	K
	NAS397-16	CLAMP	-----					2	L
		*-----							
-39	1750020-1	TUBE-CRANKCASE BREATHER	-----					1	E
	1750020-2	TUBE-CRANKCASE BREATHER	-----					1	M
	1750024-1	TUBE-CRANKCASE BREATHER	-----					1	L
		ATTACHING PARTS							
-40	MS21919DG12	CLAMP	-----					2	
	NAS43DD3-52	SPACER	-----					1	
	AN520-10R18	SCREW	-----					1	
	S1021Z10-12	SCREW	-----					1	
	NAS446-5-1	NUT	-----					1	
	MS21919DG10	CLAMP	-----					1	K
		*-----							
-41	S1053K12T	DUCT	29.0 IN LG	BULK ITEM	S1053K12T29.0	-----		1	
		ATTACHING PARTS							
-42	NAS697-4	CLAMP	-----					2	
		*-----							
-43	1700121-1	LINE-FUEL PUMP VENT LOWER	-----					1	
	1700121-52	LINE-FUEL PUMP VENT UPPER	-----					1	
		ATTACHING PARTS							
-44	AN742D3	CLAMP	-----					1	
	S51-4-24	HOSE	3.0 IN LG	BULK ITEM	REF S51-4-24	---		1	
	NAS397-10	CLAMP	-----					2	
	MS20822-4D	ELBOW	-----					1	
		*-----							
-45	S1236-6-0094	HOSE ASSEMBLY	ENGINE FUEL PUMP TO CARBURETOR	-----				1	
		ATTACHING PARTS							
-46	MS20823-6D	ELBOW	-----					1	
	AN921-6D	ELBOW	AT FUEL PUMP	-----				1	
	MS29512-06	PACKING	AT FUEL PUMP	-----				1	
	AN924-6D	NUT	AT FUEL PUMP	-----				1	
		*-----							
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
51A-47	1750010-2	FITTING-CARBURETOR -----	1	
-48	S1236-6-0094	HOSE ASSEMBLY AUX FUEL PUMP TO CARBURETOR ----- ATTACHING PARTS -----	1	
-49	MS20823-6D	ELBOW -----	1	
	AN816-6-2D	NIPPLE AT AUX FUEL PUMP ----- -----*	1	
-50	S1236-3-0092	HOSE ASSEMBLY FUEL PRESSURE ----- ATTACHING PARTS -----	1	
-51	0756003-1	ELBOW ASSEMBLY-RESTRICTION ----- -----*	1	
-52	SEE FIG 73	PRIMING SYSTEM-3 CYLINDER -----	1	
-53	SEE FIG 45A	CONTROL ASSEMBLY-MIXTURE ----- ATTACHING PARTS -----	1	
-54	C750159-1	CLIP-MIXTURE CONTROL -----	1	
-55	AN74204	CLAMP -----	1	
-56	AN520-10R8	SCREW -----	1	
-57	NAS679A3	NUT -----	1	
-58	AN960PD10L	WASHER -----	2	
-59	0450311-4	CLAMP -----	1	
-60	AN960D10	WASHER -----	2	
-61	NAS679A4	NUT -----	1	
	MS21919DG3	CLAMP ATTACH AT FIREWALL -----	1	C
	S1021Z8-8	SCREW ATTACH AT FIREWALL -----	1	C
	S1154-1	BRACKET ATTACH AT FIREWALL ----- -----*	1	C
-62	SEE FIG 45A	CONTROL ASSEMBLY-THROTTLE ----- ATTACHING PARTS -----	1	
-63	S-351	CLAMP -----	1	
-64	AN3-6A	BOLT -----	2	
-65	AN960PD10L	WASHER -----	2	
-66	NAS679A3	NUT -----	2	
-67	S1104-3	ROD END -----	1	
-68	NAS679A3	NUT -----	2	
-69	AN3-27A	BOLT -----	1	
-70	AN960PD10L	WASHER -----	1	
-71	NAS43HT3-92	SPACER -----	1	
-72	AN970-3	WASHER ----- -----*	1	
-73	1750018-1	BRACKET-THROTTLE SUPPORT WEU 1750018-2 -----	1	E
	1750018-2	BRACKET-THROTTLE SUPPORT -----	1	D
-73A	SEE FIG 45B	CONTROL ASSEMBLY-PROPELLER ----- ATTACHING PARTS -----	1	
-73B	0450191-1	CLAMP -----	1	N
-73C	AN3-6A	BOLT -----	1	N
-73D	AN960PD10L	WASHER -----	2	N
-73E	MS20365-1032C	NUT -----	2	N
-73F	S1104-3	ROD END -----	1	D
-73G	AN3-11A	BOLT -----	1	D
-73H	S1664-3	CLAMP ----- -----*	1	D
-73J	1750021-5	BRACKET ASSEMBLY-GOVERNOR CONTROL SUPPORT -----	1	K
	1750052-1	BRACKET ASSEMBLY-GOVERNOR CONTROL SUPPORT -----	1	L
-73K	AN3-3A	BOLT -----	4	
	NAS1067A3	NUTPLATE -----	4	
-73L	S1050-2-4.12	GROMMET -----	1	
-73M	SEE FIG 52A&52B	GOVERNOR ----- ATTACHING PARTS -----	1	
	MS20074-05-13	BOLT ----- -----*	4	K
-74	SEE FIG 76	ALTERNATOR -----	1	
	SEE FIG 52	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES -----	NP	
-75	SEE FIG 45A	CONTROL-CARBURETOR HEAT ----- ATTACHING PARTS -----	1	
-76	0450311-5	CLAMP -----	1	
-77	AN960-10L	WASHER -----	1	
-78	MS21044N3	NUT ----- -----*	1	
-79	1752088-1	AIRBOX ASSEMBLY-CARBURETOR -----	1	K
	1752088-3	AIRBOX ASSEMBLY-CARBURETOR ----- ATTACHING PARTS -----	1	L
-80	0750142-1	GASKET-CARBURETOR AIRBOX -----	1	
-81	0750131-1	WASHER -----	4	
-82	MS20074-04-03	BOLT ----- -----*	4	

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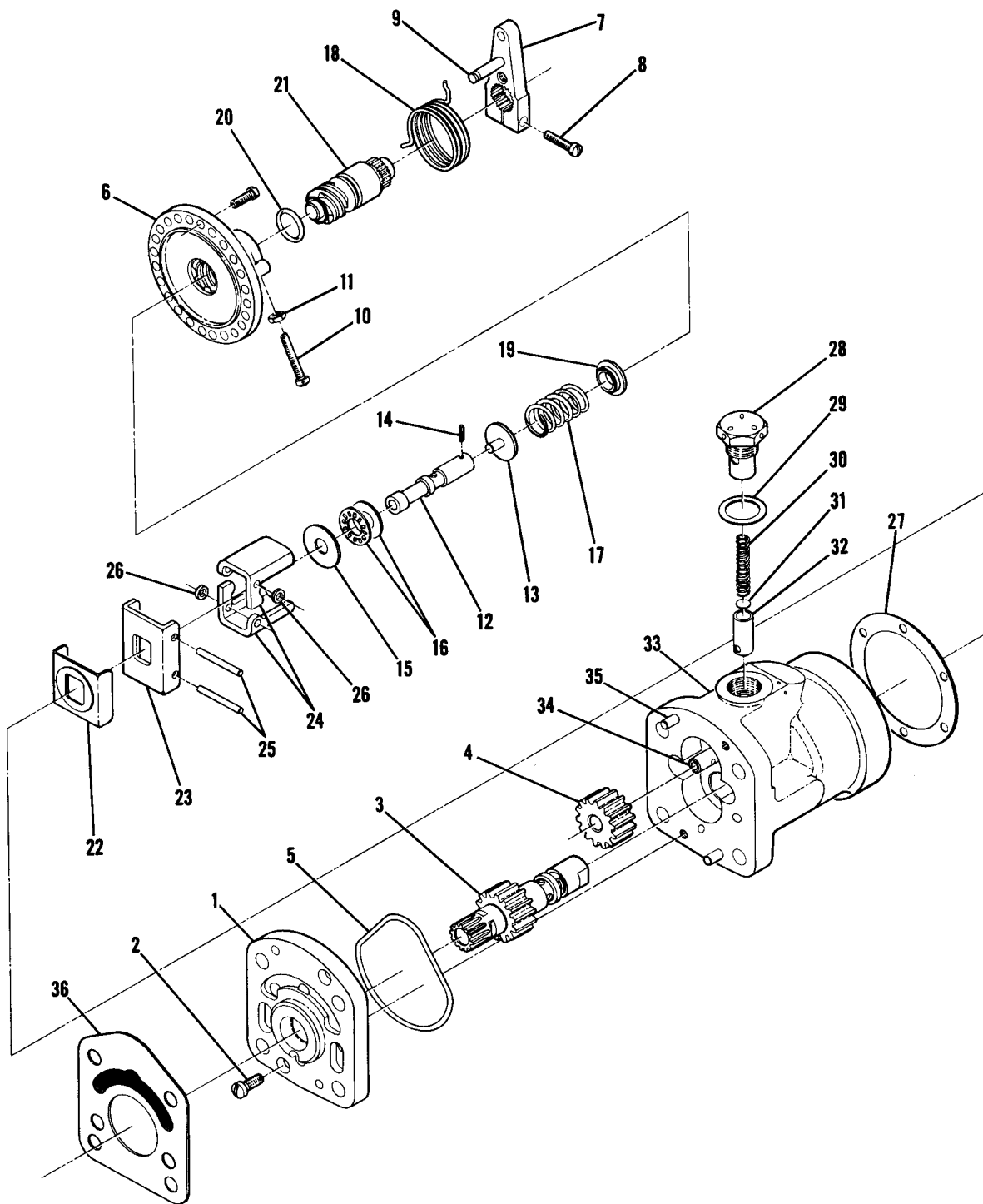


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
51A-83	1752078-7	VALVE ASSEMBLY-CARBURETOR AIRBOX -----	1	K
	1752078-9	VALVE ASSEMBLY-CARBURETOR AIRBOX -----	1	L
		ATTACHING PARTS		
-84	1752078-4	SHAFT-CARBURETOR AIRBOX VALVE -----	1	
-85	NAS601-10P	SCREW -----	2	
-86	AN960PD6L	WASHER -----	4	
-87	NAS679A06	NUT -----	2	
		---*---		
-88	0750111-19	ARM ASSEMBLY-CARBURETOR AIRBOX -----	1	
-89	MS16562-16	PIN -----	1	
-90	1752082-1	BRACKET-CARBURETOR AIRBOX CONTROL -----	1	
-91	AN742D3	CLAMP -----	1	
-92	AN520-10R8	SCREW -----	1	
-93	AN960-10L	WASHER -----	2	
-94	MS21044N3	NUT -----	1	
-94A	0550209-1	PROBE-CARBURETOR AIR TEMP -----	1	
-95	0412007-8	STRAP-BATTERY GROUND -----	1	
		ATTACHING PARTS		
-96	AN4-4A	BOLT -----	1	
	AN960-10L	WASHER -----	1	
	NAS679A4	NUT -----	1	
	AN4-11A	BOLT ATTACH TO ENGINE -----	1	
	AN960-10L	WASHER ATTACH TO ENGINE -----	1	
	NAS679A4	NUT ATTACH TO ENGINE -----	1	
		---*---		
-97	0750139	ADAPTER OIL TEMP -----	1	
-98	AN900-10	GASKET OIL TEMP -----	1	
-98A	S1053K24W	HOSE 22.50 IN LG BULK ITEM REF S1053K24W22.50 ---	1	K
	S1053K28W	HOSE 21.50 IN LG BULK ITEM REF S1053K28W21.50 ---	1	L
		ATTACHING PARTS		
-98B	AN737-7W98	CLAMP -----	2	K
	NAS398-58	CLAMP -----	2	L
-98C	S1599-48	CLAMP -----	1	K
	AN735D56	CLAMP -----	1	L
	1750019-1	SUPPORT-AIR INDUCTION HOSE -----	1	K
	1750025-1	SUPPORT-AIR INDUCTION HOSE -----	1	L
	AN3-4A	BOLT -----	1	
	AN960-10	WASHER -----	2	
	MS20364-1032C	NUT -----	1	
		---*---		
-98D	S1053K20T	HOSE 18.00 IN LG BULK ITEM REF S1053K20T18.00 ---	1	
		ATTACHING PARTS		
-98E	NAS398-40	CLAMP -----	2	
		---*---		
-98F	C294510-0601	FILTER ASSEMBLY-CARBURETOR AIR -----	1	
-99	1750011-3	SHROUD ASSEMBLY-CARBURETOR HEAT WEU 1750011-5 -----	1	F
	1750011-5	SHROUD ASSEMBLY-CARBURETOR HEAT -----	1	G
-99A	AN737TW56	CLAMP -----	2	
-99B	S1711-1	SWITCH-OIL PRESSURE USED WITH HOURMETER -----	1	
-99C	1713303-1	FITTING USED WITH HOURMETER -----	1	
		ATTACHING PARTS		
-99D	AN520-10R4	SCREW -----	2	
-99E	AN960-10L	WASHER -----	2	
-99F	MS21044N3	NUT -----	2	
		---*---		
-99G	AN816-2D	NIPPLE -----	1	
-99H	AN816-3D	NIPPLE -----	1	
-99J	S1951-4T	VALVE ASSEMBLY-QUICK DRAIN OIL -----	1	D
-99K	0552116-10	BRACKET ASSEMBLY-COWL SNUBBER -----	1	
-99L	S1372-1	SENDING UNIT-CYLINDER HEAD TEMP -----	1	D
	110691	WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT -----	1	
		90 IN LG BULK ITEM		
		A---177 SERIAL 17701165 & ON		
		B---177 SERIAL 17701219 & ON		
		C---177 SERIAL 17701350 & ON		
		D---177 SERIAL 17701371 & ON		
		E---177 SERIAL 17701165 THRU 17701370		
		F---177 SERIAL 17701165 THRU 17701389		
		G---177 SERIAL 17701390 & ON		
		H---177 SERIAL 17701165 THRU 17701471		
		J---177 SERIAL 17701472 & ON		
		K---177 SERIAL 17701165 THRU 17701773		
		L---177 SERIAL 17701774 & ON		
		M---177 SERIAL 17701371 THRU 17701773		
		N---177 SERIAL 17701371 THRU 17701729		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
52 -		*	ENGINE COMPONENTS & ASSOCIATED ACCESS. 0-320-E2D ENGINE ----							NP	A
- 1	4050		MAGNETO	RH	SLICK	----			1		
	4051		MAGNETO	LH	IMPULSE COUPLING	SLICK	----		1		
- 2	73820		GASKET-MAGNETO	LY	----				2		
- 3	76543		HARNESS ASSEMBLY-IGNITION	LY	----				1		
- 4	76211		STARTER	12V	LY	----			1		
- 5	C611501-0101		ALTERNATOR	----					1		
- 6	75380		LINK-ALTERNATOR ADJUSTING	LY	----				1		
- 7	C611001-0101		VOLTAGE REGULATOR	----					1		
- 8	78728-M/S		CARBURETOR	MARVEL-SCHLEBLER MODEL	MA4SPA	----			1		
- 9	66224		GASKET-CARBURETOR	LY	----				1		
- 10	75148		FUEL PUMP	LY	----				1		
- 11	60096		GASKET-FUEL PUMP	LY	----				1		
- 12	C431002-0101		VACUUM PUMP	----					1		
- 13	8313		GASKET-VACUUM PUMP	LY	----				1		
- 14	61098		ADAPTER ASSEMBLY-VACUUM PUMP	LY	----				1		
- 15	75906		GASKET-ROCKER BOX COVER	LY	----				4		
- 16	68972		GASKET-OIL SUMP	LY	----				1		
- 17	69116		GAGE ASSEMBLY-OIL LEVEL	LY	----				1		
	74068		SEAL RING-OIL GAGE	LY	----				1		
- 18	SH15		SPARK PLUG	----					8		
		*	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES 0360-A2F ----							NP	B
			, 0-360-A1F6 ENGINE & 0-360-A1F6D ENGINE								
- 19	75896		MAGNETO	RH	LY	----			1	C	
	75897		MAGNETO	LH	IMPULSE COUPLING	LY	----		1	C	
	D4LN-2021		MAGNETO-DUAL	SINGLE DRIVE	----				1	D	
- 20	76211		STARTER	12V	LY	----			1		
- 21	C611501-0101		ALTERNATOR	----					1		
- 22	C611001-0101		VOLTAGE REGULATOR	----					1		
- 23	LW10064		CARBURETOR	LY	----				1		
- 24	75148		FUEL PUMP	LY	----				1		
- 25	C431002-0102		VACUUM PUMP	----					1		
- 26	69116		GAGE-OIL LEVEL	LY	----				1		
- 27	SH20A		SPARK PLUG	----					8		
	SH26A		SPARK PLUG	ALT	----				8		
- 28	78546		HARNESS ASSEMBLY-IGNITION	LY	----				1	C	
	LW384400-303		HARNESS ASSEMBLY-IGNITION	----					1	D	
NOTE. *THIS LISTING IS COMPILED TO PROVIDE PART NUMBERS OF COMMONLY USED ENGINE COMPONENTS & ASSOCIATED ACCESSORIES. RELATIONSHIP OF THESE PARTS TO ENGINE OR AIRCRAFT ASSEMBLIES IS NOT INDICATED BY INDENTION THIS FIGURE IS NOT ILLUSTRATED. INDEX NUMBERS ARE PROVIDED FOR LOCATION OF LINE ON WHICH THE PART NUMBER APPEARS. A---177 SERIAL 17700001 THRU 17701164 B---177 SERIAL 17701165 & ON C---177 SERIAL 17701165 THRU 17701773 D---177 SERIAL 17701774 & ON											

Engine (Cont)



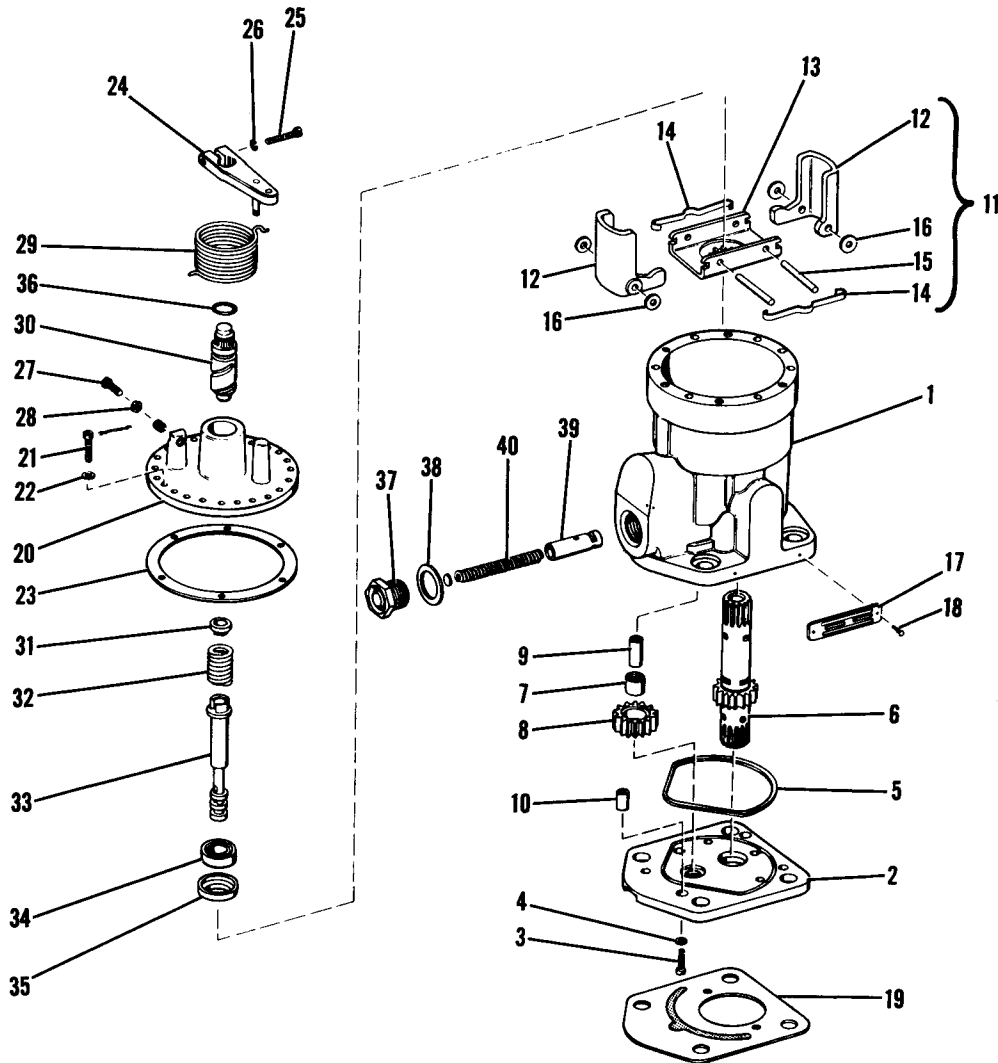
177 SERIAL 17701371 & ON

Figure 52A. Governor Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
52A-	C161030-0108	GOVERNOR ASSEMBLY -----	1	A
	C161030-0109	GOVERNOR ASSEMBLY -----	1	B
- 1	C20057	COVER-PUMP HOUSING MCL -----	1	
		ATTACHING PARTS -----		
- 2	AN500A10-8	SCREW -----	2	
		-----*		
- 3	C20073	GEAR-DRIVE MCL -----	1	
- 4	B20074	GEAR-IDLER MCL -----	1	
- 5	A1633-36	O RING MCL -----	1	
	B20085-2	HEAD ASSEMBLY-CONTROL MCL -----	1	
		ATTACHING PARTS -----		
	AN503-8-8	SCREW -----	6	
		-----*		
- 6	B20055	HOUSING ASSEMBLY-COVER MCL -----	1	
- 7	A20039	LEVER ASSEMBLY-CONTROL MCL -----	1	
		ATTACHING PARTS -----		
- 8	AN503-8-12	SCREW -----	1	
		-----*		
- 9	A20034	PIN-TORSION SPRING MCL -----	1	
-10	AN503-8-16	SCREW -----	2	
-11	AN340-8	NUT -----	2	
	A20083	PILOT SPOOL & END FITTING ASSEMBLY MCL -----	1	
-12	B20066	SPOOL-PILOT MCL -----	1	
-13	A20067	END FITTING-SPOOL MCL -----	1	
		ATTACHING PARTS -----		
-14	A20037	ROLL PIN MCL -----	1	
		-----*		
-15	A20071	RACE-BEARING MCL -----	1	
-16	A20086	BEARING-THRUST MCL -----	1	
-17		SPRING-SPEEDER MCL -----	1	
-18	B20040	SPRING-TORSIONAL MCL -----	1	
-19	A20068	SEAT-SPRING MCL -----	1	
-20	MS28775-113	O RING -----	1	
-21	C20075	SHAFT-CONTROL MCL -----	1	
	A20084	DRIVE DISC & FLYWEIGHT ASSEMBLY MCL -----	1	
-22	B20060	CAP-DRIVE DISC MCL -----	1	
-23	A20063	DISC-DRIVE MCL -----	1	
-24	A20064	FLYWEIGHT MCL -----	2	
		ATTACHING PARTS -----		
-25	A20070	PIN-FLYWEIGHT MCL -----	2	
-26	A20072	SPACER-FLYWEIGHT MCL -----	2	
		-----*		
-27	A20022	GASKET-COVER MCL -----	1	
-28	A20076	PLUG-RELIEF VALVE MCL -----	1	
-29	A20078	WASHER MCL -----	1	
-30	A20079	SPRING-PRESSURE RELIEF MCL -----	1	
-31	A20081	SHIM-PRESSURE RELIEF MCL -----	1	AR
-32	B20077	PISTON MCL -----	1	
-33	B20082	BODY ASSEMBLY-GOVERNOR MCL -----	1	
-34	A20026	STUD-IDLER GEAR MCL -----	1	
-35	A20027	PIN-DOWEL MCL -----	2	
-36	MS100009	GASKET-MOUNTING -----	1	
A---177 SERIAL 17701371 THRU 17701773				
B---177 SERIAL 17701774 & ON				

Engine (Cont)



177 SERIAL 17701371 THRU 17701773

Figure 52B. Propeller Governor Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
52B-	C161040-0110	PROPELLER GOVERNOR ASSY ALTERNATE WGV C210460 -----	1	A
- 1	210253	BODY-GOVERNOR WGV -----	1	
- 2	213214	BASE-GOVERNOR WGV -----	1	
		ATTACHING PARTS		
- 3	189744	SCREW WGV -----	2	
- 4	218547	WASHER WGV -----	2	
- 5	206336	GASKET-BASE WGV -----	1	
		-----*		
- 6	213231	GEAR-PUMP DRIVE WGV -----	1	
- 7	210036	BEARING-NEEDLE WGV -----	1	
- 8	204864	GEAR-PUMP IDLER WGV -----	1	
- 9	210031	STUD-IDLER GEAR WGV -----	1	
-10	210261	PIN-DOWEL WGV -----	2	
-11	5021-004	HEAD ASSY-FLYWEIGHT WGV -----	1	
-12	196405	FLYWEIGHT WGV -----	2	
-13	4507-018	HEAD-FLYWEIGHT WGV -----	1	
-14	3989-020	KEEPER WGV -----	2	
-15	1419-552	PIN-FLYWEIGHT WGV -----	2	
-16	1010-810	WASHER WGV -----	4	
-17	223423	NAMEPLATE WGV -----	1	
		ATTACHING PARTS		
-18	189574	DRIVE PIN WGV -----	2	
		-----*		
-19	MS100009	GASKET-MOUNTING -----	1	
-20	210399	COVER-GOVERNOR WGV -----	1	
		ATTACHING PARTS		
-21	189482	SCREW WGV -----	6	
-22	189739	WASHER WGV -----	6	
-23	206337	GASKET-COVER WGV -----	1	
		-----*		
-24	4451-064	LEVER ASSY-SPEED ADJUSTMENT -----	1	
		ATTACHING PARTS		
-25	188434	SCREW WGV -----	1	
-26	188141	WASHER WGV -----	1	
		-----*		
-27	218537	SCREW-STOP WGV -----	1	
-28	188302	NUT WGV -----	1	
-29	191869	SPRING-LEVER RETURN WGV -----	1	
-30	213232	SEAT-SPEED ADJUSTMENT WGV -----	1	
-31	3460-022	SEAT-SPEEDER SPRING WGV -----	1	
-32	192750	SPRING-SPEEDER WGV -----	1	
-33	210398	PLUNGER ASSY-PILOT VALVE WGV -----	1	
-34	1410-626	BEARING-PILOT VALVE WGV -----	1	
-35	3246-050	RACE-PILOT VALVE BEARING WGV -----	1	
-36	182798	O RING WGV -----	1	
-37	218446	PLUG-RELIEF VALVE WGV -----	1	
-38	186320	GASKET WGV -----	1	
-39	210257	PLUNGER-RELIEF VALVE WGV -----	1	
-40	192884	SPRING-RELIEF VALVE WGV -----	1	
A---177 SERIAL 17701371 THRU 17701774				

Engine (Cont)

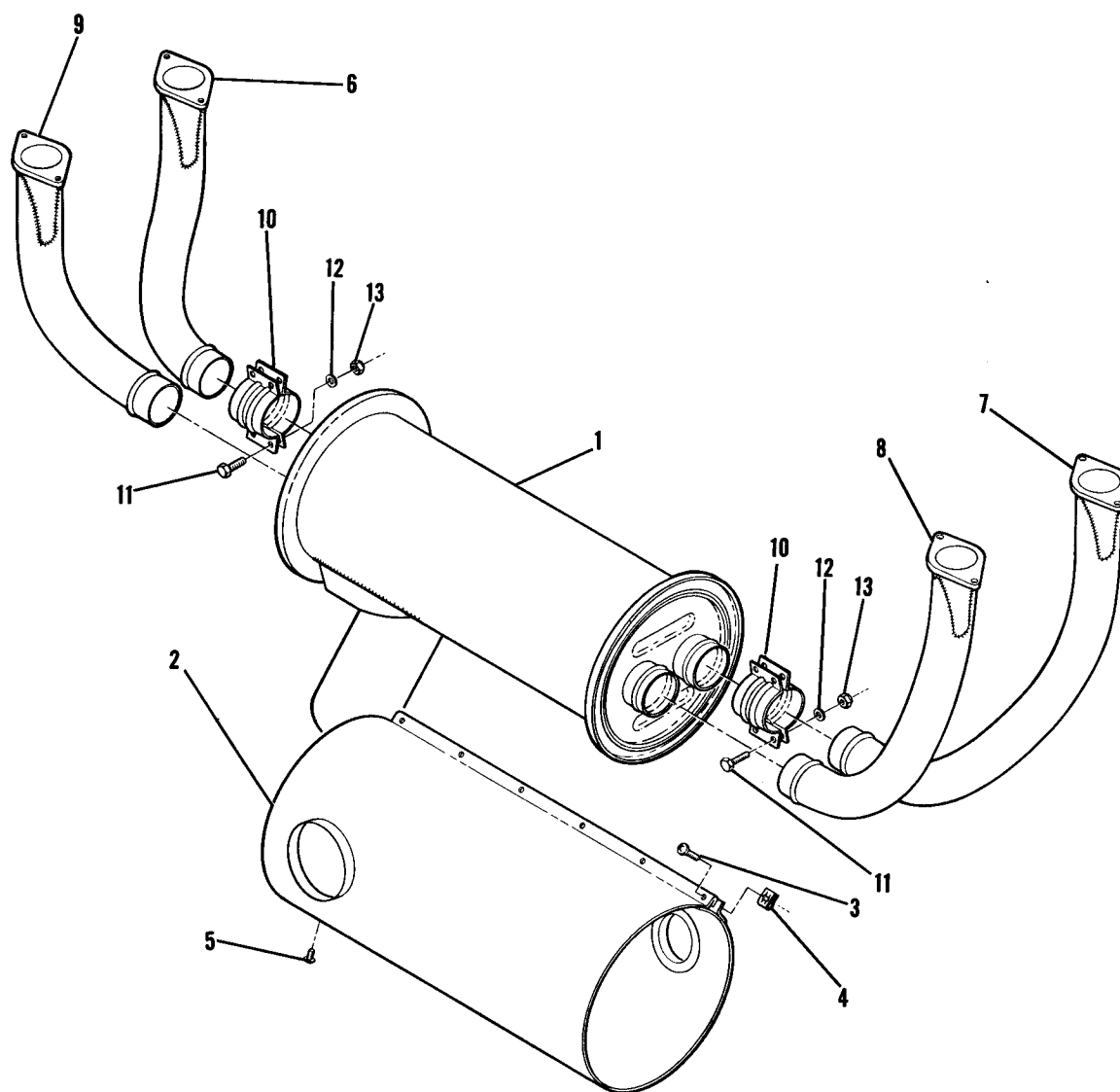
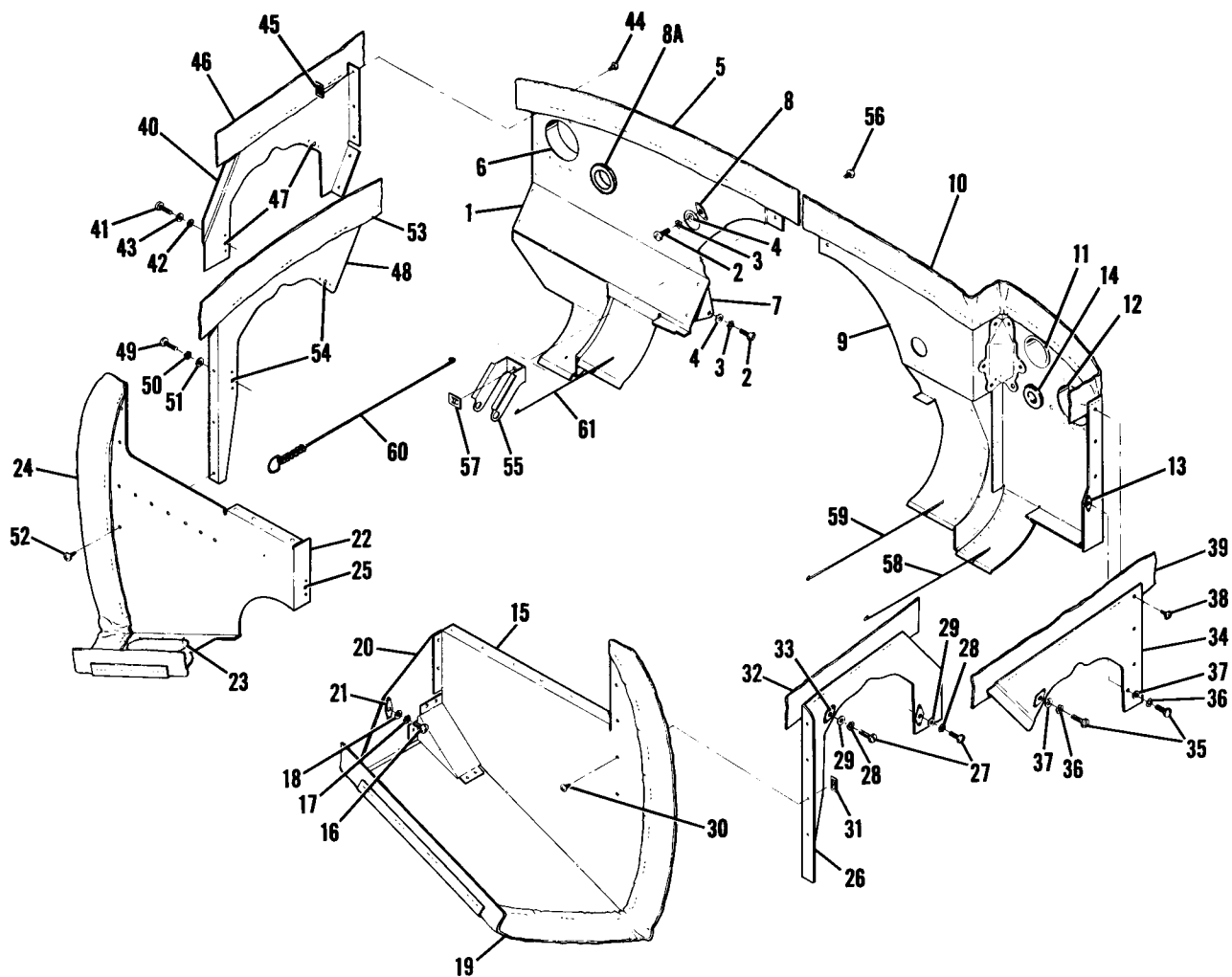


Figure 53. Exhaust System Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
53 -	1754001-1	EXHAUST SYSTEM ASSEMBLY -----	1	A
	1754001-5	EXHAUST SYSTEM ASSEMBLY -----	1	B
- 1	1754001-8	MUFFLER ASSEMBLY WEU 1754001-9 -----	1	C
	1754001-9	MUFFLER ASSEMBLY 1754001-14 -----	1	D
	1754001-14	MUFFLER ASSEMBLY -----	1	E
- 2	1754002-1	SHROUD ASSEMBLY -----	1	
		ATTACHING PARTS		
- 3	S1021Z8-8	SCREW -----	6	
- 4	NAS395-14-3	NUT -----	8	
- 5	S1021Z8-6	SCREW -----	2	
		-----*		
- 6	1754007-1	RISER ASSEMBLY-RH AFT -----	1	
- 7	1754008-1	RISER ASSEMBLY-LH AFT -----	1	A
	1754008-3	RISER ASSEMBLY-LH AFT -----	1	B
- 8	1754009-1	RISER ASSEMBLY-LH FWD -----	1	A
	1754009-3	RISER ASSEMBLY-LH FWD -----	1	B
- 9	1754010-1	RISER ASSEMBLY-RH FWD -----	1	
-10	0750161-25	CLAMP -----	8	
		ATTACHING PARTS		
-11	AN3-4A	BOLT -----	4	
-12	AN960-10	WASHER -----	4	
-13	MS21044N3	NUT -----	4	
		-----*		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17700001 THRU 17701551		
		D---177 SERIAL 17701552 THRU 17701920		
		E---177 SERIAL 17701921 & ON		

Engine (Cont)



177 SERIAL 17700001 THRU 17701164

Figure 54. Engine Baffles Installation



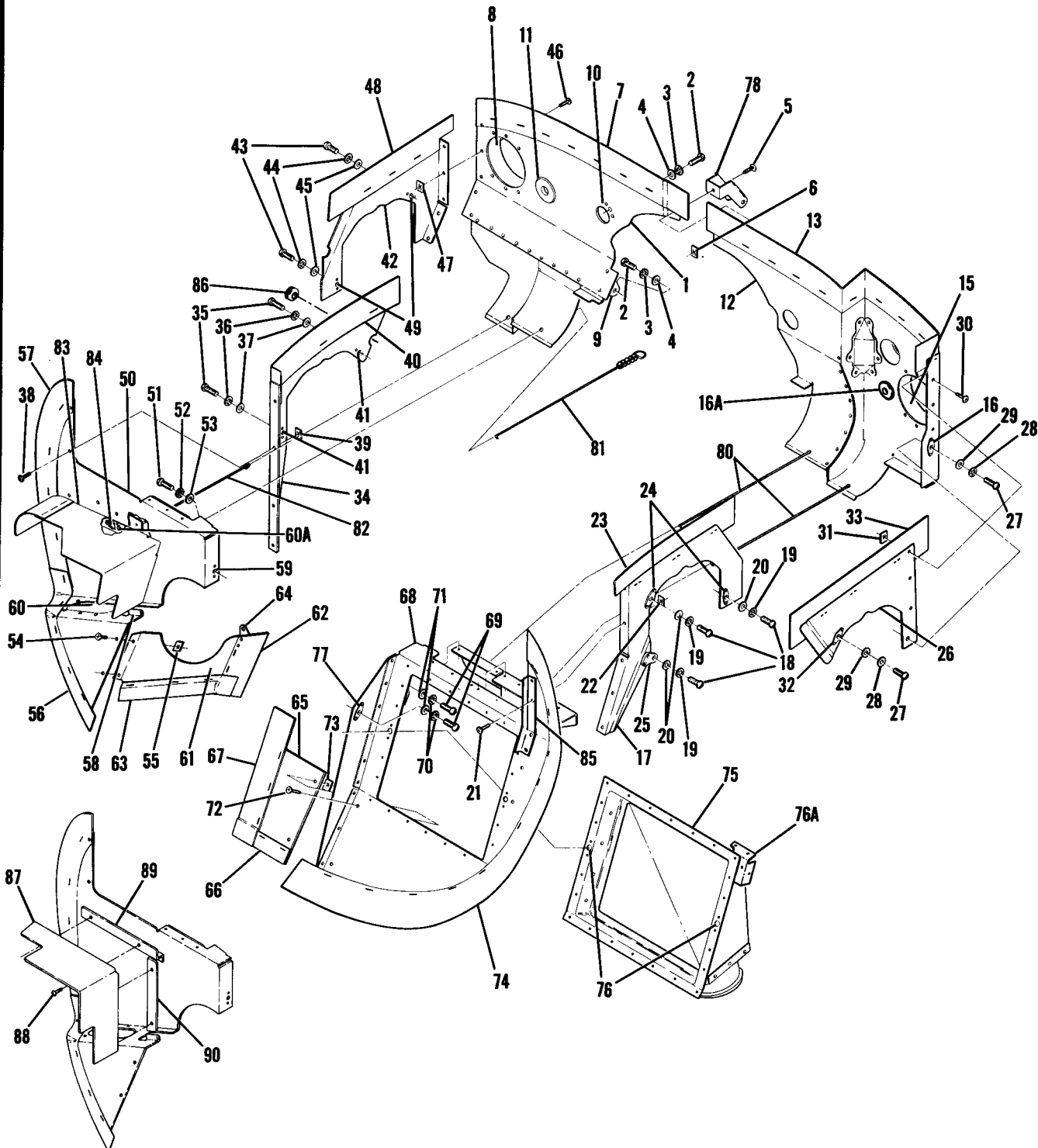
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
54 -		BAFFLES INSTALLATION-ENGINE -----	NP	A
- 1	1755004-1	BAFFLE ASSEMBLY-REAR RH -----	1	
		ATTACHING PARTS -----		
- 2	AN500-416-10	SCREW -----	2	
- 3	AN936A416	WASHER-LOCK -----	2	
- 4	AN960-416	WASHER -----	2	
		-----*		
- 5	1755004-3	SEAL-BAFFLE -----	1	
- 6	0713019-33	UNION -----	1	
- 7	1755016-1	BRACKET -----	1	
- 8	NAS463W416	SHIM-ANCHOR NUT -----	1	
- 8A	MS35489-15S	GROMMET -----	1	
- 9	1755003-1	BAFFLE ASSEMBLY-REAR LH -----	1	
-10	1755003-3	SEAL-BAFFLE -----	1	
-11		DELETED -----		
-12	0713019-33	UNION -----	1	
-13	NAS463W416	SHIM-ANCHOR NUT -----	1	
-14	MS35489-15S	GROMMET -----	1	
-15	1755005-1	BAFFLE ASSEMBLY-FORWARD VERTICAL LH -----	1	
		ATTACHING PARTS -----		
-16	AN500-416-10	SCREW -----	2	
-17	AN963A416	WASHER-LOCK -----	2	
-18	AN960-416	WASHER -----	2	
		-----*		
-19	1755005-5	SEAL-BAFFLE -----	1	
-20	1755012-1	SUPPORT ASSEMBLY -----	1	
-21	NAS463416	SHIM-ANCHOR -----	2	
-22	1755005-2	BAFFLE ASSEMBLY-FORWARD VERTICAL RH -----	1	
		ATTACHING PARTS -----		
	AN500-416-10	SCREW -----	1	
	AN936A416	WASHER-LOCK -----	1	
	AN960-416	WASHER -----	1	
		-----*		
-23	0750606-6	ADAPTER ASSEMBLY WEU 0750606-12 -----	1	
	0750606-12	ADAPTER ASSEMBLY -----	1	
-24	1755005-6	SEAL-BAFFLE -----	1	
-25	NAS463W416	SHIM-ANCHOR NUT -----	1	
-26	1755008-1	BAFFLE ASSEMBLY #2 CYLINDER -----	1	
		ATTACHING PARTS -----		
-27	AN500-416-10	SCREW -----	2	
-28	AN936A416	WASHER-LOCK -----	2	
-29	AN960-416	WASHER -----	2	
-30	S1021Z8-12	SCREW -----	4	
-31	NAS446-4-3	NUT -----	4	
		-----*		
-32	1255008-3	SEAL-BAFFLE -----	1	
-33	NAS463-416	SHIM-ANCHOR NUT -----	2	
-34	1755010-1	BAFFLE ASSEMBLY #4 CYLINDER -----	1	
		ATTACHING PARTS -----		
-35	AN500-416-10	SCREW -----	2	
-36	AN936A416	WASHER-LOCK -----	2	
-37	AN960-416	WASHER -----	2	
-38	S1021Z8-12	SCREW -----	3	
	NAS446-4-3	NUT -----	3	
		-----*		
-39	1755010-3	SEAL-BAFFLE -----	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
54 -40	1755009-1	BAFFLE ASSEMBLY #3 CYLINDER ----- ATTACHING PARTS -----	1	
-41	AN500-416-10	SCREW -----	2	
-42	AN936A416	WASHER-LOCK -----	2	
-43	AN960-416	WASHER -----	2	
-44	S1021Z8-12	SCREW -----	5	
-45	NAS446-4-3	NUT -----	5	
-46	1755009-3	SEAL-BAFFLE -----	1	
-47	NAS463W416	SHIM-ANCHOR NUT -----	2	
-48	1755007-1	BAFFLE ASSEMBLY #1 CYLINDER ----- ATTACHING PARTS -----	1	
-49	AN500-416-10	SCREW -----	2	
-50	AN936A416	WASHER-LOCK -----	2	
-51	AN960-416	WASHER -----	2	
-52	S1021Z8-12	SCREW -----	4	
	NAS446-4-3	NUT -----	4	
-53	1755007-3	SEAL-BAFFLE -----	1	
-54	NAS463W416	SHIM-ANCHOR NUT -----	2	
-55	1755014-1	BAFFLE SUPPORT-REAR VERTICAL ----- ATTACHING PARTS -----	1	
-56	S1021Z8-12	SCREW -----	1	
-57	NAS446-4-3	NUT -----	1	
-58	0450277-12	FASTENER -----	1	
-59	0450277-13	FASTENER -----	1	
-60	0450277-14	FASTENER -----	1	
-61	0450277-15	FASTENER -----	1	
A---177 SERIAL 17700001 THRU 17701164				

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
54A-		BAFFLES INSTALLATION-180 H.P. ENGINE -----	NP	A
- 1	1755036-1	BAFFLES ASSEMBLY-REAR RH -----	1	F
	1755036-7	BAFFLES ASSEMBLY-REAR RH -----	1	H
		ATTACHING PARTS -----		
- 2	AN500-416-10	SCREW -----	2	
- 3	AN936-A416	WASHER-LOCK -----	2	
- 4	AN960-416	WASHER -----	2	
- 5	S1021Z8-12	SCREW -----	1	
- 6	NAS446-4-3	NUT -----	1	
		---*---		
- 7	1755036-5	SEAL-BAFFLE -----	1	
- 8	0713019-33	UNION -----	1	
- 9	1755016-1	BRACKET -----	1	
-10	NAS463W4116	SHIM-ANCHOR NUT -----	1	
-11	MS35489-15S	GROMMET -----	1	F
-12	1755034-1	BAFFLE ASSEMBLY-REAR LH -----	1	B
	1755034-5	BAFFLE ASSEMBLY-REAR LH -----	1	C
	1755034-7	BAFFLE ASSEMBLY-REAR LH -----	1	H
	1755034-3	SEAL-BAFFLE -----	1	
-13		DELETED -----		
-14		UNION -----	1	
-15	0713019-33	SHIM-ANCHOR NUT -----	1	
-16	NAS463W416	GROMMET -----	1	F
-16A	MS35489-15S	GROMMET -----	1	H
	MS35489-21S	GROMMET -----	1	F
-17	1755029-5	BAFFLE ASSEMBLY-#2 CYLINDER -----	1	H
	1755029-8	BAFFLE ASSEMBLY-#2 CYLINDER -----	1	
		ATTACHING PARTS -----		
-18	AN500-416-10	SCREW -----	3	
-19	AN936-A416	WASHER-LOCK -----	3	
-20	AN960-416	WASHER -----	3	
-21	S1021Z8-12	SCREW -----	7	
-22	NAS446-4-3	NUT -----	7	
		---*---		
-23	1755029-3	SEAL-BAFFLE -----	1	F
	1755029-7	SEAL-BAFFLE -----	1	H
-24	NAS463W416	SHIM-ANCHOR NUT -----	2	
-25	1250884-1	LUG -----	1	
-26	1755030-1	BAFFLE ASSEMBLY-#4 CYLINDER -----	1	
		ATTACHING PARTS -----		
-27	AN500-416-10	SCREW -----	2	
-28	AN936-A416	WASHER-LOCK -----	2	
-29	AN960-416	WASHER -----	2	
-30	S1021Z8-12	SCREW -----	4	
-31	NAS446-4-3	NUT -----	4	
		---*---		
-32	NAS463W416	SHIM-ANCHOR NUT -----	1	
-33	1755030-3	SEAL-BAFFLE -----	1	
-34	1755031-1	BAFFLE ASSEMBLY-#1 CYLINDER -----	1	F
	1755031-5	BAFFLE ASSEMBLY-#1 CYLINDER -----	1	H
		ATTACHING PARTS -----		
-35	AN500-416-10	SCREW -----	2	
-36	AN936-A416	WASHER-LOCK -----	2	
-37	AN960-416	WASHER -----	2	
-38	S1021Z8-10	SCREW -----	4	
-39	NAS446-4-3	NUT -----	4	
		---*---		
-40	1755031-3	SEAL-BAFFLE -----	1	
-41	NAS463W416	SHIM-ANCHOR NUT -----	2	
-42	1755032-1	BAFFLE ASSEMBLY-#3 CYLINDER -----	1	F
	1755032-5	BAFFLE ASSEMBLY-#3 CYLINDER -----	1	H
		ATTACHING PARTS -----		
-43	AN500-416-10	SCREW -----	2	
-44	AN936-A416	WASHER-LOCK -----	2	
-45	AN960-416	WASHER -----	2	
-46	S1021Z8-12	SCREW -----	5	
-47	NAS446-4-3	NUT -----	5	
		---*---		
-48	1755032-3	SEAL-BAFFLE -----	1	
-49	NAS463W416	SHIM-ANCHOR NUT -----	2	
CONTINUED ON NEXT PAGE				

Engine (Cont)



17701774 & ON

177 SERIAL 17701165 & ON

Figure 54A. Engine Baffles Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
54A-50	1755026-2	BAFFLE ASSEMBLY-FORWARD VERTICAL RH -----	1	D
	1755026-8	BAFFLE ASSEMBLY-FORWARD VERTICAL RH -----	1	G
	1755026-20	BAFFLE ASSEMBLY-FORWARD VERTICAL RH -----	1	H
		ATTACHING PARTS		
-51	AN500-416-10	SCREW -----	1	
-52	AN926-A416	WASHER-LOCK -----	1	
-53	AN960-416	WASHER -----	1	
-54	S102128-12	SCREW -----	2	
-55	NAS446-4-3	NUT -----	2	
		---*---		
-56	1755026-6	SEAL-BAFFLE -----	1	F
	1755026-18	SEAL-BAFFLE -----	1	H
-57	1755026-7	SEAL-BAFFLE -----	1	
-58	S1055-1-.9	CHANNEL-RVB -----	1	
-59	NAS463W416	SHIM-ANCHOR NUT -----	1	
-60	0750606-6	ADAPTOR ASSEMBLY WEU 0750606-12 -----	1	
	0750606-12	ADAPTOR ASSEMBLY -----	1	
-60A	NAS697A3	NUTPLATE -----	3	E
-61	1755038-1	BAFFLE ASSEMBLY-CENTER FORWARD RH -----	1	F
	1755038-8	BAFFLE ASSEMBLY-CENTER FORWARD RH -----	1	H
-62	1755038-3	SEAL-BAFFLE -----	1	F
	1755038-9	SEAL-BAFFLE -----	1	H
-63	1755038-4	SEAL-BAFFLE -----	1	
-64	1755040-1	BRACKET -----	1	
-65	1755039-1	BAFFLE ASSEMBLY-CENTER FORWARD LH -----	1	F
	1755039-9	BAFFLE ASSEMBLY-CENTER FORWARD LH -----	1	H
-66	1755039-3	SEAL-BAFFLE -----	1	
-67	1755039-4	SEAL-BAFFLE -----	1	F
	1755039-8	SEAL-BAFFLE -----	1	H
-68	1755026-13	BAFFLE ASSEMBLY-FORWARD VERTICAL LH -----	1	F
	1755026-17	BAFFLE ASSEMBLY-FORWARD VERTICAL LH -----	1	H
		ATTACHING PARTS		
-69	AN500-416-10	SCREW -----	2	
-70	AN936-A416	WASHER-LOCK -----	2	
-71	AN960-416	WASHER -----	2	
-72	S102128-12	SCREW -----	1	
-73	NAS446-4-3	NUT -----	1	
		---*---		
-74	1755026-5	SEAL-BAFFLE -----	1	F
	1755026-19	SEAL-BAFFLE -----	1	H
-75	1752074-1	HOUSING ASSEMBLY-AIR FILTER -----	1	F
	1752074-11	HOUSING ASSEMBLY-AIR FILTER -----	1	H
-76	S1853-1	RECEPTACLE -----	2	
-76A	2055011-2	STIFFENER-FWD VERTICAL BAFFLE -----	1	
-77	NAS463W416	SHIM-ANCHOR NUT -----	2	
-78	1755014-1	SUPPORT -----	1	F
	2055008-1	SUPPORT -----	1	H
-79		DELETED-NEVER USED -----		
-80	0450277-12	FASTENER -----	2	
-81	0450277-14	FASTENER -----	1	
-82	0450277-15	FASTENER -----	1	
-83	1752099-1	DEFLECTOR ASSEMBLY-CABIN HEAT -----	1	G
		ATTACHING PARTS		
-84	AN525-10R7	SCREW -----	4	G
		---*---		
-85	2055010-1	STIFFENER -----	1	J
-86	MS35489-16S	GROMMET -----	1	H
-87	1752123-1	DEFLECTOR-CABIN HEAT -----	1	H
		ATTACHING PARTS		
-88	AN520-10R8	SCREW -----	4	H
	AN960-10L	WASHER -----	4	H
		---*---		
-89	2052050-1	BRACKET ASSY -----	1	H
-90	2052050-2	BRACKET ASSY -----	1	H
		A---177 SERIAL 17701165 & ON		
		B---177 SERIAL 17701165 THRU 17701361		
		C---177 SERIAL 17701362 THRU 17701773		
		D---177 SERIAL 17701165 THRU 17701500		
		E---177 SERIAL 17701501 & ON		
		F---177 SERIAL 17701165 THRU 17701773		
		G---177 SERIAL 17701501 THRU 17701773		
		H---177 SERIAL 17701774 & ON		
		J---177 SERIAL 17701634 THRU 17701773		

Oil Filter

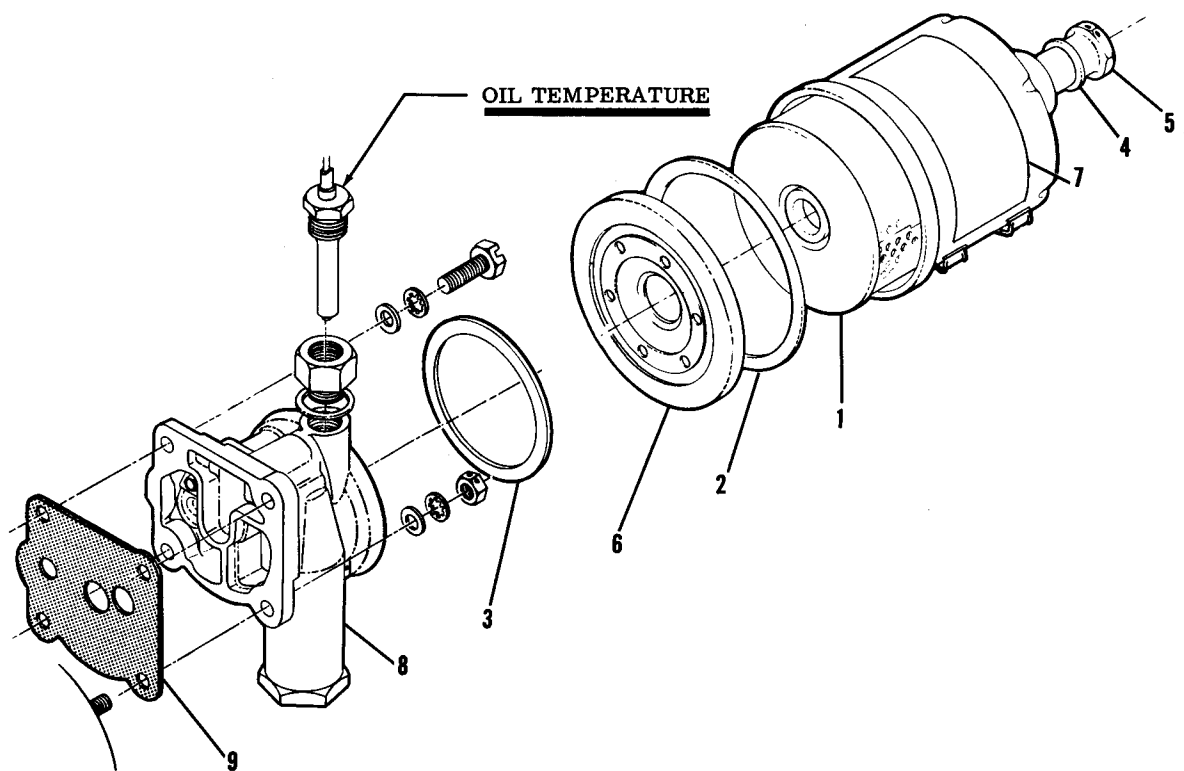


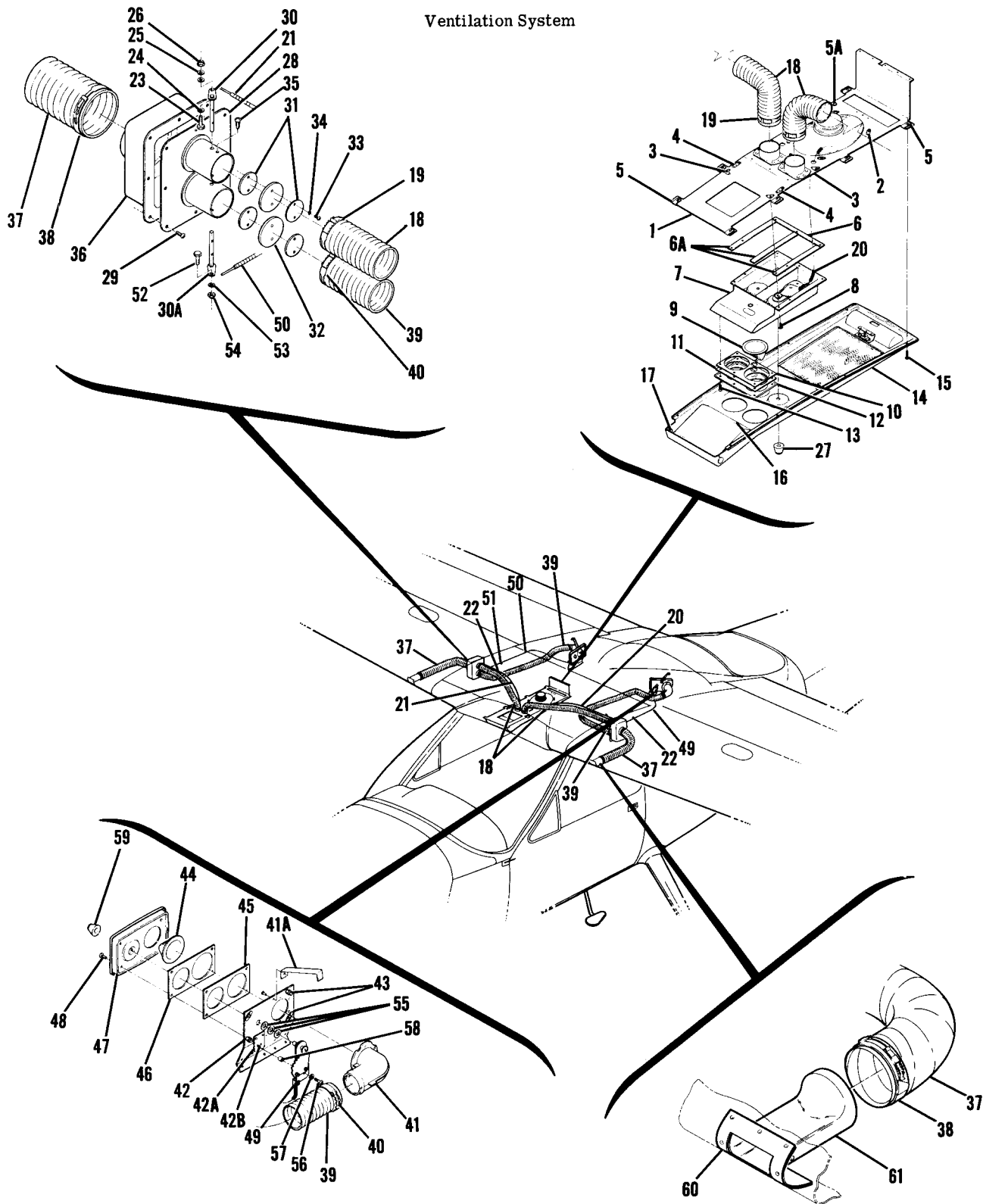
Figure 55. Oil Filter Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
55 -		OIL FILTER INSTALLATION -----	NP	
- 1	C294505-0101	OIL FILTER ASSEMBLY -----	1	
- 2	C294505-0102	FILTER ELEMENT KIT -----	1	
- 3	6436637	GASKET AC -----	1	
- 4	6436635	GASKET AC -----	1	
- 5	5579654	METAL GASKET AC -----	1	
- 6	6436916	STUD-CENTER -----	1	
- 7	6436989	LID-OIL FILTER -----	1	
- 8	1250410-3	PLACARD-OIL FILTER -----	1	
- 9	6439036	ADAPTER ASSEMBLY-OIL FILTER AC -----	1	
- 10	6437520	GASKETS-ADAPTER AC -----	1	



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
56 -		CABIN AIR VENTILATION SYSTEM INSTALLATION -----	NP	E
- 1	1706024-1	SUPPORT ASSEMBLY-CABIN TOP CONSOLE -----	1	
- 2	A6191-8Z	NUTPLATE TIN -----	5	
- 3	A6200-8Z	NUTPLATE TIN -----	4	
- 4	A6194-8Z	NUTPLATE TIN -----	2	
- 5	NAS395-7-3	NUT -----	8	
- 5A	MS35489-1	GROMMET -----	1	
- 6	1706022-1	GASKET-CABIN AIRBOX -----	1	
- 6A	1706022-2	GASKET-CABIN AIRBOX -----	3	
- 7	1706025-1	AIRBOX ASSY-FRONT CABIN VENT WHEN EXHAUSTED USE 1706039-1 -	1	A
	1706039-1	AIRBOX ASSEMBLY-FRONT CABIN VENT -----	1	B
		ATTACHING PARTS		
- 8	S1021Z8-6C	SCREW -----	7	
		-----*-----		
- 9	1706003-1	OUTLET-CABIN AIR VENT -----	2	
-10	1706008-1	SPACER -----	1	
-11	1706008-2	SPACER -----	1	
-12	1706009-1	RETAINER -----	1	
-13	AN507-832-8	SCREW -----	5	
	NAS684A08	NUTPLATE -----	5	
-14	1706017-1	COVER ASSEMBLY-CABIN TOP CONSOLE -----	1	
		ATTACHING PARTS		
-15	S1021Z6-12	SCREW -----	8	
		-----*-----		
-16	1706033-1	LENS -----	1	
-17	CM2692-16A2B	PLUG BUTTON -----	2	
-18	S1053E16T	DUCT * IN LG BULK ITEM REF S1053E16T* -----	2	
		ATTACHING PARTS		
-19	NAS397-34	CLAMP -----	2	
		-----*-----		
-20	S1799-1	CONTROL-LH -----	1	
-21	S1799-2	CONTROL-RH -----	1	
		ATTACHING PARTS		
	AN960D716	WASHER -----	3	
-22	1706004-1	BRACKET -----	1	
	S1485D3	CLAMP -----	1	
	S1021Z8-8	SCREW -----	1	
-23	0450311-5	CLAMP -----	1	
-24	AN960-10L	WASHER -----	1	
-25	AN960-10	WASHER -----	2	
-26	MS21044N3	NUT -----	1	
		-----*-----		
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Ventilation System



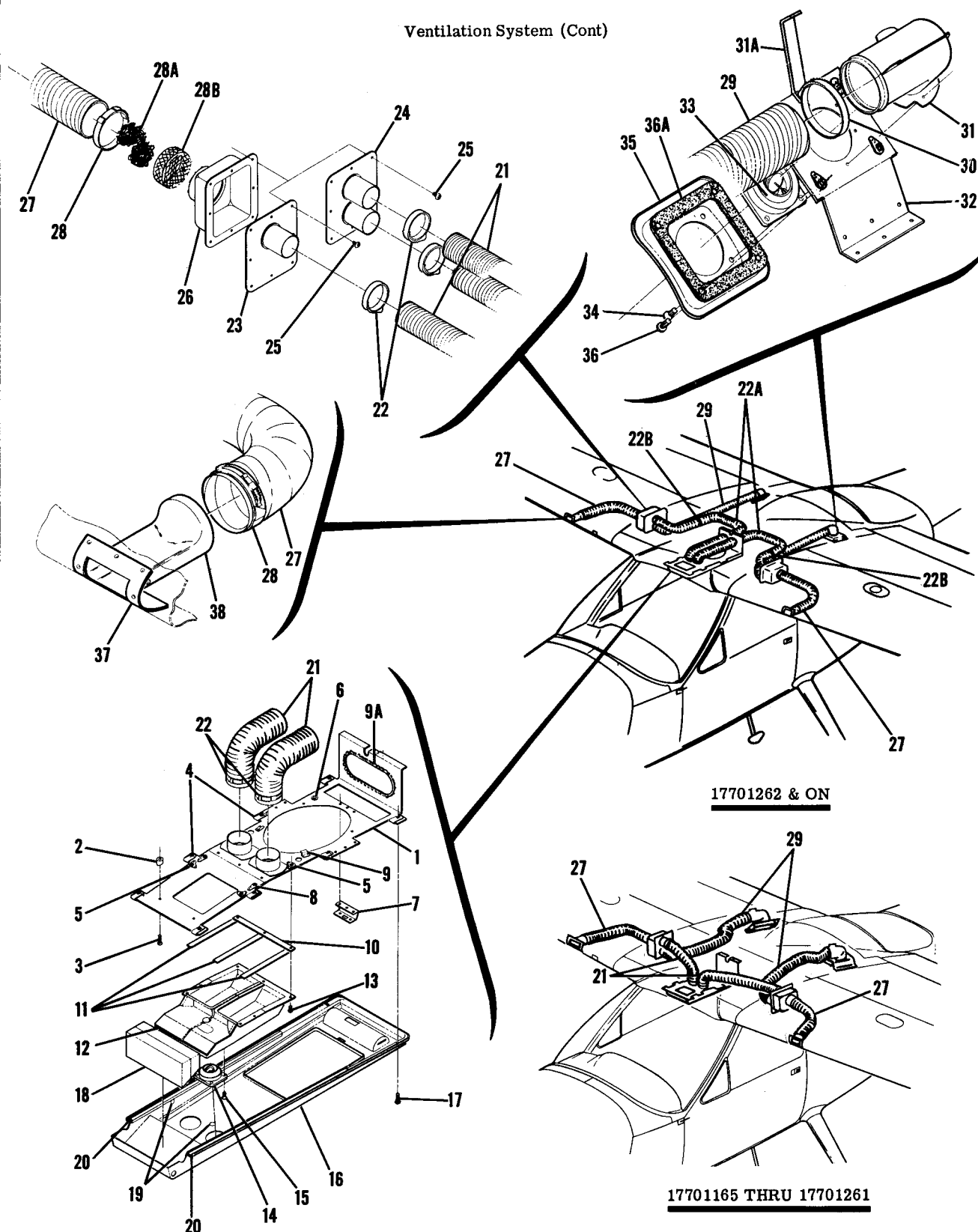
177 SERIAL 17700001 THRU 17701164

Figure 56. Cabin Air Ventilation System Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
56 -27	S1390-9	KNOB ASSEMBLY-CONTROL	2	
-28	1706001-5	VALVE ASSEMBLY-CABIN AIR CONTROL LH	1	
	1706001-10	VALVE ASSEMBLY-CABIN AIR CONTROL RH	1	
	1706001-1	VALVE ASSEMBLY-CABIN AIR CONTROL LH REAR SEAT VENTS INST-	1	
	1706001-8	VALVE ASSEMBLY-CABIN AIR CONTROL RH REAR SEAT VENTS INST-	1	
		ATTACHING PARTS		
-29	AN515-8R8	SCREW	8	
		-----*		
-30	1713030-11	DAMPER ARM ASSEMBLY RH SIDE USED ON 1706001-8 & 10-	1	
	1713030-6	DAMPER ARM ASSEMBLY LH SIDE USED ON 1706001-1 & 5 -	1	
-30A	1713030-6	DAMPER ARM ASSEMBLY RH SIDE USED ON 1706001-8 WITH-	1	
		REAR VENTS INSTALLATION		
	1713030-11	DAMPER ARM ASSEMBLY LH SIDE USED ON 1706001-1 WITH-	1	
		REAR VENTS INSTALLATION		
-31	1706030-1	COVER-SEAL	4	
-32	1706029-1	SEAL-VALVE	2	
		ATTACHING PARTS		
-33	AN515-3R6	SCREW	4	
-34	AN935-3L	WASHER	4	
		-----*		
-35	S1021Z8-8	SCREW	2	
-36	1706002-1	BOX ASSEMBLY-CABIN AIR VENT	2	
-37	S1053E24T	DUCT * IN LG BULK ITEM REF S1053E24T*	2	
		ATTACHING PARTS		
-38	NAS398-50	CLAMP	2	
		-----*		
-39	S1053E16T	REAR SEAT VENTS INSTALLATION	NP	
		DUCT *IN LG BULK ITEM REF S1053E16T*	2	
		ATTACHING PARTS		
-40	NAS397-34	CLAMP	2	
		-----*		
-41	1701006-1	NOZZLE ASSEMBLY	2	
-41A	1706037-1	BRACKET-SUPPORT LH	1	
	1706037-2	BRACKET-SUPPORT RH	1	
-42	1706019-1	BRACE ASSEMBLY-LH	1	C
	1706019-2	BRACE ASSEMBLY-RH	1	C
	1706019-5	BRACE ASSEMBLY-LH	1	D
	1706019-6	BRACE ASSEMBLY-RH	1	D
-42A	1706042-1	SUPPORT ASSEMBLY-REAR AIR VENT CONTROL	1	D
-42B	NAS684A3	NUTPLATE	1	
-43	A6191-6Z-3	NUTPLATE TIN	4	
-44	1706003-1	OUTLET-CABIN AIR VENT	2	
-45	1706021-2	SPACER-REAR CABIN AIR OUTLET	2	
-46	1706021-1	SPACER-REAR CABIN AIR OUTLET	2	
-47	1706020-1	COVER-REAR CABIN AIR OUTLET LH	1	
	1706020-2	COVER-REAR CABIN AIR OUTLET RH	1	
		ATTACHING PARTS		
-48	S1023Z8-8	SCREW	4	
		-----*		
-49	S1799-3	CONTROL-LH	1	
-50	S1799-4	CONTROL-RH	1	
		ATTACHING PARTS		
-51	S1485D3	CLAMP	1	
	S1021Z8-8	SCREW	1	
-52	0450311-5	CLAMP	1	
-53	AN960-10L	WASHER	1	
-54	MS21044N3	NUT	1	
-55	AN960D716	WASHER	3	
-56	AN520-10-12	SCREW	1	D
-57	AN960-716L	WASHER	1	D
-58	NAS43HT3-20	SPACER	1	D
		-----*		
-59	S1390-9	KNOB ASSEMBLY-CONTROL	1	
-60	1221027-1	FLANGE	1	
	1720102-1	DOUBLER	1	
-61	1221025-1	SCOOP	1	
		NOTE. *LENGTH TO BE ADDED LATER		
		NOTE. □THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		A---177 SERIAL 17700001 THRU 17700446		
		B---177 SERIAL 17700447 THRU 17701164		
		C---177 SERIAL 17700001 THRU 17701141		
		D---177 SERIAL 17701142 THRU 17701164		
		E---177 SERIAL 17700001 THRU 17701164		

Ventilation System (Cont)



177 SERIAL 17701165 & ON

Figure 56A. Cabin Air Ventilation System Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
56A-		CABIN AIR VENTILATION SYSTEM INSTALLATION -----	NP	A
- 1	1706024-5	SUPPORT ASSEMBLY-CABIN TOP CONSOLE -----	1	
- 2	1713293-1	ATTACHING PARTS -----	2	
- 3	S102128-12C	SPACER -----	2	
		SCREW -----		
		-----*		
- 4	NAS395-7-3	NUT -----	8	
- 5	A6200-8Z	NUTPLATE TIN -----	4	
	A6191-8Z	NUTPLATE TIN -----	1	
- 6	MS35489-1	GROMMET -----	1	
- 7	1706048-1	BRACKET ASSEMBLY -----	1	
- 8	A6194-8Z	NUTPLATE TIN -----	2	
- 9	1706024-3	CLIP -----	2	
- 9A	S1050-1	GROMMET 12.75 IN LG BULK ITEM REF S1050-1-12.75 -	1	
-10	1706022-1	GASKET-CABIN AIR BOX -----	1	
-11	1706022-2	GASKET-CABIN AIR BOX -----	3	
-12	1706047-1	AIRBOX ASSEMBLY-FRONT CABIN VENT -----	1	
		ATTACHING PARTS -----		
-13	S102128-6C	SCREW -----	7	
		-----*		
	NAS1067A08	NUTPLATE -----	2	
	NAS698A08	NUTPLATE -----	6	
-14	C168001-0102	VALVE ASSEMBLY -----	2	
		ATTACHING PARTS -----		
-15	AN507-832R6	SCREW -----	8	
		-----*		
-16	1706044-3	COVER ASSEMBLY-CABIN TOP CONSOLE -----	1	
		ATTACHING PARTS -----		
-17	S102126-12	SCREW -----	8	
		-----*		
-18	1706017-3	SHIELD-FIBERGLASS -----	2	
-19	CM2692-22A1B	PLUG BUTTON -----	2	
-20	S1389-8	SEAL 18.00 IN LG BULK ITEM REF S1389-8-18.00 -	4	
-21	S1053E16T	DUCT 29.0 IN LG BULK ITEM REF S1053E16T29.0 -	2	B
		ATTACHING PARTS -----		
-22	NAS397-34	CLAMP -----	2	B
		-----*		
-22A	S1053E16T	DUCT * IN LG BULK ITEM REF S1053E16T* -----	2	C
		ATTACHING PARTS -----		
	NAS397-34	CLAMP -----	2	C
-22B	AN742D32	CLAMP -----	1	C
		-----*		
-23	1706043-1	DIVIDER ASSEMBLY -----	2	
-24	1706043-2	DIVIDER ASSEMBLY REAR SEAT VENTILATION -----	2	
		ATTACHING PARTS -----		
-25	AN5158R8	SCREW -----	8	
		-----*		
-26	1706002-1	BOX ASSEMBLY-CABIN AIR VENT -----	2	
-27	S1053E24T	DUCT * IN LG BULK ITEM REF S1053E24T* -----	2	
		ATTACHING PARTS -----		
-28	NAS398-50	CLAMP -----	2	
		-----*		
	1200018-1	ELEMENT -----	4	
	2006002-1	RETAINER-ELEMENT -----	2	
		REAR SEAT VENT INSTALLATION -----	NP	
-29	S1053E16T	DUCT * IN LG BULK ITEM REF S1053E16T* -----	2	
		ATTACHING PARTS -----		
-30	NAS397-34	CLAMP -----	2	
		-----*		
-31	1701006-1	NOZZLE ASSEMBLY -----	1	
-31A	1706037-1	BRACKET-AIR VALVE SPOUT LH -----	1	K
	1706037-3	BRACKET-AIR VALVE SPOUT LH -----	1	L
	1706037-2	BRACKET-AIR VALVE SPOUT RH -----	1	K
	1706037-4	BRACKET-AIR VALVE SPOUT RH -----	1	L
-32	1706056-1	SUPPORT ASSEMBLY -----	2	
		CONTINUED ON NEXT PAGE		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
56A-33	C168001-0101	AIR VALVE ASSEMBLY WHEN EXHAUSTED USE C168001-0102 ----	2	D
	C168001-0102	AIR VALVE ASSEMBLY ----	2	E
		ATTACHING PARTS		
-34	NAS514P832-8	SCREW ----	4	
	NAS679A08	NUT ----	4	
		---*---		
-35	1706054-1	COVER-CABIN AIR OUTLET REAR ----	2	
		ATTACHING PARTS		
-36	AN515-8R8	SCREW ----	4	H
	S1021Z8-8	SCREW ----	4	J
-36A	1706055-1	SEAL ----	1	L
		---*---		
-37	1221027-1	FLANGE ----	1	F
	1221027-3	FLANGE ----	1	G
	1720102-1	DOUBLER ----	1	F
	1720102-2	DOUBLER ----	1	G
-38	1221025-1	SCOOP ----	1	
		NOTE. *LENGTH TO BE DETERMINED LATER		
		NOTE. □THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		A----177 SERIAL 17701165 & ON		
		B---177 SERIAL 17701165 THRU 17701261		
		C---177 SERIAL 17701262 & ON		
		D---177 SERIAL 17701165 THRU 17701340		
		E---177 SERIAL 17701341 & ON		
		F---177 SERIAL 17701165 THRU 17701370		
		G---177 SERIAL 17701371 & ON		
		H---177 SERIAL 17700001 THRU 17701611		
		J---177 SERIAL 17701612 & ON		
		K---177 SERIAL 17701165 THRU 17701686		
		L---177 SERIAL 17701687 & ON		

Heating System

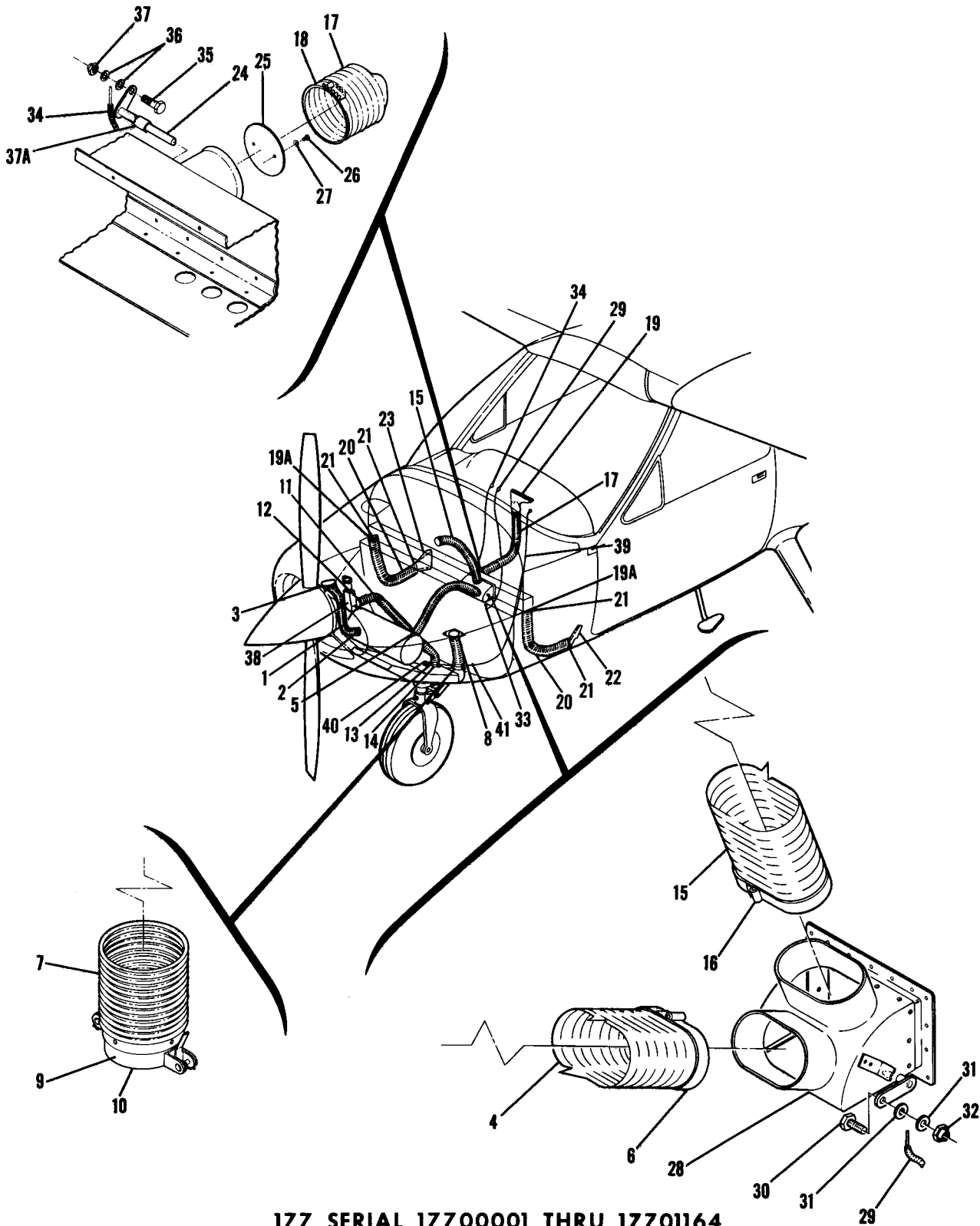


Figure 57. Heating & Defrosting System

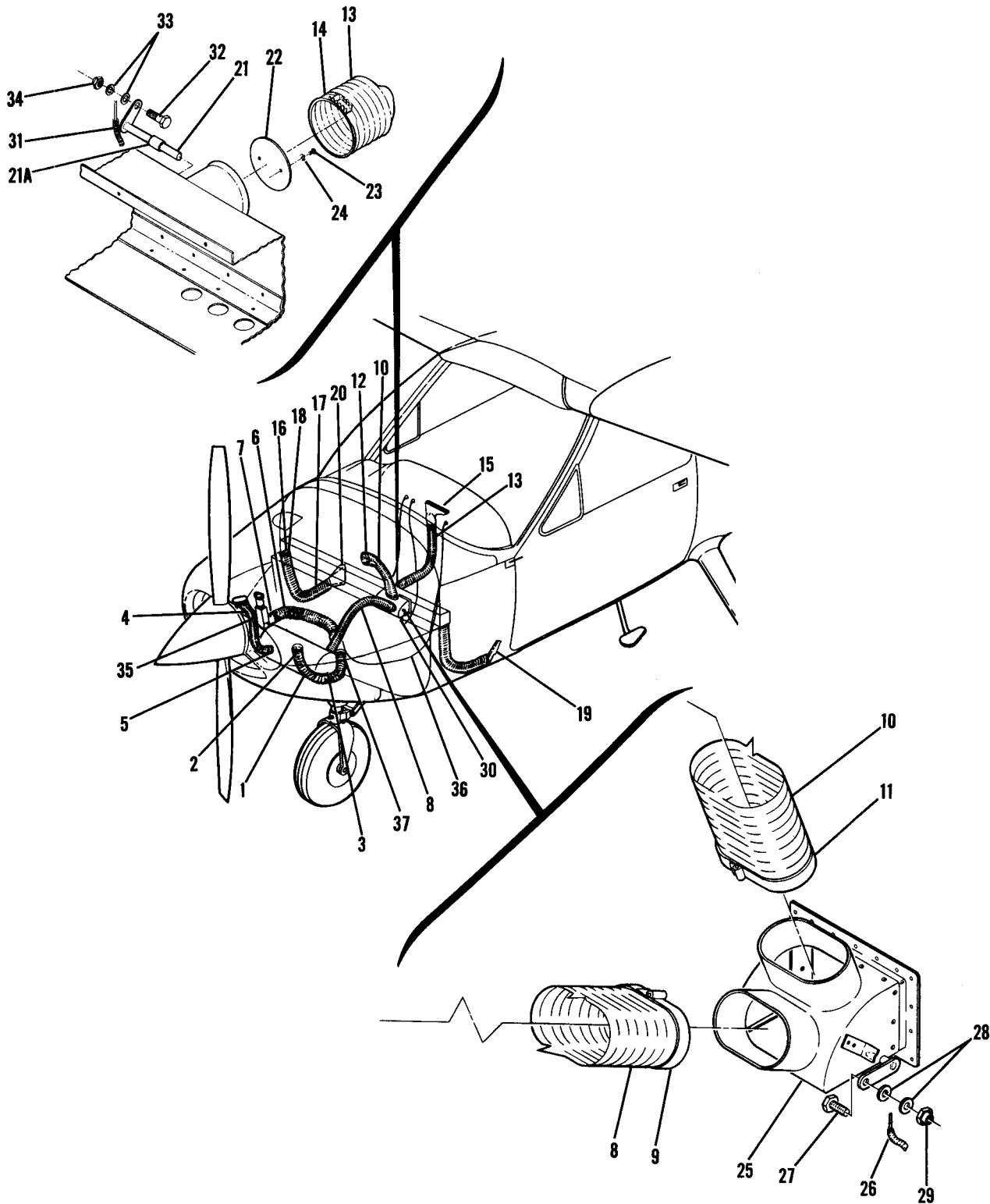
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
57 -		HEATING & DEFROSTING SYSTEM -----	NP	A
- 1	S1053K24T	HOSE * IN LG BULK ITEM REF S1053K24T * -----	1	
		ATTACHING PARTS -----		
- 2	NAS398-50	CLAMP -----	1	
- 3	S1026BG6.50X	CLAMP -----	1	
		-----*		
- 4	S1053K24T	DUCT 28.00 IN LG BULK ITEM REF S1053K24T28.00 -----	1	
		ATTACHING PARTS -----		
- 5	NAS398-50	CLAMP -----	1	
- 6	S1026BG1090X	CLAMP -----	1	
		-----*		
- 7	1752039-2	DUCT-CARBURETOR HEAT -----	1	
		ATTACHING PARTS -----		
- 8	1752070-1	PLATE -----	1	
	MS20074-04-03	BOLT -----	4	
	AN960-416L	WASHER -----	4	
- 9	1752066-1	COLLAR -----	1	
-10	1752060-200	TUBE CONNECTION ASSEMBLY -----	1	
		-----*		
-11	S1053K16T	DUCT 16.00 IN LG BULK ITEM REF S1053K16T 16.0 -----	1	
		ATTACHING PARTS -----		
-12	NAS397-32	CLAMP -----	1	
-13	1752066-2	COLLAR -----	1	
-14	1752061-200	TUBE CONNECTION ASSEMBLY -----	1	
		-----*		
-15	S1053K16T	HOSE * IN LG BULK ITEM REF S1053K16T * -----	1	
		ATTACHING PARTS -----		
-16	NAS397-32	CLAMP -----	2	
		-----*		
-17	S1053E16T	DUCT 18.00 IN LG BULK ITEM REF S1053E16T 18.0 -----	1	
		ATTACHING PARTS -----		
-18	NAS397-34	CLAMP -----	2	
		-----*		
-19	0713952-2	NOZZLE ASSEMBLY-DEFROST -----	1	
	0713253-1	DEFLECTOR PLATE-DEFROST OUTLET -----	1	
		ATTACHING PARTS -----		
	S102124-6	SCREW -----	4	
	NAS446-1-3	NUT -----	4	
		-----*		
-19A	0513238-1	UNION ASSEMBLY -----	2	
-20	S1110ET	DUCT 18.0 IN LG BULK ITEM REF S1110ET 18.0 -----	2	
		ATTACHING PARTS -----		
-21	S1026BG10.90X	CLAMP -----	2	
		-----*		
-22	1250503-7	DUCT ASSY-LH -----	1	
-23	1250503-8	DUCT ASSY-RH -----	1	
		ATTACHING PARTS -----		
	S102128-8	SCREW -----	3	
		-----*		
-24	1713030-6	DAMPER ARM ASSEMBLY -----	1	
-25	1713030-5	VALVE -----	1	
		ATTACHING PARTS -----		
-26	AN515-3R3	SCREW -----	2	
-27	AN935-3L	WASHER -----	2	
		-----*		
-28	1713095-2	HOUSING ASSEMBLY-HEATER VALVE -----	1	
-29	SEE FIG 45	CONTROL ASSEMBLY-CABIN HEAT -----	1	
		ATTACHING PARTS -----		
-30	0450311-5	CLAMP -----	1	
-31	AN960-10	WASHER -----	2	
-32	MS21044N3	NUT -----	1	
-33	AN742D3	CLAMP -----	1	
	AN520-10R7	SCREW -----	1	
	MS21044N3	NUT -----	1	
		-----*		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
57 -34	SEE FIG 45	CONTROL ASSEMBLY-DEFROST ----- ATTACHING PARTS -----	1	
-35	0450311-5	CLAMP -----	1	
-36	AN960-10	WASHER -----	2	
-37	MS21044N3	NUT ----- -----*	1	
-37A	NAS43DD3-24	SPACER -----	1	
-38	1750011-1	SHROUD ASSEMBLY-CARB HEAT WEU 1750011-3 -----	1	
	1750011-3	SHROUD ASSEMBLY-CARB HEAT WEU 1750011-5 -----	1	
	1750011-5	SHROUD ASSEMBLY-CARB HEAT ----- ATTACHING PARTS -----	1	
	AN737TW56	CLAMP ----- -----*	2	
-39	SEE FIG 45	CONTROL ASSEMBLY-CARB HEAT ----- ATTACHING PARTS -----	1	
-40	S1442-1	QUICK DISCONNECT -----	1	
	MS21044N3	NUT -----	1	
	NAS690PD10L	WASHER -----	1	
-41	AN743-12	BRACKET -----	1	
	AN742D3	CLAMP -----	1	
	NAS221-6	SCREW -----	2	
	MS21044N3	NUT ----- -----*	2	
A---177 SERIAL 17700001 THRU 17701164				

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
57A-		HEATING & DEFROSTING SYSTEM -----	NP	A
- 1	S1053K24W	HOSE 22.50 IN LG BULK ITEM REF S1053K24W22.50 ---	1	
		ATTACHING PARTS		
- 2	AN737TW98	CLAMP -----	2	
- 3	1750019-1	SUPPORT -----	1	
	S1599-48	CLAMP -----	1	
	AN3-4A	BOLT -----	1	
	AN960-10	WASHER -----	2	
	MS21044N3	NUT -----	1	
		-----*		
- 4	S1053K24T	HOSE 13.50 IN LG BULK ITEM REF S1053K24T13.50 ---	1	
		ATTACHING PARTS		
- 5	NAS398-50	CLAMP -----	1	
		-----*		
- 6	S1053K20T	HOSE 18.00 IN LG BULK ITEM REF S1053K20T-18.00 --	1	
		ATTACHING PARTS		
- 7	NAS398-40	CLAMP -----	2	
		-----*		
CONTINUED ON NEXT PAGE				

Heating System (Cont)



177 SERIAL 17701165 & ON

Figure 57A. Heating & Defrosting System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
57A- 8	S1053K24T	DUCT	28.00 IN LG	BULK ITEM	REF S1053K24T28.00 ---				1	
		ATTACHING PARTS								
	NAS398-50	CLAMP							1	
- 9	S1026BG1090X	CLAMP							1	

-10	S1053E24T	DUCT	24.00 IN LG	BULK ITEM	REF S1053K24T24.00 ---				1	
		ATTACHING PARTS								
-11	S1026BG1090X	CLAMP							1	
-12	NAS398-50	CLAMP							1	

-13	S1053E16T	DUCT	18.00 IN LG	BULK ITEM	REF S1053E16T 18.0 ---				1	
		ATTACHING PARTS								
-14	NAS397-34	CLAMP							2	

-15	0713952-2	NOZZLE ASSEMBLY-DEFROST							1	
	0713253-1	DEFLECTOR PLATE-DEFROST OUTLET							1	
		ATTACHING PARTS								
	S1021Z4-6	SCREW							4	
	NAS446-1-3	NUT							4	

-16	0513238-1	UNION ASSEMBLY							2	
-17	S1110ET	DUCT	18.0 IN LG	BULK ITEM	REF S1110ET 18.0 ---				2	
		ATTACHING PARTS								
-18	S1026BG10.90X	CLAMP							2	

-19	1250503-7	DUCT ASSEMBLY-LH							1	
-20	1250503-8	DUCT ASSEMBLY-RH							1	
		ATTACHING PARTS								
	S1021Z8-8	SCREW							3	

-21	1713030-11	DAMPER ARM ASSEMBLY							1	
-21A	NAS43DD3-24	SPACER							1	
-22	1713030-5	VALVE							1	
		ATTACHING PARTS								
-23	AN515-3R3	SCREW							2	
-24	AN935-3L	WASHER							2	

-25	1713095-2	HOUSING ASSEMBLY-HEATER VALVE							1	
-26	SEE FIG 45	CONTROL ASSEMBLY-CABIN HEAT							1	
		ATTACHING PARTS								
-27	0450311-5	CLAMP							1	
-28	AN960-10	WASHER							2	
-29	MS21044N3	NUT							1	
-30	AN742D3	CLAMP							1	
	AN520-10R7	SCREW							1	
	MS21044N3	NUT							1	

-31	SEE FIG 45	CONTROL ASSEMBLY-DEFROST							1	
		ATTACHING PARTS								
-32	0450311-5	CLAMP							1	
-33	AN960-10	WASHER							2	
-34	MS21044N3	NUT							1	

-35	1750011-3	SHROUD ASSEMBLY-CARB HEAT			WEU 1750011-5				1	B
	1750011-5	SHROUD ASSEMBLY-CARB HEAT							1	C
		ATTACHING PARTS								
	AN737TW56	CLAMP							2	

-36	SEE FIG 45	CONTROL ASSEMBLY-CARB HEAT							1	
		ATTACHING PARTS								
-37	0450311-5	CLAMP							1	
	MS21044N3	NUT							1	
	AN960-10L	WASHER							1	

A---177 SERIAL 17701165 & ON B---177 SERIAL 17701165 THRU 17701389 C---177 SERIAL 17701390 & ON										

Brake System

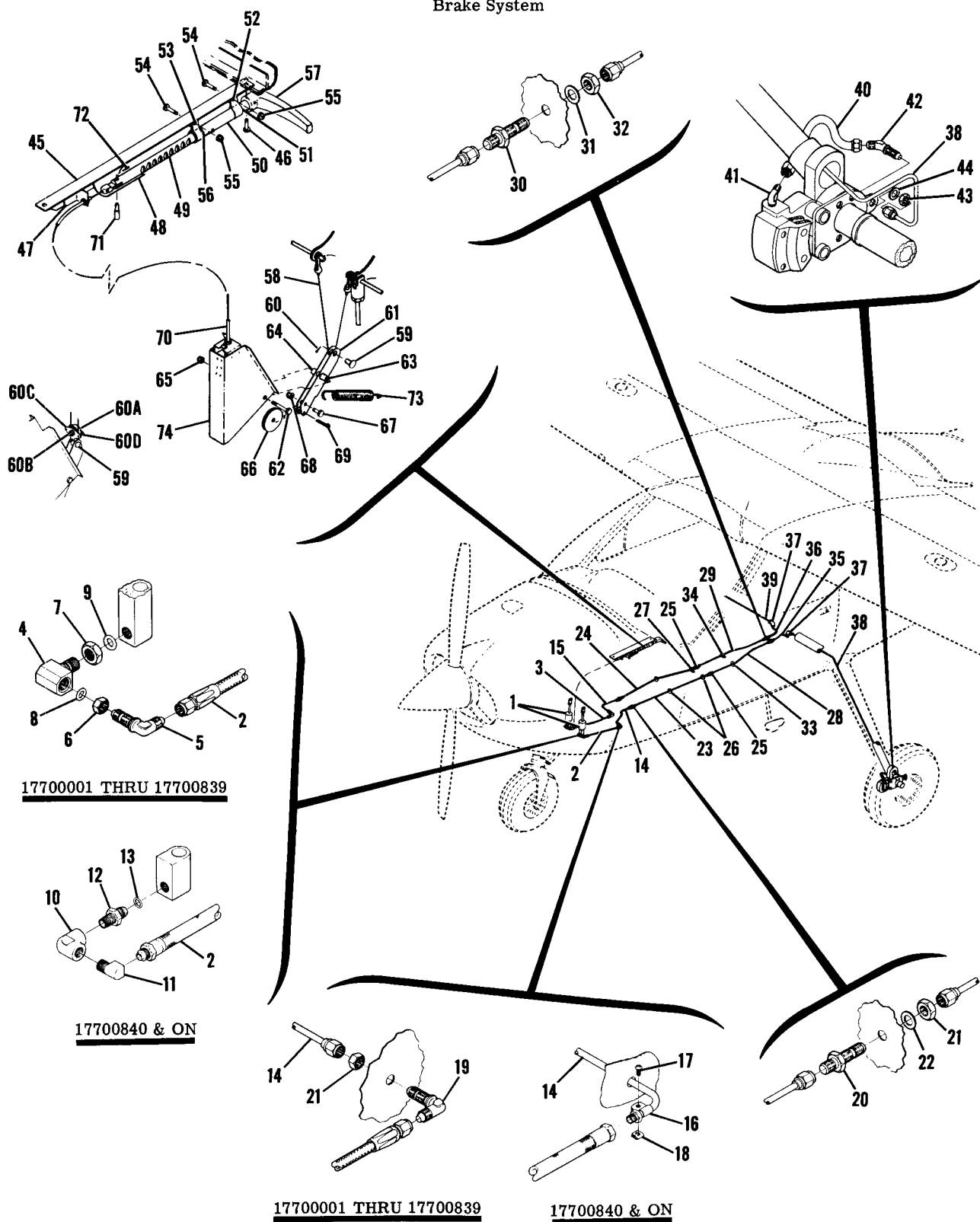


Figure 58. Brake System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
58 -		BRAKE SYSTEM INSTALLATION -----	NP	
- 1	SEE FIG 60	MASTER CYLINDER-BRAKE -----	2	
- 2	S1167-3-0094	HOSE ASSEMBLY-LH MASTER CYLINDER TO ELBOW -----	1	A
	S1810-800	HOSE ASSEMBLY-LH MASTER CYLINDER TO ELBOW -----	1	B
- 3	S1167-3-0122	HOSE ASSEMBLY-RH MASTER CYLINDER TO ELBOW -----	1	A
	S1810-1075	HOSE ASSEMBLY-RH MASTER CYLINDER TO ELBOW -----	1	B
- 4	0760661-2	FITTING-BRAKE LINE -----	2	A
- 5	AN833-3D	ELBOW -----	2	A
- 6	AN924-3D	NUT -----	2	A
- 7	AN924-4D	NUT -----	2	A
- 8	MS28778-3	GASKET -----	2	A
- 9	MS28778-4	GASKET -----	2	A
-10	AN916-1D	ELBOW -----	2	B
-11	AN914-1D	ELBOW -----	2	B
-12	1782001-1	NIPPLE -----	2	B
-13	MS28778-4	O RING -----	2	B
-14	1700121-4	LINE ASSEMBLY-BRAKE LH -----	1	A
	1700121-53	LINE ASSEMBLY-BRAKE LH -----	1	B
-15	1700121-11	LINE ASSEMBLY-BRAKE RH -----	1	A
	1700121-54	LINE ASSEMBLY-BRAKE RH -----	1	B
		ATTACHING PARTS		
-16	AN742D3	CLAMP -----	1	B
-17	S1021Z8-8	SCREW -----	1	B
-18	NAS395-20-3	NUT -----	1	B
		---*---		
-19	AN833-3D	ELBOW -----	2	A
-20	AN832-3D	UNION -----	2	A
-21	AN924-3D	NUT -----	4	A
	AN924-3D	NUT -----	2	B
-22	AN960D616	WASHER -----	2	A
-23	1700121-9	LINE ASSEMBLY-BRAKE LH -----	1	A
-24	1700121-10	LINE ASSEMBLY-BRAKE RH -----	1	A
-25	AN815-3D	UNION -----	2	A
-26	MS35489-134	GROMMET -----	3	B
-27	AN742D3	CLAMP -----	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW -----	1	
	NAS395-20-3	NUT -----	1	
		---*---		
-28	1700121-7	LINE ASSEMBLY-BRAKE LH -----	1	A
-29	1700121-8	LINE ASSEMBLY-BRAKE RH -----	1	A
-30	AN832-3D	UNION -----	2	
-31	AN960D616	WASHER -----	2	
-32	AN924-3D	NUT -----	2	
-33	MS35489-134	GROMMET -----	1	
-34	AN742D3	CLAMP -----	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW -----	1	
	NAS395-20-3	NUT -----	1	
		---*---		
-35	1700121-55	LINE ASSEMBLY-BRAKE LH -----	1	
-36	1700121-14	LINE ASSEMBLY-BRAKE RH -----	1	
-37	AN831-3D	ELBOW -----	2	
-38	1700121-5	LINE ASSEMBLY-BRAKE LH -----	1	
-39	1700121-6	LINE ASSEMBLY-BRAKE RH -----	1	
-40	S1167-3-0054	HOSE ASSEMBLY-BRAKE -----	2	A
	S1810-550	HOSE ASSEMBLY-BRAKE -----	2	B
-41	MS20822-3D	ELBOW -----	2	A
	AN914-1D	ELBOW -----	2	B
-42	AN837-3D	ELBOW -----	2	A
	1713267-2	FITTING -----	2	B
-43	AN924-3D	NUT -----	2	
-44	AN960D616	WASHER -----	2	
		PARKING BRAKE INSTALLATION -----	NP	
-45	1713035-1	SUPPORT ASSEMBLY-PARKING BRAKE -----	1	
		ATTACHING PARTS		
-46	AN520-10R12	SCREW -----	1	
	NAS43D03-16	SPACER -----	1	
	AN520-10R8	SCREW FWD END -----	1	
		---*---		
-47	0713070-5	ANGLE-SUPPORT -----	1	
-48	0713070-4	RACK-POSITIONING -----	1	
		CONTINUED ON NEXT PAGE		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
58 -49	0813150-55	HANDLE ASSEMBLY-PARKING BRAKE ----- ATTACHING PARTS -----	1	
-50	0813156-4	HOUSING ASSEMBLY-PARKING BRAKE -----	1	
-51	0713070-25	CLAMP-HOUSING ASSEMBLY -----	1	
-52	0713070-32	SPACER -----	1	
-53	0713070-15	SPACER -----	1	
-54	AN3-6A	BOLT -----	2	
-55	MS21044N3	NUT ----- -----*	2	
-56	0713070-24	CATCH-HANDLE ASSEMBLY -----	1	
-57	0811490-6	HANDLE-PARKING BRAKE ----- ATTACHING PARTS -----	1	
	NAS561-5-12	ROLL PIN EN ----- -----*	1	
-58	0510105-70	CABLE ASSEMBLY-PARKING BRAKE -----	1	C
	0510105-232	CABLE ASSEMBLY-PARKING BRAKE ----- ATTACHING PARTS -----	1	D
-59	MS20392-4C13	PIN -----	1	
-60	MS24665-281	PIN-COTTER -----	1	
-60A	S1710-1	PULLEY -----	1	D
-60B	AN3-6A	BOLT -----	1	D
	MS21044N3	NUT -----	1	D
	AN960-10L	WASHER -----	1	D
	0411783	BUSHING -----	1	D
-60C	0713959-1	BRACKET ASSY -----	1	D
-60D	MS24665-134	COTTER PIN ----- -----*	3	D
-61	0713070-9	BELLCRANK ASSEMBLY-PARKING BRAKE ----- ATTACHING PARTS -----	1	
-62	AN3-13A	BOLT -----	1	
-63	1713088-1	SPACER -----	1	
-64	1713088-2	SPACER -----	1	
-65	MS21044N3	NUT ----- -----*	1	
-66	S378-1	PULLEY ----- ATTACHING PARTS -----	1	
-67	AN3-5A	BOLT -----	1	
-68	MS21044N3	NUT ----- -----*	1	
-69	MS24665-132	PIN-COTTER -----	1	
-70	1713099-1	TUBE ASSEMBLY-PARKING BRAKE ----- ATTACHING PARTS -----	1	
-71	0713070-6	ARM-PARKING BRAKE POSITIONING -----	1	
-72	MS24665-132	PIN-COTTER ----- -----*	1	
-73	0713625-1	SPRING-BELLCRANK RETURN -----	1	
-74	1713023-2	BRACKET ASSEMBLY-PARKING BRAKE BELLCRANK -----	1	
		A---177 SERIAL 17700001 THRU 17700839		
		B---177 SERIAL 17700840 & ON		
		C---177 SERIAL 17700001 THRU 17701632		
		D---177 SERIAL 17701633 & ON		

Control Pedals

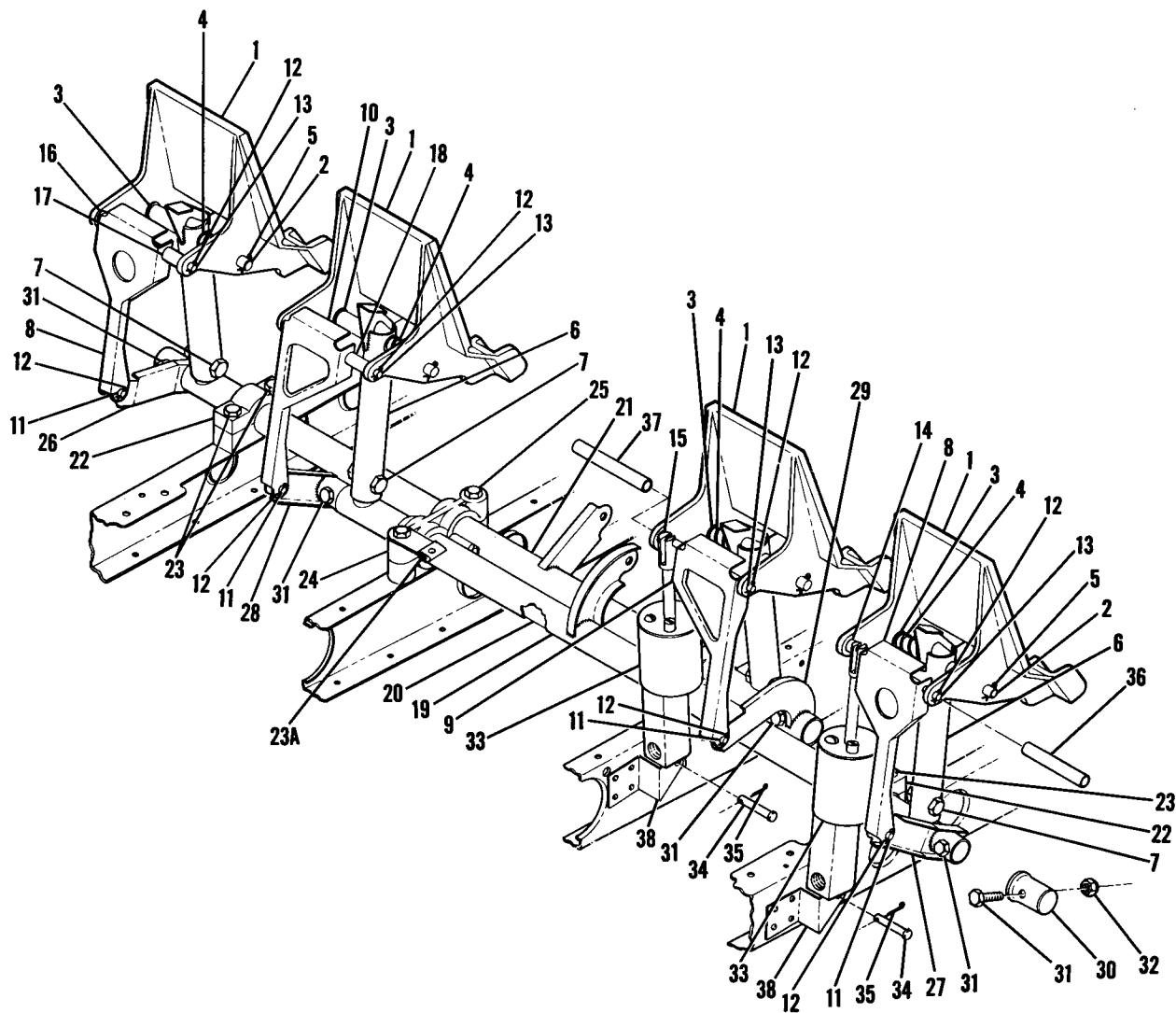


Figure 59. Brake & Rudder Pedals Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
59 -		BRAKE & RUDDER PEDALS INSTALLATION -----	NP	
- 1	1460320-1	PEDAL ASSEMBLY-BRAKE & RUDDER SINGLE CONTROLS -----	2	
	1460320-1	PEDAL ASSEMBLY-BRAKE & RUDDER DUAL CONTROLS -----	4	
		ATTACHING PARTS -----		
- 2	1460501-21	SHAFT -----	1	
- 3	AN960-516L	WASHER -----	2	
- 4	0760682-1	SPRING-PEDAL ANTI RATTLE -----	1	
- 5	MS24665-283	COTTER PIN -----	2	
		---*---		
- 6	1460501-5	ARM ASSEMBLY SINGLE CONTROLS -----	2	
	1460501-5	ARM ASSEMBLY DUAL CONTROLS -----	4	
		ATTACHING PARTS -----		
- 7	AN3-13A	BOLT -----	1	
	AN960-10L	WASHER -----	1	
	MS21044N3	NUT -----	1	
		---*---		
- 8	1460507-1	LINK-OUTBD RUDDER PEDAL DUAL CONTROLS -----	2	
- 9	1460506-1	LINK-LH INBD RUDDER PEDAL DUAL CONTROLS -----	1	
-10	1460506-2	LINK-RH INBD RUDDER PEDAL DUAL CONTROLS -----	1	
		ATTACHING PARTS -----		
-11	MS20392-2C15	PIN -----	1	
-12	MS24665-132	COTTER PIN -----	2	
	NAS43HT3-15	SPACER -----	1	
-13	1460501-17	SHAFT -----	1	
-14	NAS43HT3-24	SPACER LH OUTBD LINK -----	1	
-15	NAS43HT3-24	SPACER LH INBD LINK -----	1	
-16	NAS43HT3-18	SPACER RH OUTBD LINK ONLY -----	1	
-17	NAS43HT3-40	SPACER RH OUTBD LINK ONLY -----	1	
-18	NAS43HT3-56	SPACER RH INBD LINK ONLY -----	1	
	NAS43HT3-8	SPACER RH INBD LINK -----	1	
	NAS43HT3-8	SPACER LH INBD LINK -----	1	
		---*---		
-19	1767019-2	RUDDER BAR ASSEMBLY-LH -----	1	
-20	1767001-1	CROSS TUBE-RUDDER BAR -----	2	
-21	1767014-3	RUDDER BAR ASSEMBLY-RH -----	1	
	1767014-4	RUDDER BAR ASSEMBLY-RH -----	1	A
-22	S1674-1	BEARING HALF ORDER PAIR -----	4	B
		ATTACHING PARTS -----		
-23	AN3-16A	BOLT -----	2	
		---*---		
-23A	1767063-1	SUPPORT ASSEMBLY -----	2	
	NAS395-13-3	NUT -----	1	
-24	S1708-2	BEARING HALF ORDER PAIR -----	4	
		ATTACHING PARTS -----		
-25	AN3-17A	BOLT -----	2	
		---*---		
-26	1767011-1	ARM ASSEMBLY-RH OUTBD DUAL CONTROLS -----	1	
-27	1767002-1	ARM ASSEMBLY-LH OUTBD DUAL CONTROLS -----	1	
		ATTACHING PARTS -----		
	AN3-11A	BOLT -----	1	
	NAS43HT3-8	SPACER -----	1	
	MS21044N3	NUT -----	1	
		---*---		
-28	1260021-1	BELLCRANK ASSEMBLY-RH INBD DUAL CONTROLS -----	1	
-29	1767007-1	ARM ASSEMBLY-LH INBD DUAL CONTROLS -----	1	
-30	0411562	HUB SINGLE CONTROLS -----	4	
		ATTACHING PARTS -----		
-31	AN3-10A	BOLT -----	1	
-32	MS21044N3	NUT -----	1	
		---*---		
-33	SEE FIG 60	CYLINDER ASSEMBLY-BRAKE -----	2	
		ATTACHING PARTS -----		
-34	MS20392-2C33	PIN -----	1	
-35	MS24665-132	COTTER PIN -----	1	
-36	NAS43HT3-148	SPACER-LH OUTBD SINGLE CONTROLS -----	1	
-37	NAS43HT3-174	SPACER-LH INBD SINGLE CONTROLS -----	1	
		---*---		
-38	0713624-1	ANCHOR-BRAKE CYLINDER -----	2	
		A---177 SERIAL 17700001 THRU 17701370		
		B---177 SERIAL 17701371 & ON		

Brake Cylinder

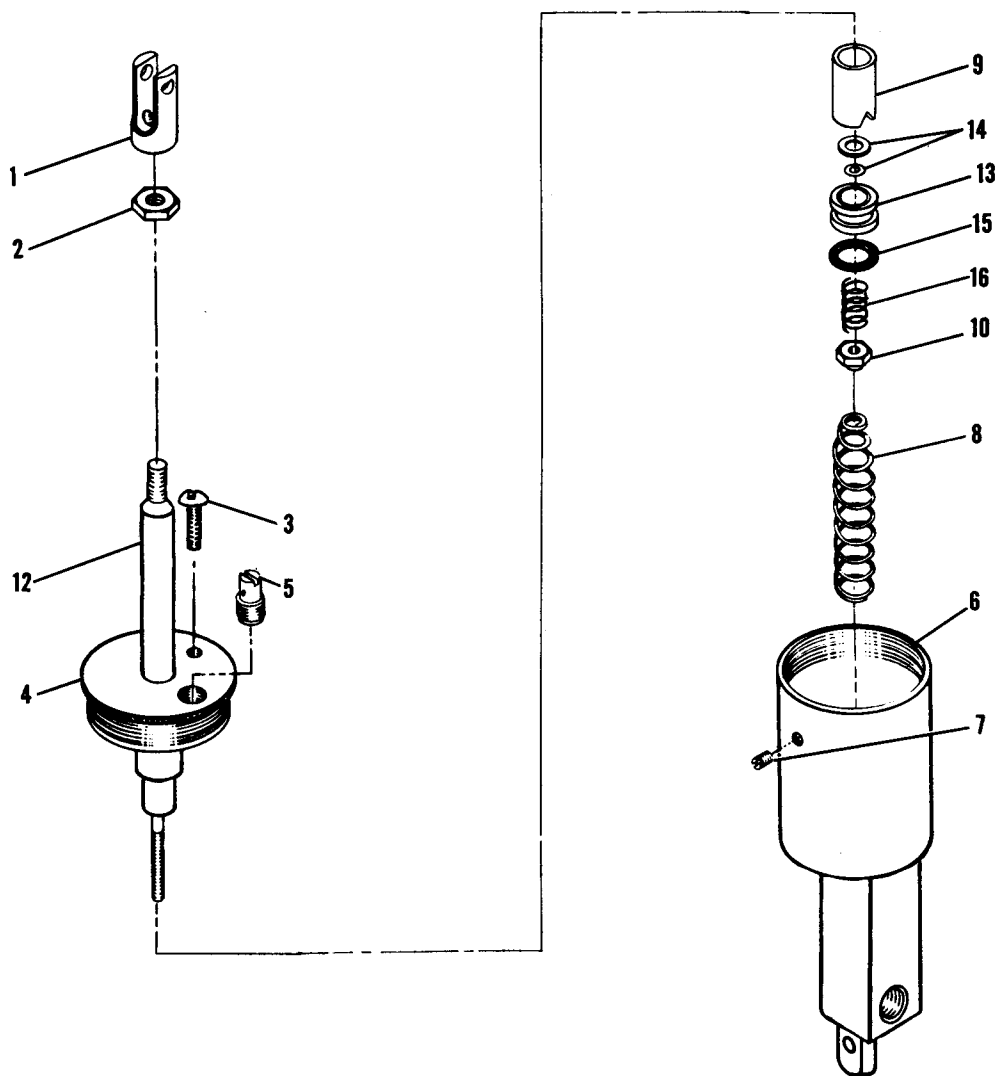


Figure 60. Master Brake Cylinder Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
60 -	0541138-3	CYLINDER ASSEMBLY-MASTER BRAKE -----	2	
- 1	0511140	CLEVIS-ROD END -----	1	
- 2	AN316-4R	NUT-CHECK -----	1	
- 3	AN515-10R8	SCREW -----	1	
- 4	0541151	COVER-MASTER CYLINDER -----	1	
- 5	0541139	PLUG-FILLER -----	1	
- 6	0541184-1	BODY-MASTER CYLINDER -----	1	
- 7	AN565D6H3	SCREW -----	1	
- 8	0541148	SPRING-PISTON RETURN -----	1	
- 9	0541149	SLEEVE-PISTON ROD -----	1	
	0541138-5	PISTON ASSEMBLY-MASTER CYLINDER -----	1	
-10	22FH632	NUT SPS -----	1	
-11		DELETED-NEVER USED -----		
-12	0541144	ROD -----	1	
-13	0541143	PISTON -----	1	
-14	200AC-6	LOCK-O-SEAL PKSC -----	1	
-15	MS28775-110	O RING -----	1	
-16	0541148-1	SPRING -----	1	

Flight Controls

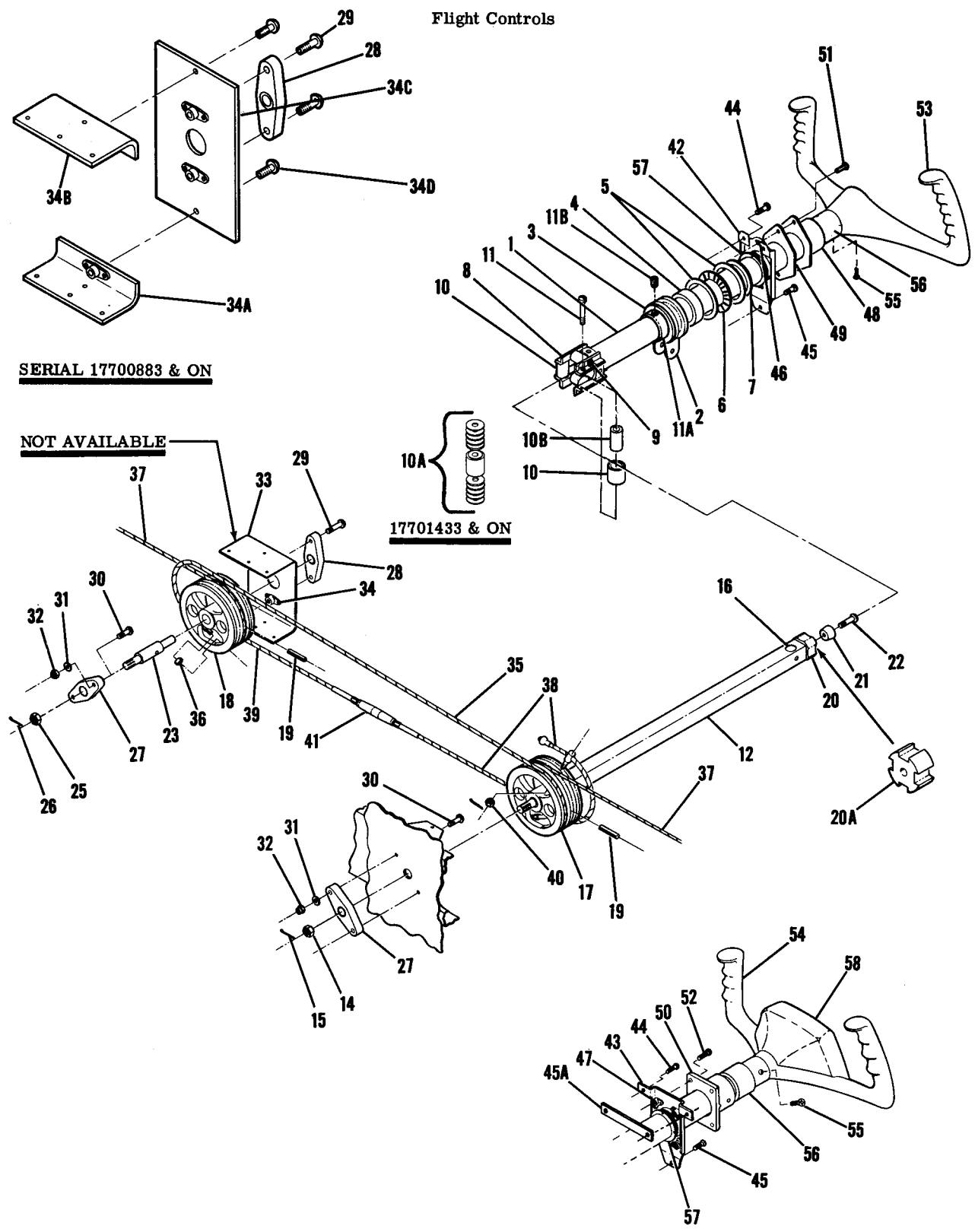


Figure 61. Control Column Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
61 -		CONTROL COLUMN INSTALLATION -----	NP	
- 1	1767057K200	TUBE & BEARING ASSEMBLY KIT-FLIGHT CONTROLS -----	1	C
	1767074-3	TUBE & BEARING ASSEMBLY-FLIGHT CONTROLS LH -----	1	K
	1767074-5	TUBE & BEARING ASSEMBLY-FLIGHT CONTROLS LH -----	1	J
	1767074-4	TUBE & BEARING ASSEMBLY-FLIGHT CONTROL RH -----	1	K
	1767074-6	TUBE & BEARING ASSEMBLY-FLIGHT CONTROL RH -----	1	J
- 2	0760643-5	SLEEVE WELD ASSEMBLY -----	1	
- 3	S1358-1	WASHER -----	AR	C
- 4	B228	BEARING TOR -----	1	
- 5	TRA2233	RACE-BEARING TOR -----	4	
- 6	NTA2233	BEARING TOR -----	2	
- 7	MS16624-1137	RING-RETAINING -----	1	
- 8	0760646-2	RETAINER ASSEMBLY-CONTROL ROLLERS -----	1	
- 9	MK7200-3	NUT-STAKE -----	4	
-10	B-59	BEARING TOR -----	4	A
	KN050809	BEARING ALTERNATE KNGC -----	4	A
-10A	1260664-1	BEARING ASSEMBLY-CONTROL WHEEL -----	1	B
-10B	0760672-1	SPACER -----	4	A
-11	0760644-1	SCREW-MACHINE -----	4	
-11A	1560312-1	COLLAR-CONTROL WHEEL -----	1	D
		ATTACHING PARTS -----		
-11B	1260148-1	STUD -----	1	D
		-----*		
-12	1767030-13	TUBE ASSEMBLY-AILERON CONTROL LH -----	1	
	1767030-14	TUBE ASSEMBLY-AILERON CONTROL RH -----	1	
		ATTACHING PARTS -----		
-13		DELETED-NOT AVAILABLE -----		
-14	AN310-5	NUT -----	1	
-15	MS24665-132	COTTER PIN -----	1	
		-----*		
-16	AN256-8	NUT -----	1	A
	0760696-1	SUPPORT ASSEMBLY-GLIDE -----	1	B
-17	1260112-1	QUADRANT-LH -----	1	
-18	1260112-2	QUADRANT-RH -----	1	
		ATTACHING PARTS -----		
-19	NAS561P6-18	PIN -----	1	
		-----*		
-20	0760104-1	GLIDE-CONTROL TUBE LH -----	1	C
-20A	0760121-1	GLIDE-CONTROL TUBE LH -----	1	D
	0760104-1	GLIDE-CONTROL TUBE RH -----	1	D
-21	0760104-2	PLUG-ADJUSTABLE GLIDE -----	1	C
-22	NAS220-13	SCREW -----	1	
-23	0760649-2	SHAFT-AILERON IDLER SINGLE CONTROLS ONLY -----	1	
		ATTACHING PARTS -----		
-24		DELETED-NOT AVAILABLE -----		
-25	AN310-5	NUT -----	1	
-26	MS24665-132	COTTER PIN -----	1	
		-----*		
-27	0760633-1	BEARING BLOCK ASSEMBLY -----	2	
-28	0760633-1	BEARING BLOCK ASSEMBLY SINGLE CONTROLS ONLY -----	1	
		ATTACHING PARTS -----		
-29	NAS220-11	SCREW SINGLE CONTROLS ONLY -----	2	E
	NAS220-9	SCREW SINGLE CONTROLS ONLY -----	2	F
-30	NAS220-10	SCREW -----	2	
-31	AN960-8L	WASHER -----	2	
-32	NAS679A08	NUT -----	2	
		-----*		
-33		SUPPORT ASSEMBLY-AILERON IDLER SINGLE CONTROLS ONLY -----	NP	E
-34	NAS680A08K	NUTPLATE -----	2	E
-34A	1713266-3	BRACKET ASSEMBLY-AILERON IDLER LOWER SINGLE CONTROLS ONLY -----	1	F
-34B	1713266-5	BRACKET ASSEMBLY-AILERON IDLER UPPER SINGLE CONTROLS ONLY -----	1	F
	NAS680A08K	NUTPLATE -----	1	
-34C	1713266-1	PLATE ASSEMBLY-AILERON IDLER SINGLE CONTROLS ONLY -----	1	F
		ATTACHING PARTS -----		
-34D	NAS220-9	SCREW -----	2	
		-----*		
	NAS680A08	NUTPLATE -----	2	
-35	1760006-1	CABLE ASSEMBLY-CONTROL WHEEL INTERCONNECT -----	1	
		ATTACHING PARTS -----		
-36	MS21044N3	NUT -----	2	
		-----*		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
61 -37	1760006-4	CABLE ASSEMBLY-AILERON DIRECTIONAL QUADRANT TO DOORPOST - ATTACHING PARTS	2	
	MS21044N3	NUT -----	1	
		-----*		
-38	1760006-3	CABLE ASSEMBLY-CONTROL WHEEL INTERCONNECT LH -----	1	
-39	1760006-2	CABLE ASSEMBLY-CONTROL WHEEL INTERCONNECT RH -----	1	
		ATTACHING PARTS		
-40	AN310-3	NUT -----	1	
		-----*		
-41	AN155B32S	BARREL -----	1	
-42	1713208-1	BRACKET ASSEMBLY-CONTROL TUBE -----	1	H
-43	1713343-3	BRACKET ASSEMBLY-CONTROL TUBE -----	1	J
		ATTACHING PARTS		
-44	AN515-8R8	SCREW -----	2	
-45	AN525-832R8	SCREW -----	1	
-45A	1713343-5	SPACER -----	AR	
		-----*		
-46	NAS697A08	NUTPLATE -----	2	H
-47	NAS698A06	NUTPLATE -----	4	J
-48	1713209-1	SPACER -----	2	H
-49	1713210-1	COLLAR-CONTROL TUBE -----	1	C
	1713210-2	COLLAR-CONTROL TUBE -----	1	K
-50	1260668-3	COLLAR-CONTROL TUBE LH -----	1	J
	1260668-1	COLLAR-CONTROL TUBE RH -----	1	N
		ATTACHING PARTS		
-51	AN525-832R9	SCREW -----	2	K
-52	NAS514P632-10	SCREW -----	4	J
		-----*		
-53	1767078-201	WHEEL ASSEMBLY-CONTROL ----- WITHOUT MIKE SWITCH	2	H
	1767078-202	WHEEL ASSEMBLY-CONTROL PILOT USED WITH MIKE SWITCH --	1	H
-54	1767078-2	WHEEL ASSEMBLY-CONTROL PILOT & COPILOT USED ----- WITHOUT MIKE SWITCH	2	J
	1767078-3	WHEEL ASSEMBLY-CONTROL PILOT USED WITH MIKE SWITCH --	1	J
		ATTACHING PARTS		
-55	AN507-1032-5	SCREW -----	3	C
	AN507-1032R6	SCREW -----	3	D
-56	1560319-2	COLLAR -----	1	D
		-----*		
	MS21209-F1-15	INSERT-HELI-COIL -----	3	
-57	S1080-3	GROMMET -----	1	
-58	0514080-1	PAD-CONTROL WHEEL -----	1	L
	0514088-1	PAD-CONTROL WHEEL -----	1	M
	0414044-1	PAD-CONTROL WHEEL 177 -----	1	N
	0514097-1	PAD-CONTROL WHEEL CARDINAL -----	1	N
NOTE. *WHEN ORDERING THIS PART FOR AIRPLANES PRIOR TO SERIAL 17701433 ALSO ORDER 4 1260664-1 BEARING ASSEMBLIES. A---177 SERIAL 17700001 THRU 17701432 B---177 SERIAL 17701433 & ON C---177 SERIAL 17700001 THRU 17701530 D---177 SERIAL 17701531 & ON E---177 SERIAL 17700001 THRU 17700882 F---177 SERIAL 17700883 & ON G---177 SERIAL 17701433 THRU 17701530 H---177 SERIAL 17700001 THRU 17701633 J---177 SERIAL 17701634 & ON K---177 SERIAL 17701531 THRU 17701633 L---177 SERIAL 17701634 THRU 17701773 M---177 SERIAL 17701774 THRU 17701973 N---177 SERIAL 17701974 & ON				

Flight Controls (Cont)

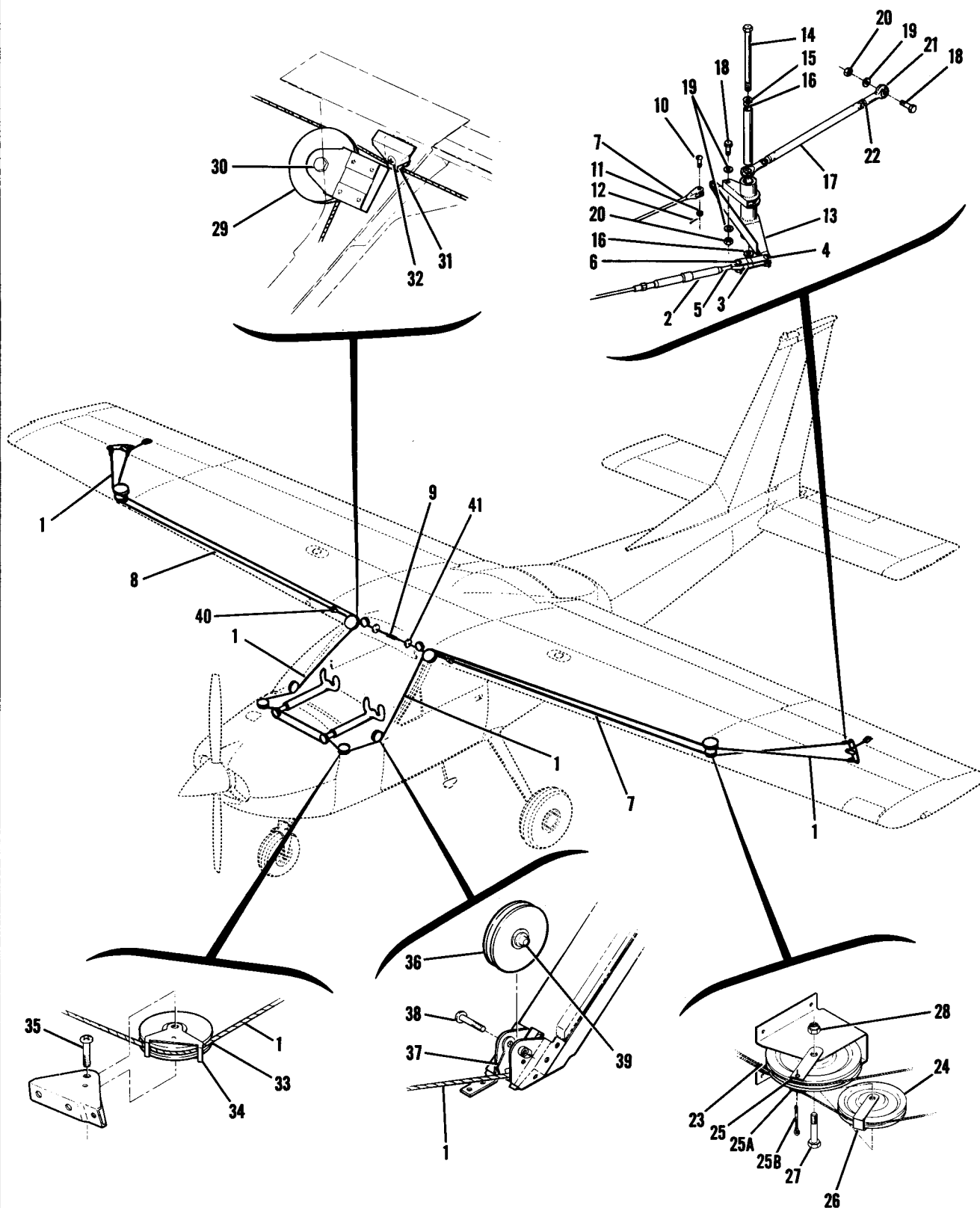


Figure 62. Aileron Control System



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
62 -		AILERON CONTROL SYSTEM -----	NP	
- 1	1760006-4	CABLE-AILERON CONTROL DIRECT -----	2	
		ATTACHING PARTS		
- 2	AN155B32L	BARREL-TURNBUCKLE -----	1	
- 3	1760009-1	LINK -----	2	
- 4	AN23-9	BOLT -----	1	
	AN310-3	NUT -----	1	
	AN960-10L	WASHER -----	1	
	MS24665-132	PIN -----	1	
- 5	AN165-22RS	EYE -----	1	
- 6	AN23-11	BOLT -----	1	
	AN310-3	NUT -----	1	
	MS24665-132	PIN -----	1	
		---*---		
- 7	1760006-7	CABLE-AILERON CONTROL RETURN LH -----	1	
- 8	1760006-6	CABLE-AILERON CONTROL RETURN RH -----	1	
		ATTACHING PARTS		
- 9	AN155B32S	BARREL-TURNBUCKLE -----	1	
-10	AN23-10	BOLT -----	1	
-11	AN310-3	NUT -----	1	
-12	MS24665-134	PIN -----	1	
		---*---		
-13	1221087-1	BELLCRANK ASSEMBLY-AILERON LH -----	1	
	1221087-2	BELLCRANK ASSEMBLY-AILERON RH -----	1	
		ATTACHING PARTS		
-14	AN4-40A	BOLT -----	1	
-15	AN960-416	WASHER -----	1	
-16	0522629	WASHER -----	2	
		---*---		
-17	1221113-4	ROD ASSEMBLY-AILERON -----	2	
-18	AN4-7A	BOLT -----	2	
-19	AN960-416	WASHER -----	2	
-20	NAS679A4	NUT -----	2	
-21	S1819-4	ROD END -----	2	
-22	AN316-4R	NUT -----	2	
-23	MS20220-3	PULLEY-AILERON DIRECT -----	2	
-24	MS20220-2	PULLEY-AILERON RETURN -----	2	
		ATTACHING PARTS		
-25	1760008-1	GUARD-AILERON DIRECT CABLE -----	2	
-25A	1760008-3	GUARD-AILERON DIRECT CABLE -----	2	
-25B	MS24665-134	COTTER PIN -----	2	
-26	1221086-2	GUARD-AILERON RETURN CABLE -----	2	
-27	AN5-17A	BOLT -----	1	
-28	NAS679A5	NUT -----	1	
		---*---		
-29	MS20220-2	PULLEY-AILERON DIRECT -----	2	
		ATTACHING PARTS		
	1713048-1	GUARD-AILERON DIRECT CABLE -----	2	
-30	AN4-13A	BOLT -----	1	
	1713061-2	SPACER -----	1	
	AN960-416L	WASHER -----	1	
	NAS679A4	NUT -----	1	
		---*---		
-31	S394	PULLEY-AILERON RETURN -----	2	A
		ATTACHING PARTS		
-32	NAS221-18	SCREW -----	1	A
	1713061-1	BUSHING -----	1	A
	NAS43HT4-13	SPACER -----	1	A
		---*---		
-33	MS20220-2	PULLEY-AILERON DIRECT -----	2	
		ATTACHING PARTS		
-34	1713048-1	GUARD-AILERON DIRECT CABLE -----	2	
-35	NAS222-19	SCREW -----	1	
	1713061-2	BUSHING -----	1	
	NAS679A4	NUT -----	1	
		---*---		
-36	MS20220-2	PULLEY-AILERON DIRECT -----	2	
		ATTACHING PARTS		
-37	1713048-2	GUARD-AILERON DIRECT CABLE -----	2	
-38	NAS222-19	SCREW -----	1	
-39	1713061-2	BUSHING -----	1	
-40	S338-5	FAIRLEAD HALF-CONTROL CABLE -----	4	B
	S339-3	CLIP-FAIRLEAD RETAINING -----	2	B
-41	S1291-6	GROMMET -----	2	B
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		

Flight Controls (Cont)

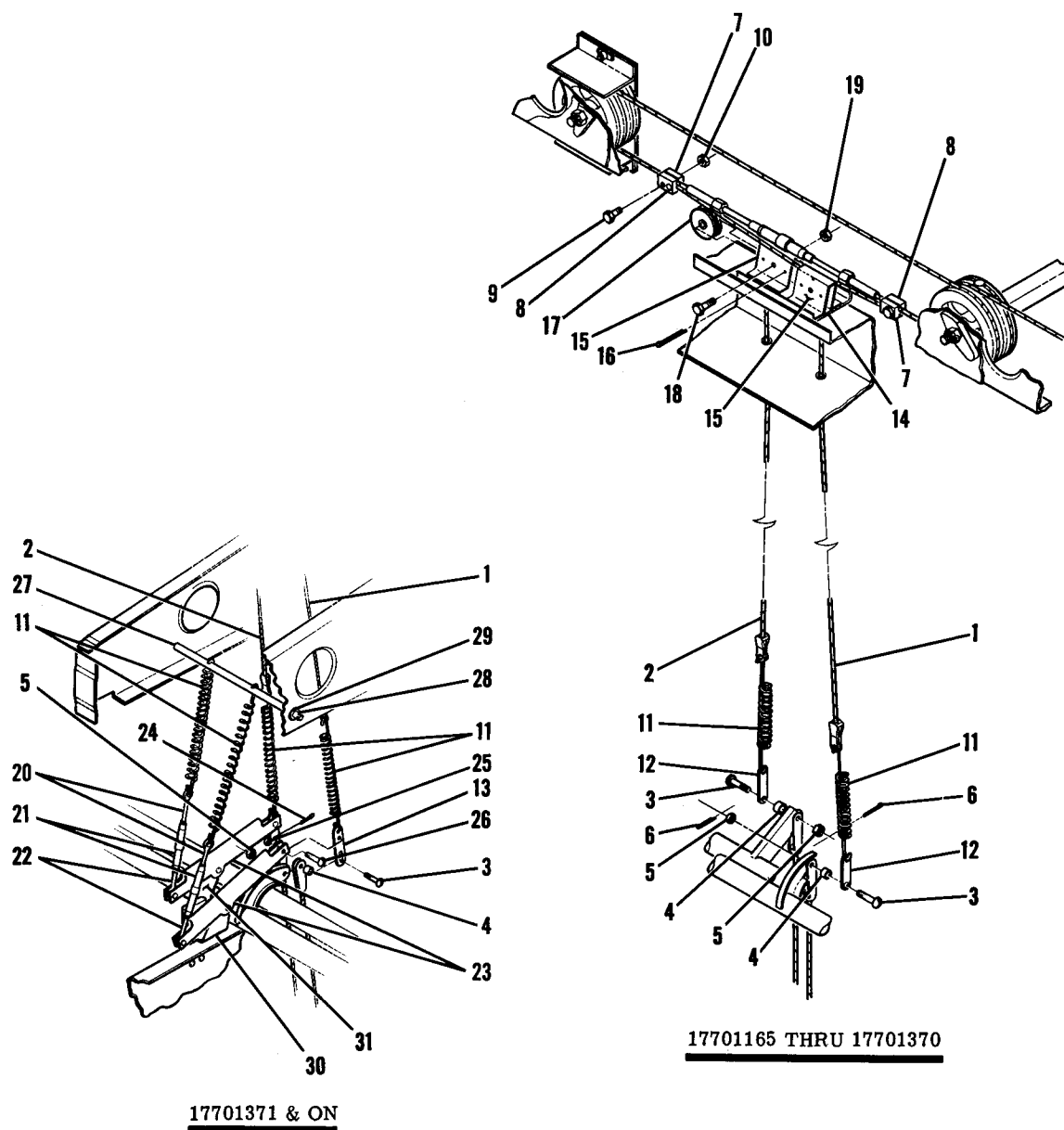
**177 SERIAL 17701165 & ON**

Figure 62A. Aileron Rudder Interconnect System



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
62A-		AILERON RUDDER INTERCONNECT SYSTEM -----	NP	A
- 1	1760006-39	CABLE ASSEMBLY-RUDDER LH -----	1	
- 2	1760006-40	CABLE ASSEMBLY-RUDDER RH -----	1	
		ATTACHING PARTS -----		
- 3	AN23-15	BOLT -----	1	
- 4	NAS43-3-12	SPACER -----	1	
- 5	AN310-3	NUT -----	1	
- 6	MS24665-132	COTTER PIN -----	1	
		-----*		
- 7	1760015-1	CLAMP -----	2	
- 8	1760015-2	CLAMP -----	2	
		ATTACHING PARTS -----		
- 9	AN3-5A	BOLT -----	1	
-10	MS21044N3	NUT -----	1	
		-----*		
-11	1760016-1	SPRING -----	2	B
	1760016-1	SPRING -----	4	C
-12	1760013-1	LINK -----	2	B
-13	1760013-2	LINK -----	2	C
-14	1713300-1	STIFFENER -----	1	
-15	1760012-1	PULLEY BRACKET -----	2	
-16	MS24665-132	COTTER PIN -----	2	
-17	S378-1	PULLEY -----	2	
		ATTACHING PARTS -----		
-18	AN3-6A	BOLT -----	1	
-19	MS21044N3	NUT -----	1	
		-----*		
-20	AN165-8LS	EYE -----	2	C
-21	AN155B8L	BARREL-LH -----	1	C
	AN155B8S	BARREL-RH -----	1	C
-22	AN165-8RS	EYE -----	2	C
-23	1760019-2	ARM -----	2	C
		ATTACHING PARTS -----		
-24	MS24665-132	PIN-COTTER -----	3	
-25	AN320-1	NUT -----	3	
-26	AN21-9	BOLT -----	3	
		-----*		
-27	1760023-1	SHAFT -----	1	C
		ATTACHING PARTS -----		
-28	MS24665-132	PIN-COTTER -----	2	
-29	AN960-416L	WASHER -----	2	
		-----*		
-30	1760018-4	BRACKET -----	1	C
-31	1760018-3	BRACKET -----	1	C
		A---177 SERIAL 17701165 & ON		
		B---177 SERIAL 17701165 THRU 17701370		
		C---177 SERIAL 17701371 & ON		

Flight Controls (Cont)

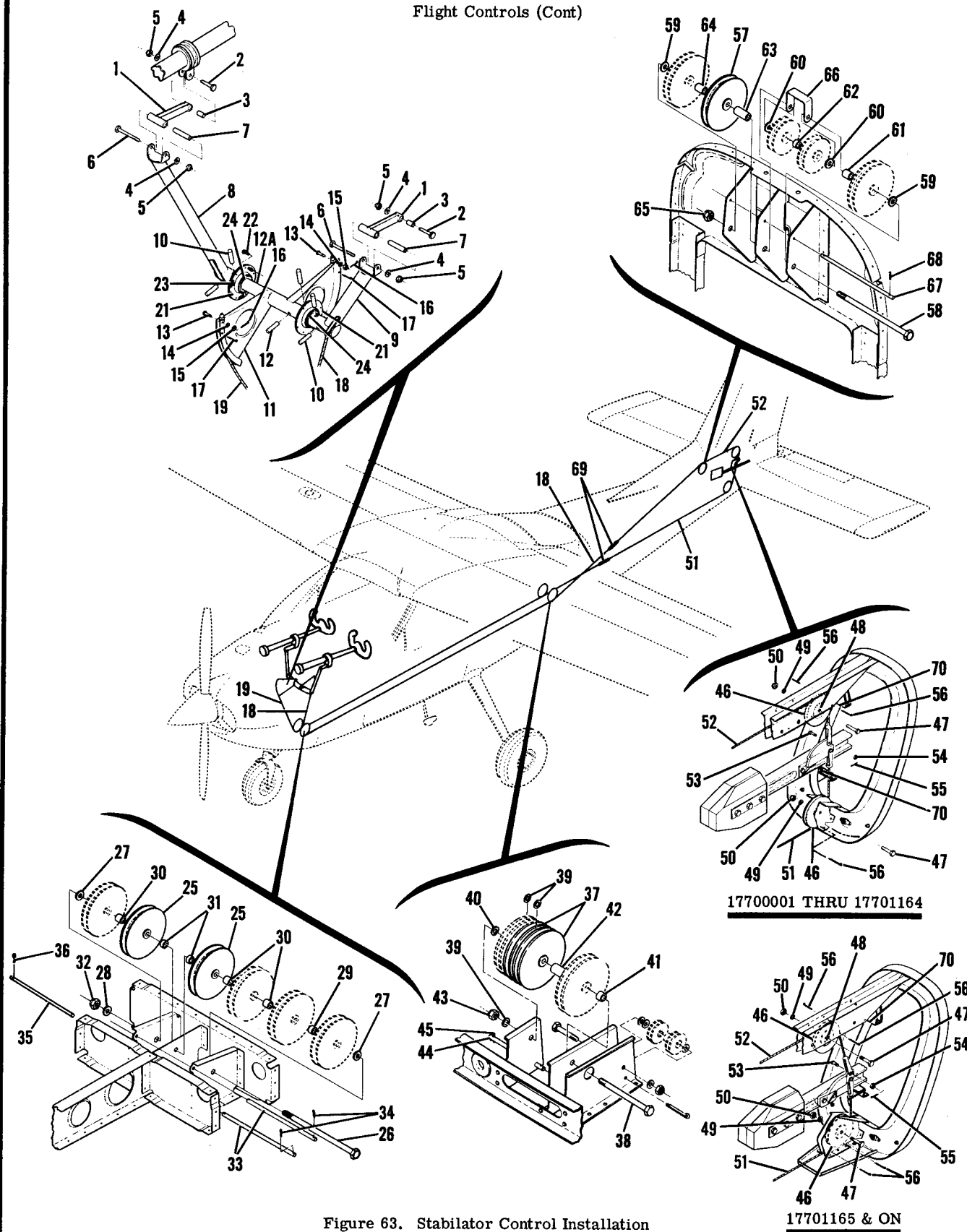


Figure 63. Stabilator Control Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
63 -		STABILATOR CONTROLS INSTALLATION -----	NP	
- 1	1767027-1	LINK ASSEMBLY -----	2	
		ATTACHING PARTS		
- 2	AN4-11A	BOLT -----	1	
- 3	1767031-1	SPACER -----	1	
- 4	AN960-416L	WASHER -----	2	
- 5	NAS679A4	NUT -----	2	
- 6	AN4-17A	BOLT -----	1	
- 7	1767031-2	SPACER -----	1	
		-----*		
- 8	1767033-7	LEVER ASSEMBLY-LH STABILATOR QUADRANT -----	1	
- 9	1767033-8	LEVER ASSEMBLY-RH STABILATOR QUADRANT -----	1	
		ATTACHING PARTS		
-10	NAS561CF8-18	PIN -----	2	A
	NAS464P4-17	BOLT -----	2	B
	AN310-4	NUT -----	2	B
	MS24665-155	COTTER PIN -----	2	B
	AN960-416L	WASHER -----	2	B
		-----*		
-11	1767024-1	QUADRANT ASSEMBLY -----	1	
		ATTACHING PARTS		
-12	NAS561CF8-18	PIN -----	2	A
	NAS464P4-17	BOLT -----	2	B
	AN310-4	NUT -----	2	B
	MS24665-155	COTTER PIN -----	2	B
		WASHER -----	2	B
		-----*		
-12A	1767037-2	SHAFT-QUADRANT -----	1	
-13	AN21-9	BOLT -----	2	
-14	AN960D6	WASHER -----	2	
-15	AN320-1	NUT -----	2	
-16	MS24665-24	COTTER PIN -----	2	
-17	MS24665-281	COTTER PIN -----	2	
-18	1760006-9	CABLE ASSEMBLY-STABILATOR DOWN -----	1	
-19	1760006-8	CABLE ASSEMBLY-STABILATOR UP -----	1	
-20		DELETED-NEVER USED -----		
-21	1713203-3	HOUSING ASSEMBLY-CONTROL SUPPORT BEARING -----	2	
		ATTACHING PARTS		
-22	AN515-8R3	SCREW -----	3	
		-----*		
-23	NAS697A08	NUTPLATE -----	3	
-24	1713202-1	BEARING -----	2	
-25	S378-4	PULLEY-STABILATOR CONTROL -----	2	
		ATTACHING PARTS		
-26	AN4-53A	BOLT -----	1	
-27	AN960-416	WASHER -----	2	
-28	AN960-416L	WASHER -----	1	
-29	NAS43HT4-14	SPACER -----	1	
-30	NAS43HT4-24	SPACER -----	3	
-31	NAS43HT4-10	SPACER -----	2	
-32	AN679A4	NUT -----	1	
		-----*		
-33	1767022-1	PIN-CABLE GUARD -----	2	
		ATTACHING PARTS		
-34	MS24665-132	COTTER PIN -----	2	
		-----*		
-35	1767022-1	PIN-CABLE GUARD -----	1	
		ATTACHING PARTS		
-36	MS24665-132	COTTER PIN -----	2	
		-----*		
-37	S378-4	PULLEY-STABILATOR CONTROL -----	2	
		ATTACHING PARTS		
-38	AN4-36A	BOLT -----	1	
-39	AN960-416L	WASHER -----	3	
-40	AN960-416	WASHER -----	1	
-41	NAS43HT4-18	SPACER -----	1	
-42	NAS43HT4-67	SPACER -----	1	
-43	AN679A4	NUT -----	1	
		-----*		
-44	1760005-1	PIN-CABLE GUARD -----	1	
		ATTACHING PARTS		
-45	MS24665-132	COTTER PIN -----	2	
		-----*		
		CONTINUED ON NEXT PAGE		

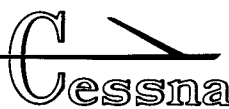


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
63 -46	MS20220-2	PULLEY-STABILATOR CONTROL ----- ATTACHING PARTS -----	2	
-47	AN4-11A	BOLT -----	1	
-48	1713061-2	BUSHING -----	1	
-49	AN960-416L	WASHER -----	1	
-50	AN679A4	NUT ----- -----*	1	
-51	1760006-10	CABLE ASSEMBLY-STABILATOR UP -----	1	A
	1760006-43	CABLE ASSEMBLY-STABILATOR UP -----	1	B
-52	1760006-11	CABLE ASSEMBLY-STABILATOR DOWN -----	1	A
	1760006-44	CABLE ASSEMBLY-STABILATOR DOWN ----- ATTACHING PARTS -----	1	B
-53	AN23-11	BOLT -----	1	
-54	AN310-3	NUT -----	1	
-55	MS24665-132	COTTER PIN ----- -----*	1	
-56	MS24665-132	COTTER PIN -----	3	
-57	S378-4	PULLEY ----- ATTACHING PARTS -----	1	
-58	AN4-53A	BOLT -----	1	
-59	AN960-416L	WASHER -----	2	
-60	AN960-416	WASHER -----	2	
-61	NAS43HT4-28	SPACER -----	1	
-62	NAS43HT4-12	SPACER -----	1	
-63	NAS43HT4-57	SPACER -----	1	
-64	NAS43HT4-35	SPACER -----	1	
-65	AN679A4	NUT ----- -----*	1	
-66	1760004-1	GUARD-PULLEY -----	1	
-67	1767022-1	PIN-CABLE GUARD ----- ATTACHING PARTS -----	1	
-68	MS24665-132	COTTER PIN ----- -----*	2	
-69	AN155B32S	TURNBUCKLE -----	2	
-70	NAS428-4-6	BOLT -----	2	
	AN316-4	NUT -----	2	
		A---177 SERIAL 17700001 THRU 17701164 B---177 SERIAL 17701165 & ON		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
64 -		STABILATOR TRIM TAB CONTROL SYSTEM -----	NP	
- 1	1713205-2	STABILATOR TRIM ASSEMBLY -----	1	A
	1913052-1	STABILATOR TRIM ASSEMBLY -----	1	B
		ATTACHING PARTS		
- 2	AN515-8R8	SCREW -----	6	
- 3	AN960PD8L	WASHER -----	8	A
	AN960PD8L	WASHER -----	6	B
- 3A	AN960PD8	WASHER -----	1	B
- 4	NAS679A08	NUT -----	4	A
	NAS679A08	NUT -----	3	B
- 5	AN507-832R6	SCREW -----	2	A
- 5A	AN515-8R7	SCREW -----	2	B
- 5B	1913053-1	SUPPORT-STABILATOR TRIM CONTROL -----	1	B
		---*---		
	NAS696A08	NUTPLATE -----	1	
- 6	1713204-15	INDICATOR -----	1	
		ATTACHING PARTS		
- 7	0713032-2	COLLAR -----	1	
	AN960-6L	WASHER -----	1	
	NAS42DD4-28	SPACER -----	1	
		---*---		
- 8	NAS43DD4-35	SPACER -----	1	
- 9	0432134-1	SPROCKET -----	1	
		ATTACHING PARTS		
-10	0761205-3	ROLL PIN -----	1	E
	NAS561-3-8	PIN -----	1	F
		---*---		
-11	MS24665-132	COTTER PIN -----	1	
-12	AN960-416	WASHER -----	1	
-12A	NAS682A08	NUTPLATE -----	1	B
-13	0432138-19	CHAIN-STABILATOR TRIM -----	1	C
	0432138-21	CHAIN-STABILATOR TRIM -----	1	D
-14	1760006-13	CABLE ASSEMBLY-FORWARD STABILATOR TRIM TAB -----	1	
-15	1760006-12	CABLE ASSEMBLY-FORWARD STABILATOR TRIM TAB -----	1	
-16	S-378-4	PULLEY -----	2	
		ATTACHING PARTS		
-17	AN4-53A	BOLT -----	1	
-18	AN960-416L	WASHER -----	3	
-19	AN679A4	NUT -----	1	
-20	NAS43HT4-14	SPACER -----	1	
-21	NAS43HT4-24	SPACER -----	1	
		---*---		
-22	S378-1	PULLEY -----	2	
		ATTACHING PARTS		
-23	AN3-14A	BOLT -----	1	
-24	AN960-10L	WASHER -----	4	
-25	MS21044N3	NUT -----	1	
-26	NAS43HT3-15	SPACER -----	1	
		---*---		
-27	0411523	BLOCK-STABILATOR TAB STOP -----	3	
		ATTACHING PARTS		
-28	AN3-6A	BOLT -----	1	
-29	0411524	BUSHING -----	1	
-30	MS21044N3	NUT -----	1	
		---*---		
		CONTINUED ON NEXT PAGE		

Flight Controls (Cont)

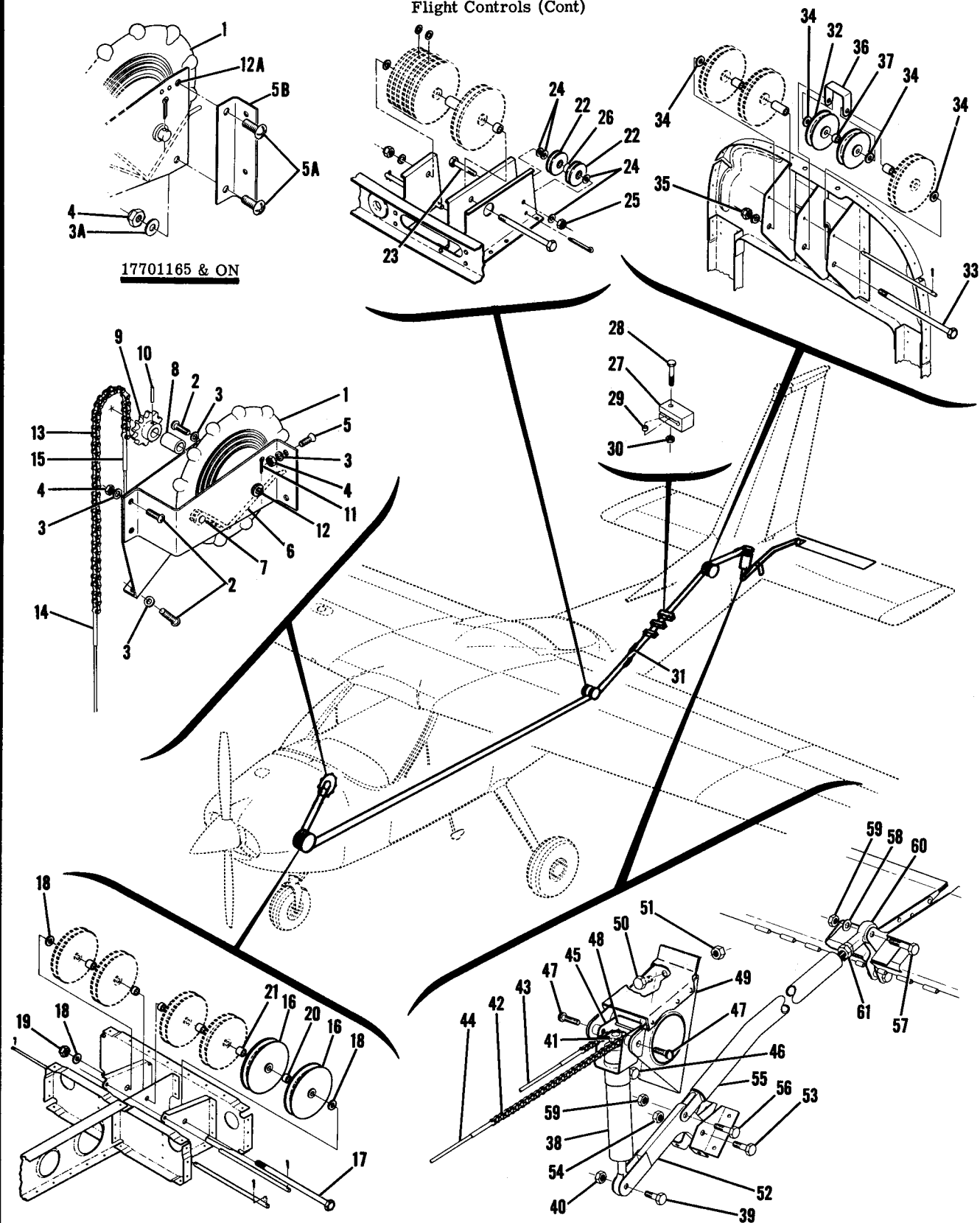


Figure 64. Stabilator Trim Tab Control System



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
64 -31	AN15588S	BARREL-TURNBUCKLE -----	2	
-32	S378-3	PULLEY -----	2	
		ATTACHING PARTS		
-33	AN4-53A	BOLT -----	1	
-34	AN960-416L	WASHER -----	4	
-35	NAS679A4	NUT -----	1	
-36	1760004-1	GUARD -----	1	
-37	NAS43HT4-12	SPACER -----	1	
		-----*		
-38	1260074-5	ACTUATOR ASSEMBLY-STABILATOR TRIM TAB -----	1	
		ATTACHING PARTS		
-39	AN3-6A	BOLT -----	1	
-40	MS21044N3	NUT -----	1	
	AN960-10	WASHER -----	1	
		-----*		
-41	0310332	SPROCKET -----	1	
		ATTACHING PARTS		
	3/32DX.38L	GROOV-PIN TYPE 3 GVP -----	1	
		-----*		
-42	0432138-19	CHAIN-CABLE TO TAB ACTUATOR -----	1	C
	0432138-21	CHAIN-CABLE TO TAB ACTUATOR -----	1	D
-43	1760006-14	CABLE ASSEMBLY-AFT STABILATOR TRIM TAB -----	1	C
	1760006-46	CABLE ASSEMBLY-AFT STABILATOR TRIM TAB -----	1	D
-44	1760006-15	CABLE ASSEMBLY-AFT STABILATOR TRIM TAB -----	1	C
	1760006-45	CABLE ASSEMBLY-AFT STABILATOR TRIM TAB -----	1	D
-45	1712118-1	BRACKET-ACTUATOR -----	1	
		ATTACHING PARTS		
-46	AN3-7A	BOLT -----	1	
	MS21044N3	NUT -----	1	
-47	AN502-10-6	SCREW -----	2	
	1712075-1	BUSHING -----	2	
		-----*		
-48	NAS427W21	PIN -----	1	
	MS24665-132	COTTER PIN -----	1	
-49	1712073-1	BRACKET-ACTUATOR SUPPORT -----	1	A
	1712073-3	BRACKET-ACTUATOR SUPPORT -----	1	B
		ATTACHING PARTS		
-50	AN3-3	BOLT -----	4	
-51	MS21044 3	NUT -----	4	
		-----*		
-52	1768001-1	BELLCRANK ASSEMBLY-STABILATOR TRIM TAB -----	1	A
	1712142-1	BELLCRANK ASSEMBLY-STABILATOR TRIM -----	1	B
		ATTACHING PARTS		
-53	AN3-6A	BOLT -----	1	
-54	MS21044N3	NUT -----	1	
		-----*		
-55	1763003-1	ROD ASSEMBLY-STABILATOR TRIM TAB -----	1	A
	1763009-1	ROD ASSEMBLY-STABILATOR TRIM TAB WEU 1763009-3 -----	1	G
	1763009-3	ROD ASSEMBLY-STABILATOR TRIM TAB -----	1	H
		ATTACHING PARTS		
-56	AN3-7	BOLT -----	1	
-57	AN3-10	BOLT -----	1	
-58	AN960-10	WASHER -----	2	
	AN960-10L	WASHER -----	1	
-59	AN310-3	NUT -----	2	
	MS24665-134	COTTER PIN -----	2	
		-----*		
-60	S1819-3	ROD END -----	1	J
	S2022-1	ROD END -----	1	H
-61	AN316-4	NUT -----	1	J
	AN316-6	NUT -----	1	H
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17700001 THRU 17701247		
		D---177 SERIAL 17701248 & ON		
		E---177 SERIAL 17700001 THRU 17701427		
		F---177 SERIAL 17701428 & ON		
		G---177 SERIAL 17701165 THRU 17701370		
		H---177 SERIAL 17701371 & ON		
		J---177 SERIAL 17700001 THRU 17701370		

Flight Controls (Cont)

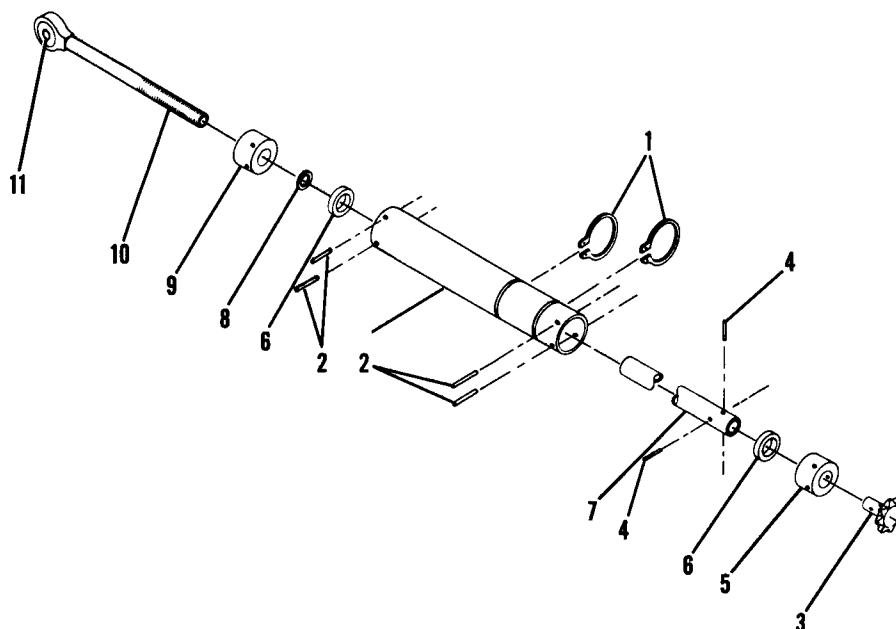


Figure 64A. Stabilator Trim Tab Actuator Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
64A-	1260074-5	STABILATOR TRIM TAB ACTUATOR ASSEMBLY -----	1	
- 1	MS16624-81	RING-RETAINER OUTSIDE -----	2	
- 2	1/16X.62TYPE3	GROOV-PIN -----	4	
- 3	0310332	SPROCKET-ROLL CHAIN -----	1	
		ATTACHING PARTS -----		
- 4	3/32X.38TYPE3	GROOV-PIN -----	2	
		-----*		
- 5	0310297-1	BEARING-ACTUATOR -----	1	
- 6	0310295	COLLAR-ACTUATOR -----	2	
- 7	1260049-1	SCREW-INTERNAL THREADS -----	1	
- 8	AN6227-5	PACKING-ACTUATOR -----	1	
- 9	0310298-1	BEARING-ACTUATOR -----	1	
-10	0310362-5	SCREW ASSEMBLY-ACTUATOR -----	1	
-11	PN3A	BEARING TOR -----	1	

Flight Controls (Cont)

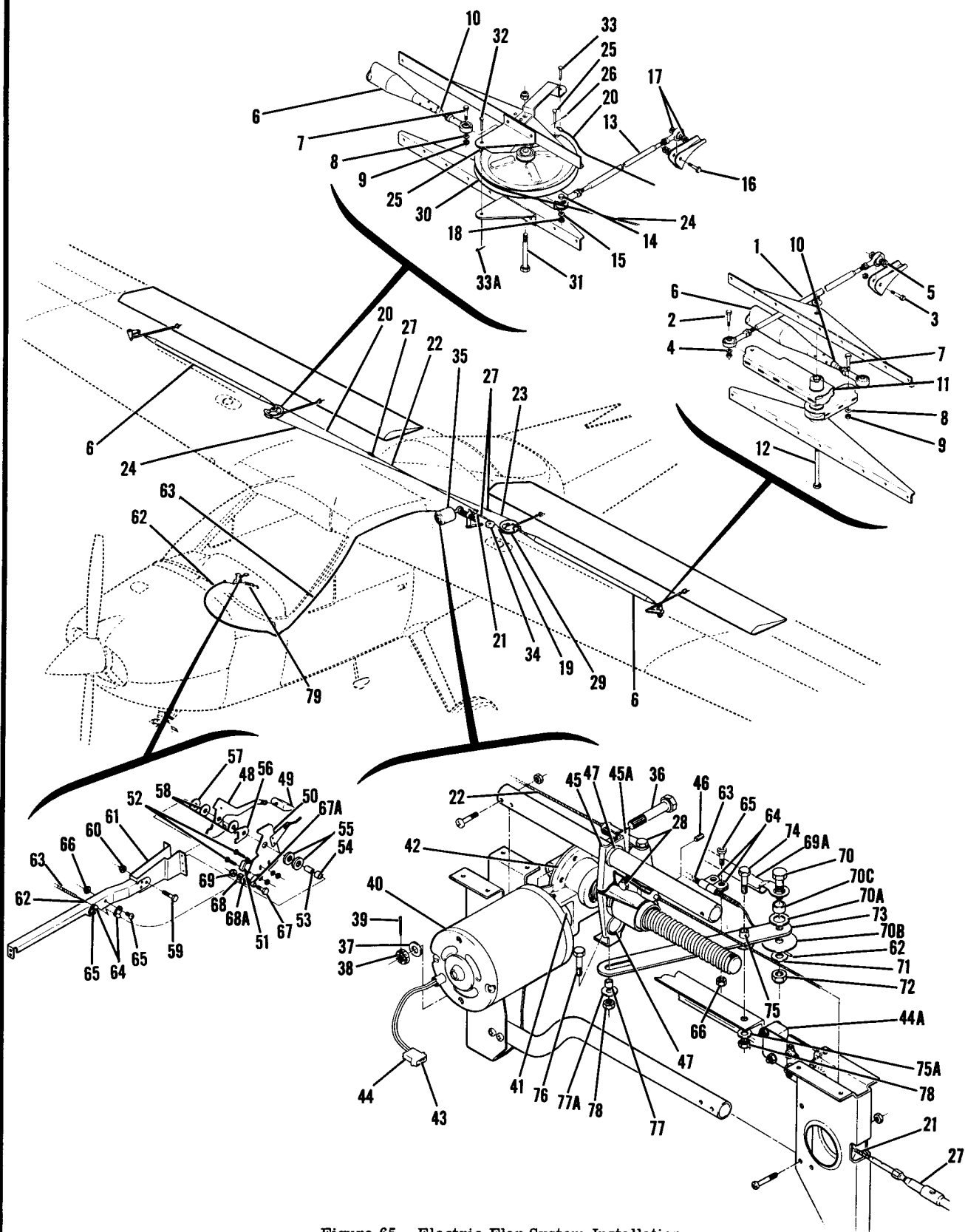


Figure 65. Electric Flap System Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
65 -		ELECTRIC FLAP SYSTEM INSTALLATION -----	NP	
- 1	1260128-1	PUSH ROD ASSEMBLY-FLAP OUTBOARD -----	2	M
	1260128-8	PUSH ROD ASSEMBLY-FLAP OUTBOARD -----	2	N
		ATTACHING PARTS -----		
- 2	AN3-6A	BOLT -----	1	
- 3	AN3-11A	BOLT -----	1	
- 4	AN960-10L	WASHER -----	1	
- 5	AN960-10	WASHER -----	5	
	MS21044N3	NUT -----	2	
		-----*-----		
	S1819-3	BEARING-ROD END -----	2	
	AN316-4R	NUT-CHECK -----	2	
- 6	1260653-3	PUSH ROD ASSEMBLY-OUTBOARD FLAP ACTUATOR -----	2	
		ATTACHING PARTS -----		
- 7	AN3-6A	BOLT -----	2	
- 8	AN960-10L	WASHER -----	2	
- 9	MS21044N3	NUT -----	2	
		-----*-----		
-10	1260650-1	ADAPTOR-ROD END -----	2	
	S1106-3	BEARING-ROD END -----	2	
	AN316-4R	NUT-CHECK -----	2	
-11	1260125-2	BELLCRANK ASSEMBLY-OUTBOARD FLAP-RH -----	1	
	1260125-1	BELLCRANK ASSEMBLY-OUTBOARD FLAP-LH -----	1	
		ATTACHING PARTS -----		
-12	AN4-30A	BOLT -----	1	
	AN960-416	WASHER -----	1	
	NAS679A4	NUT -----	1	
		-----*-----		
	B610	BEARING TOR -----	1	
	1462012-2	BUSHING -----	1	
-13	1260128-3	PUSH ROD ASSEMBLY-FLAP INBOARD -----	2	M
	1260128-8	PUSH ROD ASSEMBLY-FLAP INBOARD -----	2	N
		ATTACHING PARTS -----		
-14	AN3-6A	BOLT -----	1	
-15	AN960-10L	WASHER -----	1	
-16	AN3-11A	BOLT -----	1	
-17	AN960-10	WASHER -----	5	
-18	MS21044N3	NUT -----	2	
		-----*-----		
	S1819-3	BEARING-ROD END -----	2	
	AN316-4R	NUT-CHECK -----	2	
-19	1760006-23	CABLE ASSEMBLY-FLAP DIRECT OUTBOARD LH -----	1	
-20	1760006-22	CABLE ASSEMBLY-FLAP DIRECT OUTBOARD RH -----	1	
-21	1760006-18	CABLE ASSEMBLY-FLAP DIRECT INBOARD LH -----	1	
-22	1760006-19	CABLE ASSEMBLY-FLAP DIRECT INBOARD RH -----	1	
-23	1760006-20	CABLE ASSEMBLY-FLAP CARRY THRU LH -----	1	
-24	1760006-21	CABLE ASSEMBLY-FLAP CARRY THRU RH -----	1	
-25	MS20392-1C11	PIN-CABLE ATTACH -----	4	
-26	MS24665-134	PIN-COTTER -----	4	
-27	AN155B32S	BARREL-TURNBUCKLE -----	3	
-28	AN3-5	BOLT -----	2	
	AN310-3	NUT -----	2	
	MS21044N3	NUT ALT -----	2	
	MS24665-132	COTTER PIN -----	2	
-29	1722077-1	BELLCRANK ASSEMBLY-INBOARD LH -----	1	
-30	1722077-2	BELLCRANK ASSEMBLY-INBOARD RH -----	1	
		ATTACHING PARTS -----		
-31	AN4-30A	BOLT -----	1	
	O522629	WASHER -----	1	
	NAS679A4	NUT -----	1	
		-----*-----		
	B610	BEARING TOR -----	1	
	1462012-2	BUSHING -----	1	
-32	MS20392-1C11	PIN CABLE GUARD -----	2	
-33	MS20392-2C61	PIN CABLE GUARD -----	2	
-33A	MS24665-132	COTTER PIN -----	4	
-34	MS20220-2	PULLEY -----	1	
		ATTACHING PARTS -----		
	AN5-10A	BOLT -----	1	
	NAS679A5	NUT -----	1	
		-----*-----		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
65 -35	C301002-0201 *	ACTUATOR & MOTOR ASSEMBLY-WING FLAPS INTERNALLY FILTERED- ATTACHING PARTS	1	
-36	AN6-16	BOLT -----	1	
-37	AN960-616	WASHER -----	1	
-38	AN310-6	NUT -----	1	
-39	MS24665-283	PIN-COTTER -----	1	
		-----*		
-40	C301002-0103 *	MOTOR INTERNALLY FILTERED -----	1	
-41	C301001-0211	COUPLING -----	1	
-42	C301002-0203	ACTUATOR ASSEMBLY -----	1	M
		ATTACHING PARTS		
	H14-3	NUT KNM -----	2	
	AN936B10	WASHER -----	2	
		-----*		
-43	S1635-2	PIN -----	2	
-44	S1638-2	HOUSING-CAP -----	1	
-44A	E33-10K	SWITCH-ACTUATOR LIMIT CYRE -----	2	
		ATTACHING PARTS		
	AN515-4R10	SCREW -----	2	
	AN936B4	WASHER -----	2	
	NAS679A04	NUT -----	2	
		-----*		
-45	1722088-1	GUIDE ASSEMBLY-ACTUATOR -----	1	
-45A	1722085-1	STRIKER PLATE -----	1	
		ATTACHING PARTS		
	AN515-8R14	SCREW -----	1	
	NAS43D03-36	SPACER -----	1	
	AN515-8R6	SCREW -----	1	
	MS21044D08	NUT -----	2	
		-----*		
-46	AN565D1032H5	SET SCREW -----	1	
-47	NAS557-10A	GROMMET -----	2	
		FLAP INDICATOR & SWITCH INSTALLATION -----	NP	
-48	1512280-13	LEVER ASSEMBLY-FLAP CONTROL -----	1	A
	1512280-34	LEVER ASSEMBLY-FLAP CONTROL -----	1	G
-49	S1771-1	KNOB-FLAP CONTROL -----	1	H
	S1771-3	KNOB-FLAP CONTROL -----	1	J
-50	1562033-5	ARM ASSEMBLY-FLAP CONTROL -----	1	C
	1562033-7	ARM ASSEMBLY-FLAP CONTROL -----	1	P
	1562033-11	ARM ASSEMBLY-FLAP CONTROL -----	1	N
-51	S1906-1	SWITCH-FLAP LIMIT -----	2	
		ATTACHING PARTS		
-52	AN515-4-12	SCREW -----	2	
	AN936B4	WASHER -----	2	
	AN340-4	NUT -----	2	
	1670019-1	INSULATOR -----	1	
		-----*		
-53	NAS75-3-018	BUSHING-FLAP CONTROL -----	1	
-54	1512280-24	BUSHING-FLAP CONTROL -----	1	
-55	S1438-9	WASHER-FLAP CONTROL -----	2	
-56	1713215-6	BRACKET -----	1	
-57	1452533-2	WASHER-FLAP CONTROL -----	1	
-58	1512280-25	WASHER-FLAP CONTROL -----	2	
-59	AN3-10A	BOLT -----	1	
-60	MS21044N3	NUT -----	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
65 -61	1713229-2	BRACKET ASSEMBLY-FLAP CONTROL -----	1	E
	1713229-3	BRACKET ASSEMBLY-FLAP CONTROL -----	1	F
	1713729-4	BRACKET ASSEMBLY-FLAP CONTROL -----	1	N
-62	S1398-1	WIRE-CONTROL 142.0 IN LG BULK ITEM REF S1398-1-142.0-	1	M
-63	S1398-2	CASTING-WIRE 132.0 IN LG BULK ITEM REF S1398-2-132.0-	1	M
	S2126-1	CONTROL ASSY-FLAP -----	1	N
		ATTACHING PARTS		
-64	AN742D3	CLAMP -----	4	M
	AN742D6	CLAMP -----	4	N
-65	AN520-10R6	SCREW -----	4	
-66	MS21044N3	NUT -----	4	
-67	0450311-5	CLAMP -----	1	M
	0450311-9	CLAMP -----	1	N
-67A	NAS43HT3-7	SPACER -----	1	
-68	AN960-10	WASHER -----	1	M
	AN960-416	WASHER -----	2	N
-68A	AN970-3	WASHER -----	1	M
	AN970-4	WASHER -----	1	N
-69	MS21044N3	NUT -----	1	M
	NAS679A4	NUT -----	1	N
-69A	1722086-6	GUIDE ASSEMBLY-CONTROL -----	1	
-70	0450311-4	CLAMP -----	1	
-70A	AN960-616L	WASHER -----	1	
-70B	AN970-4	WASHER -----	1	
-70C	NAS43HT4-13	SPACER -----	1	
-71	AN960-416	WASHER -----	1	
-72	NAS679A4	NUT -----	1	
		---*---		
-73	1722082-7	ARM ASSEMBLY-LEVER -----	1	
	1722082-5	ARM ASSEMBLY-LEVER -----	1	D
		ATTACHING PARTS		
-74	AN3-5A	BOLT -----	1	
-75	NAS43DD3-26	SPACER -----	1	
-75A	AN960-516L	WASHER -----	1	
-76	AN3-4A	BOLT -----	1	
-77	NAS43HT3-8	SPACER -----	1	
-77A	S1450-3-8-032	WASHER -----	1	
-78	MS21044N3	NUT -----	2	
		---*---		
-79	1713352-1	SPRING -----	1	N
NOTE. *WHEN ORDERING THIS PART FOR AIRPLANES PRIOR TO SERIAL 17701445 ALSO ORDER S1638-1 PLUG HOUSING & TWO S1636-2 SOCKETS-SEE FIG 1.				
A---177 SERIAL 17700001 THRU 17701214 B---177 SERIAL 17701106 THRU 17701214 C---177 SERIAL 17700001 THRU 17701022 D---DELETED E---177 SERIAL 17700001 THRU 17701164 F---177 SERIAL 17701165 THRU 17701633 G---177 SERIAL 17701215 & ON H---177 SERIAL 17700001 THRU 17701370 J---177 SERIAL 17701371 & ON K---DELETED L---DELETED M---177 SERIAL 17700001 THRU 17701633 N---177 SERIAL 17701634 & ON P---177 SERIAL 17701023 THRU 17701633				

Flight Controls (Cont)

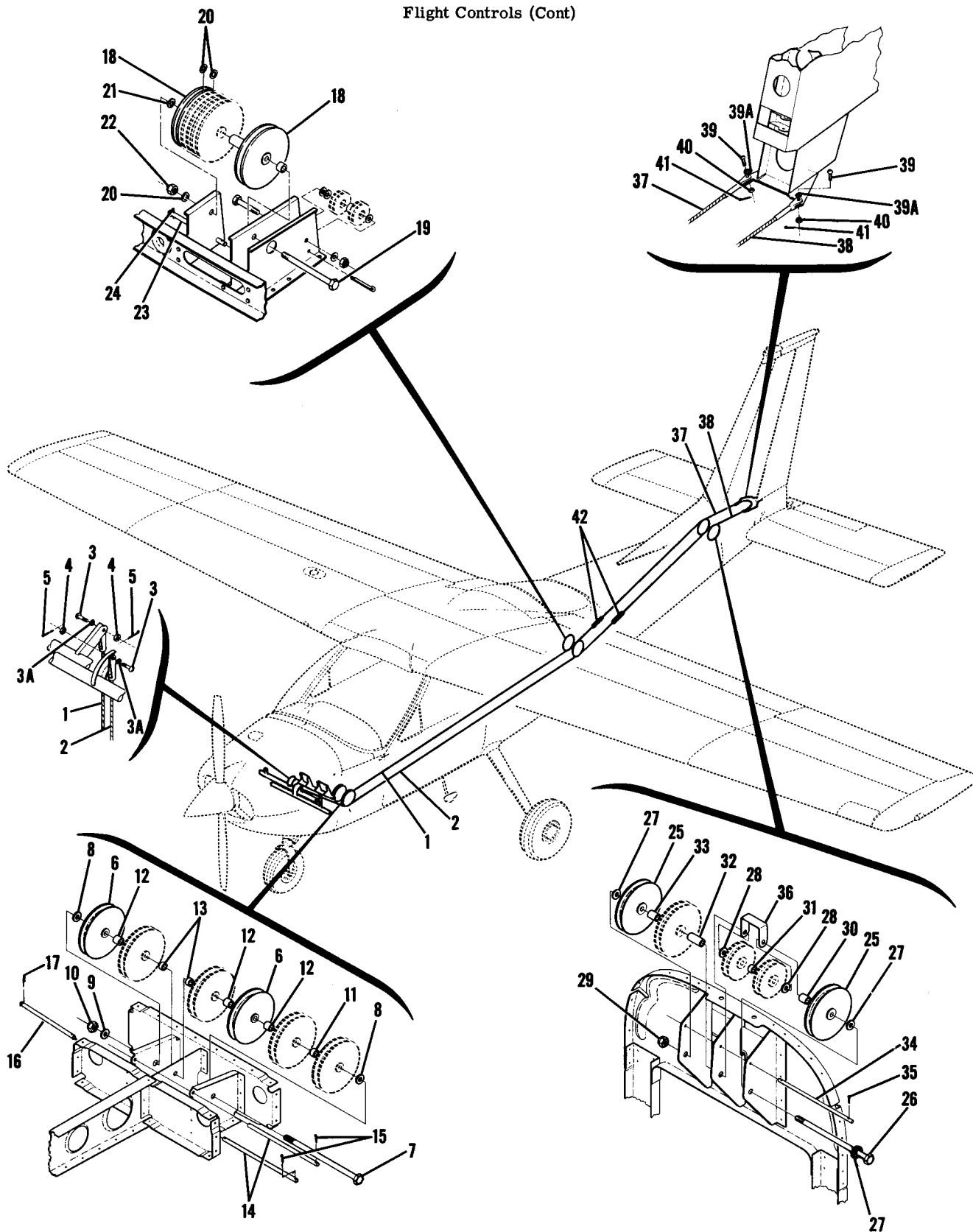
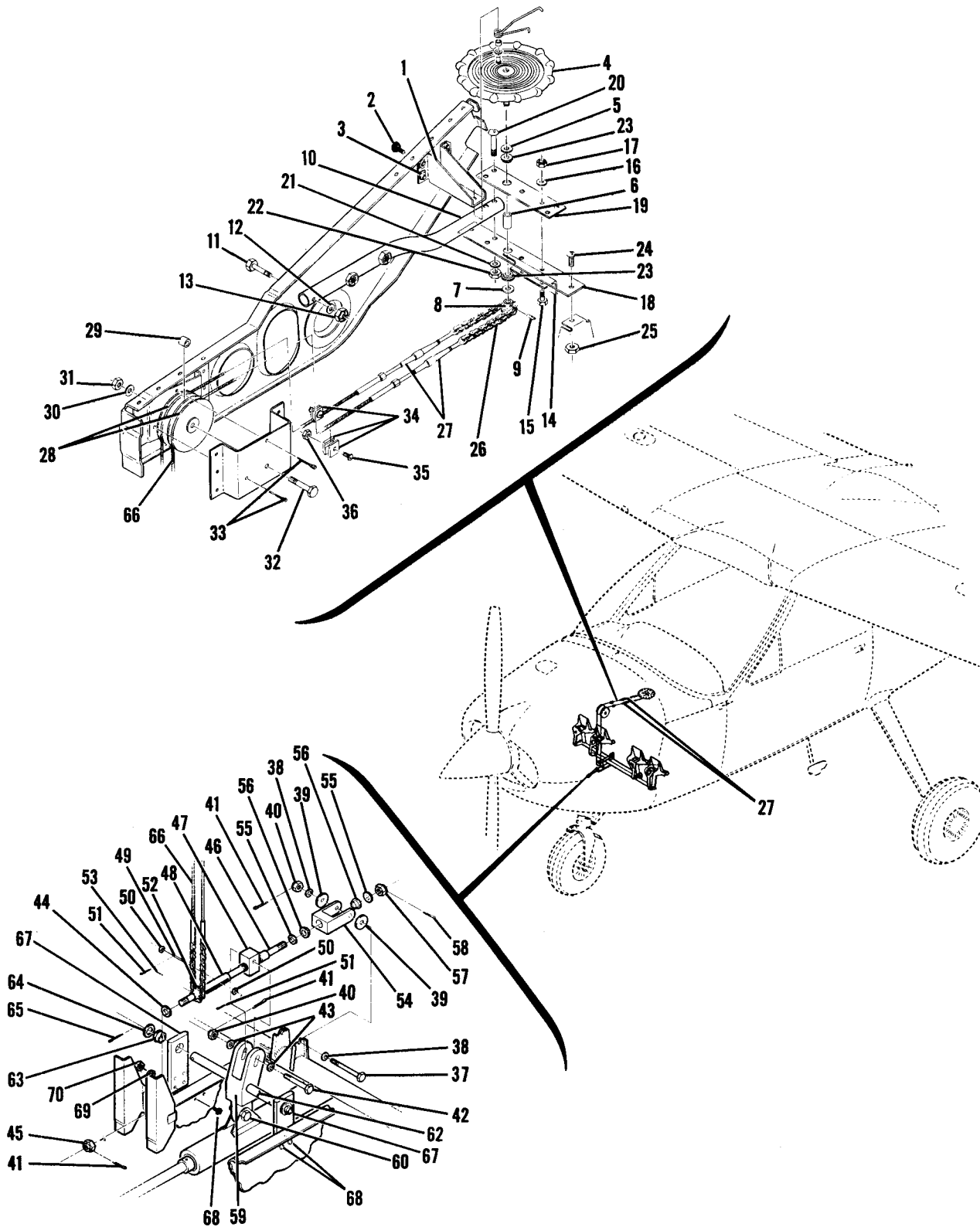


Figure 66. Rudder Control System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
66 -		RUDDER CONTROL SYSTEM INSTALLATION -----	NP	
- 1	1760006-24	CABLE ASSEMBLY-RUDDER RH -----	1	
- 2	1760006-25	CABLE ASSEMBLY-RUDDER LH -----	1	
		ATTACHING PARTS		
- 3	AN23-11	BOLT -----	1	A
	AN23-15	BOLT -----	1	B
- 3A	NAS43-3-12	SPACER -----	1	B
- 4	AN310-3	NUT -----	1	
- 5	MS24665-132	COTTER PIN -----	1	
		-----*		
- 6	S378-4	PULLEY-RUDDER CONTROL -----	2	
		ATTACHING PARTS		
- 7	AN4-53A	BOLT -----	1	
- 8	AN960-416	WASHER -----	2	
- 9	AN960-416L	WASHER -----	1	
-10	AN679A4	NUT -----	1	
-11	NAS43HT4-14	SPACER -----	1	
-12	NAS43HT4-24	SPACER -----	3	
-13	NAS43HT4-10	SPACER -----	2	
		-----*		
-14	1767022-1	PIN-CABLE GUARD -----	2	
		ATTACHING PARTS		
-15	MS24665-132	COTTER PIN -----	2	
		-----*		
-16	1767022-1	PIN-CABLE GUARD -----	1	
		ATTACHING PARTS		
-17	MS24665-132	COTTER PIN -----	2	
		-----*		
-18	S378-4	PULLEY-RUDDER CONTROL -----	2	
		ATTACHING PARTS		
-19	AN4-36A	BOLT -----	1	
-20	AN960-416L	WASHER -----	3	
-21	AN960-416	WASHER -----	1	
-22	AN679A4	NUT -----	1	
		-----*		
-23	1760005-1	PIN-CABLE GUARD -----	1	
		ATTACHING PARTS		
-24	MS24665-132	COTTER PIN -----	2	
		-----*		
-25	S378-4	PULLEY-RUDDER CONTROL -----	2	
		ATTACHING PARTS		
-26	AN4-53A	BOLT -----	1	
-27	AN960-416L	WASHER -----	3	
-28	AN960-416	WASHER -----	2	
-29	AN679A4	NUT -----	1	
-30	NAS43HT4-28	SPACER -----	1	
-31	NAS43HT4-12	SPACER -----	1	
-32	NAS43HT4-57	SPACER -----	1	
-33	NAS43HT4-35	SPACER -----	1	
		-----*		
-34	1767022-1	PIN-CABLE GUARD -----	1	
		ATTACHING PARTS		
-35	MS24665-132	COTTER PIN -----	2	
		-----*		
-36	1760004-1	GUARD-PULLEY -----	1	
-37	1760006-26	CABLE ASSEMBLY-RUDDER RH -----	1	
-38	1760006-27	CABLE ASSEMBLY-RUDDER LH -----	1	
		ATTACHING PARTS		
-39	AN23-11	BOLT -----	1	
-39A	1432009-2	BUSHING -----	1	
-40	AN310-3	NUT -----	1	
-41	MS24665-132	COTTER PIN -----	1	
		-----*		
-42	AN155B32S	TURNBUCKLE -----	2	
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		

Flight Controls (Cont)



177 SERIAL 17701371 & ON

Figure 66A. Rudder Trim System Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
66A-		RUDDER TRIM SYSTEM INSTALLATION -----	NP	A
- 1	0713643-4	INDICATOR SUPPORT ASSEMBLY -----	1	
		ATTACHING PARTS -----		
- 2	AN3-3A	BOLT -----	4	
		-----*		
- 3	NAS1067A3K	NUTPLATE -----	4	
- 4	1713269-6	WHEEL ASSEMBLY-RUDDER TRIM -----	1	
- 5	S1438-8	WASHER -----	1	
- 6	NAS43HT4-40	SPACER -----	1	
- 7	AN960-416L	WASHER -----	1	
- 8	1767066-5	SPROCKET -----	1	
		ATTACHING PARTS -----		
- 9	NAS561CF3-6	PIN -----	1	
		-----*		
-10	1713327-1	SUPPORT -----	2	
		ATTACHING PARTS -----		
-11	AN3-10A	BOLT -----	6	
-12	AN960-10L	WASHER -----	6	
-13	MS21044N3	NUT -----	6	
		-----*		
-14	1713326-1	GUARD-CHAIN -----	1	
		ATTACHING PARTS -----		
-15	NAS52510R8	SCREW -----	2	
-16	AN960-10L	WASHER -----	2	
-17	MS21044N3	NUT -----	2	
		-----*		
-18	1713331-1	SUPPORT ASSEMBLY-LWR -----	1	
-19	1713331-3	SUPPORT ASSEMBLY-UPPER -----	1	
		ATTACHING PARTS -----		
-20	AN52510R22	SCREW -----	4	
-21	AN960-10L	WASHER -----	4	
-22	MS21044N3	NUT -----	4	
		-----*		
-23	S1004-53A	BEARING -----	1	
-24	AN52510R7	SCREW -----	2	
-25	MS21044N3	NUT -----	2	
-26	1760006-48	CHAIN ASSEMBLY-RUDDER TRIM -----	1	
-27	AN155-8S	TURN BUCKLE-BARREL -----	2	
-28	S378-2	PULLEY -----	2	
		ATTACHING PARTS -----		
-29	NAS43HT3-14	SPACER -----	1	
-30	AN960-10	WASHER -----	1	
-31	MS21044N3	NUT -----	1	
-32	AN3-12A	BOLT -----	1	
		-----*		
-33	MS24665-138	PIN COTTER -----	2	
-34	1767070-1	STOP CABLE-RUDDER TRIM -----	4	
		ATTACHING PARTS -----		
-35	AN525-832R6	SCREW -----	2	
-36	NAS679A08	NUT -----	2	
		-----*		
	1767066-1	ACTUATOR ASSEMBLY-RUDDER TRIM -----	1	
		ATTACHING PARTS -----		
-37	AN173-14	BOLT -----	1	
-38	AN960-10L	WASHER -----	2	
-39	S1438-2	WASHER -----	2	
-40	AN310-3	NUT -----	2	
-41	MS24665-132	PIN-COTTER -----	3	
-42	AN173-13	BOLT -----	1	
-43	AN960-10	WASHER -----	2	
-44	S1450-4-7-032	WASHER -----	1	
-45	AN310-4	NUT -----	1	
		-----*		
-46	1767066-7	SCREW-ACTUATOR -----	1	
-47	1767066-4	NUT-ACTUATOR -----	1	
		CONTINUED ON NEXT PAGE		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
66A-48	1767066-3	GUIDE-ACTUATOR ----- ATTACHING PARTS -----	1	
-49	1767066-6	PIN -----	1	
-50	AN960-4	WASHER -----	2	
-51	MS24665-69	PIN-COTTER ----- -----*	2	
-52	1767066-5	SPROCKET-ACTUATOR ----- ATTACHING PARTS -----	1	
-53	NAS561CF3-6	PIN ----- -----*	1	
-54	1767066-2	LINK-ACTUATOR ----- ATTACHING PARTS -----	1	
-55	AN960-416L	WASHER -----	2	
-56	S1004-53A	BEARING -----	2	
-57	AN310-4	NUT -----	1	
-58	MS24665-132	PIN-COTTER ----- -----*	1	
-59	1767065-1	LINK ASSEMBLY-STEERING BUNGEE ----- ATTACHING PARTS -----	1	
-60	AN3-7A	BOLT -----	1	
	S1450-3-6-032	WASHER -----	2	
	AN960-10	WASHER -----	1	
	MS21044N3	NUT -----	1	
-62	1767068-2	SHAFT -----	1	
-63	NAS77-6-28	BUSHING -----	2	
-64	AN960-616L	WASHER -----	2	
-65	MS24665-210	PIN-COTTER ----- -----*	2	
-66	1767072-1	CHAIN & CABLE ASSEMBLY -----	1	
	1760006-47	CABLE ASSEMBLY -----	2	
	1760006-49	CHAIN -----	1	
-67	1767067-2	SUPPORT ASSEMBLY-TRIM ACTUATOR PIVOT ----- ATTACHING PARTS -----	2	
-68	NAS220-12	SCREW -----	4	
-69	AN960-8	WASHER -----	4	
-70	NAS679A08	NUT ----- -----*	4	
		A---177 SERIAL 17701371 & ON		

Pitot System

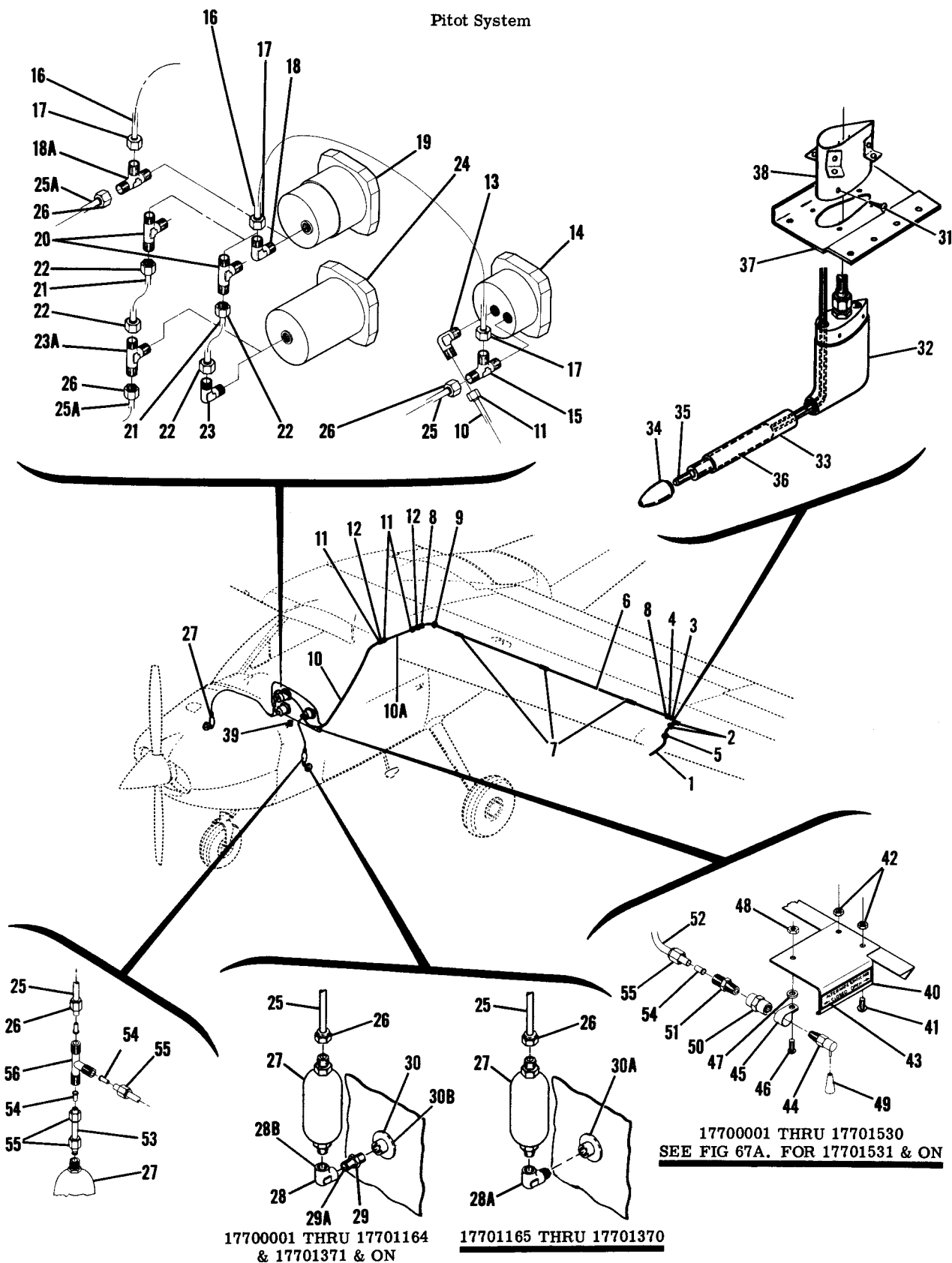


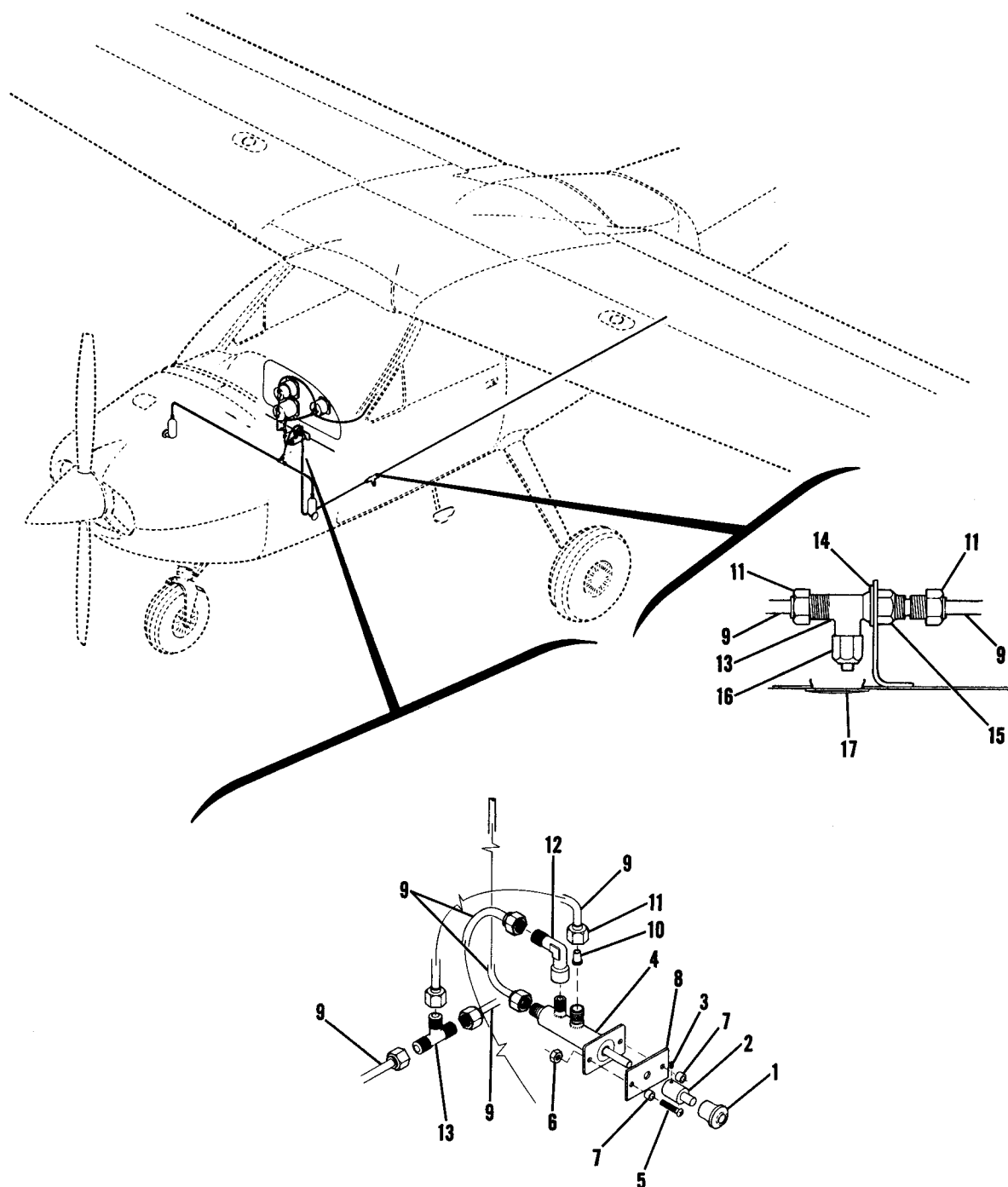
Figure 67. Pitot System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
67 -		PITOT SYSTEM INSTALLATION -----	NP	
- 1	1720098-2	TUBE ASSEMBLY-PITOT -----	1	A
	1720098-5	TUBE ASSEMBLY-PITOT -----	1	C
	1720098-7	TUBE ASSEMBLY-PITOT -----	1	H
	1720098-9	TUBE ASSEMBLY-PITOT -----	1	E
		ATTACHING PARTS -----		
- 2	AN742D4	CLAMP -----	2	
	AN525-10R10	SCREW -----	2	
	MS21044N3	NUT -----	2	
		---*---		
- 3	S1130-1	NUT -----	1	
- 4	S1132-1	UNION -----	1	
	S1131-1	INSERT -----	1	
- 5	MS35489-6	GROMMET -----	1	
- 6	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-* -----	1	
		ATTACHING PARTS -----		
- 7	S1592-1A	BAND -----	3	
	S102126-6	SCREW -----	3	
		---*---		
- 8	S1130-1	NUT -----	2	
	S1131-1	INSERT -----	2	
- 9	MS35489-7	GROMMET -----	1	
-10	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-* -----	1	
-10A	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-* -----	1	
-11	S1130-1	NUT -----	4	
	S1131-1	INSERT -----	4	
-12	S1132-1	UNION -----	2	
-13	S1135-1	ELBOW -----	1	
-14	SEE FIG 45	INDICATOR-AIRSPEED -----	1	
-15	S1139-1	TEE -----	1	
-16	S1071-1	TUBE 11.0 IN LG BULK ITEM REF S-1071-1-11.0 -----	1	
-17	S1130-1	NUT -----	2	
	S1131-1	INSERT -----	2	
-18	S1135-1	ELBOW -----	1	A
-18A	S1139-1	TEE -----	1	B
-19	SEE FIG 45	ALTIMETER -----	1	
-20	S1138-1	TEE -----	1	
-21	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-* -----	1	
-22	S1130-1	NUT -----	2	
	S1131-1	INSERT -----	2	
-23	S1135-1	ELBOW -----	1	A
-23A	S1138-1	TEE -----	1	
-24	SEE FIG 45	INDICATOR-VERTICAL SPEED -----	1	
-25	S1071-1	TUBE-LH * IN LG BULK ITEM REF S1071-1-* -----	1	
-25A	S1071-1	TUBE-RH * IN LG BULK ITEM REF S1071-1-* -----	1	B
-26	S1130-1	NUT -----	2	A
	S1130-1	NUT -----	4	B
	S1131-1	INSERT -----	2	A
	S1131-1	INSERT -----	4	B
-27	S1258-1	SUMP ASSEMBLY-PITOT STATIC LINE -----	1	A
	S1258-1	SUMP ASSEMBLY-PITOT STATIC LINE -----	2	B
-28	AN916-1D	ELBOW -----	1	A
-28A	AN914-1D	ELBOW -----	2	C
-28B	AN916-1D	ELBOW -----	2	D
-29	AN911-1D	UNION -----	1	A
-29A	AN911-1D	UNION -----	2	D
-30	S347-1	FLANGE-STATIC SOURCE -----	1	A
	S347-1	FLANGE-STATIC SOURCE -----	2	B
-30A	S347-3	FLANGE-STATIC SOURCE -----	2	C
-30B	S1776-5	FLANGE-STATIC SOURCE -----	2	D
	0721105-15	TUBE ASSEMBLY-HEATED PITOT -----	1	A
	0721105-24	TUBE ASSEMBLY-HEATED PITOT -----	1	C
	0721105-25	TUBE ASSEMBLY-HEATED PITOT -----	1	H
	0721105-33	TUBE ASSEMBLY-HEATED PITOT -----	1	E
		ATTACHING PARTS -----		
-31	AN507-640R4	SCREW -----	4	
		---*---		
-32	0721105-13	BODY-PITOT -----	1	A
	0721105-22	BODY-PITOT -----	1	C
	0721105-7	BODY-PITOT -----	1	H

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
67 -	0721105-31	BODY-PITOT -----	1	E
	S1133-2	CONNECTOR-NYLON -----	1	
-33	0721105-3	TUBE-PITOT -----	1	
-34	0721105-4	FITTING-PITOT TUBE NOSE -----	1	
-35	0721105-8	STEM-PITOT TUBE -----	1	
-36	0721105-5	HEATER ASSEMBLY-PITOT -----	1	
-37	1221098-200	DOUBLER -----	1	
-38	1221098-2	CONNECTOR ASSEMBLY-PITOT TUBE -----	1	
-39	SEE FIG 45	SWITCH-PITOT HEAT -----	1	
	SEE FIG 67A	STATIC SOURCE INSTALLATION-ALTERNATE -----	NP	F
	1713078-1	STATIC SOURCE INSTALLATION-ALTERNATE -----	NP	E
-40		BRACKET-ALTERNATE STATIC SOURCE -----	1	
		ATTACHING PARTS		
-41	AN515-8R6	SCREW -----	2	
-42	NAS679A08	NUT -----	2	
		---*---		
-43	1200678-2	PLACARD-ALTERNATE STATIC SOURCE WEU 0505005-1 -----	1	A
	0505005-1	PLACARD-ALTERNATE STATIC SOURCE -----	1	G
-44	0511199-20	VALVE-ALTERNATE STATIC SOURCE -----	1	
		ATTACHING PARTS		
-45	MS21919DG9	CLAMP -----	1	
-46	AN520-10R8	SCREW -----	1	
-47	AN960D10	WASHER -----	1	
-48	MS21044N3	NUT -----	1	
		---*---		
-49	S430-1	KNOB -----	1	
-50	AN910-10	COUPLING -----	1	
-51	S1133-1	CONNECTOR -----	1	
-52	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-* -----	1	
-53	S1071-1	TUBE 2.0 IN LG BULK ITEM REF S1071-1-2.0 -----	1	
-54	S1131-1	INSERT -----	4	
-55	S1130-1	NUT -----	4	
-56	S1137-1	TEE -----	1	
NOTE. *LENGTH TO BE DETERMINED LATER				
A---177 SERIAL 17700001 THRU 17701164				
B---177 SERIAL 17701165 & ON				
C---177 SERIAL 17701165 THRU 17701370				
D---177 SERIAL 17701371 & ON				
E---177 SERIAL 17701531 & ON				
F---177 SERIAL 17700001 THRU 17701530				
G---177 SERIAL 17701165 THRU 17701530				
H---177 SERIAL 17701371 THRU 17701530				

Alternate Static Source



177 SERIAL 17701531 & ON

Figure 67A. Alternate Static Source Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
67A-		ALTERNATE STATIC SOURCE INSTALLATION -----	NP	A
- 1	S1981-5	KNOB-ALTERNATE AIR VALVE -----	1	
- 2	2013130-1	EXTENSION ASSY-KNOB -----	1	
- 3	AN565D8H2	SET SCREW -----	1	
- 4	2013142-1	VALVE ASSY-ALTERNATE -----	1	
		ATTACHING PARTS -----		
- 5	AN509-8R9	SCREW -----	2	
- 6	NAS679A08	NUT -----	2	
- 7	NAS43DD3-16	SPACER -----	2	
- 8	2013132-1	PLATE -----	1	
		---*---		
- 9	S1071-1	TUBE * IN LG BULK ITEM -----	AR	
-10	S1131-1	INSERT -----	AR	
-11	S1130-1	NUT -----	AR	
-12	S2071-1	ELBOW -----	1	
-13	S2109-4	TEE -----	1	
-14	AN960PD716	WASHER -----	1	
-15	AN924-4D	NUT -----	1	
-16	AN929-4	CAP -----	1	
-17	CM2692-32-1S	PLUG BUTTON -----	1	
		A---177 SERIAL 17701531 & ON		

Stall Warning

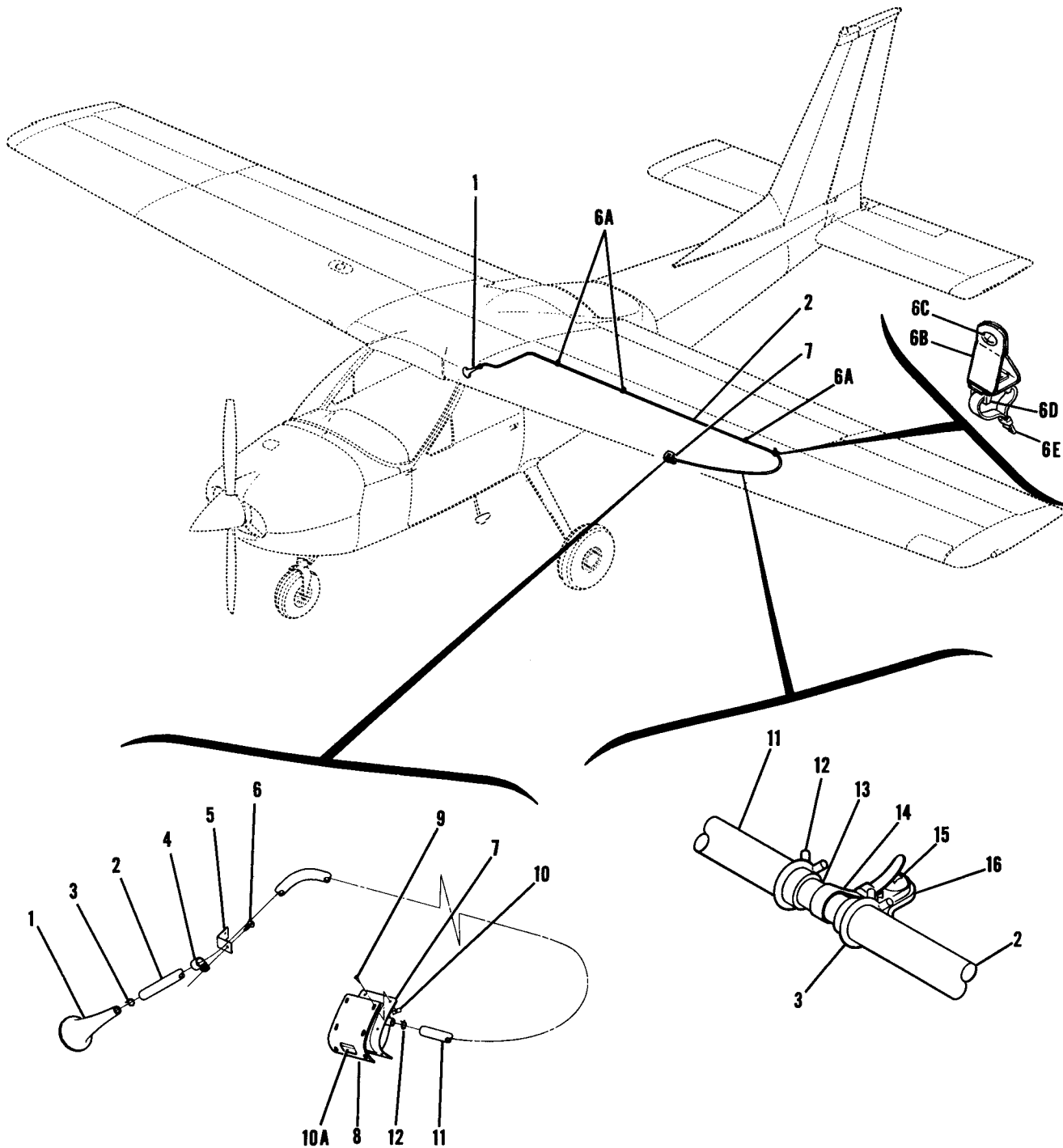


Figure 68. Stall Warning Horn Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
68 -		STALL WARNING HORN INSTALLATION -----	NP	
- 1	0413483-1	HORN ASSEMBLY-STALL WARNING -----	1	
- 2	S1071-4	TUBE 126.0 IN LG BULK ITEM REF S1071-4-126.0 ----	1	
		ATTACHING PARTS		
- 3	S1494-8	CLAMP -----	2	
- 4	S1485D8U	CLAMP -----	1	H
- 5	1706004-1	BRACKET -----	1	A
	1706004-2	BRACKET -----	1	B
	S2034-1	MOUNT -----	1	J
- 6	S1021210-8	SCREW -----	1	H
- 6A	S1693-4	STRAP-TUBE -----	1	C
- 6B	S1552-7	CLIP -----	1	
- 6C	S1021A6-6	SCREW -----	1	
	NAS395-10-3	NUT -----	1	
- 6D	S1741-1	ANCHOR -----	1	
	S102228-6	SCREW -----	1	
- 6E	S1693-2	STA-STRAP -----	1	
		---*---		
- 7	1720100-1	SCOOP-STALL WARNING WEU 1720100-4 -----	1	D
	1720100-4	SCOOP ASSEMBLY-STALL WARNING -----	1	E
	1720100-6	SCOOP ASSEMBLY-STALL WARNING -----	1	D
- 8	1720103-1	PLATE -----	1	F
	1720103-4	PLATE -----	1	G
	1720103-6	PLATE -----	1	
		ATTACHING PARTS		
- 9	S102226-8	SCREW -----	6	
-10	NAS446-2	NUT -----	6	
		---*---		
	1720103-3	SEAL -----	1	D
	1720103-5	SEAL -----	1	E
-10A	1722010-1	SCREEN -----	1	
-11	S1495-6	TUBE 25.00 IN LG BULK ITEM REF S1495-6-25.00 ----	1	
		ATTACHING PARTS		
-12	S1494-9	CLAMP -----	2	
		---*---		
-13	1706040-1	CONNECTION -----	1	
		ATTACHING PARTS		
-14	S1742-1	CLAMP -----	1	
-15	AN520-10R6	SCREW -----	1	
	MS21044N3	NUT -----	1	
-16	AN743-12	BRACKET -----	1	
	AN520-10R7	SCREW -----	1	
	MS21044N3	NUT -----	1	
		---*---		
NOTE. *LENGTH TO BE DETERMINED LATER				
A---177 SERIAL 17700001 THRU 17700024				
B---177 SERIAL 17700025 THRU 17701622				
C---177 SERIAL 17701165 & ON				
D---177 SERIAL 17700001 THRU 17701370				
E---177 SERIAL 17701271 & ON				
F---177 SERIAL 17701371 THRU 17701530				
G---177 SERIAL 17701531 & ON				
H---177 SERIAL 17700001 THRU 17701622				
J---177 SERIAL 17701623 & ON				

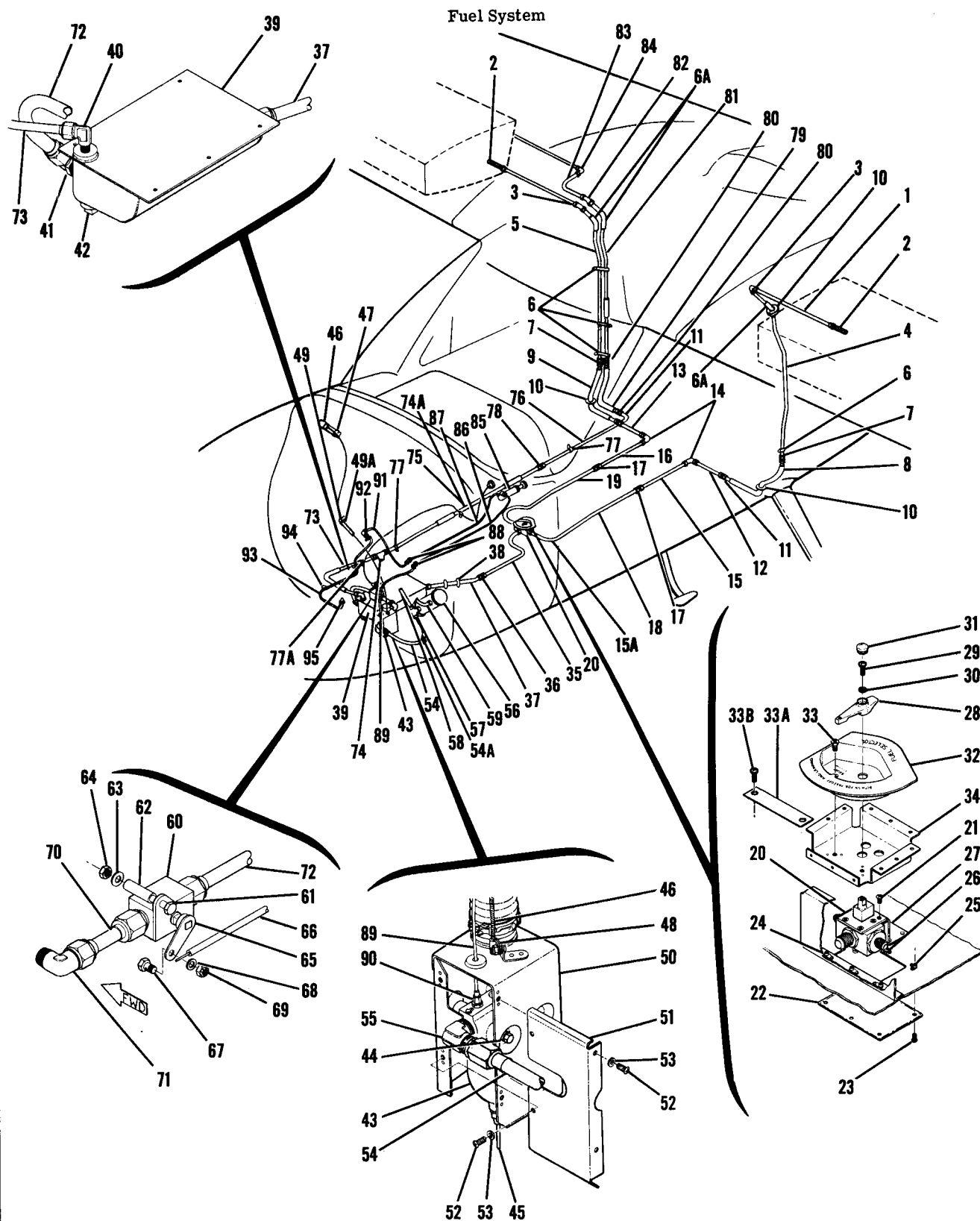


Figure 69. Fuel System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
69 -		FUEL SYSTEM INSTALLATION -----	NP	
- 1	SEE FIG 69A	FUEL VENT SYSTEM -----	NP	
	1700121-51	LINE ASSEMBLY-FUEL -----	2	J
	1700121-104	LINE ASSEMBLY-FUEL -----	2	K
- 2	1726045-6	FINGER STRAINER -----	2	
	MS29512-08	O-RING -----	2	
- 3	AN833-8D	ELBOW -----	2	
	AN924-8D	NUT -----	2	
	AN960D1216	WASHER -----	2	
- 4	1700121-28	LINE ASSEMBLY-FUEL LH -----	1	
- 5	1700121-29	LINE ASSEMBLY-FUEL RH -----	1	
		ATTACHING PARTS -----		
- 6	S1486DG6U	CLAMP -----	3	
	MS21919DG4	CLAMP -----	3	
	S1021Z10-8	SCREW -----	3	
		-----*		
- 6A	S292-8	TUBE 4.00 IN LG BULK ITEM REF S292-8-4.00 -----	3	
- 7	AN815-6D	UNION -----	2	
- 8	1700121-30	LINE ASSEMBLY-FUEL LH -----	1	
- 9	1700121-31	LINE ASSEMBLY-FUEL RH -----	1	
-10	S1050-1	GROMMET * IN LG BULK ITEM REF S1050-1-* -----	4	
-11	AN815-6D	UNION -----	2	
-12	1700121-26	LINE ASSEMBLY-FUEL LH -----	1	
-13	1700121-27	LINE ASSEMBLY-FUEL RH -----	1	
-14	AN833-6D	ELBOW -----	2	
	AN924-6D	NUT -----	2	
-15	1700121-24	LINE ASSEMBLY-FUEL LH -----	1	A
-15A	1700121-71	LINE ASSEMBLY-FUEL -----	1	B
-16	1700121-25	LINE ASSEMBLY-FUEL RH -----	1	
-17	AN815-6D	UNION -----	2	A
-18	1700121-22	LINE ASSEMBLY-FUEL LH -----	1	
-19	1700121-23	LINE ASSEMBLY-FUEL RH -----	1	
-20	SEE FIG 71	VALVE ASSEMBLY-FUEL SELECTOR -----	1	
		ATTACHING PARTS -----		
-21	AN515-8R8	SCREW -----	2	
		-----*		
-22	1713060-1	DOOR-ACCESS -----	1	
		ATTACHING PARTS -----		
-23	AN515-6R8	SCREW -----	6	
-24	NAS696A08K	NUTPLATE -----	3	
-25	NAS684A06	NUTPLATE -----	2	
-26	NAS680A06	NUTPLATE -----	1	
		-----*		
-27	1716010-1	BRACKET ASSEMBLY-VALVE SUPPORT -----	1	
-28	0716623-2	HANDLE-FUEL SELECTOR VALVE -----	1	
		ATTACHING PARTS -----		
-29	AN525-832R6	SCREW -----	1	
-30	AN936A8	WASHER -----	1	
-31	0716624-1	CAP -----	1	
		-----*		
-32	1716012-1	COVER-FUEL SELECTOR VALVE -----	1	J
	1716012-3	COVER-FUEL SELECTOR VLAVE -----	1	K
		ATTACHING PARTS -----		
-33	S1022Z8-8B	SCREW -----	2	
		-----*		
-33A	1705016-1	PLACARD -----	1	L
		ATTACHING PARTS -----		
-33B	S1021A6-8	SCREW -----	2	
		-----*		
-34	1711035-1	SUPPORT ASSEMBLY -----	1	
	AN6191-8Z3	NUTPLATE -----	2	
-35	1700121-18	LINE ASSEMBLY-FUEL -----	1	C
	1700121-78	LINE ASSEMBLY-FUEL -----	1	D
-36	AN832-8D	UNION -----	1	
	AN924-8D	NUT -----	1	
CONTINUED ON NEXT PAGE				



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
69 -37	1700121-17	LINE ASSEMBLY-FUEL -----	1	C
	1700121-77	LINE ASSEMBLY-FUEL -----	1	D
-38	MS35489-17	GROMMET -----	2	
-39	1716009-1	TANK ASSEMBLY-RESERVOIR WEU 1716009-8 -----	1	E
	1716009-8	TANK ASSEMBLY-RESERVOIR -----	1	F
		ATTACHING PARTS		
	AN3-4	BOLT -----	3	
	AN960-PD10L	WASHER -----	3	
	NAS680A3	NUTPLATE -----	3	
		-----*		
-40	MS20822-4	ELBOW -----	1	
-41	MS20823-8	ELBOW -----	1	
-42	MS20913-1	PLUG -----	1	E
	AN814-5DL	PLUG -----	1	F
	MS29512-05	PACKING -----	1	F
-43	SEE FIG 70	STRAINER ASSEMBLY-FUEL -----	1	
		ATTACHING PARTS		
-44	MS20074-03-03	SCREW -----	4	
	AN960-10L	WASHER -----	4	
		-----*		
-45	1700121-40	TUBE ASSEMBLY-DRAIN WEU 1700121-105 -----	1	J
	1700121-105	TUBE ASSEMBLY-DRAIN -----	1	K
-46	S1517-3	DRAIN CONTROL-STRAINER -----	1	
		ATTACHING PARTS		
-47	1716013-1	BRACKET-STRAINER DRAIN CONTROL -----	1	
	AN741TD6	CLAMP -----	1	
	AN520-10R12	SCREW -----	2	
	AN960-10L	WASHER -----	2	
	MS21044N3	NUT -----	2	
-48	AN742D3	CLAMP -----	1	
	AN743-12	BRACKET -----	1	
	S1021Z10-8	SCREW -----	2	
	NAS395-22-3	NUT -----	2	
-49	AN742D3	CLAMP -----	1	
	AN515-10R8	SCREW -----	1	
	MS21044N3	NUT -----	1	
	AN960-10L	WASHER -----	1	
		-----*		
-49A	S1399-1-4.00	SLEEVE -----	1	
-50	1713120-1	SHROUD ASSEMBLY-FUEL STRAINER -----	1	
-51	1713121-1	FRONT COVER -----	1	
		ATTACHING PARTS		
-52	AN515-8R6	SCREW -----	4	
-53	NAS960PD8L	WASHER -----	4	
		-----*		
-54	1700121-83	LINE ASSEMBLY STRAINER TO PUMP -----	1	
		ATTACHING PARTS		
-55	MS20822-8D	ELBOW -----	1	
	AN919-12D	REDUCER AT TEE -----	1	
	MS29512-06	O-RING -----	1	
		-----*		
-56	SEE FIG 72	FUEL PUMP -----	1	
		ATTACHING PARTS		
	AN4H4A	BOLT -----	2	C
	AN4H10A	BOLT -----	2	D
	NAS43DD4-16	SPACER -----	2	D
	AN960D416L	WASHER -----	2	
		-----*		
-57	AN938D6	TEE -----	1	
	AN816-6-2D	NIPPLE -----	1	
	MS29512-C6	O-RING -----	1	
	AN919-12D	REDUCER -----	1	
	AN815-6D	UNION -----	1	

CONTINUED ON NEXT PAGE



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
69 -58	S1236-8-0280	HOSE ASSEMBLY ELEC FUEL PUMP TO ENGINE PUMP -----	1	C
	S1236-6-0204	HOSE ASSEMBLY ELEC FUEL PUMP TO ENGINE PUMP -----	1	D
		ATTACHING PARTS		
	AN919-12D	REDUCER -----	2	C
	AN919-12D	REDUCER -----	1	D
	AN815-6D	UNION AT TEE -----	1	D
	AN921-6D	ELBOW AT ENGINE PUMP -----	1	D
	MS29512-06	O RING -----	1	D
	AN924-6D	NUT -----	1	D
	MS29512-06	O-RING -----	2	
	MS21919DG10	CLAMP -----	1	
	S1153-1	BRACKET -----	1	
	S1021Z8-8	SCREW -----	2	
	NAS395-22-3	NUT -----	2	
	S1485D10U	CLAMP ATTACH TO MOTOR MOUNT -----	1	G
	MS21919DG9	CLAMP -----	1	G
	S1021Z10-10	SCREW -----	1	G
		---*---		
-59	S1236-6-0094	HOSE ASSEMBLY ELEC FUEL PUMP TO CARB -----	1	
		ATTACHING PARTS		
	MS20823-6D	ELBOW -----	1	
	AN816-6-2D	NIPPLE -----	1	
		---*---		
-60	SEE FIG 71	VALVE ASSEMBLY-FUEL SHUT OFF -----	1	
		ATTACHING PARTS		
-61	AN3-17	BOLT -----	2	
-62	NAS43DD3-80	SPACER -----	2	
-63	AN960-10L	WASHER -----	2	
-64	MS21044N3	NUT -----	2	
		---*---		
-65	0716606-5	ARM ASSEMBLY-FUEL SHUT OFF VALVE -----	1	
		ATTACHING PARTS		
	MS16562-6	PIN -----	1	
		---*---		
-66	S1239-31	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE -----	1	J
	S2113-1	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE -----	1	K
		ATTACHING PARTS		
-67	0450311-8	CLAMP -----	1	
-68	AN960-10L	WASHER -----	2	
-69	MS21044N3	NUT -----	1	
	S1485D3U	CLAMP -----	1	M
	S1485D4U	CLAMP -----	1	N
	S1021Z8-6C	SCREW -----	1	
		---*---		
-70	1700121-64	LINE ASSEMBLY-FUEL -----	1	
-71	MS20822-8D	ELBOW -----	1	
-72	1700121-65	LINE ASSEMBLY-FUEL -----	1	A
	1700121-72	LINE ASSEMBLY-FUEL -----	1	B
-73	1700121-61	LINE ASSEMBLY-VENT -----	1	
-74	AN917-2D	TEE -----	1	
	AN816-4-4D	NIPPLE -----	2	
	AN933D2	PLUG -----	1	
-74A	1700121-73	LINE ASSEMBLY-VENT -----	1	B
-75	1700121-56	LINE ASSEMBLY-VENT -----	1	A
-76	1700121-57	LINE ASSEMBLY-VENT -----	1	A
		ATTACHING PARTS		
-77	MS21919DG4	CLAMP -----	1	
	S1154-1	BRACKET -----	1	
	S1021Z8-6C	SCREW -----	1	
	MS21044N3	NUT -----	1	
	NAS221-6	SCREW -----	1	
-77A	MS21919DG4	CLAMP -----	1	H
	NAS221-8	SCREW -----	1	H
	NAS679A08	NUT -----	1	H
		---*---		
-78	AN815-4D	UNION -----	1	A
-79	1700121-58	LINE ASSEMBLY-VENT -----	1	
-80	AN815-4D	UNION -----	2	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
69 -81	1700121-59	LINE ASSEMBLY-VENT -----	1	
-82	AN833-4D	ELBOW -----	1	
-83	1700121-60	LINE ASSEMBLY-VENT -----	1	
-84	AN821-4D	ELBOW -----	1	
-85	C291502-0101	PRIMER ASSEMBLY -----	1	
-86	1700121-42	LINE ASSEMBLY-PRIMER OUTBOARD WHEN EXHAUSTED ----- USE 1700121-93	1	
	1700121-93	LINE ASSEMBLY-PRIMER OUTBOARD -----	1	
-87	1700121-41	LINE ASSEMBLY-PRIMER INBOARD WHEN EXHAUSTED ----- USE 1700121-92	1	
	1700121-92	LINE ASSEMBLY-PRIMER INBOARD -----	1	
-88	AN837-2D	ELBOW -----	2	
		ATTACHING PARTS		
	AN960D516	WASHER -----	2	
	AN924-2D	NUT -----	1	
		-----*		
-89	1700121-3	LINE ASSEMBLY-PRIMER WHEN EXHAUSTED USE 1700121-91 -----	1	
	1700121-91	LINE ASSEMBLY-PRIMER -----	1	
-90	AN816-2D	NIPPLE -----	1	
-91	1700121-15	LINE ASSEMBLY-PRIMER WHEN EXHAUSTED USE 1700121-82 -----	1	
	1700121-82	LINE ASSEMBLY-PRIMER WHEN EXHAUSTED USE 1700121-99 -----	1	
	1700121-99	LINE ASSEMBLY-PRIMER -----	1	
-92	AN821-2D	ELBOW -----	1	
-93	1700121-48	LINE ASSEMBLY-PRIMER WHEN EXHAUSTED USE 1700121-96 -----	1	
	1700121-96	LINE ASSEMBLY-PRIMER -----	1	
		ATTACHING PARTS		
-94	0550100-8	BRACKET -----	3	
	S1485D2	CLAMP -----	3	
	S102178-5C	SCREW -----	3	
		-----*		
-95	AN4022-1	JET-PRIMING -----	1	
		NOTE. *LENGTHS TO BE DETERMINED LATER		
		NOTE. □THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		A---177 SERIAL 17700001 THRU 17701157		
		B---177 SERIAL 17701158 & ON		
		C---177 SERIAL 17700001 THRU 17701164		
		D---177 SERIAL 17701165 & ON		
		E---177 SERIAL 17700001 THRU 17701358		
		F---177 SERIAL 17701359 & ON		
		G---177 SERIAL 17701219 & ON		
		H---177 SERIAL 17701325 & ON		
		J---177 SERIAL 17700001 THRU 17701370		
		K---177 SERIAL 17701371 & ON		
		L---177 SERIAL 17701355 & ON		
		M---177 SERIAL 17700001 THRU 17701539		
		N---177 SERIAL 17701540 & ON		

Fuel System (Cont)

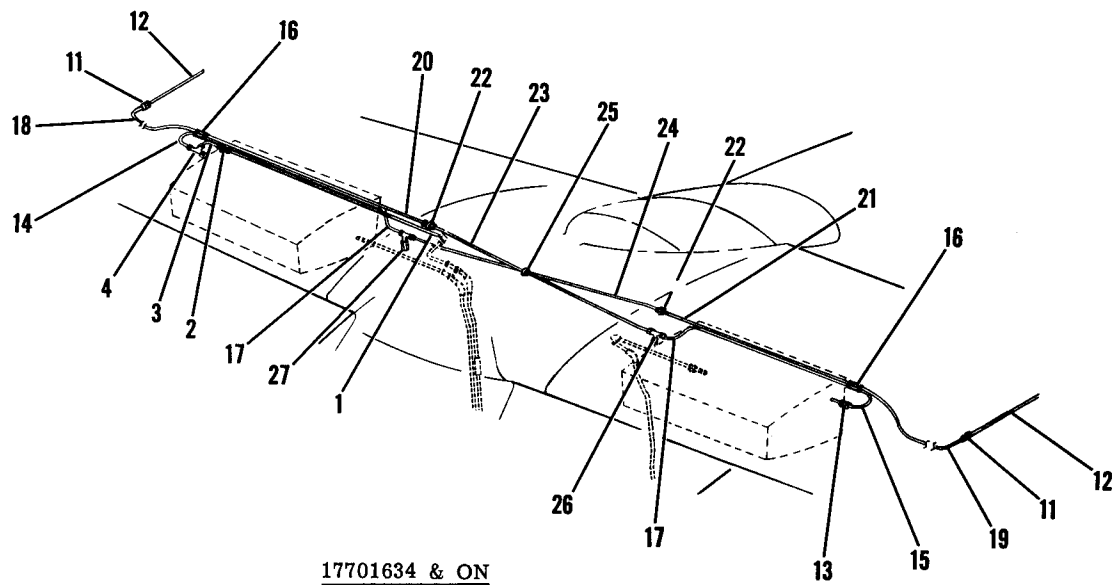
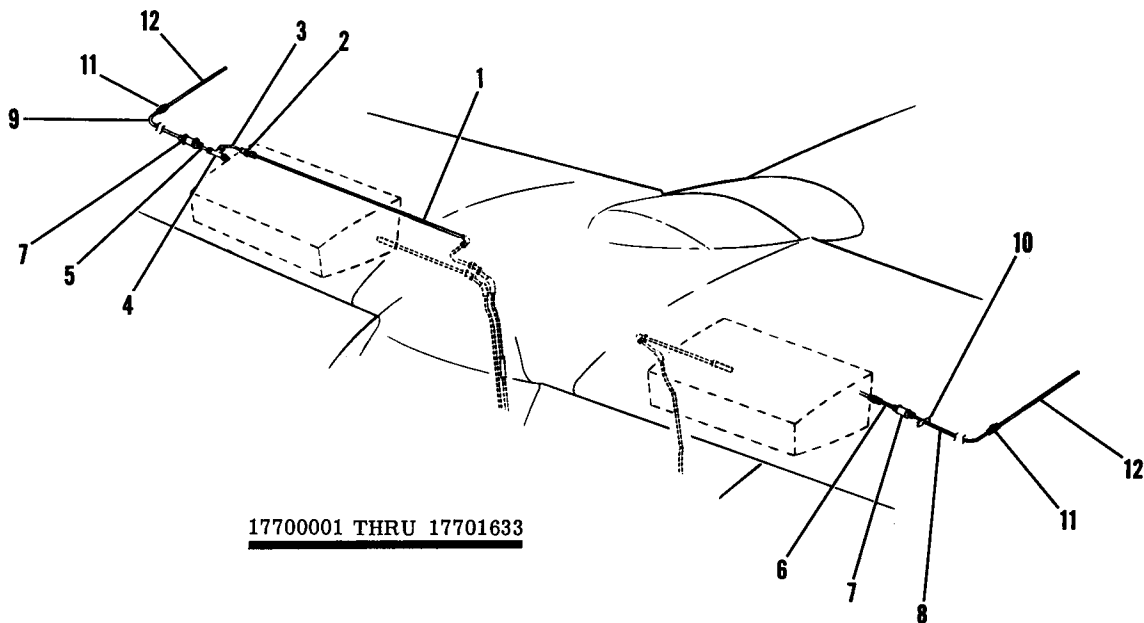


Figure 69A. Fuel Vent System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
69A-		FUEL VENT SYSTEM -----	NP	
- 1	1700121-32	LINE ASSY-VENT RH ONLY -----	1	
- 2	AN919-6D	REDUCER RH ONLY -----	1	
- 3	1700121-37	LINE ASSY-VENT RH ONLY -----	1	C
	1700121-71	LINE ASSY-VENT RH ONLY -----	1	E
- 4	AN824-6D	TEE RH ONLY -----	1	
- 5	1700121-33	LINE ASSY-VENT RH -----	1	A
- 6	1700121-34	LINE ASSY-VENT LH -----	1	A
- 7	1422051-1	VALVE-FUEL VENT -----	2	A
- 8	1700121-35	LINE ASSY-FUEL VENT RH -----	1	A
- 9	1700121-36	LINE ASSY-FUEL VENT LH -----	1	A
		ATTACHING PARTS -----		
-10	1722087-1	RETAINER-VENT LINE -----	2	
	S102178-8	SCREW -----	2	
	MS35489-12	GROMMET -----	AR	
-11	AN815-6D	UNION -----	2	
-12	1200406-85	TUBE ASSY-FUEL VENT -----	2	
-13	AN815-6D	UNION -----	1	B
-14	2000010-44	LINE ASSY-VENT RH -----	1	D
	2000010-69	LINE ASSY-VENT RH -----	1	E
-15	2000010-45	LINE ASSY-VENT LH -----	1	D
	2000010-70	LINE ASSY-VENT LH -----	1	E
-16	S51-6	HOSE 3 IN LG BK1 REF S51-6-12 -----	4	B
		ATTACHING PARTS -----		
	NAS397-12	CLAMP -----	2	B
		---*---		
-17	2000010-46	LINE ASSY-FUEL VENT -----	2	B
-18	2000010-73	LINE ASSY-FUEL VENT RH -----	1	B
-19	2000010-72	LINE ASSY-FUEL VENT LH -----	1	B
-20	2000010-74	LINE ASSY-FUEL VENT RH -----	1	B
-21	2000010-75	LINE ASSY-FUEL VENT LH -----	1	B
-22	AN832-6D	UNION -----	2	B
	AN924-6D	NUT -----	2	B
-23	2000010-40	LINE ASSY-FUEL VENT -----	1	B
-24	2000010-41	LINE ASSY-FUEL VENT -----	1	B
		ATTACHING PARTS -----		
-25	MS21919D66	CLAMP -----	2	B
	S1021710-6	SCREW -----	1	B
	NAS446-5-1	NUT -----	1	B
		---*---		
-26	MS20825-6D	TEE -----	2	B
-27	2026000-2	DRAIN FITTING -----	2	B
	AN814D5L	PLUG DRAIN FITTING -----	2	B
	MS29512-05	O RING -----	2	B
		A---177 SERIAL 17700001 THRU 17701633		
		B---177 SERIAL 17701634 & ON		
		C---177 SERIAL 17700001 THRU 17701773		
		D---177 SERIAL 17701634 THRU 17701773		
		E---177 SERIAL 17701774 & ON		

Fuel System (Cont)

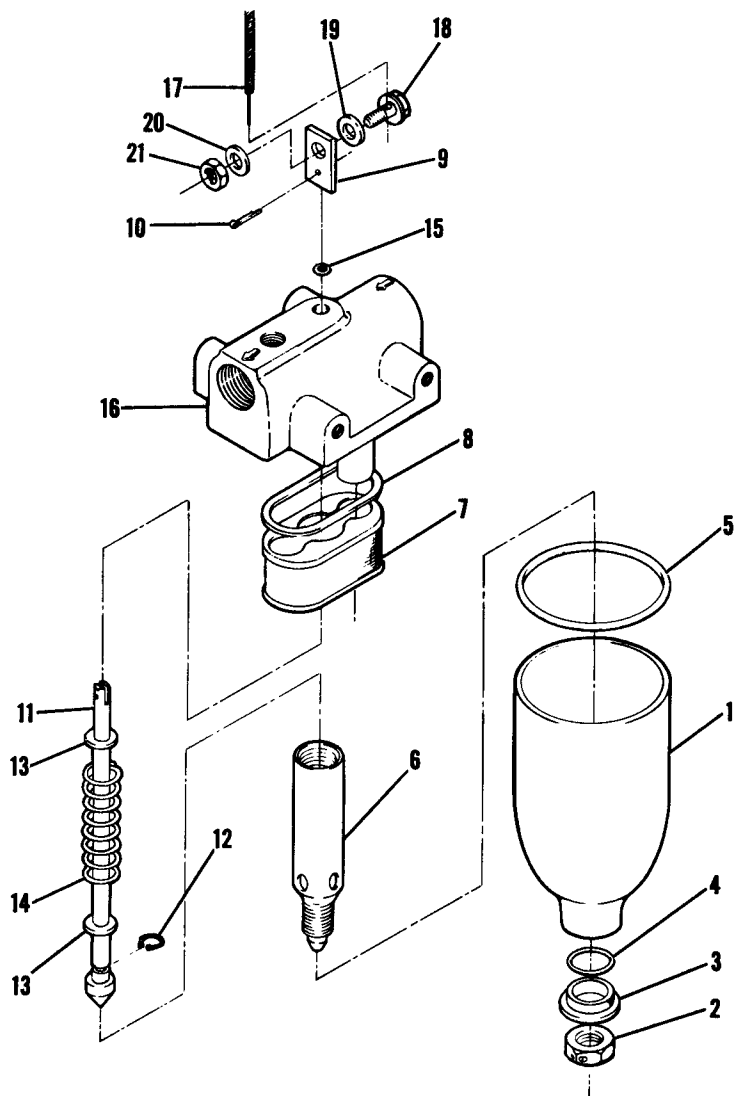


Figure 70. Fuel Strainer Assembly



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
70 -	0756005-1	FUEL STRAINER ASSEMBLY -----	NP	
- 1	0756008-1	BOWL-FUEL STRAINER -----	1	
		ATTACHING PARTS		
- 2	S1573-3	NUT -----	1	
- 3	0756015-1	WASHER -----	1	
- 4	MS29513-111	O-RING -----	1	
- 5	MS29513-138	O-RING -----	1	
		---*---		
- 6	0756011-1	STANDPIPE -----	1	
- 7	0756009-1	FILTER ASSEMBLY-FUEL STRAINER -----	1	
- 8	0756009-8	GASKET -----	1	
- 9	0756014-1	PLATE -----	1	
		ATTACHING PARTS		
-10	MS24665-132	COTTER PIN -----	1	
		---*---		
-11	0756010-1	PLUNGER ASSEMBLY-DRAIN -----	1	
-12	MS16624-25	SNAP RING -----	1	
-13	0756014-2	WASHER -----	2	
-14	0756012-1	SPRING -----	1	
-15	MS29513-10	O-RING -----	1	
-16	0756005-2	TOP ASSEMBLY-FUEL STRAINER -----	1	
-17	SEE FIG 69	CONTROL-STRAINER DRAIN -----		
		ATTACHING PARTS		
-18	0450311-3	CLAMP -----	1	
-19	AN960-416	WASHER -----	1	
-20	AN960-416L	WASHER -----	2	
-21	NAS679A4	NUT -----	1	
		---*---		

Fuel System (Cont)

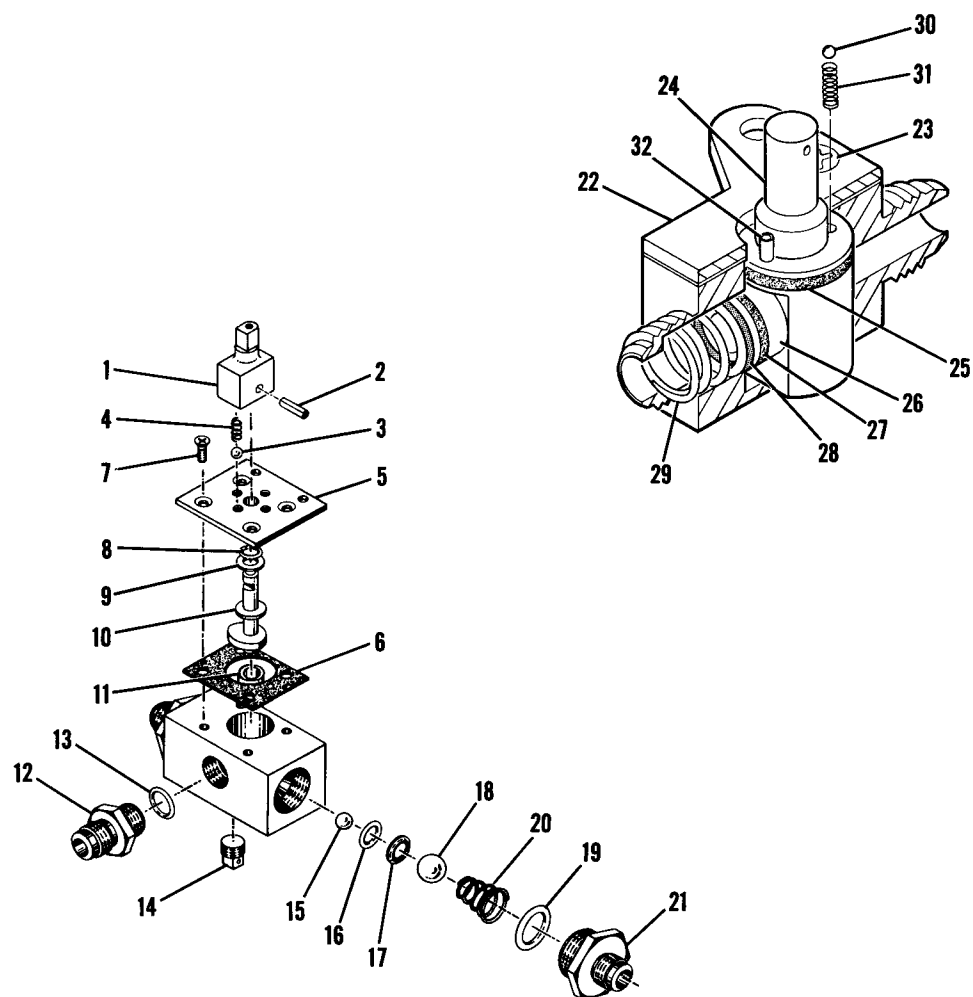


Figure 71. Fuel Valve Assemblies



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
71 -		VALVE ASSEMBLIES-FUEL -----	NP	
- 1	0513120-9	VALVE ASSEMBLY-FUEL SELECTOR -----	1	
	1716014-1	HOUSING-FUEL SELECTOR VALVE -----	1	
- 2	NAS561P3-8	ATTACHING PARTS -----		
		ROLL PIN -----	1	
- 3	S272-207	-----*		
- 4	0513120-1	BALL-FUEL VALVE -----	1	
- 5	0513122	SPRING-FUEL VALVE -----	1	
- 6	0513125	COVER-FUEL VALVE -----	1	
		GASKET-FUEL COVER -----	1	
		ATTACHING PARTS -----		
- 7	AN507-632R6	SCREW -----	4	
		-----*		
- 8	AF934-5	O RING -----	1	
- 9	AN960C416L	WASHER -----	1	
-10	0513123	CAM -----	1	
-11	S1003-9A	BEARING -----	1	
-12	0513126-1	NIPPLE -----	1	
-13	AF934-9	O RING -----	1	
-14	MS20913-1	PLUG -----	1	
-15	S272-209	BALL -----	2	
-16	AF934-7	O RING -----	2	
-17	0513120-4	RETAINER -----	2	
-18	S272-215	BALL -----	2	
-19	AF934-14	O RING -----	2	
-20	0513120-2	SPRING -----	2	
-21	0513120-3	RETAINER -----	2	
	S1903-1	VALVE ASSEMBLY-FUEL SHUT OFF -----	1	
-22	HE1367-1	COVER HEAC -----	1	
		ATTACHING PARTS -----		
-23	AN507-1032-6R	SCREW -----	2	
		-----*		
-24	HE1859	ROTOR-FUEL SHUT OFF HEAC -----	1	
-25	MS29513-18	O RING -----	1	
-26	HE1372-2	SEAL HEAC -----	1	
-27	MS29513-13	O RING -----	1	
-28	HE1373	WASHER HEAC -----	1	
-29	HE1251	SPRING HEAC -----	1	
-30	S272-204	BALL-STEEL -----	1	
-31	HE107	SPRING HEAC -----	1	
-32	79-022-094-375	PIN-ROLL HEAC -----	1	

Fuel System (Cont)

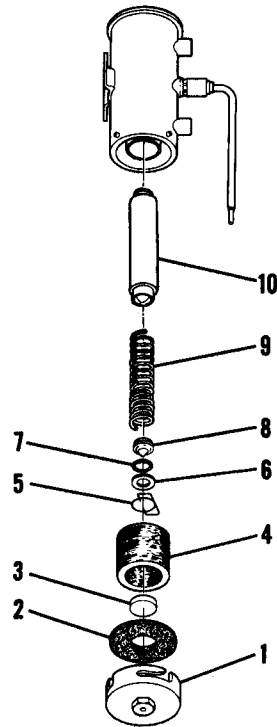


Figure 72. Auxiliary Fuel Pump Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
72 -	1216012-1	AUXILIARY FUEL PUMP ASSEMBLY -----	1	
- 1	ECM479130	COVER ECM -----	1	
- 2	ECM479136	GASKET-COVER ECM -----	1	
- 3	ECM479012	MAGNET ECM -----	1	
- 4	ECM479135	FILTER ECM -----	1	
- 5	ECM479137	RETAINER ECM -----	1	
- 6	ECM479138	WASHER ECM -----	1	
- 7	ECM479139	O-RING ECM -----	1	
- 8	ECM479132	CUP VALVE ECM -----	1	
- 9	ECM475127	SPRING-PLUNGER ECM -----	1	
-10	ECM476474	PLUNGER ASSEMBLY ECM -----	1	

Fuel System (Cont)

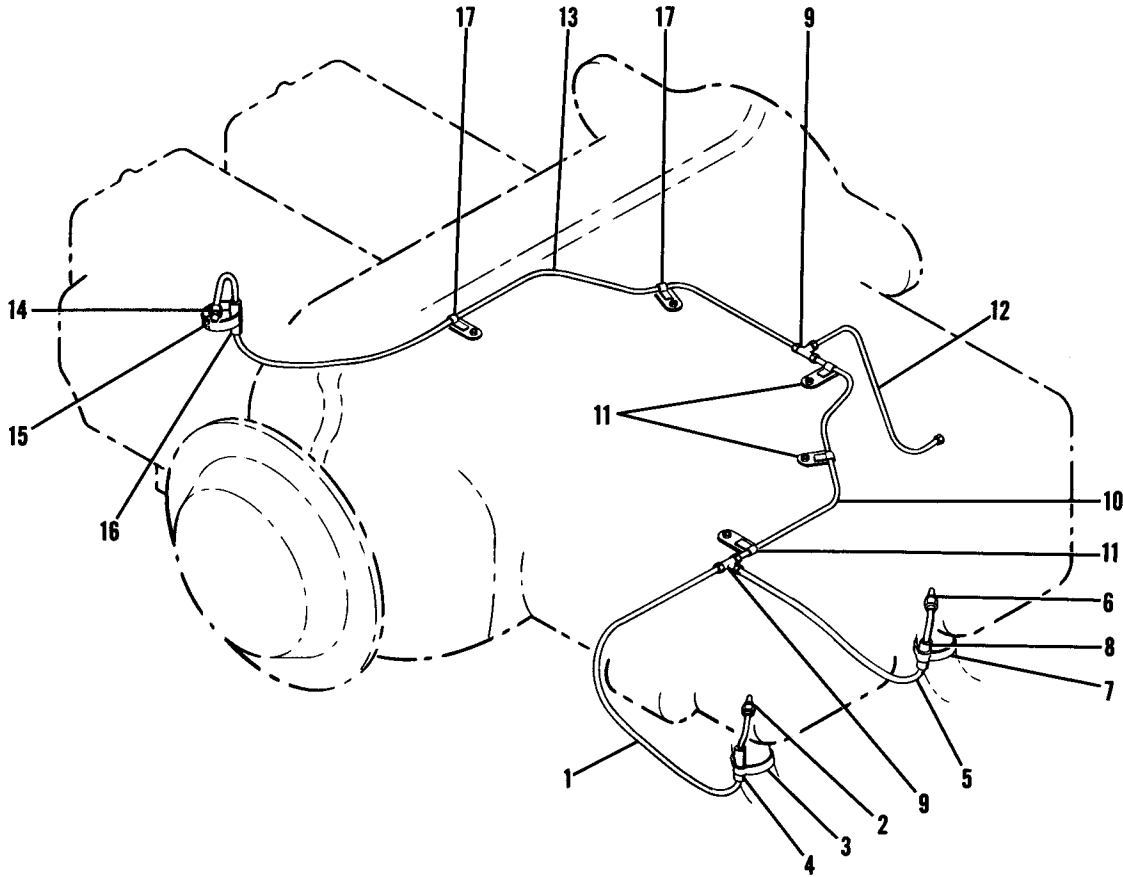


Figure 73. Fuel Primer Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
73 -		FUEL PRIMER INSTALLATION-THREE CYLINDER -----	NP	
- 1	1700121-46	LINE ASSEMBLY-CYLINDER 2 TO TEE WHEN EXHAUSTED -----	1	A
		USE 1700121-87 -----		
	1700121-87	LINE ASSEMBLY-CYLINDER 2 TO TEE WHEN EXHAUSTED -----	1	B
		USE 1700121-100 -----		
	1700121-100	LINE ASSEMBLY-CYLINDER 2 TO TEE -----	1	
		ATTACHING PARTS -----		
- 2	AN4022-1	JET-FUEL -----	1	
- 3	71910	CLAMP LYC -----	1	B
	AN515-6-10	SCREW -----	1	B
	NAS679A06	NUT -----	1	B
- 4	S1949-1-0012	TUBING-RUBBER -----	1	B
		---*---		
- 5	1700121-45	LINE ASSEMBLY-CYLINDER 4 TO TEE WHEN EXHAUSTED -----	1	A
		USE 1700121-88 -----		
	1700121-88	LINE ASSEMBLY-CYLINDER 4 TO TEE WHEN EXHAUSTED -----	1	B
		USE 1700121-101 -----		
	1700121-101	LINE ASSEMBLY-CYLINDER 4 TO TEE -----	1	
		ATTACHING PARTS -----		
- 6	AN4022-1	JET-FUEL -----	1	
- 7	71910	CLAMP LYC -----	1	B
	AN515-6-10	SCREW -----	1	B
	NAS679A06	NUT -----	1	B
- 8	S1949-1-0012	TUBING-RUBBER -----	1	B
		---*---		
- 9	AN824-2D	TEE -----	2	
-10	1700121-47	LINE ASSEMBLY-TEE TO TEE WHEN EXHAUSTED -----	1	
		USE 1700121-95 -----		
	1700121-95	LINE ASSEMBLY-TEE TO TEE -----	1	
		ATTACHING PARTS -----		
-11	0550100-8	BRACKET -----	3	
	S1485D2	CLAMP -----	3	
	S1021Z8-8C	SCREW -----	3	
		---*---		
-12	1700121-15	LINE ASSEMBLY-TEE TO FIREWALL -----	1	
-13	1700121-44	LINE ASSEMBLY-CYLINDER 1 TO TEE WHEN EXHAUSTED -----	1	A
		USE 1700121-89 -----		
	1700121-89	LINE ASSEMBLY-CYLINDER 1 TO TEE WHEN EXHAUSTED -----	1	B
		USE 1700121-94 -----		
	1700121-94	LINE ASSEMBLY-CYLINDER 1 TO TEE -----	1	
		ATTACHING PARTS -----		
-14	AN4022-1	JET-FUEL -----	1	
-15	71910	CLAMP LYC -----	1	B
	AN515-6-10	SCREW -----	1	B
	NAS679A06	NUT -----	1	B
-16	S1949-1-0012	TUBING-RUBBER -----	1	B
-17	0550100-8	BRACKET -----	2	
	S1485D2	CLAMP -----	2	
	S1021Z8-8C	SCREW -----	2	
		---*---		
		A---177 SERIAL 17700001 THRU 17701327		
		B---177 SERIAL 17701328 & ON		

Vacuum System

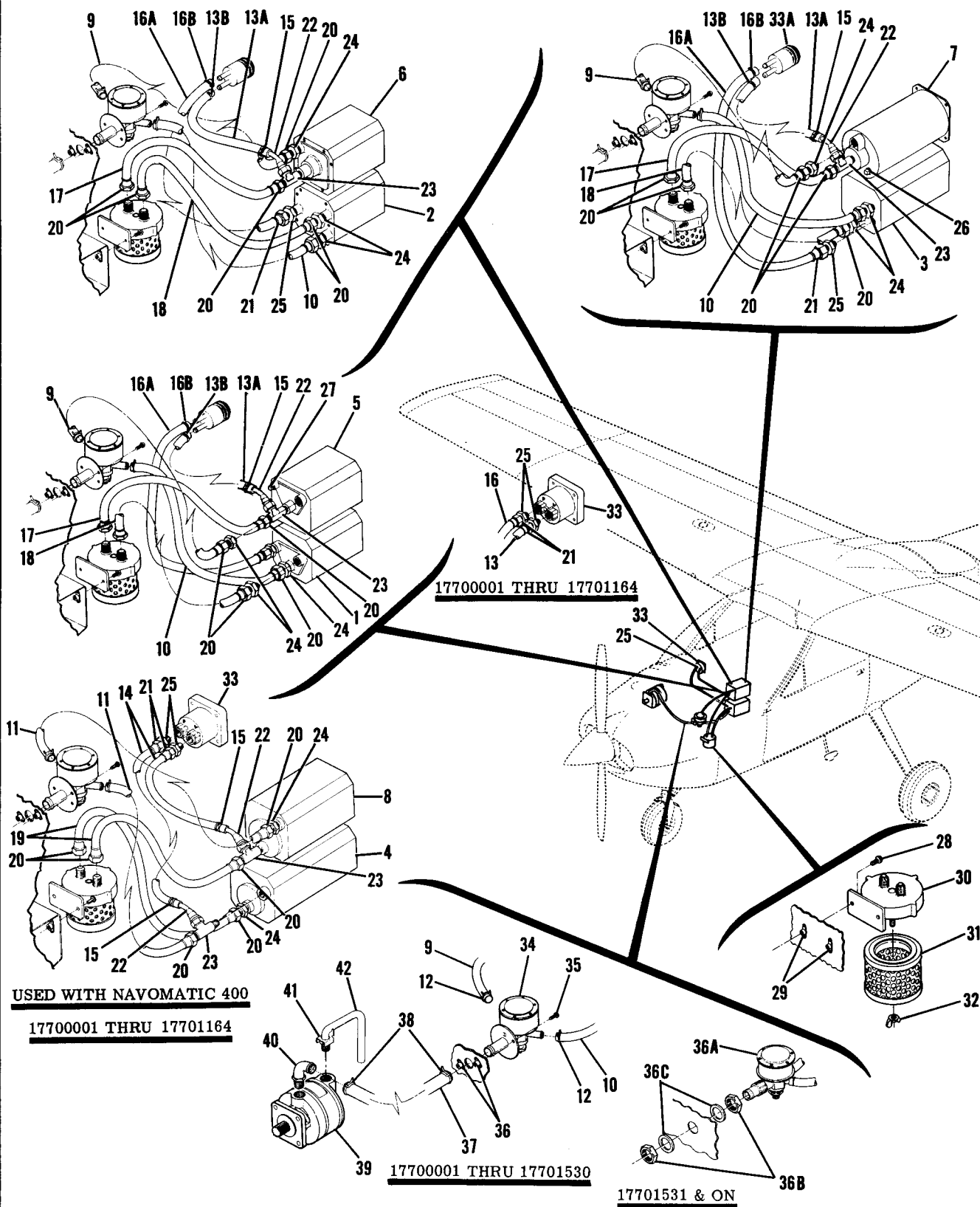


Figure 74. Vacuum System Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
74 -								VACUUM SYSTEM INSTALLATION	NP	
- 1	C661002-0501	*						GYRO-DIRECTIONAL WEU C661002-0505	1	
	C661002-0505	*						GYRO-DIRECTIONAL WEU C661075-0102	1	G
	C661075-0102	*						GYRO-DIRECTIONAL	1	H
- 2	C661002-0503	*						GYRO-DIRECTIONAL WEU C661002-0506	1	
	C661002-0506	*						GYRO-DIRECTIONAL WEU C661075-0103	1	G
	C661075-0103	*						GYRO-DIRECTIONAL	1	H
- 3	C661002-0301	*						GYRO-DIRECTIONAL WEU C661075-0104	1	G
	C661075-0104	*						GYRO-DIRECTIONAL	1	H
	C661002-0504	*						GYRO-DIRECTIONAL WEU C661075-0101	1	G
	C661075-0101	*						GYRO-DIRECTIONAL	1	H
- 4	40760-0104							GYRO-DIRECTIONAL ARC USED WITH NAVOMATIC 300 & 400	1	
- 5	C661001-0501	**						GYRO-HORIZONTAL WEU C661076-0104	1	
	C661001-0505	**						GYRO-HORIZONTAL WEU C661076-0104	1	G
	C661076-0104	**						GYRO-HORIZONTAL	1	H
- 6	C661001-0503	**						GYRO-HORIZONTAL WEU C661076-102	1	G
	C661076-0102	**						GYRO-HORIZONTAL	1	H
- 7	C661001-0502	**						GYRO-HORIZONTAL WEU C661076-0101	1	G
	C661076-0101	**						GYRO-HORIZONTAL	1	H
	C661001-0504	**						GYRO-HORIZONTAL WEU C661076-0103	1	G
	C661076-0103	**						GYRO-HORIZONTAL	1	H
- 8	37570-0001							GYRO-HORIZONTAL ARC USED WITH NAVOMATIC 400	1	A
- 9	S1495-6							HOSE 12.00 IN LG BULK ITEM REF S1499-6L-12.00	1	
-10	S1495-6							HOSE 12.00 IN LG BULK ITEM REF S1499-6L-12.00	1	
-11	S1495-6							HOSE *** IN LG BULK ITEM REF S1499-6L-***	2	
								ATTACHING PARTS		
-12	S1494-6							CLAMP	1	

-13	S1495-4							HOSE 25.00 IN LG BULK ITEM REF S1691-1-25.00	1	A
-13A	S1495-4							HOSE 16.00 IN LG BULK ITEM REF S1499-4J16.00	1	B
								ATTACHING PARTS		
-13B	NAS397-8							CLAMP	1	A
	NAS397-8							CLAMP	1	B

-14	S1495-4							HOSE *** IN LG BULK ITEM REF S1691-1-***	2	
								ATTACHING PARTS		
-15	NAS397-8							CLAMP	1	

-16	S1495-4							HOSE 32.00 IN LG BULK ITEM REF S1499-4JJ-32.00	1	A
-16A	S1495-4							HOSE 16.00 IN LG BULK ITEM REF S1499-4J16.00	1	B
								ATTACHING PARTS		
-16B	NAS397-8							CLAMP	1	B

-17	S1495-6							HOSE 14.75 IN LG BULK ITEM REF S1499-6LL-14.75	1	
-18	S1495-6							HOSE 13.50 IN LG BULK ITEM REF S1499-6LL-13.50	1	
-19	S1495-6							HOSE *** IN LG BULK ITEM REF S1499-6LL-***	2	
-20	S1497-6							FITTING	6	
-21	S1497-4							FITTING	3	A
	S1497-4							FITTING	1	B
	S1497-4							FITTING USED WITH NAVOMATIC 400	2	A
-22	1713039-1							ELBOW ASSEMBLY	1	
	1713039-1							ELBOW ASSEMBLY USED WITH NAVOMATIC 400	2	A
-23	MS20826-6							TEE	1	
	MS20826-60							TEE ALTERNATE	1	
	MS20826-6							TEE USED WITH NAVOMATIC 400	2	A
-24	AN816-6D							NIPPLE	3	
	AN816-6D							NIPPLE USED WITH NAVOMATIC 400	2	A
-25	AN816-4D							NIPPLE	3	A
	AN816-4D							NIPPLE	2	B
	AN816-4D							NIPPLE USED WITH NAVOMATIC 400	2	A
-26	MS20913-2D							PLUG	AR	
-27	MS20913-1D							PLUG	AR	
	C294501-0101							FILTER ASSEMBLY	1	
								ATTACHING PARTS		
-28	NAS603-7							SCREW	2	
-29	NAS680A3							NUTPLATE	2	

-30	C294501-0102							BRACKET	1	
-31	C294501-0103							FILTER ELEMENT	1	
								ATTACHING PARTS		
-32	P2274							NUT-WING DCI	1	

CONTINUED ON NEXT PAGE										

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
74 -33	S1414N1	GAGE-SUCTION -----							1	A
-33A	C668509-0101	GAGE-SUCTION -----							1	B
	S1450-16-24-100	WASHER -----							1	C
-34	C482001-0301	VALVE-VACUUM RELIEF WEU C482001-0401 -----							1	D
		ATTACHING PARTS -----								
-35	NAS602-8	SCREW -----							2	D
-36	NAS697A08	NUTPLATE -----							2	D
		-----*								
-36A	C482001-0401	VALVE-VACUUM RELIEF -----							1	E
		ATTACHING PARTS -----								
-36B	AN924-10D	NUT -----							2	E
-36C	S1450-14A20-016	WASHER -----							2	E
		-----*								
-37	S51-10	HOSE 19.00 IN LG BULK ITEM REF S51-10-76 -----							1	
		ATTACHING PARTS -----								
-38	S1494-16	CLAMP -----							2	
		-----*								
-39	C431002-0101	PUMP-VACUUM WHEN EXHAUSTED USE C431002-0102 -----							1	A
	C431002-0102	PUMP-VACUUM WEU C431003-0101 -----							1	F
	C431003-0101	PUMP-VACUUM -----							1	E
-40	1K1-6-10	FITTING AIRB -----							1	
-41	1250319-1	LOCATOR-TUBE -----							1	
-42	1K66-1	TUBE-EXHAUST ABNE -----							1	
NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.										
NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.										
NOTE. %WHEN ORDERING THIS PART FOR AIRPLANES ORIGINALLY EQUIPPED WITH C482001-0301 VALVE ALSO ORDER TWO AN924-10D NUTS & TWO S1450-14A20-016 WASHERS.										
NOTE. ***LENGTH TO BE DETERMINED LATER										
A---177 SERIAL 17700001 THRU 17701164 B---177 SERIAL 17701165 & ON C---177 SERIAL 17701342 & ON D---177 SERIAL 17700001 THRU 17701530 SUBJECT TO STOCKS ON HAND E---177 SERIAL 17701531 & ON BASED ON STOCK AVAILABILITY F---177 SERIAL 17701165 THRU 17701530 SUBJECT TO STOCKS ON HAND G---177 SERIAL 17700001 THRU 17701633 H---177 SERIAL 17701634 & ON										



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
75 -		WING LEVELER INSTALLATION -----	NP	C
- 1	2904-1 **	TURN COORDINATOR BTID WEU 20351-4 -----	1	
	20351-4 **	TURN COORDINATOR BTID WEU 604-200-200 -----	1	A
	C661003-0601 **	TURN COORDINATOR NARO -----	1	B
		ATTACHING PARTS		
	AN5156R16	SCREW -----	3	
	AN936A6B	WASHER -----	3	
	AN340B6	NUT -----	3	
		-----*		
- 2	**	INVERTER -----	NP	
- 3	**	VALVE-RESTRICTOR -----	NP	
- 4	S1800-1	HOSE * IN LG BULK ITEM REF S1800-1-* -----	1	
- 5	NAS602-8	SCREW -----	2	
- 6	S1791-1	VALVE ASSEMBLY-ON-OFF -----	1	
- 7	S1760-1	KNOB-VALVE ASSEMBLY -----	1	
- 8	AN960PD616	WASHER -----	AR	
- 9	S1800-1	HOSE * IN LG BULK ITEM REF S1800-1-* -----	1	
- 10	S1800-1	HOSE * IN LG BULK ITEM REF S1800-1-* -----	1	
- 11	S1800-1	HOSE * IN LG BULK ITEM REF S1800-1-* -----	1	
- 12	S1800-1	HOSE * IN LG BULK ITEM REF S1800-1-* -----	1	
- 13	S1800-1	HOSE * IN LG BULK ITEM REF S1800-1-* -----	1	
- 14	S1800-1	HOSE * IN LG BULK ITEM REF S1800-1-* -----	1	
- 15	SEE FIG 74	FILTER ASSEMBLY -----	1	
- 16	SEE FIG 74	VALVE-RELIEF -----	1	
- 17	SEE FIG 74	HOSE ASSEMBLY-VACUUM SYSTEM -----	2	
- 18	SEE FIG 74	HOSE ASSEMBLY-VACUUM SYSTEM -----	2	
- 19	S1793-2	TEE -----	3	
- 20	S1494-9	CLAMP -----	6	
- 21	S1793-1	TEE -----	1	
- 22	S1071G3	HOSE-POLYETHYLENE * IN LG BULK ITEM REF S1071G3-* -----	1	
- 23	S1071R3	HOSE-POLYETHYLENE * IN LG BULK ITEM REF S1071R3-* -----	1	
		ATTACHING PARTS		
- 24	S1592-2A	CLAMP -----	1	
	S1021Z6-8	SCREW -----	1	
		-----*		

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Flight Controls (Cont)

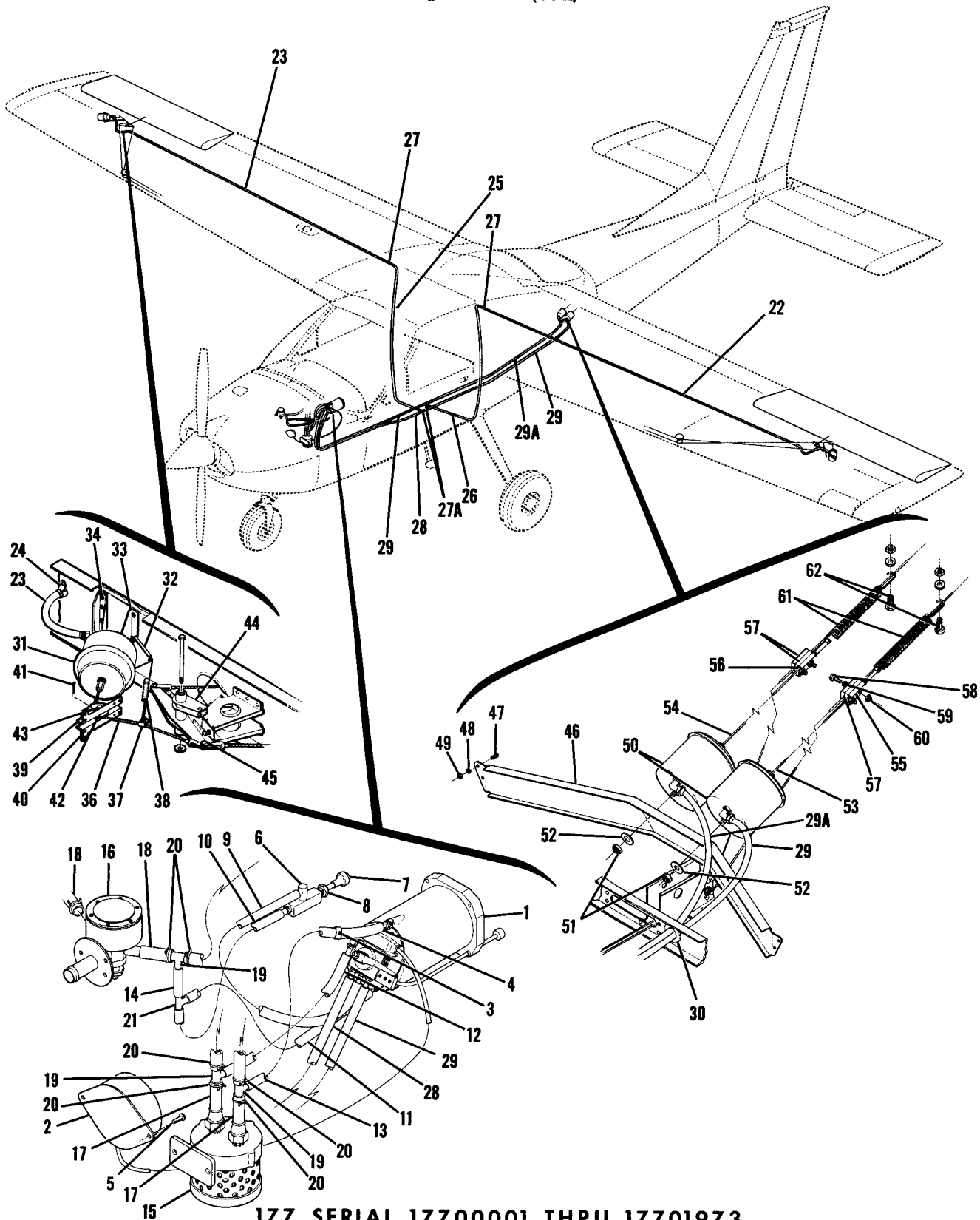


Figure 75. Wing Leveler Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
75 -25	S1071R3	HOSE-POLYETHYLENE	* IN LG	BULK ITEM	REF S1071R3*	----			1	
-26	S1071G3	HOSE-POLYETHYLENE	* IN LG	BULK ITEM	REF S1071G3*	----			1	
-27	S1794-1	UNION	-----						2	
	S1494-6	CLAMP	-----						4	
-27A	S1793-1	TEE	-----						2	
	S1494-6	CLAMP	-----						6	
-28	S1071R3	HOSE-POLYETHYLENE	* IN LG	BULK ITEM	REF S1071R3*	----			1	
-29	S1071G3	HOSE-POLYETHYLENE	* IN LG	BULK ITEM	REF S1071G3*	----			1	
-30	MS35489-22	GROMMET	-----						1	
-31	1005-1-0	SERVO ASSEMBLY-AILERON	-----						2	
		ATTACHING PARTS	-----							
	NAS679A5	NUT	-----						1	
	S1450-5A15-050	WASHER	-----						2	
		-----*	-----							
-32	1222014-1	BRACKET-LH WING	-----						1	
	1222014-2	BRACKET-RH WING	-----						1	
-33	1222011-1	BRACKET-AILERON SERVO LH WING	-----						1	
	1222011-2	BRACKET-AILERON SERVO RH WING	-----						1	
		ATTACHING PARTS	-----							
-34	NAS220-7	SCREW	-----						6	
-35		DELETED-NEVER USED	-----							
		-----*	-----							
-36	0422358-3	CABLE ASSEMBLY	-----						2	
-37	1222015-1	CLAMP	-----						1	
	NAS679A04	NUT	-----						1	
	AN515-4R5	SCREW	-----						1	
-38	1222016-1	SPRING	-----						2	
-39	1222010-1	BRACKET-AILERON PULLEY	-----						2	
-40	1222010-2	BRACKET-AILERON PULLEY	-----						2	
-41	MS24665-134	PIN-COTTER	-----						2	
-42	S378-1L	PULLEY	-----						1	
		ATTACHING PARTS	-----							
-43	AN3-5A	BOLT	-----						1	
	AN960-10L	WASHER	-----						2	
	MS21044N3	NUT	-----						1	
		-----*	-----							
-44	SEE FIG 62	BELLCRANK ASSEMBLY-LH WING	-----						1	
	SEE FIG 62	BELLCRANK ASSEMBLY-RH WING	-----						1	
-45	AN23-11	BOLT	-----						2	
	AN310-3	NUT	-----						2	
	MS24665-134	PIN-COTTER	-----						2	
-46	1712125-1	BRACKET-SERVO MOUNT	-----						2	
		ATTACHING PARTS	-----							
-47	NAS603-5	SCREW	-----						4	
-48	AN960-10L	WASHER	-----						4	
-49	MS21044N3	NUT	-----						4	
		-----*	-----							
-50	1100-0-0	SERVO ASSEMBLY-RUDDER	-----						2	
		ATTACHING PARTS	-----							
-51	NAS679A5	NUT	-----						2	
-52	S1450-5A15-050	WASHER	-----						4	
		-----*	-----							
-53	0422358-7	CABLE ASSEMBLY-LH SERVO	-----						1	
-54	0422358-8	CABLE ASSEMBLY-RH SERVO	-----						1	
-55	1712129-1	SLEEVE-LH	-----						1	
-56	1712129-2	SLEEVE-RH	-----						1	
-57	0861520-1	CLAMP HALF	-----						4	
-58	AN3-10A	BOLT	-----						4	
-59	AN960-10	WASHER	-----						4	
-60	MS21044N3	NUT	-----						4	
-61	1712127-1	SPRING	-----						2	
-62	S8S	CLAMP PEUN	-----						2	
NOTE. **MATCHED SET-ORDER TURN COORDINATOR ONLY										
NOTE. *LENGTH TO BE DETERMINED LATER										
A---177 SERIAL 17700001 THRU 17701633										
B---177 SERIAL 17701634 THRU 17701973										
C---177 SERIAL 17700001 THRU 17701973										

Electrical Equipment

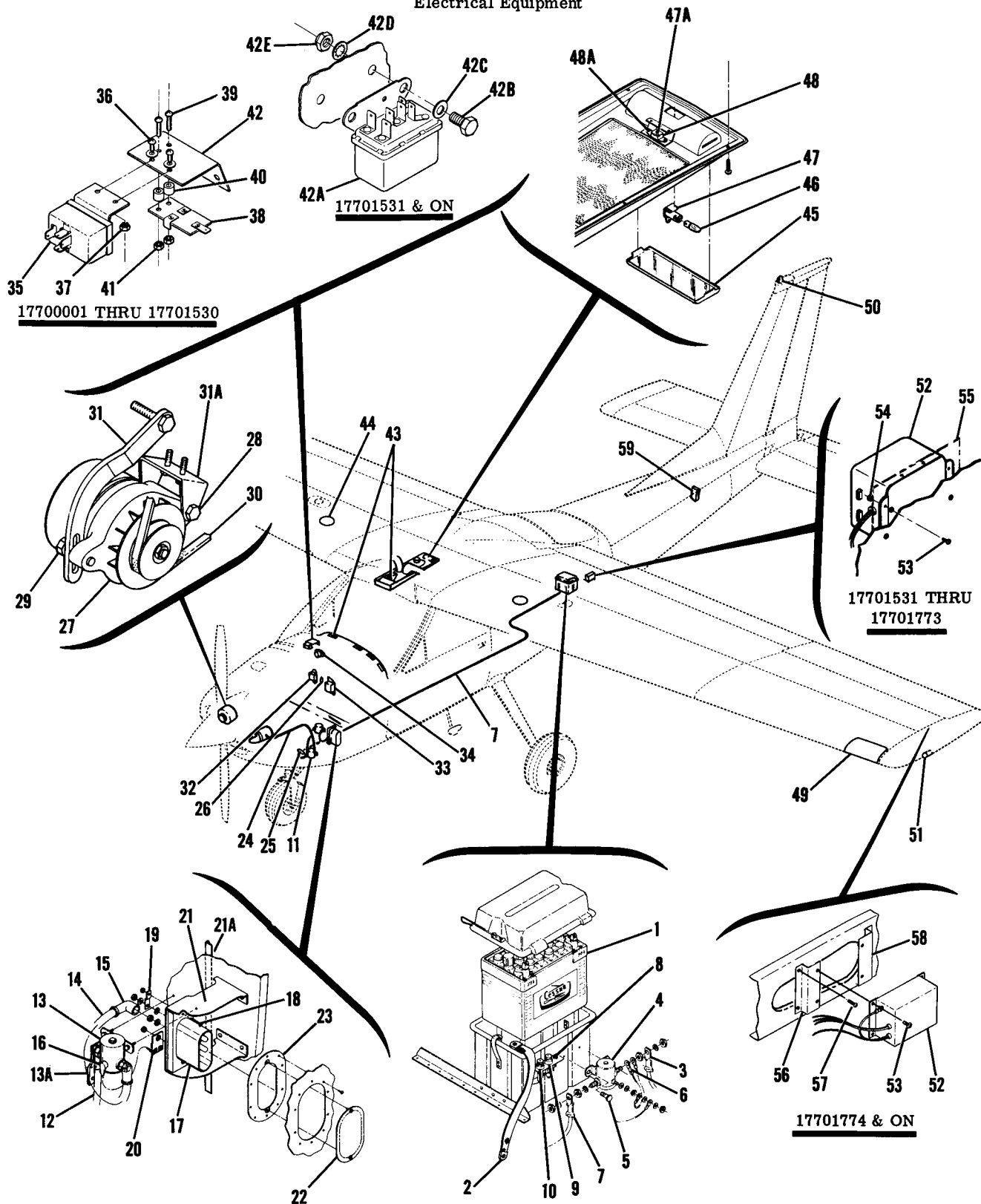


Figure 76. Electrical Equipment Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
76 -		ELECTRICAL EQUIPMENT INSTALLATION -----	NP	
- 1	0511319-201 *	BATTERY KIT 25 A.H. -----	1	
	0712605-201 *	BATTERY KIT 33 A.H. -----	1	
	1770007-1	SPACER USED WITH SMALL BATTERY -----	1	
- 2	0412007-1	STRAP-GROUND -----	1	
		ATTACHING PARTS		
	AN3-3A	BOLT -----	1	
	NAS679A4	NUT -----	1	
		---*---		
- 3	1770001-PA1	CABLE-BATTERY TO CONTACTOR -----	1	
- 4	S1579-1	CONTACTOR-BATTERY -----	1	
		ATTACHING PARTS		
- 5	AN3-3A	BOLT -----	2	
	MS21044N3	NUT -----	2	
		---*---		
- 6	0770728-1	DIODE ASSEMBLY -----	1	
- 7	1770001-PA4	CABLE-BATTERY CONTACTOR TO STARTER CONTACTOR -----	1	
- 8	20H39	DIODE SATA -----	1	
- 9	S1090-2	FUSEHOLDER -----	1	
	S1090-5	FUSE EXTERNAL POWER -----	1	
-10	S1090-22	FUSEHOLDER -----	1	
	S1090-1	FUSE CLOCK -----	1	
	0712031-1	BRACKET-MOUNTING -----	1	
		ATTACHING PARTS		
	AN3-3A	BOLT -----	2	
	AN935-10L	WASHER -----	2	
	AN431-10	NUT -----	2	
		---*---		
-11	S1673-1	CONTACTOR-STARTER -----	1	
		ATTACHING PARTS		
	AN515-10R8	SCREW -----	2	
		---*---		
-12	1770001-PA5	CABLE-STARTER CONTACTOR TO EXT PWR CONTACTOR -----	1	
-13	S1660-1	CONTACTOR-EXTERNAL POWER -----	1	
-13A	1770010-1	BUS BAR ASSEMBLY -----	1	D
	1770010-3	BUS BAR ASSEMBLY -----	1	E
		ATTACHING PARTS		
	AN3-3A	BOLT -----	2	
	NAS697A3K	NUTPLATE -----	1	
	S1693-2	STA-STRAP -----	1	C
		---*---		
-14	1770001-PC1	CABLE-EXT PWR CONTACTOR TO RECEPTICAL -----	1	
-15	MS25171-3S	NIPPLE -----	2	B
	S1807-1	COVER-CONTACTOR TERMINAL -----	2	C
-16	MS25171-1S	NIPPLE -----	1	
-17	AN2552-3A	RECEPTICAL-EXTERNAL POWER -----	1	
		ATTACHING PARTS		
-18	AN510-10R14	SCREW -----	2	
-19	0312155-10	STRAP-GROUND -----	1	
	MS21044N3	NUT -----	2	
		---*---		
-20	1570043-3	DIODE ASSEMBLY -----	1	
-21	0553005-1	BRACKET-EXTERNAL POWER RECEPTACLE -----	1	A
	0553005-2	BRACKET-EXTERNAL POWER RECEPTACLE -----	1	F
-21A	1713134-1	STIFFENER-EXTERNAL POWER RECEPTACLE -----	1	D
	1713134-2	STIFFENER-EXTERNAL POWER RECEPTACLE -----	1	E
-22	0752611-1	DOOR ASSEMBLY -----	1	
	1213535-1	PLACARD -----	1	D
	1205024-1	PLACARD -----	1	E
-23	0752610-1	DOUBLER ASSEMBLY -----	1	
-24	1770001-PA6	CABLE-STARTER CONTACTOR TO STARTER -----	1	
		ATTACHING PARTS		
	AN742D28	CLAMP -----	1	
	S1486DG6U	CLAMP -----	1	
	S1021Z8-8	SCREW -----	1	
	MS21919DG6	CLAMP -----	1	
	S1486DG12U	CLAMP -----	1	
	S1021Z10-8	SCREW -----	1	
		---*---		
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
76 -25	S1095-7	SHIELD HALF-FIREWALL ----- ATTACHING PARTS -----	2	
	AN520-8R8	SCREW ----- -----*	2	
-26	NAS557-10A	GROMMET-FIREWALL -----	1	
	S1095-7	SHIELD HALF-FIREWALL ----- ATTACHING PARTS -----	2	
	AN520-8R8	SCREW ----- -----*	2	
	NAS557-14A	GROMMET-FIREWALL -----	1	
-27	C611501-0101	ALTERNATOR WEU C611501-0102 -----	1	L
	C611501-0102	ALTERNATOR ----- ATTACHING PARTS -----	1	K
-28	AN7-42A	BOLT -----	1	
	MS20365-720C	NUT -----	1	
-29	0750220-1	BOLT -----	1	
	S1450-6-14-080	WASHER ----- -----*	1	
-30	S1597-1-37.5	BELT-ALTERNATOR -----	1	
-31	LW10729	LINK-ALTERNATOR BELT ADJUSTING LY -----	1	
-31A	76906	BRACKET-ALTERNATOR LY -----	1	
-32	0770038-2	FILTER ----- ATTACHING PARTS -----	1	
	AN515-10R7	SCREW ----- -----*	2	
-33	C611001-0101	VOLTAGE REGULATOR ----- ATTACHING PARTS -----	1	
	AN520C416-8	SCREW ----- -----*	2	
-34	C6AB10A730A	HOUSING-REGULATOR PLUG -----	1	
	CA2	CIRCUIT BREAKER ----- ATTACHING PARTS -----	1	
	AN507-8R10	SCREW -----	2	
	NAS679A08	NUT ----- -----*	2	
-35	S1688-1	RELAY-POWER ----- ATTACHING PARTS -----	1	H
-36	AN515-8R6	SCREW -----	2	
	AN960-8	WASHER -----	2	
-37	MS21045-08	NUT ----- -----*	2	
-38	1570043-1	DIODE BOARD ASSEMBLY ----- ATTACHING PARTS -----	1	H
-39	AN515-8R10	SCREW -----	2	
-40	NAS43DD3-16	SPACER -----	2	
-41	MS21045-08	NUT ----- -----*	2	
-42	0713856-4	BRACKET-RELAY MOUNTING -----	1	H
-42A	S1917-1	RELAY-POWER ----- ATTACHING PARTS -----	1	G
-42B	AN4-5A	BOLT -----	2	
-42C	AN960-416L	WASHER -----	2	
-42D	AN936A416	WASHER -----	2	
-42E	NAS679A4	NUT ----- -----*	2	
	0770719-2	DIODE ASSEMBLY POWER RELAY -----	1	G
	S2064-1	CONNECTOR -----	1	G
-43	SEE FIG 77	INSTRUMENT LIGHT INSTALLATION -----	1	
-44	SEE FIG 79	COURTESY LIGHT INSTALLATION -----	1	
-45	1706015-2	LENS DOME LIGHT -----	1	
-46	S1876-1	BULB DOME LIGHT -----	1	
-47	S1893-1	SOCKET LEGR -----	1	
-47A	1706018-2	SHIELD-SWITCH -----	1	D
	1706018-5	SHIELD-SWITCH -----	1	E

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
76 -48	0713029-1	SWITCH DOME LIGHT -----	1	D
	S1831-1	SWITCH-DOME LIGHT -----	1	E
		ATTACHING PARTS -----		
-48A	AN515-4-3	SCREW -----	2	E
		-----*		
-49	SEE FIG 78	LANDING LIGHTS INSTALLATION -----	1	
-50	SEE FIG 80	FLASHING BEACON INSTALLATION -----	1	
-51	SEE FIG 3 & 10	NAVIGATION LIGHTS INSTALLATION -----	1	
		RADIO INSTALLATION SEE ELECTRONICS MANUAL -----	NP	
-52	C622004-0103	POWER SUPPLY-STROBE LIGHT -----	1	J
	C622007-0101	POWER SUPPLY-STROBE LIGHT -----	2	K
		ATTACHING PARTS -----		
-53	AN525-10R8	SCREW -----	4	J
	AN520-10R7	SCREW -----	4	K
-54	MS21044N3	NUT -----	4	J
	AN960-10L	WASHER -----	4	J
		-----*		
-55	0512182-1	DOUBLER -----	1	J
-56	1201127-1	BRACKET ASSEMBLY -----	2	K
		ATTACHING PARTS -----		
-57	AN520-10R7	SCREW -----	2	K
	MS21044N3	NUT -----	2	K
		-----*		
	NAS686A3	NUTPLATE -----	2	
-58	1620075-3	BRACKET ASSEMBLY -----	2	K
	NAS686A3	NUTPLATE -----	2	
-59	C594502-0101	FLASHER ASSY-BEACON LIGHT -----	1	K
		ATTACHING PARTS -----		
	AN515-8R12	SCREW -----	4	K
		-----*		
NOTE. *THIS KIT INCLUDES DRY BATTERY & ELECTROLYTE				
A---177 SERIAL 17700001 THRU 17701355				
B---177 SERIAL 177-0001 THRU 177-0892				
C---177 SERIAL 177-0893 & ON				
D---177 SERIAL 17700001 THRU 17701164				
E---177 SERIAL 17701165 & ON				
F---177 SERIAL 17701356 & ON				
G---177 SERIAL 17701531 & ON				
H---177 SERIAL 17700001 THRU 17701530				
J---177 SERIAL 17701531 THRU 17701773				
K---177 SERIAL 17701774 & ON				
L---177 SERIAL 17700001 THRU 17701773				

This diagram shows an exploded view of a mechanical assembly, likely a door latch or lock mechanism. The main assembly is composed of several parts, including a base plate (1), a latch body (2), a latch bolt (3), a latch spring (4), a latch pin (5), a latch pin sleeve (6), a latch pin guide (7), a latch pin stop (8), a latch pin stop pin (9), a latch pin stop pin sleeve (10), a latch pin stop pin stop (11), a latch pin stop pin stop sleeve (12), a latch pin stop pin stop sleeve (13), a latch pin stop pin stop sleeve (14), a latch pin stop pin stop sleeve (15), a latch pin stop pin stop sleeve (16), a latch pin stop pin stop sleeve (17), a latch pin stop pin stop sleeve (18), a latch pin stop pin stop sleeve (19), a latch pin stop pin stop sleeve (20), a latch pin stop pin stop sleeve (21), a latch pin stop pin stop sleeve (22), a latch pin stop pin stop sleeve (23), a latch pin stop pin stop sleeve (24), a latch pin stop pin stop sleeve (25), a latch pin stop pin stop sleeve (26), a latch pin stop pin stop sleeve (27), a latch pin stop pin stop sleeve (28), a latch pin stop pin stop sleeve (29), a latch pin stop pin stop sleeve (30), a latch pin stop pin stop sleeve (31), a latch pin stop pin stop sleeve (32), a latch pin stop pin stop sleeve (33), a latch pin stop pin stop sleeve (34), a latch pin stop pin stop sleeve (35), a latch pin stop pin stop sleeve (36), a latch pin stop pin stop sleeve (37), a latch pin stop pin stop sleeve (38), a latch pin stop pin stop sleeve (39), a latch pin stop pin stop sleeve (40), a latch pin stop pin stop sleeve (41), a latch pin stop pin stop sleeve (42), a latch pin stop pin stop sleeve (43), a latch pin stop pin stop sleeve (44).

17700001 THRU 17701164

17701165 THRU 17701530

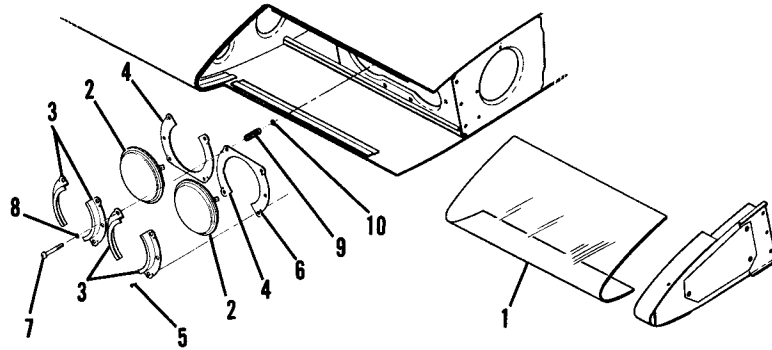
17701531 & ON

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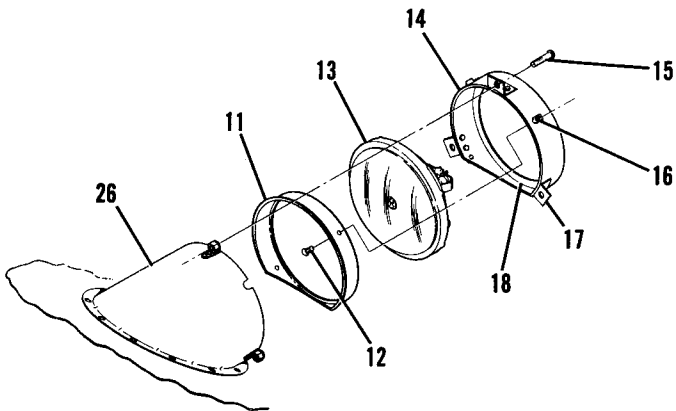


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
77 -		INSTRUMENT PANEL LIGHTS INSTALLATION -----	NP	
	1713243-1	LIGHT ASSEMBLY-INSTRUMENT PANEL -----	1	
		ATTACHING PARTS -----		
- 1	MS20392-1C61	PIN -----	1	
	MS20665-132	COTTER PIN -----	1	
- 2	NAS679A08	NUT -----	2	
- 3	AN960-8	WASHER -----	1	
		-----*		
- 4	1713244-1	BRACKET -----	1	
- 5	1713245-1	BOLT ASSEMBLY -----	1	
- 6	1713248-1	NUT -----	1	
- 7	1713248-2	NUT -----	1	
- 8	1713246-1	BOLT -----	1	
	NAS561-2-5	PIN -----	1	
- 9	AN960-8	WASHER -----	1	
-10	MS24665-132	COTTER PIN -----	2	
-11	NAS43DD3-96	SPACER -----	1	
-12	MS20392-1C51	PIN -----	1	
-13	0513208-1	SOCKET -----	1	
		ATTACHING PARTS -----		
-14	AN515-6R4	SCREW -----	2	
-15	NAS679A06	NUT -----	2	
		-----*		
-16	MS15584-2	LAMP -----	1	
		GLARE SHIELD LIGHT INSTALLATION -----	NP	
-17	1713083-1	COVER -----	1	A
		ATTACHING PARTS -----		
-18	S1021Z4-6	SCREW -----	1	A
	NAS395-1-3	NUT -----	1	A
		-----*		
-19	1713080-3	GASKET -----	1	A
-20	1713084-1	LENS -----	1	A
-21	1713082-1	BRACKET -----	1	A
		ATTACHING PARTS -----		
-22	AN515-4R4	SCREW -----	1	A
-23	AN340-4	NUT -----	1	A
		-----*		
-24	S1910-2	LIGHT ASSEMBLY LECR -----	1	
		ATTACHING PARTS -----		
-25	AN515-4R6	SCREW -----	1	
-26	AN960PD4	WASHER -----	3	
-27	AN340-4	NUT -----	1	
		-----*		
-28	1713085-1	RETAINER -----	1	A
-29	S1901-1	BULB -----	1	
	1713281-1	LIGHT ASSEMBLY-GLARE SHIELD -----	4	B
-30	1713281-2	RETAINER-LIGHT -----	1	B
		ATTACHING PARTS -----		
-31	S1021Z4-6	SCREW -----	2	B
	NAS395-1-3	NUT -----	2	B
-32	1713302-1	SEAL -----	1	B
		-----*		
-33	1713084-2	LENS -----	1	B
-34	S1910-2	LIGHT ASSEMBLY LECR -----	1	B
		ATTACHING PARTS -----		
-35	AN515-4R6	SCREW -----	1	
-36	AN960PD4	WASHER -----	1	
-37	AN340-4	NUT -----	1	
		-----*		
-38	S1901-1	BULB -----	1	B
		LIGHT ASSY-GLARE SHIELD -----	4	C
-39	1213319-7	HOUSING ASSY-LIGHT -----	1	C
-40	S1910-2	SOCKET ASSY-LIGHT -----	1	C
		ATTACHING PARTS -----		
-41	AN515-4R6	SCREW -----	1	C
-42	AN340-4	NUT -----	1	C
		-----*		
-43	S1901-1	BULB -----	1	C
-44	1213321-2	REFLECTOR -----	1	C
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 THRU 17701530		
		C---177 SERIAL 17701531 & ON		

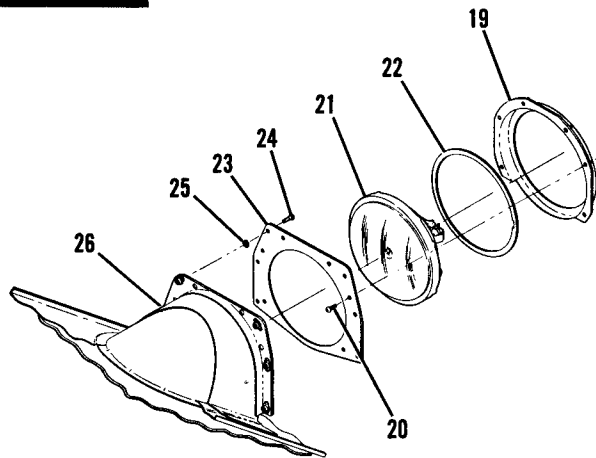
Electrical Equipment (Cont)



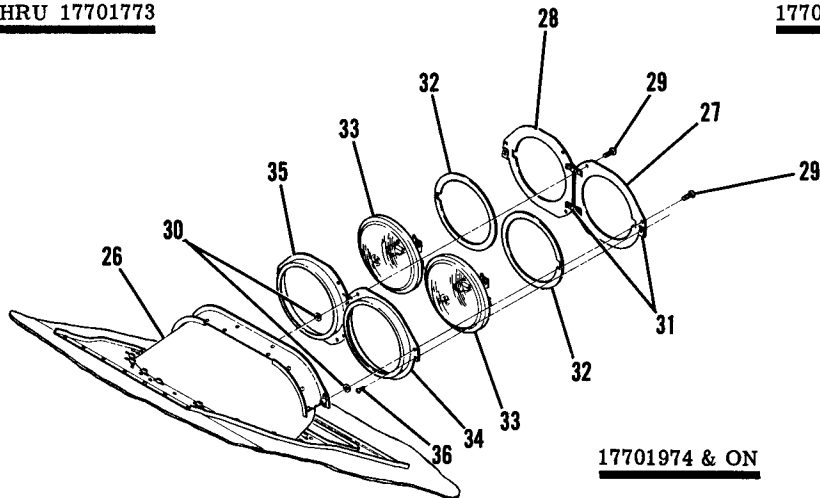
17700001 THRU 17701530



17701531 THRU 17701773



17701774 & ON



17701974 & ON

Figure 78. Landing Lights Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
78 -		LANDING LIGHTS INSTALLATION -----	NP	C
- 1	1221060-3	LENS-LANDING LIGHT -----	1	A
	1221060-5	LENS-LANDING LIGHT -----	1	B
- 2	0523118-1	LIGHT-LANDING -----	2	
- 3	1221059-5	BRACKET-LANDING LIGHT -----	4	
- 4	1221059-6	PLATE-LANDING LIGHT BRACKET -----	2	
		ATTACHING PARTS		
- 5	S1021Z6-8	SCREW -----	4	
- 6	NAS488-1-3	NUT -----	4	
- 7	AN515-8R26	SCREW -----	3	
- 8	AN960-8L	WASHER -----	3	
- 9	0713124-1	SPRING -----	3	
-10	AN960-10L	WASHER -----	AR	
		-----*		
		LANDING LIGHT INSTALLATION -----	NP	D
-11	0552122-2	BRACKET-LANDING LIGHT -----	1	
		ATTACHING PARTS		
-12	AN520-10R6	SCREW -----	4	
		-----*		
-13	4522	LAMP-LANDING LIGHT GE -----	1	
-14	0552119-7	BRACKET ASSEMBLY-LANDING LIGHT -----	1	
		ATTACHING PARTS		
-15	AN515-8R8	SCREW -----	3	
		-----*		
-16	NAS1067A3	NUT -----	4	
-17	0552119-3	CLIP-LANDING LIGHT BRACKET -----	3	
-18	S2108-2-17-0	SEAL -----	1	
		LANDING LIGHT INSTALLATION -----	NP	E
-19	1752111-1	BRACKET ASSY-LANDING LIGHT -----	1	
		ATTACHING PARTS		
-20	AN520-10R8	SCREW -----	6	
		-----*		
-21	4522	LAMP-LANDING LIGHT GE -----	1	
-22	1752113-1	GASKET -----	AR	
-23	1752110-1	BRACKET-LANDING LIGHT -----	1	
		ATTACHING PARTS		
-24	AN520-10R8	SCREW -----	6	
-25	NAS620-10L	WASHER -----	AR	
	NAS620-10	WASHER -----	AR	
		-----*		
-26	SEE FIG 498	SUPPORT ASSY-LIGHT ATTACHMENT -----	1	
		LANDING LIGHT INSTALLATION-DUAL -----	NP	F
-27	1752118-3	PLATE ASSY-LANDING LIGHT LH -----	1	
-28	1752118-4	PLATE ASSY-LANDING LIGHT RH -----	1	
		ATTACHING PARTS		
-29	AN515-8R6	SCREW -----	3	
-30	NAS620-8L	WASHER -----	AR	
	NAS620-8	WASHER -----	AR	
		-----*		
-31	NAS448-1-3	NUT -----	3	
-32	0752646-1	GASKET -----	AR	
-33	4509	LAMP-LANDING LIGHT -----	2	
-34	1752118-1	BRACKET-LH -----	1	
-35	1752118-2	BRACKET-RH -----	1	
		ATTACHING PARTS		
-36	S1021Z6-6	SCREW -----	3	
		-----*		
		A---177 SERIAL 17700001 THRU 17701370		
		B---177 SERIAL 17701371 & ON		
		C---177 SERIAL 17700001 THRU 17701530		
		D---177 SERIAL 17701531 THRU 17701773		
		E---177 SERIAL 17701774 & ON		
		F---177 SERIAL 17701974 & ON		

Electrical Equipment (Cont)

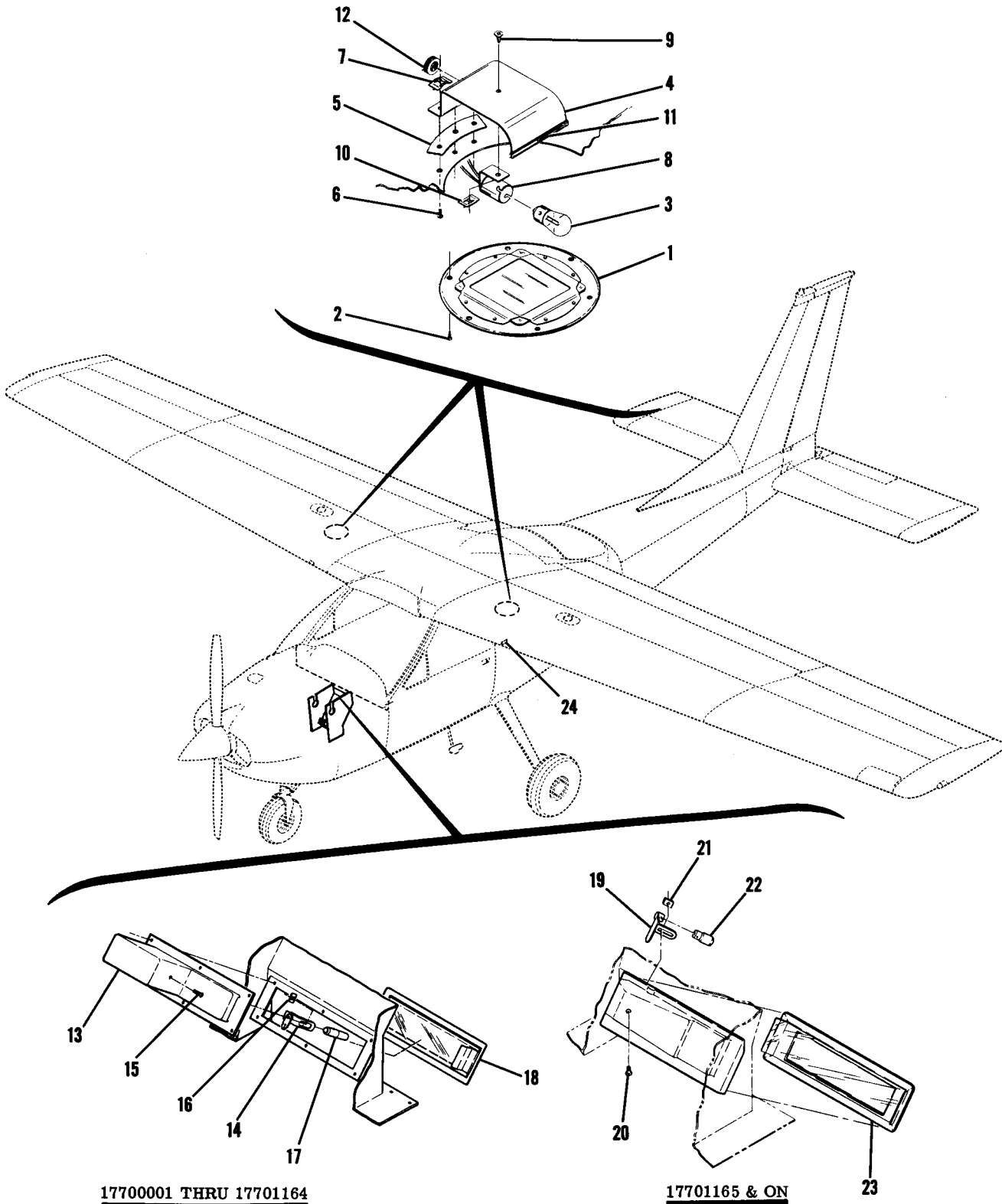


Figure 79. Courtesy Lights Installation



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
79 -		COURTESY LIGHTS INSTALLATION -----	NP	
- 1	1270432-2	COVER ASSEMBLY-COURTESY LIGHT -----	2	C
	1222128-1	COVER ASSEMBLY-COURTESY LIGHT -----	1	D
		ATTACHING PARTS -----		
- 2	S102128-8	SCREW -----	6	
		---*---		
- 3	MS15584-2	LAMP -----	2	
- 4	0700616-1	SHIELD ASSEMBLY-COURTESY LIGHT -----	2	
		ATTACHING PARTS -----		
- 5	0700617-1	SPACER-SHIELD ASSEMBLY -----	1	A
- 6	S102126-8	SCREW -----	2	
- 7	NAS446-2-3	NUT -----	2	
		---*---		
- 8	0513208-1	SOCKET-COURTESY LIGHT -----	1	
		ATTACHING PARTS -----		
- 9	S102126-6	SCREW -----	1	
-10	NAS446-2-3	NUT -----	1	
		---*---		
-11	S1055-1	CHANNEL-2.25 IN LG BULK ITEM REF S1055-1-2.25 -----	1	
-12	MS35489-134	GROMMET -----	1	
-13	1713070-1	COVER ASSEMBLY-COURTESY LIGHT -----	1	A
-14	0413138-0	SOCKET -----	1	
		ATTACHING PARTS -----		
-15	S102124-6	SCREW -----	1	
-16	NAS395-1-3	NUT -----	1	
		---*---		
-17	1816	BULB GE -----	1	
-18	1713066-1	LENS ASSEMBLY-PEDESTAL LIGHT -----	1	A
-19	0413138-0	SOCKET -----	1	B
		ATTACHING PARTS -----		
-20	S102124-6	SCREW -----	1	B
-21	NAS395-1-3	NUT -----	1	B
		---*---		
-22	1816	BULB GE -----	1	C
	S1876-1	BULB -----	1	D
-23	1713283-1	LENS ASSEMBLY-PEDESTAL LIGHT -----	1	C
	1713330-1	LENS ASSEMBLY-PEDESTAL LIGHT -----	1	D
-24	0713029	SWITCH -----	1	
		ATTACHING PARTS -----		
	S102124-6	SCREW -----	2	
	NAS446-1-3	NUT -----	2	
		---*---		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17700001 THRU 17701370		
		D---177 SERIAL 17701371 & ON		

Electrical Equipment (Cont)

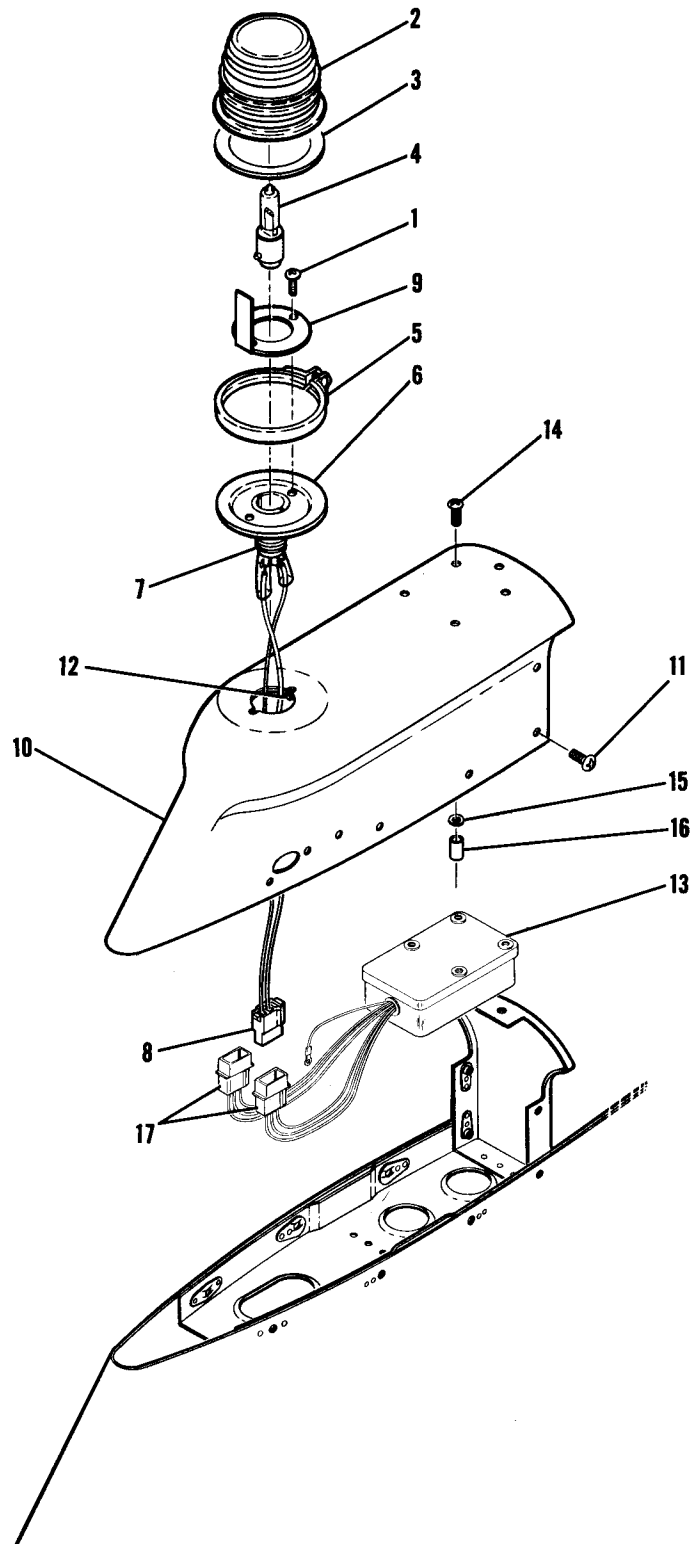
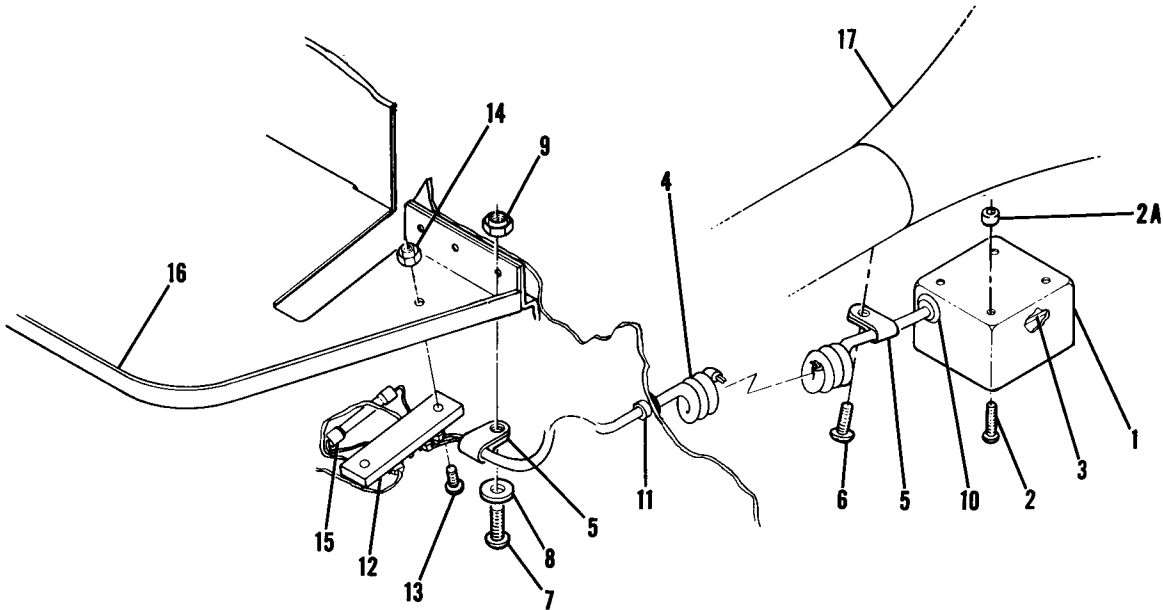


Figure 80. Flashing Beacon Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
80 -		FLASHING BEACON INSTALLATION -----	NP	
		LIGHT ASSEMBLY-FLASHING BEACON FSD C621001-0106 -----	1	C
	C621001-0106	LIGHT ASSEMBLY-FLASHING BEACON -----	1	D
		ATTACHING PARTS -----		
- 1	AN515-8R8	SCREW -----	2	
		-----*		
- 2	C17325	DOME AESC -----	1	
- 3	C17330	GASKET AESC -----	1	
- 4	C17312-3	LAMP AESC -----	1	C
	40-14	LAMP AESC -----		
- 5	C17326	CLAMP ASSEMBLY AESC -----	1	
- 6	C17331-3	PLATE-MOUNTING AESC -----	1	C
	C17331-6	PLATE-MOUNTING AESC -----	1	D
- 7	C17313	SOCKET ASSEMBLY AESC -----	1	
- 8	S1638-1	HOUSING-PLUG -----	1	
- 9	0731607-2	BAFFLE-FLASHING BEACON -----	1	
-10	1731009-4	TIP ASSEMBLY-FIN WITHOUT OMNI ANTENNA -----	1	
	1731009-3	TIP ASSEMBLY-FIN WITH OMNI ANTENNA -----	1	
		ATTACHING PARTS -----		
-11	S1021Z8-6	SCREW -----	6	
	AN515-8R8	SCREW -----	5	
		-----*		
-12	NAS680A08	NUTPLATE -----	2	
-13	C594501-0203	FLASHER ASSEMBLY-BEACON LIGHT -----	1	A
	SEE FIG 76	FLASHER ASSEMBLY-BEACON LIGHT -----	1	B
		ATTACHING PARTS -----		
-14	AN515-8R10	SCREW -----	4	A
-15	AN960-8L	WASHER -----	4	A
-16	NAS43DD3-16	SPACER -----	4	A
		-----*		
-17	S1638-2	HOUSING-CAP -----	2	A
	SEE FIG 45	CIRCUIT BREAKER -----	1	
	SEE FIG 45	SWITCH -----	1	
		 A---177 SERIAL 17700001 THRU 17701773 B---177 SERIAL 17701774 & ON C---177 SERIAL 17700001 THRU 17701883 D---177 SERIAL 17701884 & ON		

Electrical Equipment (Cont)



177 SERIAL 17700001 THRU 17701530

Figure 81. Control Wheel Map Light Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY.	USABLE ON CODE
81 -		1 2 3 4 5 6 7		
- 1	1770009-1	CONTROL WHEEL MAPLIGHT INSTALLATION -----	NP	A
- 2	AN515-2R10	SHIELD -----	1	
- 2A	S1959-1	ATTACHING PARTS -----	4	
- 3	1570142-3	SCREW -----	4	
- 4	8499	INSERT -----	1	
- 5	S1155-3	-----	1	
- 6	AN515-8R5	CIRCUIT BOARD ASSEMBLY -----	2	
- 7	AN960-8L	COILED CORD BDN -----	1	
- 8	S1959-2	ATTACHING PARTS -----	1	
- 9	AN515-8R5	CLAMP -----	1	
- 10	AN960-8L	SCREW -----	1	
- 11	NAS679A08	WASHER -----	1	
- 12		INSERT -----	1	
- 13		SCREW -----	1	
- 14		WASHER -----	1	
- 15		NUT -----	1	
- 16		-----	1	
- 17		GROMMET -----	1	
- 18		BUSHING HEMA -----	1	
- 19		TERMINAL BLOCK CIN -----	1	
- 20		ATTACHING PARTS -----	1	
- 21		SCREW -----	2	
- 22		NUT -----	2	
- 23		-----	1	
- 24		FUSE ASSEMBLY -----	1	
- 25		SUPPORT PLATE -----	1	
- 26		WHEEL ASSEMBLY-CONTROL -----	1	
A---177 SERIAL 17700001 THRU 17701530				

Electrical Equipment (Cont)

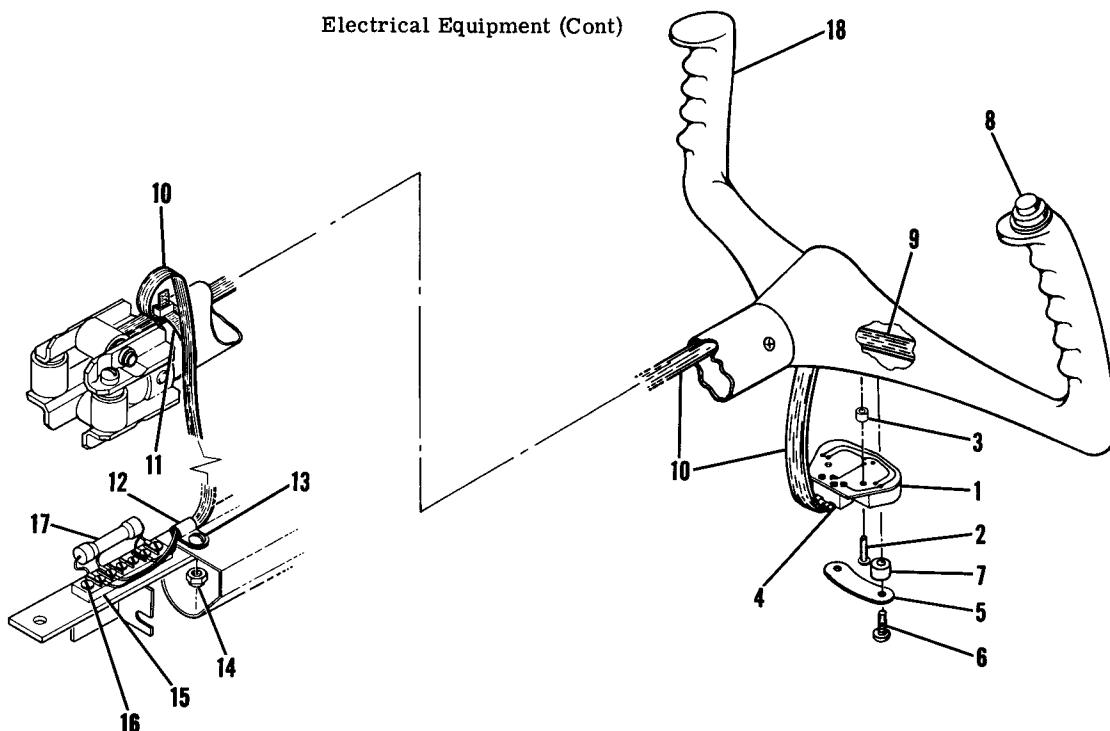

177 SERIAL 17701531 & ON

Figure 82. Control Wheel Map Light & Mike Switch Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
82 -		1 2 3 4 5 6 7		
- 1	0570088-1	CONTROL WHEEL MAP LIGHT & MIKE SWITCH INSTALLATION -----	NP	A
- 2	AN515-2R12	MAPLIGHT ASSEMBLY-CONTROL WHEEL -----	1	
- 3	NAS43000-14	ATTACHING PARTS -----		
	NAS43000-15	SCREW -----	2	
	NAS43000-16	SPACER 7/32 IN THICK -----	AR	
	NAS43000-17	SPACER 15/64 IN THICK -----	AR	
	NAS43000-18	SPACER 1/4 IN THICK -----	AR	
	NAS43000-19	SPACER 17/64 IN THICK -----	AR	
	S1959-1	SPACER 9/32 IN THICK -----	AR	
		SPACER 19/64 IN THICK -----	AR	
		INSERT -----	2	
- 4	0570095-1	COVER-TERMINAL -----	C	B
- 5	0570094-1	SHIELD-MAPLIGHT -----	1	
- 6	AN515-2R12	ATTACHING PARTS -----		
- 7	0570094-2	SCREW -----	2	
	S1959-1	SPACER -----	2	
		INSERT -----	2	
- 8	S1985-1	SWITCH-MICROPHONE -----	1	
- 9	SF1030BX	CABLE-MIC SWITCH -----	1	
-10	SF1030BX	CABLE-MAP LIGHT ASSEMBLY -----	1	
-11	S1693-2	ATTACHING PARTS -----		
-12	S1155-2	STA STRAP -----	1	
-13	AN515-8R8	CLAMP -----	1	
-14	NAS679A08	SCREW -----	1	
		NUT -----	1	
-15	351-11-05-001	TERMINAL BLOCK CIN -----	1	
-16	AN515-4R8	ATTACHING PARTS -----		
	NAS679A08	SCREW -----	2	
		NUT -----	2	
-17	1570141-1	FUSE ASSEMBLY -----	1	
-18	SEE FIG 61	WHEEL ASSEMBLY-CONTROL -----	1	
A---177 SERIAL 17701531 & ON				
B---177 SERIAL 17701635 & ON				

 NUMERICAL INDEX



MODEL 177

PART NUMBER	FIGURE AND INDEX NO.
AF934-14	71 -19
AF934-5	71 - 8
AF934-7	71 -16
AF934-9	71 -13
AN155-8S	66A-27
AN155B32L	62 - 2
AN155B32S	61 -41
AN155B32S	62 - 9
AN155B32S	63 -69
AN155B32S	65 -27
AN155B32S	66 -42
AN155B8L	62A-21
AN155B8S	62A-21
AN155B8S	64 -31
AN165-22RS	62 - 5
AN165-8LS	62A-20
AN165-8RS	62A-22
AN173-13	66A-42
AN173-14	66A-37
AN202KP37B	28 -25
AN202KP37B	29 -28
AN21-9	62A-26
AN21-9	63 -13
AN227-6	44 - 7
AN227-7	44 - 7
AN23-10	62 -10
AN23-11	62 - 6
AN23-11	63 -53
AN23-11	66 - 3
AN23-11	66 -39
AN23-11	75 -45
AN23-12A	41 -28
AN23-12A	42 -36
AN23-12A	43A-20
AN23-15	25 - 7
AN23-15	26 - 7
AN23-15	62A- 3
AN23-15	66 - 3
AN23-20A	41 -22
AN23-20A	42 -30
AN23-20A	42A-88
AN23-20A	42B-87
AN23-9	62 - 4
AN24-11	50A-21
AN24-18A	41 - 3
AN24-18A	42 - 3
AN24-18A	43 - 4
AN24-18A	43A- 4
AN24-31A	43 -21
AN2552-3A	76 -17
AN256-8	61 -16
AN256F10	22 -26
AN256F10	22 -30
AN256F8	22 -21
AN256F8	49B-32
AN3-10	64 -57
AN3-10A	8 - 7
AN3-10A	11 -20
AN3-10A	12 -16
AN3-10A	25 -10
AN3-10A	26 -10
AN3-10A	50A- 5
AN3-10A	59 -31
AN3-10A	65 -59
AN3-10A	66A-11
AN3-10A	75 -58
AN3-11	25 -13
AN3-11	26 -13
AN3-11	27 - 5
AN3-11A	8 - 5
AN3-11A	11 -11
AN3-11A	51A-73G
AN3-11A	59 -27
AN3-11A	65 - 3

PART NUMBER	FIGURE AND INDEX NO.
AN3-11A	65 -16
AN3-12A	28 -59
AN3-12A	29 -62
AN3-12A	66A-32
AN3-13A	58 -62
AN3-13A	59 - 7
AN3-14A	11 -11
AN3-14A	64 -23
AN3-16A	51 -47
AN3-16A	59 -23
AN3-16R	27 -13
AN3-17	69 -61
AN3-17A	42A- 2
AN3-17A	42B- 2
AN3-17A	59 -25
AN3-27A	51A-69
AN3-3	64 -50
AN3-3A	5 - 5
AN3-3A	5A- 5
AN3-3A	5B- 5
AN3-3A	35A-47
AN3-3A	51A-73K
AN3-3A	66A- 2
AN3-3A	76 - 2
AN3-3A	76 - 5
AN3-3A	76 -10
AN3-3A	76 -13A
AN3-4	14 -40
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NAS696A4	17 -11
NAS696A4	17 -11
NAS696A4	17 -15
NAS696A4	17 -15
NAS696A4	17 -15A
NAS696A4	17 -15A
NAS696A4	17 -15B
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1710003-5	3 -64	1711028-5	15 -27	1712007-16	19 - 5
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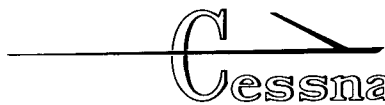
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4051	52 - 1
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442792	45C-83
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